



US Army Corps
of Engineers

TECHNICAL REPORT GL-87-15

(2)

COMPARATIVE STUDY OF NONDESTRUCTIVE PAVEMENT TESTING MACDILL AIR FORCE BASE, FLORIDA

by

DTIC FILE COPY

Jim W. Hall, Jr.

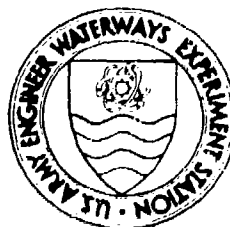
Geotechnical Laboratory

DEPARTMENT OF THE ARMY
Waterways Experiment Station, Corps of Engineers
PO Box 631, Vicksburg, Mississippi 39180-0631

AD-A186 082



DTIC
ELECTE
OCT 14 1987
S D



July 1987

Final Report

Approved For Public Release, Distribution Unlimited



Prepared for Air Force Engineering and Services Center
Tyndall Air Force Base, Florida 32403

Under Project No. F-82-74

6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

BEST

AVAILABLE

COPY

Unclassified
SECURITY CLASSIFICATION OF THIS PAGE

REPORT DOCUMENTATION PAGE

1a. REPORT SECURITY CLASSIFICATION Unclassified			1b. RESTRICTIVE MARKINGS		
2a. SECURITY CLASSIFICATION AUTHORITY			3. DISTRIBUTION/AVAILABILITY OF REPORT Approved for public release; distribution unlimited.		
2b. DECLASSIFICATION/DOWNGRADING SCHEDULE					
4. PERFORMING ORGANIZATION REPORT NUMBER(S) Technical Report GL-87-15			5. MONITORING ORGANIZATION REPORT NUMBER(S)		
6a. NAME OF PERFORMING ORGANIZATION USAEWES Geotechnical Laboratory		6b. OFFICE SYMBOL (if applicable) WESGP-1		7a. NAME OF MONITORING ORGANIZATION	
6c. ADDRESS (City, State, and ZIP Code) PO Box 631 Vicksburg, MS 39180-0631		7b. ADDRESS (City, State, and ZIP Code)			
8a. NAME OF FUNDING/SPONSORING ORGANIZATION Air Force Engineering and Services Center		8b. OFFICE SYMBOL (if applicable)		9. PROCUREMENT INSTRUMENT IDENTIFICATION NUMBER	
8c. ADDRESS (City, State, and ZIP Code) Tyndall Air Force Base, FL 32403		10. SOURCE OF FUNDING NUMBERS			
		PROGRAM ELEMENT NO.		PROJECT NO. F-82-74	
		TASK NO.		WORK UNIT ACCESSION NO.	
11. TITLE (Include Security Classification) Comparative Study of Nondestructive Pavement Testing, MacDill Air Force Base, Florida					
12. PERSONAL AUTHOR(S) Hall, Jim W., Jr.					
13a. TYPE OF REPORT Final report		13b. TIME COVERED FROM Aug 82 to Sep 83		14. DATE OF REPORT (Year, Month, Day) July 1987	
15. PAGE COUNT 271					
16. SUPPLEMENTARY NOTATION Available from National Technical Information Service, 5285 Port Royal Road, Springfield, VA 22161.					
17. COSATI CODES			18. SUBJECT TERMS (Continue on reverse if necessary and identify by block number)		
FIELD	GROUP	SUB-GROUP			
			See reverse		
19. ABSTRACT (Continue on reverse if necessary and identify by block number) <p>This project is the most comprehensive single undertaking to date which is directed toward an evaluation of the validity of concepts of nondestructive evaluation of the load-carrying capacity of airfield pavements. Seven nondestructive test devices tested five sections of airfield pavements at MacDill Air Force Base (AFB) which consisted of two rigid, two flexible, and one composite pavements, ranging from 20-in. portland cement concrete (PCC) to 5.5-in. asphaltic concrete. Analytical treatments of the test data included empirical correlation analyses, and layered-elastic and finite element computer analyses. Six private firms each with a different nondestructive testing (NDT) evaluation method provided evaluation results in terms of allowable aircraft loads and overlay thicknesses. The Air Force produced one set of results using its new nondestructive pavement testing method, and Waterways Experiment Station provided three sets of results.</p> <p style="text-align: right;">(Continued)</p>					
20. DISTRIBUTION/AVAILABILITY OF ABSTRACT <input checked="" type="checkbox"/> UNCLASSIFIED/UNLIMITED <input type="checkbox"/> SAME AS RPT <input type="checkbox"/> DTIC USER			21. ABSTRACT SECURITY CLASSIFICATION Unclassified		
22a. NAME OF RESPONSIBLE INDIVIDUAL Jim W. Hall, Jr.			22b. TELEPHONE (Include Area Code) 601/631-2203		22c. OFFICE SYMBOL WESGP-1

DD FORM 1473, 84 MAR

83 APR edition may be used until exhausted.
All other editions are obsolete.

SECURITY CLASSIFICATION OF THIS PAGE

Unclassified

Unclassified

SECURITY CLASSIFICATION OF THIS PAGE

18. SUBJECT TERMS (Continued).

Airfield pavement evaluation
Elastic modulus
Finite element theory

Layered-elastic theory
Nondestructive testing
Pavements deflection measurements

19. ABSTRACT (Continued).

The NDT evaluation methods characterize the pavement structural layers based on the response measured with the NDT devices. Most procedures produce moduli values for the pavement layers and subgrade. Most of the evaluation methods used a back-calculating technique whereby moduli are determined through an iterative process of matching calculated deflection basins to measured basins. The Air Force method determines the velocity of waves propagated through the pavement layers and converts these to moduli.

However, as carefully as the project was planned and conducted, the results are not conclusive. There is a lack of agreement between the allowable load ratings and overlay thickness predictions of the NDT evaluation methods to the standard test pit rating, and a lack of agreement among results from the NDT evaluation methods themselves.

None of the NDT evaluation methods agree perfectly with the standard test-pit method in terms of allowable loads or overlay thicknesses. However, the standard test-pit results make assumptions as to factors such as the quality of base and subbase material, load transfer at joints, condition of the existing pavement, and traffic distribution that might be different from the manner that the NDT evaluation methods treated the same variables. Conventional tests such as California Bearing Ratio and plate-bearing tests are performed on partially disturbed materials because the pavement must be excavated to perform the tests. In contrast, the NDT is a truly in situ test that evaluates the pavement without any disturbance or modification. The allowable aircraft loads from the NDT evaluation methods appear to agree better with the test-pit method than do the predicted overlay thicknesses. The reason for this is not readily apparent since the same basic approaches are used by most evaluation methods for both sets of results.

This study has shown that NDT technology exists for evaluation of airfield pavements. For the pavements at MacDill AFB, some NDT evaluation methods agreed better with the standard test-pit method than others. However, the pavements at MacDill AFB are rather nontypical, and those NDT evaluation methods that did not give good results at MacDill may give more agreeable results on different pavements. The lack of agreement between results of the NDT evaluation methods does justify concern and may point to the need for a standard evaluation method.

Unclassified

SECURITY CLASSIFICATION OF THIS PAGE

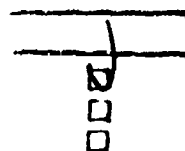
EXECUTIVE SUMMARY

This project, which is directed toward an evaluation of the validity of concepts of nondestructive evaluation of the load-carrying capacity of airfield pavements, has been the most comprehensive single undertaking to date. Seven nondestructive test devices were used to test five sections of airfield pavement at MacDill Air Force Base (AFB), consisting of two rigid, two flexible, and one composite pavements and ranging from 20-in. portland cement concrete (PCC) to 5.5-in. asphaltic concrete (AC). Analytical treatments of the test data included empirical correlation analyses, and layered-elastic and finite-element computer analyses. Six private firms each with a different nondestructive testing (NDT) evaluation method provided evaluation results in terms of allowable aircraft loads and overlay thicknesses. The Air Force produced one set of results using its new nondestructive pavement testing (NDPT) method, and the US Army Engineer Waterways Experiment Station (WES) provided three sets of results with the Dynamic Stiffness Modulus method and layered-elastic analysis using data from the WES 16-kip vibrator and a Dynatest Model 8000 Falling Weight Deflectometer (FWD) using layered-elastic analysis. The participants in the project and the NDT equipment used by each were:

<u>Participant</u>	<u>NDT Equipment</u>
ARE, Inc.	Dynaflect
Louis Berger International	Pavement Profiler Model 2000
Dynatest Consulting	Dynatest Model 8000 FWD
ERES Consultants, Inc.	Dynatest Model 8000 FWD*
Reinard W. Brandley	Dynatest Model 8000 FWD*
	Brandley Centilever Beam
Pavement Consultancy Services	Shell FWD
WES	WES 16-kip vibrator
	Dynatest Model 8000 FWD
Air Force Engineering and Services Center (AFESC)	NDPT wave velocity van

* Tests were conducted by Dynatest Consulting for these participants.

The tests were conducted on pavement sections where test pits for density and California Bearing Ratio (CBR) had been placed 2 years earlier by the AFESC.



COPIES

NO OF

COPIES

A-1		
-----	--	--

However, as carefully as the project was planned and conducted, the results are not conclusive. There is a lack of agreement between the allowable load ratings and overlay thickness predictions of the NDT evaluation methods to the standard test-pit rating, and a lack of agreement between results from the NDT evaluation methods themselves.

The pavement materials such as limerock base and the sand subgrade at MacDill AFB are not typical of most other airfield pavements. The standard test-pit data were collected 2 years prior to the NDT, although conditions and material strengths probably had changed little. The test-pit measurements reported by AFESC were suspected in the area of flexural strength (R) of PCC and plate-bearing measurements. Standard test-pit measurements in terms of CBR and subgrade modulus k in a cohesionless material such as the sand subgrade are difficult to obtain accurately. For the standard rating based on test-pit measurements, test data collected in the 1940's were used to supplement the AFESC test-pit data. The pavement properties used for the standard evaluation were:

<u>Test Area</u>	<u>Pavement Properties</u>
1	20-in. PCC, $R = 750$ psi 6-in. stabilized subbase, $k = 300$ pci Subgrade (SP-SM)
2	11-in. AC 8-in. limerock base, CBR = 80 7-in. stabilized subbase, CBR = 30 Subgrade (SP) CBR = 25
3	5.5-in. AC 8.0-in. limerock base, CBR = 80 7.0-in. stabilized subbase, CBR = 30 Subgrade (SP), CBR = 25
4	7.5-in. AC 6.0-in. PCC, $R = 650$ psi Subgrade (SP), $k = 250$ pci
	<u>Alternate as flexible pavement</u>
5	7.5-in. AC 6.0-in. base, CBR = 80 Subgrade (SP), CBR = 25 10.5-in. PCC, $R = 650$ psi Subgrade (SP), $k = 250$ pci

The NDT evaluation methods characterize the pavement structural layers based on the response measured with the NDT devices. Most procedures produce moduli values for the pavement layers and subgrade. Most of the evaluation methods used a back-calculating technique whereby moduli are determined through an iterative process of matching calculated deflection basins to measured basins. The Air Force method determines the velocity of stress waves propagated through the pavement layers and converts these to moduli.

A critical part of each pavement evaluation method is the relationship of performance. The link to performance in this study has been of a measured or calculated parameter in the form of limiting stress or strain in the pavement components, limiting deflection of the subgrade, and as correlations to established pavement parameters such as CBR and k . All of these factors are somehow related to the number of load repetitions to cause failure of the pavement system. The performance criteria must be based on real-world performance of airfield pavements. The evaluation methods involved in this study included such features as considerations of existing pavement conditions, seasonal effects, load transfer at joints, and other important items. Some evaluation methods make predictions of rut depth and cracking as a function of applied traffic. However, the performance predictions can only be as good as the limiting criteria on which the predictions are based. This performance criteria must be compatible with the evaluation method in which it is used; i.e., it must be a closed system in that the computed moduli, limiting criteria, and predicted performance have been derived and validated against true performance standards. Different performance criteria may account for the major differences in the evaluations of the test areas at MacDill AFB.

None of the NDT evaluation methods agreed perfectly with the standard test-pit method in terms of allowable loads or overlay thicknesses. However, the standard test-pit results make assumptions as to factors such as the quality of base and subbase material, load transfer at joints, condition of the existing pavement, and traffic distribution that might be different from the manner which the NDT evaluation methods treated the same variables. Conventional tests such as CBR and plate-bearing tests are performed on partially disturbed materials, because the pavement must be excavated to perform the tests. In contrast, the NDT is a truly in situ test that evaluates the pavement without any disturbance or modification. The allowable aircraft loads from the NDT evaluation methods appear to agree better with the test-pit

method than do the predicted overlay thicknesses. The reason for this is not readily apparent since the same basic approaches are used by most evaluation methods for both sets of results.

This study has shown that NDT technology exists for evaluation of airfield pavements. For the pavements at MacDill AFB, some NDT evaluation methods agreed better with the standard test-pit method than others. However, the pavements at MacDill AFB are rather nontypical, and those NDT evaluation methods that did not give good results at MacDill may give more agreeable results on different pavements. The lack of agreement between results of the NDT evaluation methods does justify concern and may point to the need for a standard evaluation method.

This study has also indicated that further comparisons of the NDT evaluation methods should be made on an airfield with pavements more representative of typical conditions such as on a clay subgrade. The clay subgrade would allow more exact CBR and k measurements with higher confidence. Test-pit measurements should be made concurrently with the NDT. The airfield should be of a medium-load design so that the allowable loads would not be at the maximum-design loads, and the required overlay thicknesses would be produced for comparison. This would provide for a better comparison to the NDT results, and a more definite assessment of the validity of NDT.

PREFACE

This report was prepared by the Pavement Systems Division (PSD), Geotechnical Laboratory (GL), of the US Army Engineer Waterways Experiment Station (WES) under Air Force Project Order No. F-82-74. The work was sponsored by the Air Force Engineering and Services Center, Tyndall Air Force Base, Fla. The Project Monitor was LTC Bill Tolson.

The work reported herein was performed during the period August 1982-September 1983. WES engineers actively engaged in the project were Messrs. Jim W. Hall, Jr., and Don R. Alexander. This report was prepared by Mr. Hall. The work was performed under the direction of Dr. T. D. White, Chief, PSD, and Dr. W. F. Marcuson III, Chief, GL.

COL Allen F. Grum, USA, was the previous Director of WES. COL Dwayne G. Lee, CE, is the present Commander and Director. Dr. Robert W. Whalin is Technical Director.

CONTENTS

	<u>Page</u>
EXECUTIVE SUMMARY.....	1
PREFACE.....	5
CONVERSION FACTORS, NON-SI TO SI (METRIC) UNITS OF MEASUREMENT.....	7
PART I: INTRODUCTION.....	8
Background.....	8
Purpose and Scope.....	10
Site Selection.....	11
Description of Test Areas.....	11
Physical Properties of Test Pavements.....	13
Project Requirements.....	15
PART II: NONDESTRUCTIVE TESTING EVALUATION METHODS.....	17
Selection of NDT Evaluation Methods.....	17
Field Demonstrations.....	18
Description of NDT Equipment.....	18
Summary of NDT Evaluation Methods.....	22
PART III: COMPARISON OF RESULTS.....	26
Test Data Comparisons.....	26
Comparison of Predicted In Situ Moduli.....	28
Comparison of Performance Criteria.....	30
Comparison of Allowable Load Predictions.....	31
Comparison of Overlay Thickness.....	33
PART IV: CONCLUSIONS.....	36
PART V: RECOMMENDATIONS.....	38
REFERENCES.....	39
TABLES 1-17	
FIGURES 1-45	
APPENDIX A: DESCRIPTION OF NONDESTRUCTIVE TESTING EVALUATION METHODS.....	A1
APPENDIX B: TEST DATA.....	B1
APPENDIX C: PCC JOINT EFFICIENCY TEST DATA.....	C1

CONVERSION FACTORS, NON-SI TO SI (METRIC)
UNITS OF MEASUREMENT

Non-SI units of measurement used in this report can be converted to SI (metric) units as follows:

<u>Multiply</u>	<u>By</u>	<u>To Obtain</u>
degrees (angle)	0.01745329	radians
Fahrenheit degrees	5/9	Celsius degrees or Kelvins*
feet	0.3048	metres
inches	2.54	centimetres
kips (force)	4.448222	kilonewtons
kips (force) per square inch	6.894757	megapascals
miles (US statue)	1.609347	kilometres
mils	0.0254	millimetres
pounds (force)	4.448222	newtons
pounds (force) per square inch	6.894757	kilopascals
pounds (mass)	0.4535924	kilograms
pounds (mass) per cubic foot	16.01846	kilograms per cubic metre
pounds (mass) per cubic inch	27.6799	grams per cubic centimetre
square feet	0.09290304	square metres
square inches	6.4516	square centimetres

* To obtain Celsius (C) temperature readings from Fahrenheit (F) readings, use the following formula: $C = (5/9)(F - 32)$. To obtain Kelvin (K) readings, use $K = (5/9)(F - 32) + 273.15$.

COMPARATIVE STUDY OF NONDESTRUCTIVE PAVEMENT TESTING,
MACDILL AIR FORCE BASE, FLORIDA

PART I: INTRODUCTION

Background

1. The Air Force Engineering Services Center (AFESC), Tyndall Air Force Base, (AFB) Fla., requested that the US Army Engineer Waterways Experiment Station (WES) conduct a study of various pavement evaluation techniques based on nondestructive testing (NDT). In the 1982 statement of work for the project the following background was given:

During recent years several nondestructive (NDT) pavement evaluation systems have been developed by government agencies and civilian firms to analyze the load-carrying capability of airfield pavements. The use of NDT devices is seen as a great advance over costly and time-consuming destructive evaluation techniques. Although the NDT devices do not allow the same analysis as destructive testing, the benefits of minimal operational impact and reduced effort to produce a final report are particularly attractive. The use of NDT by the Air Force for airfield evaluation is now feasible and desirable; however, the newness of the systems and the disparities in data reporting format (between NDT systems and destructive testing) make a prudent selection of any type of NDT system difficult. To insure the Air Force receives the kind of information it needs in a given situation, familiarity with the NDT systems and the data they produce is needed. A side-by-side field comparison of available NDT systems which could be contracted by the Air Force would allow USAF personnel to make intelligent decisions about which system to use in any given situation. This side-by-side comparison will be conducted at an airfield designated by AFESC that has been evaluated by destructive techniques which will provide comparison of NDT results with the traditional system results.

2. The NDT of pavements was begun as early as 1933 by the German Research Society for Soil Mechanics and was further developed by the Royal Dutch Shell Laboratory in The Netherlands and the Road Research Laboratory in the United Kingdom. This early work used vibratory devices generally consisting of counter-rotating eccentric masses arranged to produce vertical

loadings. Within the past 10 years or so, more advanced equipment such as the electrohydraulic and electromagnetic vibrators and falling weight impulse devices have been introduced.

3. WES has kept current in the advancement of NDT technology, particularly as related to airfield pavements. WES followed the early work of the Shell researchers and participated in joint efforts during the 1950's (Heukelom and Foster 1960; Maxwell 1960a, 1960b). As part of this early WES work, wave propagation measurements were conducted at the American Association of State Highway Officials (AASHO) Road Test (WES 1963) at Foss Field (WES 1964), and on military airfields (Maxwell and Joseph 1967) and roadways. The Air Force sponsored early work (Hall 1970, 1972, 1973) at WES that led to the development of the present WES NDT procedures. Additional work funded by the Army, the Air Force, and the Federal Aviation Administration (FAA) produced the present WES equipment and WES NDT evaluation method called the Dynamic Stiffness Modulus (DSM) method (Ahlvin 1971, Green and Hall 1975). The DSM method has been adopted by the FAA (1976) and the Department of the Army (Hall 1978). WES also conducted studies based on layered-elastic theory and developed procedures for NDT (Green 1978, Weiss 1980, Bush 1980a). In a study conducted by WES for the FAA, several NDT devices were evaluated for use on light airport pavements, and comparisons were made of the measurements made by each (Bush 1980b). However, no attempt was made in that study to compare analytical methodologies.

4. During the past 10 to 15 years, much effort has been applied by various research organizations to the area of NDT, and as a result, numerous methods have been developed using a range of equipment. The Transportation Research Board (TRB) made a review of nondestructive evaluation of pavements in 1978, and TRB formed a Task Force (A2T56) in January 1981 to make a state-of-the-art review of NDT of airfield pavements (Moore, Hansen, and Hall 1978). Some 15 different procedures have been brought before the Task Force of which the author is a member. Table 1 gives a list of the evaluation methods presented to the Task Force. The information and procedures being reviewed by the Task Force provided some of the background for selection of the participants in this project. The evaluation methods selected for the study and reported herein were those complete evaluation procedures that had been demonstrated on airfield evaluation projects. Also selected were those methods providing the full range of available NDT equipment and analysis techniques.

Purpose and Scope

5. The primary purpose of this study was to provide the AFESC with an assessment of the nondestructive approach to pavement evaluation so that the Air Force can make sound decisions as to the possible uses and benefits of NDT pavement evaluation methods. It was not the purpose of this investigation to identify any "best method" but rather to assess the state of the art, demonstrate differences in test and analysis methods, and study the impact of these differences on results at one airfield. Because it is possible to obtain the best answer for the wrong reason (accidentally compensating mistakes), a comparative evaluation at a single airfield (that is, a single type of subgrade and base course) could never be used as a basis for defining one method as best (Hadala 1975). Comparative evaluation of different methods will give the decision maker a reasonably good exposure to the differences in the methods, their individual strengths and weaknesses, their areas of commonality, and a feel for the effect of the differences on practical engineering decisions.

6. The scope of the project involved comparisons of selected NDT equipment and procedures on representative airfield pavements and a comparison of the NDT results with those obtained from the standard Air Force evaluation procedures based on test-pit measurements. WES selected six leading firms with demonstrated NDT capabilities. These firms are believed to represent the state of the art or terms of commercial NDT equipment and available analytical evaluation methods. In addition, WES demonstrated three NDT procedures that it had developed and the AFESC demonstrated its new NDT evaluation method. The field demonstrations were conducted on five selected test areas at MacDill AFB, Tampa, Fla., during October and November 1982. The test areas at MacDill AFB had each been evaluated in March 1980 by test-pit measurements in each of the five test areas. Each participant made an evaluation of the test areas and independently submitted a report to WES. Allowable gross aircraft loadings were computed for each test area for the 13 aircraft groups and 4 pass intensity levels as given in Air Force Regulation AFR 93-5 (Headquarters, Department of the Air Force 1981). Also, overlay thickness requirements were determined for the KC10A (DC-10-30) aircraft at a total of 1,000 passes and for the E4 (B-747) aircraft at 10,000 passes. This report contains results presented by each of the participants and makes comparisons with the standard Air Force evaluation procedure based on test-pit measurements.

Site Selection

7. The AFESC selected MacDill AFB as the demonstration site. A visit was made to MacDill AFB on 30 August 1982 by LTC Bill Tolson and CPT Paul Foxworthy of AFESC and Mr. Jim W. Hall, Jr., of WES. Five test areas were selected to provide a range of pavement types and strengths. Figure 1 shows a layout of the airfield at MacDill AFB indicating the five test areas. A test pit had been placed in each of the test areas during a pavement evaluation conducted by AFESC in March 1980. The information obtained from each test pit as reported in the pavement evaluation report is shown in Figure 2 (AFESC 1980). Note that the subgrade material was classified as an SP sand* in Test Areas 2-5 and as an SP-SM sand in Test Area 1; therefore, the subgrade was nearly the same for all test areas. A construction history for each of the test areas is shown in Table 2.

Description of Test Areas

8. Each of the test areas contained approximately 50,000 sq ft** of pavement. This size was selected to be large enough to provide a representative amount of pavement and yet permit all five test areas to be studied in 1 day by each participant. The test areas were selected so as to provide the least interference with MacDill AFB's daily aircraft operations. Each test area was outlined and marked so that location of all tests could be identified.

Test Area 1

9. The pavement in Test Area 1 consisted of a 20-in. portland cement concrete (PCC) pavement. The 25- by 20-ft slabs constructed in 1959 were in excellent condition. The test area, located on Taxiway 33 at MacDill AFB, was 3 slabs wide (75 ft) by 28 slabs long (700 ft). A layout of the area is shown in Figure 3; the marking system was used to locate all NDT measurements. Test Area 1 contained no observable surface distress. An overall view of Test Area 1 is shown in Figure 4.

* Classified according to the Unified Soil Classification System (USCS).

** A table of factors for converting non-SI units of measurement to SI (metric) units is presented on page 7.

Test Area 2

10. Test Area 2 was located on the Parallel Taxiway (Taxiway 3B) to the Main Runway and was constructed in 1943. An asphalt concrete (AC) overlay was placed in the center 18 ft of the taxiway in 1956, and additional overlays were placed in 1963 and 1971. The pavement was in good condition, but contained longitudinal and transverse cracking. This test area, shown in Figure 5, was 75 ft wide and 700 ft long. Station numbers, beginning with 0+00 at the south end of the test area, were marked every 100 ft along the center line. Figure 6 is an overall view of this test area.

Test Area 3

11. Test Area 3 was along the same parallel taxiway as Test Area 2 but farther north. This pavement was also constructed in 1943 and was originally identical to Test Area 2. The original asphalt surface had been overlaid with AC in 1956 and again in 1969. This area was considered in fair condition, although exhibiting considerable distress in the form of block cracking. This test area shown in Figure 7 was 40 ft wide by 1,000 ft long. This area was confined to the 40-ft width because the pavement outside this width was apparently not the same thickness. Station numbers were marked at 100-ft intervals beginning with 0+00 at the south end. Figure 8 gives an overall view of Test Area 3.

Test Area 4

12. Test Area 4 was a composite section located in Apron 1-A-1. The original 6-in. PCC pavement was constructed in 1941 with a slab size of 25 by 25 ft. An AC overlay was placed on this pavement in 1952 followed by a slurry seal in 1966. Considerable reflective cracking of the joints and cracks in the underlying slabs had occurred. The overall condition was considered good. The layout in Figure 9 shows the identification scheme used. Letters A-E were marked every 50 ft along one side and station numbers were marked every 50 ft along the other direction. The area was 200 by 250 ft. Test Area 4 is shown in Figure 10.

Test Area 5

13. Test Area 5 was a 10.5-in. PCC pavement with 15- by 12.5-ft slabs. The pavement, constructed in 1975, consists of the slabs placed directly on the sand subgrade. This apron area, designated Apron 1-A, is actively used for F-16 aircraft parking. The pavement was in excellent condition with only minor distress in the form of corner spalls and joint spalls. Figure 11 gives

a layout of this test area and shows the identification scheme used. The rectangular area consisted of a total of 270 slabs with 18 slabs along the 12.5-ft slab dimension and 15 slabs along the 15-ft-slab dimension. Letters A-O were used to identify the slabs along the 15-ft slab dimension and numbers 1-18 were used to label the side with the 12.5-ft-slab dimension. Figure 12 is an overall view of Test Area 5.

Physical Properties of Test Pavements

14. The pavement properties (California Bearing Ratio (CBR), subgrade modulus k , flexural strength) used by AFESC for evaluation differed from those reported in earlier pavement evaluation reports (US Engineer Office, Jacksonville, Fla. 1944; Office, District Engineer, Savannah, Ga. 1947; US Army Engineer District, Jacksonville, Fla. 1960) and condition survey reports (US Army Engineer, Ohio River Division Laboratories 1954; the Rigid Pavement Laboratory, Ohio River Division Laboratories 1960; Construction Engineering Laboratory, Ohio River Division Laboratories 1964). Table 3 compares these pavement properties for the pavements located in each of the five test areas. Two primary differences are the flexural strength R of the PCC and the subgrade modulus k .

15. For Test Areas 1, 4, and 5, AFESC reports flexural strengths of 480, 580, and 470 psi, respectively (Table 3 (AFESC 1980)). Earlier reports showed flexural strengths of 750 psi for Area 4 (Table 3, US Engineer Office, Jacksonville, Fla. 1944; US Army Engineer District, Jacksonville, Fla. 1960; US Army Engineer, Ohio River Division Laboratories 1954). The AFESC used results from tensile-split tests on 4-in.-diam cores and obtained the flexural strength from correlations of tensile-split test results to flexural strengths. Generally, fairly good correlation results by using 6-in.-diam cores, but the correlation with 4-in.-diam cores is poor (Hammitt 1974). Flexural strength generally does not decrease with time; therefore, the values given in the earlier reports are probably more representative of actual flexural strengths.

16. Some subgrade strengths in terms of subgrade modulus k are not consistent with values reported in the earlier evaluations. Subgrade modulus k of 85 and 80 pci for Test Areas 4 and 5 are in disagreement with values ranging between 250 and 400 pci measured in the earlier evaluations. CBR

values of 35 and 30 were measured by AFESC on the sand subgrade in Test Areas 2 and 3, respectively. The sand subgrade, classified as a poorly graded sand (SP), appears to be fairly uniform throughout the airfield. According to the correlation between CBR and k , a CBR of 30 corresponds to a k value of 300 pci or greater, and a CBR of 25 corresponds to a k of approximately 250 pci (Hall and Elsea 1974). Therefore, the k values of 80 and 85 pci seem unreasonably low for these conditions.

17. Also, some discrepancy exists as to the thickness of pavement layers. Thicknesses reported by AFESC for evaluation (Table 3, (AFESC 1980)) are not the same as indicated by AFESC test-pit data (Figure 2). Thicknesses given by earlier pavement studies are also somewhat different (US Engineer Office, Jacksonville, Fla. 1944; Office, District Engineer, Savannah, Ga. 1947; US Army Engineer District, Jacksonville, Fla. 1960; US Army Engineer, Ohio River Division Laboratories 1954; the Rigid Pavement Laboratory, Ohio River Division Laboratories 1960; Construction Engineering Laboratory, Ohio River Division Laboratories 1964). The AFESC report gives additional thickness measurements made from core borings (AFESC 1980). All of the available thickness information was used to select a set of values for each of the five test areas for use in the study reported herein.

18. Based on the above considerations and a review of all available information on the test area pavements, the following properties have been selected for the standard test-pit analysis for this study:

<u>Test Area</u>	<u>Pavement Properties</u>
1	20-in. PCC, $R = 750$ psi where R denotes flexural strength 6-in.-stabilized subbase, $k = 300$ pci Subgrade (SP-SM)
2	11-in. AC 8-in. limerock base, CBR = 80 7-in. stabilized subbase, CBR = 30 Subgrade (SP), CBR = 25
3	5.5-in. AC 8.0-in. limerock base, CBR = 80 7.0-in. stabilized subbase, CBR = 30 Subgrade (SP), CBR = 25

(Continued)

Test AreaPavement Properties

4

7.5-in. AC
6.0-in. PCC, R = 650 psi
Subgrade (SP), k = 250 pci

Alternate as Flexible Pavement

5

7.5-in. AC
6.0-in. base, CBR = 80
Subgrade (SP), CBR = 25

10.5-in. PCC, R = 650 psi
Subgrade (SP), k = 250 pci

Project Requirements

19. The specific requirements of the project were to (a) select several of the better NDT procedures and equipment for demonstration, (b) have each procedure demonstrated through field tests on each of the five test areas at MacDill AFB, (c) obtain pavement evaluation reports from each procedure giving allowable loadings and overlay requirements for each test area, and (d) compare the results from each method with the standard Air Force evaluation based on test-pit measurements. The original plan was to use the test-pit data collected in 1981 by AFESC; however, some changes were made to these data as previously discussed.

20. Each participant in this demonstration project was given a full day at MacDill AFB to test all five test areas. With the exception of the AFESC, who performed tests for several days, only one participant was on the field for any given day of the demonstration. At the completion of the field tests, each participant provided WES a copy of the field test data.

21. Each participant prepared an evaluation report of the five test areas. This evaluation required the assessment of the allowable gross aircraft loads (AGAL's) for all 13 military aircraft groups at four specified pass intensity levels as given in AFR 93-5 (Headquarters, Department of the Air Force 1981). A pass intensity level is a specified number of aircraft passes (operational movements) for which the AGAL is to be determined. Therefore, the AGAL for pass intensity I would be less than the AGAL for pass intensity II, etc., since pass intensity I requires more passes than pass intensity II. The 13 aircraft groups and the various aircraft in each group are

shown in Table 4. Table 5 shows the controlling aircraft (primary aircraft to be considered) in each group and gives the number of passes for each group for each of four pass intensity levels. Note that the number of passes for a given pass intensity level is not the same for all 13 aircraft groups. The characteristics of the controlling aircraft in each of the 13 aircraft groups to be used for pavement evaluations are shown in Table 6. The evaluation by each participant also included overlay thickness requirements for each of the five test areas for two design loads: (a) 1,000 passes of the DC-10-30 aircraft (KC 10A), and (b) 10,000 passes of the B-747 aircraft (E-4).

PART II: NONDESTRUCTIVE TESTING EVALUATION METHODS

Selection of NDT Evaluation Methods

22. In the selection of the NDT evaluation methods to be demonstrated, both equipment and analytical procedures were considered. The participants selected were those with a unique and demonstrated capability (experience in evaluating airfield pavements). Because several types of NDT equipment were available for nondestructive pavement testing (NDPT), attempts were made to include evaluation methods that would demonstrate all equipment types. Evaluation methods in use included a range of analytical treatments, and again, effort was made to include a cross section of various analysis schemes. Six private firms, WES, and AFESC were selected to participate, and sole-source contracts were negotiated with each private firm. WES also contracted with the New Mexico Engineering Research Institute (NMERI) to have its representative assist in the demonstration of the AFESC methodology. The NMERI was the developer of the AFESC procedure. The following is a list of the participants and the equipment used by each:

<u>Participant</u>	<u>NDT Equipment</u>
ARE, Inc.	Dynalect
Louis Berger International (Berger)	Pavement Profiler Model 2000
Dynatest Consulting (Dynatest)	Falling weight deflectometer (FWD) Dynatest Model 8000
ERES Consultants, Inc.	Dynatest Model 8000 FWD*
Reinard W. Brandley (Brandley)	Dynatest Model 8000 FWD* Brandley Centilever Beam
Pavement Consultancy Services (PCS)	Shell FWD
WES	WES 16-kip vibrator Dynatest Model 8000 FWD
AFESC	NDPT wave velocity van

* Tests were conducted by Dynatest Consulting for these participants.

23. Each participant demonstrated its analytical procedure using test data from the NDT device used. Ten different analysis schemes were considered in the study. These consisted of six evaluation methods from the six private firms, the AFESC evaluation method, and three evaluation methods from WES.

Field Demonstrations

24. The field tests were conducted during the period 26 October to 3 November 1982. The date on which the areas were tested by each participant were:

<u>Participant</u>	<u>Date</u>
PCS	27 October 1982
ARE	28 October 1982
Dynatest	29 October 1982
ERES	30 October 1982
Berger	31 October 1982
Brandley	1 November 1982
WES	2 November 1982
AFESC	27 October- 3 November 1982

25. The field tests were coordinated with MacDill AFB operations. All test areas were fairly free of aircraft movement during the 6-day test period except Test Area 5. In this area, which is the parking apron for F-16 aircraft, some delays in the testing were experienced because of frequent aircraft movements. Test Area 4 was used as a parking apron for F-111 aircraft on 2 November, making some of this area unavailable to WES.

Description of NDT Equipment

26. Seven NDT devices were used in the project and characteristics of each are presented in Table 7. Three devices--the WES 16-kip vibrator, the Berger Pavement Profiler, and the ARE Dynaflect--operate with a vibratory loading. All of the other devices use an impulse (drop-weight) loading. All devices except the Air Force NDPT device measure the deflection response of the pavement surface to the applied load. The Air Force NDPT device operates on the principle of wave propagation. A brief description of each NDT equipment used in the project is given.

ARE Dynaflect

27. The Dynaflect is an electromechanical system for measuring the dynamic deflection of a pavement caused by an oscillatory load. It is manufactured by SIE, Inc., Fort Worth, Tex. This trailer-mounted device (Figure 13) applies a 1,000-lb peak-to-peak sinusoidal load to the pavement. The load is generated by two counterrotating masses that rotate at a constant

frequency of 8 Hz. The force is transmitted to the pavement through two 4-in.-wide, 16-in.-outside-diam polyurethane-coated steel wheels spaced 20 in. apart. The Dynaflect applies a 2,000-lb static weight to the pavement.

28. The pavement response to the dynamically applied load is measured with 210- Ω , 4.5-Hz geophones that are shunted to a damping factor of approximately 0.7. One geophone is located directly between the two steel wheels. The other four geophones are spaced at 1-ft intervals toward the front of the trailer.

Berger Pavement Profiler Model 2000

29. This device is a Road-Rater Model 2000 manufactured by Foundation Mechanics, Inc., El Segundo, Calif. The Model 2000 applies a peak-to-peak cyclic load of 4.5 kip at a frequency of 25 Hz. The trailer-mounted device (Figure 14) is an electrohydraulic system. The Model 2000 has a self-contained power supply. The gasoline engine supports the hydraulic and electrical systems of the device. The reaction mass of the Model 2000 is 2,000 lb.

30. Three load cells mounted on the load plate monitor the force. The three load cells are summed for total-force output. Deflection is monitored by four velocity sensors. The first is located in the center of the 18-in.-diam load plate, and the other three are at 12, 24, and 36 in. or 12, 24, and 60 in. from the center of the load plate.

Dynatest FWD

31. The Dynatest 8000 FWD is an impact load device that applies a single-pulse transient load of approximately 25-30 msec duration. This trailer-mounted device (Figure 15) measures both applied load and seven deflection points on the pavement with the maximum distance of the deflection point being 7 ft from the center of the load plate. The load is adjustable to a maximum of 24,000 lb and is applied through a 300-mm (approximately 12-in.) diam load plate. The system is controlled with a Hewlett-Packard HP-85 computer that also records the output data. This equipment is shown in Figure 16.

Brandley deflection beam

32. The Brandley deflection beam (Figure 17) is used for testing joints in PCC pavement sections to determine the effectiveness of the load transfer at the joints. The test procedure consists of placing a cantilever deflection beam on the slab with two linear potentiometers located at the free end of the

beam. The beam is set on the slab such that one of the potentiometers is located on one side of the joint and the other potentiometer is located on the other side of the joint. A rubber-tired wheel, which imposes approximately the same total load as the aircraft using the pavements, is then pulled or driven across the joint perpendicular to the joint and passes immediately adjacent to the location of the potentiometers. In this manner, the total relative deflection of the slab at the joint and the relative movement of one slab with respect to the other slab (slab rocking) as the wheel moves over the joint can be measured and recorded. A test vehicle with 50,000 lb per single wheel would normally be used, but the only equipment available at MacDill AFB was a truck-mounted crane with three axles. The rear axles had dual wheels, and each of dual wheels was loaded to 7,000-8,000 lb. Because this was the only equipment available, the tests were conducted using these loads.

PCS FWD

33. The PCS FWD applies a pulse load to the pavement surface by dropping a mass on a baseplate that is connected to the load plate by a set of springs. The maximum force is 22.4 kips, and the force is varied by adjusting the drop height. Both force and deflection are electronically recorded. Velocity transducers, which are electronically integrated to measure deflection, are located at the center of the load plate and at three radial distances of 60, 100, and 200 cm. This trailer-mounted device is shown in Figure 18, and the data recording equipment is shown in Figure 19.

WES 16-kip vibrator

34. The WES 16-kip vibrator shown in Figures 20 and 21 is an electro-hydraulic vibratory loading system. The unit is contained in a 36-ft semi-trailer along with supporting power supplies and automatic data recording equipment. A 16,000-lb preload is applied to the pavement with a superimposed dynamic load ranging up to 30,000 lb peak-to-peak. The dynamic load can be applied over a frequency range of 5 to 100 Hz but the standard test frequency is 15 Hz. The dynamic load is measured with a set of three load cells mounted on an 18-in.-diam load plate. Velocity transducers located on the load plate and at points away from the plate are calibrated to measure deflection. Test results are recorded on X-Y plotters and a digital printer.

35. Data collected with the WES 16-kip vibrator are the DSM and deflection basins. DSM is the slope (load/deflection) of the dynamic load versus deflection curve obtained by sweeping the force from zero to maximum at a

constant frequency of 15 Hz. This slope is taken at the maximum force levels. The deflection basin is obtained by measuring deflections at distances of 0, 18, 36, and 60 in. from the center of the load plate. The deflection ratio $\Delta 60/\Delta 18$ (obtained by taking the deflection at 60 in. and dividing by the deflection at 18 in.) is used to determine the radius of relative stiffness k for rigid pavements using the developed correlations.

WES FWD

36. The FWD used by WES is a Model 8000 manufactured by Dynatest (Figure 22). A dynamic force is applied to the pavement surface by dropping a 440-lb weight onto a set of rubber cushions, resulting in an impulse loading. The applied force and pavement deflections are measured with load cells and velocity transducers, respectively. The drop height can be varied from 0 to 15.7 in. to produce a force from 0 to 15,000 lb. The load is transmitted to the pavement through an 11.8-in.-diam plate. The signal-conditioning equipment displays the resulting average pressure in kilopascals and the maximum peak displacement in micrometers. As many as three displacement sensors may be recorded at one time.

37. FWD data collected were deflection basin measurements. Displacements were measured on the load plate and at distances of 12, 24, 36, and 48 in. from the center of the load plate. Because this particular model has only two transducers for deflection basin measurements, the four deflection points were obtained by dropping the weight twice and shifting the transducers to the additional spacings.

Air Force NDPT device

38. The AFESC NDPT device is an impact hammer used to excite the pavement system to measure wave velocity response. The hydraulically operated hammer can be dropped from 6 to 36 in. and the drop weight varied from 220 to 500 lb. The assembly is equipped with grippers that lift the hammer, release it, and then catch the hammer after the first impact to prevent the hammer from striking the pavement more than once. A 12-in.-diam loading plate is used with a rubber mat on PCC pavement and without the mat on AC surfaces. Accelerometers are generally placed on the pavement surface at 1, 2, 4, 8, and 16 ft from the edge of the load plate. Signals from the accelerometers are collected through a Hewlett-Packard HP-6942 multiprogrammer and transferred to an HP-9845B computer for analysis and stored on an HP-9895 floppy disk.

39. The computer is primarily used to compute fast Fourier transforms

(FFT) for phase angle versus frequency and wave velocity versus wavelength (dispersion) plots immediately after the data are acquired. When sufficient data are collected for interpretation of the dispersion curve (based on operator experience), the data are stored on the floppy disk and a hard copy is made.

40. It is from this hard copy that the operator selects the velocity values that will ultimately be used in the computer analysis for load-carrying capability of the pavement. The van containing the NDPT device is shown in Figure 23. A close-up of the impact hammer and load plate is shown in Figure 24.

Summary of NDT Evaluation Methods

41. A brief description of the analytical procedures used by each evaluation method is given here. Table 8 gives a summary of some important characteristics of the methods. A more detailed description is given in Appendix A.

ARE, Inc. (1983)

42. Deflection basin data from the Dynaflect are used with the BASFIT program, which is a deflection-basin fitting program that predicts moduli of the pavement layers and subgrade. A layered-elastic program AIRPOD is used in a fatigue analysis to predict remaining pavement life and allowable loadings. Another layered-elastic program ELSYM-5 is used to compute overlay thickness requirements.

Louis Berger International Inc. (1983)

43. The evaluation method used by Berger is a combination of layered-elastic theory and a modified version of the WES DSM method (Hall 1978). Test data were collected with the Model 2000 pavement profiler. Deflection basin data were used to back-calculate elastic moduli of the pavement layers and subgrade. These moduli were used for an apparent quality assessment of the pavement materials. A correlation was used to convert the DSM's measured with the pavement profiler to the DSM that would be obtained with the WES 16-kip vibrator. Then the DSM procedure with some modifications was used to evaluate the load capacity. For flexible pavements, a subgrade CBR was determined from both the DSM procedure and from the calculated subgrade moduli. The CBR values were then used with the CBR design curve to determine allowable load

and overlay requirements. The DSM was used to determine allowable loadings for rigid pavements using a modified relationship of DSM to allowable gross load. Load transfers at joints in rigid pavements were evaluated with the pavement profiler.

Dynatest Consulting (1983)

44. Dynatest uses the Dynatest 8000 FWD to measure deflection basins, and these measurements are the input for a computer program called ELMOD developed for an HP-85 microcomputer. The ELMOD program includes the method of equivalent thicknesses (MET) to calculate the elastic modulus of up to four pavement layers (Ullidtz 1973, 1977). Nonlinearity of the subgrade is considered in these calculations. Evaluations of joints and corners of rigid-pavement slabs are made with the FWD tests and Westergaard equations (Westergaard 1948). The ELMOD program allows consideration of seasonal temperature effects in the load evaluation. The performance criteria used by Dynatest are permissible normal stress in unbound materials and subgrade, horizontal strain at the bottom of AC, and a fatigue relationship based on flexural strength for PCC (Herholdt et al. 1979).

ERES Consultants, Inc. (1982)

45. The ERES procedure for NDT evaluation uses the Dynatest Model 8000 FWD test results; three load magnitudes are used including the maximum of 24 kips. Pavement layer stiffness values are back-calculated from the measured deflection basins using a layered-elastic program for flexible pavement and a finite element program (ILLISLAB) for rigid pavement. The method for flexible pavements is to model the pavement as a two-layered system to determine the subgrade modulus, and then to calculate other layer moduli that match the theoretical deflection basin to the measured basin (Hoffman and Thompson 1981). Failure criteria for flexible pavement includes radial strain in the asphalt and vertical strain in the subgrade; both rutting (Chou 1976) and fatigue (Bonnaure, Gravois, and Udron 1980) are considered. Fatigue life of the limerock base course was also part of the flexible pavement analysis (Larson and Nussbaum 1967). For rigid pavements, an E modulus of the concrete and a subgrade k modulus are calculated by matching the area of the center slab deflection basin and the maximum deflection. Failure criteria are a relationship of aircraft coverages to concrete modulus of rupture stress ratio. The modulus of rupture is estimated from the E of the slab. Measured load transfer at joints is accounted for in the evaluation.

Reinard W. Brandley (1983)

46. Brandley used test results from the Dynatest 8000 FWD, the WES 16-kip vibrator, and the cantilever deflection beam. Two loads were applied with the FWD, 830 and 1,500 kPa. Test data from both the FWD and the 16-kip vibrator were used with the Dynatest programs of the ELMOD and ISSEM4. These programs, along with the Chevron layered elastic model program, were used to calculate moduli of the pavement layers and subgrade from the FWD deflection data. These moduli were used to compute subgrade deflection under different aircraft loadings; these were compared to the Brandley limiting subgrade deflection criteria to obtain the evaluation results (Brandley 1975). Joint conditions in rigid pavements were evaluated using the cantilever beam. It is the opinion of Brandley that neither the FWD nor the 16-kip vibrator can adequately load joints to measure load transfer.

PCS (1983)

47. The general approach of PCS demonstrated in this project is the collection of deflection data with the PCS FWD, input of these measured deflection basins into the BISAR layered-elastic computer program, and back-calculated elastic moduli (E) for the pavement layers. These moduli are then translated to CBR and/or subgrade k modulus from correlations such as

$$E = 1,500 \text{ CBR}$$

$$E = 10^x \text{ where } x = 1.415 + 1.284 \log k$$

$$E \text{ in units of psi and } k \text{ in units of pci}$$

The values of CBR were used for flexible pavements, while k values were obtained on the rigid pavements, and these values were used with the conventional Air Force load evaluation procedures to determine the allowable aircraft loadings and overlay thickness requirements (Headquarters, Department of the Air Force 1981). The method used by PCS for load evaluation used the flexible pavement design equation developed by WES and the equivalent single-wheel analysis (Yoder and Witczak 1975). For rigid pavements the evaluations were based on the Westergaard free-edge stress.

WES DSM method

(Hall and Alexander 1983)

48. The DSM procedure is based on correlations between DSM (load/deflection) measurements with the WES 16-kip vibrator and the allowable single-wheel load (ASWL) as determined from test-pit measurements. DSM is a

ratio of dynamic load:deflection. The correlations were developed from tests on a large number of inservice airfield pavements. The procedure for NDT evaluation provides for correction of deflection measurements on AC for temperature effects, calculation of the effective subgrade CBR for flexible pavement, and determination of the radius of relative stiffness for rigid pavement (Asphalt Institute 1969). Existing analytical relationships from the standard US Army Corps of Engineers design procedures convert the ASWL to AGAL and compute overlay thicknesses (Headquarters, Departments of the Navy, Army, and Air Force 1978; Headquarters, Departments of the Army and Air Force 1979). A load reduction factor based on joint load transfer measurements is included in the procedure.

WES layered-elastic
method (Hall and Alexander 1983)

49. This evaluation method (Bush 1980a, Alexander 1982) uses deflection basin measurements from the WES 16-kip vibrator or FWD as input to layered-elastic computer programs (Bush 1980a, Alexander 1982). The program used is BISDEF, which is a modification of the BISAR program (Bush 1980a, Peutz 1968). Elastic moduli of the pavement layers and subgrade are back-calculated, and these moduli are then used in the AIRPAV layered-elastic program to determine allowable loads and overlay thicknesses (Alexander 1982). Failure criteria consists of limiting tensile stress in the bottom of PCC slabs, and limiting horizontal tensile strain in AC and vertical subgrade strain in flexible pavement subgrade. A load reduction factor based on joint load-transfer measurements is included in the procedure.

AFESC (1983)

50. Data from the Air Force NDPT impulse load device are interpreted to give shear wave velocity values for each pavement layer and subgrade. These velocity values are converted to elastic moduli, which are used with the PREDICT computer program to determine allowable aircraft loads. Performance criteria are based on tensile stress or strain in the pavement surface layer and subgrade compressive strain. Overlay thicknesses are not presently determined by the method. Load transfer at joints is not measured.

PART III: COMPARISON OF RESULTS

Test Data Comparisons

51. The scope of this project does not provide for an indepth study of NDT equipment capabilities and comparison but, instead, concentrates on the complete evaluation method. However, some comparisons of results from different equipment that are readily available are offered here. Test data collected with each NDT device are presented in Appendix B. Some study of pavement response in terms of measured parameters, such as deflections, deflection basin, applied load, loading frequency, and wave velocity, may aid understanding of NDT equipment requirements.

52. Most of the NDT evaluation methods make use of the deflection basin (shape of deflected pavement surface) for calculation of layer moduli. A comparison of the deflection basins measured with each of the test devices near the 1980 test-pit locations is presented in Figures 25 through 29. The Air Force NDPT device does not measure deflection, and is, therefore, not included. These figures show the relative magnitude of displacements corresponding to the maximum dynamic/impulse force for each particular test device. These deflection data were then normalized in terms of a unit force of 1,000 lb by dividing measured deflection by applied force; the resulting value is termed unit deflection. The static load (preload) applied by some devices (WES 16-kip vibrator, Berger Pavement Profiler, and ARE Dynaflect) is not considered in these comparisons; only the applied dynamic load was used. Unit deflections in mils per 1,000 lb of applied force are presented in Figures 30 through 34. The Dynaflect, which has the smallest measured deflection at all test areas, gives the largest unit deflection for Test Areas 1, 4, and 5. Test Areas 1 and 5 are rigid pavements and Test Area 4 is a composite pavement.

53. A quantity often used to express the pavement response to nondestructive testing is a ratio of load/deflection or stiffness. To make additional comparisons of the pavement response with the NDT devices used in the project, a comparison of stiffness measurements is presented in Table 9. Table 9 gives an average stiffness for each test area for each NDT device. The number of tests conducted on each test area and used for the average stiffness is shown. Also shown is an average stiffness for each test area

which was obtained by averaging the average stiffness for each NDT device for that test area. The standard deviation and coefficient of variation are shown for each set of data. The coefficient of variation is of interest because it gives some indication of the variability of each NDT test device on the different test areas. A graphical comparison of the stiffness measured by each NDT device is a ratio of the average stiffness from all devices (Figure 35). Differences in load plate diameter, static preload, and dynamic load may produce different stiffness values, and these factors are not considered in Figure 35. However, a study of Figure 35 shows how the measurements vary from the average as a function of pavement strength. The PCS FWD and Dynaflect FWD have very similar characteristics, yet these do not closely agree in this comparison. The two devices manufactured by Dynatest (Dynatest FWD and WES FWD) do agree well even though the dynamic load magnitude is different. The greatest variation occurred in Test Area 3, the composite pavement. No consistent trend developed as to which device had greater or lesser variation in Figure 35, and maximum variation of results from all test areas combined is a factor of approximately 2 (maximum stiffness divided by minimum stiffness).

54. Because the stiffness value can be used with the WES DSM evaluation method to determine allowable load, that method was used to indicate the significance of the range in stiffness values from the NDT devices. Allowable gross aircraft loads were computed for three aircraft using the upper and lower limits of the stiffness range. The following comparison was made for only two of the test areas and three aircraft but gives a representative set of results.

<u>Test Area</u>	<u>Pavement Type</u>	<u>Range in Stiffness, kips/in.</u>	<u>Aircraft</u>	<u>Range in Allowable Load, kips</u>	<u>Increase from Lower Value, percent</u>
3	Flexible	509-1,139	F-4	26-60	131
			C-141	110-291	165
			B-52	143-379	165
5	Rigid	1,924-3,200	F-4	52-60	15
			C-141	249-345	39
			B-52	231-385	67

55. The range of stiffness values is highly significant on the weaker flexible pavement (Test Area 3) and not as significant on the rigid pavement (Test Area 5). On pavements with high stiffness values, such as Test Areas 1,

2, and 4, the range is not important since the low side of the range evaluates the pavement at a high allowable load level.

56. The WES computer program BISDEF was used to calculate modulus values for each of the five test areas using the deflection basins in Figures 25 through 29. Because most evaluation methods use a back-calculating technique to obtain layer moduli, this comparison is of interest. The moduli obtained using BISDEF and deflection data from all six devices are provided in Table 10. The Dynaflect loading area was difficult to model in this program, and values presented for that device in Table 10 may be suspect. Table 10 does show that the back-calculated moduli can vary considerably as a function of the deflection basin.

Comparison of Predicted In Situ Moduli

57. All evaluation methods characterized the pavement sections through prediction of the moduli of the pavement layers and subgrade except the WES DSM procedure. Table 11 summarizes these predicted moduli. A graphical comparison of the subgrade moduli for each of the five test areas is presented in Figure 36. By some evaluation methods, the subgrade modulus for Test Area 1 was treated as a composite of the 6-in. subbase and the sand subgrade with a single modulus computed for the composite materials. This causes the appearance of a large variation in predicted subgrade moduli of Area 1 until this is understood; i.e., that the subgrade modulus for Test Area 1 was not computed on the same basis by all methods. Brandley, ARE, and AFESC were the participants making the separation of a subbase and subgrade, and therefore computing a modulus for each material. All others treated the material beneath the PCC slab in Test Area 1 as subgrade only and did not identify the subbase as a separate layer. The procedure of ERES gives only a subgrade modulus k for the subgrade beneath rigid pavements and, therefore, no elastic moduli for the subgrade by that method are available for Test Areas 1, 4, and 5.

58. An analysis of the elastic moduli of the subgrade predicted by all methods for all five test areas gives the following (Area 1 includes data from only Brandley, ARE, and AFESC):

<u>Area</u>	<u>Subgrade Moduli, psi</u>		
	<u>Mean</u>	<u>Standard Deviation</u>	<u>Spread of Data</u>
1	20,250	9,820	19,250
2	30,910	12,550	39,450
3	22,570	8,640	29,250
4	21,450	5,170	15,800
5	21,210	7,570	22,850

The mean value shows approximately the same subgrade moduli for all areas except Test Area 2, but the spread of data indicates the significant range in the individual values by each evaluation method. The spread of data is defined as the maximum value less the minimum value.

59. With the exception of Test Area 1, the highest moduli of the subgrade were determined by PCS, and in all areas the lowest values came from the AFESC method. For Test Area 1, Brandley, ARE, and AFESC gave E values for both the subgrade and subbase, whereas the other evaluation methods combined the subbase and subgrade; however, for Test Area 1 only the moduli from Brandley, ARE, and AFESC were used for the above statistics.

60. Only ARE predicted modulus values for the subbase layers of Test Areas 2 and 3; the other participants determined a combined modulus of the base and subbase. A presentation of the base course moduli is shown in Figure 37. By all evaluation methods (except by Brandley where both areas have the same value), the base course in Test Area 3 was rated with a lower modulus than the base course of Test Area 2. A significant range in the base course moduli occurs as shown.

<u>Area</u>	<u>Base Course Moduli, psi</u>		
	<u>Mean</u>	<u>Standard Deviation</u>	<u>Spread of Data</u>
2	74,700	47,950	148,000
3	42,280	25,620	75,000

61. Because the modulus of AC is temperature-dependent, values were selected from temperature-modulus relationships by most participants. However, a fairly wide range of values was used for the AC. The moduli for the AC surface from all test areas combined gave the following.

<u>AC Moduli, psi</u>		
<u>Mean</u>	<u>Standard Deviation</u>	<u>Spread of Data</u>
410,000	217,000	852,000

The value of 1,391,000 psi predicted by AFESC for Test Area 4 was not included in the above statistics.

62. For design and evaluation purposes, most evaluation methods provide for a variable moduli of the AC layer (as well as the subgrade) to allow for changing seasonal conditions throughout the design life. This appears to be an important feature since the layered-elastic procedures use the limiting stress/strain concept to predict number of aircraft passes, and the strain is a function of the seasonal/environmental fluctuations in the layer moduli.

63. It is of interest to note in Table 11 the values of subgrade modulus k were determined from some evaluation methods (Dynatest, ERES, Berger). The k values range from 195 to 500 pci, which tends to confirm the value of 250 pci selected earlier in this report for the standard evaluation procedure. As could be expected, the moduli determined for the PCC layers were more consistent with most values being in the range of 4×10^6 to 5×10^6 psi. The AFESC did predict a low value of 2.1×10^6 psi for Test Area 5.

64. In addition to the moduli values presented for the evaluation analysis, both Brandley and Berger offered additional comparisons. These values are of interest because some moduli are computed with deflection basin data from the same equipment using different analytical procedures; whereas, some moduli are computed with the same analytical procedure using deflection measurements from different NDT equipment. These results are shown in Table 12. Similar comparisons can be made by looking at the two columns in Table 11 where WES made computations with the same analytical procedure using deflection data from two NDT devices.

Comparisons of Performance Criteria

65. Performance criteria are the link between pavement characterization and evaluation in terms of predicted allowable loadings and remaining pavement life. The evaluation methods demonstrated in this project use several approaches to performance criteria. Some methods such as PCS, Berger, and WES DSM correlate the NDT-pavement characterization to conventional parameters of CBR and k and then apply the standard relationships in terms of design curves from existing Air Force manuals (or use computer codes using these criteria). Other methods, such as Dynatest, ERES, ARE, and AFESC, use allowable stress/strain levels in the various pavement components to predict when pavement failure will occur. Another approach is the use of limiting levels of subgrade deflection, such as Brandley. Table 13 summarizes the various

performance criteria used in the evaluation method demonstrated in this study. These criteria differ considerably in format, and, therefore, a direct comparison is difficult.

66. The existing pavement evaluation procedure used by the Air Force uses test-pit measurements based on many years of performance data collected on both inservice pavements and special test sections which were trafficked to failure. This approach uses values of CBR and k to characterize the strength of subgrade and of base and subbase layers. Moisture and density are accounted for as well as other important material properties such as gradation and plasticity. Failure of pavements in this system is characterized by cracking and/or rutting. This method has been validated through the years and is considered as the standard (Headquarters, Departments of the Navy, Army, and Air Force 1978; Headquarters, Departments of the Army and Air Force 1979).

67. Those evaluation methods using the standard Air Force evaluation curves make use of this established performance criteria. However, the relationships used to predict the CBR and k values become the critical elements. PCS used a direct correlation between predicted modulus and CBR or k . The Berger and WES DSM methods also used correlations to the existing Air Force procedure, but, by making correlations to ASWL as obtained from CBR or k , the methods are more indirect.

68. Other methods, such as Dynatest, ERES, ARE, and AFESC, have limiting criteria placed on critical elements of the pavement structure such as the AC, PCC, and subgrade. PCS states that they have a similar evaluation method, but it was not demonstrated for this project. Brandley bases the link to the performance on subgrade deflection criteria. Although the subgrade deflection criteria are presented in graphical form by Brandley, the curves have been converted to an equation that approximates the curves for inclusion in Table 13.

Comparison of Allowable Load Predictions

69. The project requirements called for evaluation of the five test areas in terms of AGAL's for each of the 13 aircraft groups, each at four pass-intensity levels. Each aircraft group has a controlling aircraft (the most critical aircraft for the group), and the evaluations are actually made for these controlling aircraft. These controlling aircraft for each group and

pass-intensity level are presented in Table 5. The aircraft characteristics including maximum design loads and empty loads are shown in Table 6.

70. The AGAL's for the 13 aircraft groups were computed using the standard Air Force method based on test-pit measurements. The test-pit data used for the standard evaluation have been previously discussed. The rigid pavement AGAL's were determined using extended traffic (shattered slab) criteria as set forth in TM 5-827-1 (Headquarters, Departments of the Army and Air Force 1981) and TM 5-827-3 (Headquarters, Department of the Army 1982). The flexible pavement AGAL's were determined as set forth in TM 5-827-2 (Headquarters, Departments of the Army and Air Force 1981). The AGAL's based on the standard are shown in Table 14. Overlay thicknesses, which are discussed later, are also shown in Table 14. Pavement properties used for evaluation are also shown in this table. Test Areas 1 and 2 rate as adequate to support the maximum design loads for all 13 aircraft groups at all pass intensity levels. (Note that + indicates the allowable load is greater than maximum weight of the aircraft.) Test Areas 3 and 4 rate adequate for the maximum load at pass intensity levels III and IV. Test Area 5 has the lowest load rating of all the five areas, but it too has a fairly high load rating.

71. Allowable loads and overlays were also computed for Test Areas 1 and 5 using test-pit data reported in the 1980 AFESC Evaluation Report (AFESC 1980). These results are shown in Table 15. Test Area 4 was evaluated as an equivalent flexible pavement in Table 14, and therefore the discrepancy between 1980 AFESC test-pit data and the values selected for use in Table 14 would not change the results for Test Area 4. The allowable loads and overlays in Table 15 can be compared with those in Table 14. No significant change occurs for Test Area 1; however, a significant difference results for Test Area 5.

72. Each participant was furnished a copy of pages 5-16, 21-22, and 24-51 of the 1980 AFESC Pavement Evaluation Report (AFESC 1980). These pages contain the data summarized in the first column of Table 3.

73. The allowable load results from each NDT evaluation method are compared to the standard rating, as shown in Table 16. The comparisons are made only for three aircraft, the F-4, C-141, and B-52, which represent light-, medium-, and heavy-load aircraft, respectively. Because the allowable loads represented by + mean that the rating exceeds the maximum design load (see Table 6 for maximum values), a comparison of these ratings could be

misleading. This is because, in this case, the amount that the predicted load rating exceeds the maximum design load is not known. Obviously, most of the test area pavements were more than adequate for all aircraft. This fact makes the comparisons difficult.

74. Figures 38 through 43 graphically display the allowable load comparisons. Figures 38, 39, and 40 are for Test Area 3; whereas, Figures 41, 42, and 43 show results for Test Area 5. The three aircraft, F-4, C-141, and B-52, are shown for pass intensity level I. Test Areas 3 and 5 were selected for these comparisons because the allowable loads from the NDT evaluation methods for these areas are not all at the maximum design loads. Similar comparisons for the other three test areas are not possible because the allowable loads are at the maximum.

75. Figures 38, 39, and 40 show that all NDT evaluation methods predicted the allowable loads for Test Area 3 to be generally lower than the standard load rating. The pattern, however, varies with the different aircraft, and this may indicate some difference in the way the evaluation methods consider multiple-wheel gear configurations. The evaluation methods agree better with the standard load rating for the rigid pavement of Test Area 5 (Figures 41, 42, and 43). The distribution is very similar for the F-4 and C-141 but somewhat different for the B-52.

76. The fatigue relationships inherent in all the evaluation methods adjust the allowable loads as a function of number of passes (load repetitions). Figures 44 and 45 show the relationship of allowable load to passes for flexible (Test Area 3) and rigid (Test Area 5) pavements, respectively.

Comparison of Overlay Thickness

77. Overlay thickness computations were made using the standard Air Force procedure and each of the NDT evaluation methods. The overlays were computed for two design load conditions--1,000 passes of KC-10A (DC-10-30) aircraft, and 10,000 passes of an E-4 (B-747) aircraft. Table 17 shows the predicted overlay thicknesses from the standard procedure (minimum overlay criteria has not been included) and from the various NDT evaluation methods. The AFESC NDT procedure does not presently produce overlay thicknesses, so it is absent from the table. Some evaluation methods presented only AC overlays; whereas, others gave both AC and PCC options.

78. By the standard procedure, overlay thicknesses were only required for Test Area 5 because all other test areas evaluated as adequate to support the design aircraft. The overlay calculations (for Test Area 5 which is PCC pavement) were performed as set forth in TM 5-824-3/AFM 88-6 (Headquarters, Departments of the Army and Air Force 1979). All overlay designs are based on initial failure criteria. Thickness of nonrigid (AC) overlay on a rigid pavement, t_{ac} , is determined by

$$t_{ac} = 2.5 [F(h_d) - Ch]$$

where

F = factor that projects the cracking that may be expected to occur in the base pavement

h_d = required single slab thickness, in.

C = condition factor (0.5 to 1.0)

h = existing rigid slab thickness, in.

Rigid overlays to be placed directly on the existing rigid base pavement were designed using the partial bond equation

$$h_o = 1.4 \sqrt{h_d^{1.4} - Ch^{1.4}}$$

and for the base where the rigid slab is to be placed on a flexible leveling course or bond breaker the unbonded equation was used.

$$h_o = h_d^2 - Ch^2$$

where

h_d = required single slab thickness, in.

C = condition factor (0.35 to 1.0)

h = existing rigid slab thickness, in.

For the overlay designs for Test Area 5, the condition factor C in the above equations was taken as 1.0 because of the excellent condition of the existing pavement. The F factor was also 1.0.

79. Most NDT evaluation methods showed little, if any, overlay needed for Test Areas 1 and 2. The methods indicated some overlay for Test Area 3. AC overlays predicted for Test Areas 4 and 5 ranged considerably. Statistics

from all evaluation methods indicate the following.

AC Overlays, in.					
<u>Test Area</u>	<u>Design Aircraft</u>	<u>Mean</u>	<u>Standard Deviation</u>	<u>Spread of Data</u>	<u>Standard Air Force Test-Pit Method, in.</u>
1	KC10A	0	0	0	0
	E4	0.30	0.90	0-2.7	0
2	KC10A	0.20	0.60	0-1.8	0
	E4	0.41	1.23	0-3.7	0
3	KC10A	5.94	9.62	0-31.1	0
	E4	8.71	8.45	0-26.1	0
4	KC10A	2.74	3.27	0-8	0
	E4	4.05	5.98	0-17	0
5	KC10A	4.58	6.39	0-18.9	1.8
	E4	8.40	8.67	0-21.0	4.5

80. This same type of information cannot be presented for PCC overlays, because not all evaluation methods give PCC overlays; not enough information is available for the statistical computations.

PART IV: CONCLUSIONS

81. As earlier stated, the main purpose of the study reported herein was to assess several NDT evaluation methods and to provide the Air Force with information to make sound decisions for the possible uses and benefits of NDT. The results of this study led to the following conclusions:

- a. The study did not set out to identify any best method for NDT, and no best method for general application at all airfields was identified as a result of the data collected and comparisons made.
- b. It appears that the site selected (MacDill AFB) proved to be a poor choice for the following reasons: (1) unusual subgrade (sand) and base course (limerock) materials are nontypical; (2) the pavements were strong enough so that most evaluated as being adequate for all loading conditions using the current standard method which reduced one's ability to compare the results of evaluation techniques (Headquarters, Department of the Air Force 1981); and (3) the baseline test-pit data were not collected concurrently with the NDT results (test-pit data were 2 years old), and some test-pit data are suspected of being in error.
- c. Based on use of the NDT evaluation method at MacDill, wide variation occurs in terms of allowable loads among the results and substantial disagreement of some methods with the standard test-pit method (Figures 38 through 43). Some NDT methods predicted overlay thicknesses that were in agreement with the overlay thickness predicted by the test-pit standard; others did not agree (Table 17). Some methods agreed well on some pavement test areas, but did not agree on other test areas. In general, the various NDT evaluation methods produced inconsistent results for the pavement areas evaluated. However, in almost all cases, the NDT methods gave results more conservative (i.e., smaller allowable load and thicker overlay) than those from the test-pit standard method. Overlay thicknesses from some methods generally agreed with the standard. Because of the unusual base course and subgrade conditions, the relative ranking of the various methods in terms of overlay thickness prediction should not be generalized to other airfields.
- d. Significant differences were noted in measurements made by the various NDT devices, and no one device can be said to give the best results on the pavement test areas studied. Deflection basin data from the various NDT devices were compared (Figures 25 through 29). The devices with higher load magnitudes, i.e., WES 16-kip vibrator, PCS FWD, and Dynatest FWD, produced larger deflections and steeper deflection basins than did the smaller ARE Dynaflect and Berger Pavement Profiler devices. Input of deflection basin data from each device into a common layered-elastic theory analysis gave inconsistent and variable elastic moduli using the back-calculating technique (Table 10).

- e. Stiffness values (maximum load divided by maximum deflection) from each device on each test area were compared. The overall range of stiffness values was a factor of approximately two with no consistent trends of high or low mean value from any device common to all or nearly all of the five test areas. The Berger Pavement Profiler consistently gave the highest coefficient of variation in terms of stiffness value.
- f. All evaluation methods, except the WES DSM method, determine elastic moduli for the pavement layers and subgrade. Considerable variation in these moduli occurred from one technique to another (Figures 36 and 37).
- g. The performance criteria, which translates the NDT measurements to evaluated load-carrying capacity and overlay requirements, were quite different for the various NDT evaluation methods (Table 13). The performance criteria were given in terms of limiting stress or strain for pavement components, limiting subgrade deflection, and correlations to existing Air Force criteria and are functions of pass intensity level. No direct comparisons could be made of the performance criteria from different methods because of fundamental differences in the nature of the criteria. A comparison of predicted allowable loads at different pass intensities indicated that the rate of change in allowable load with pass intensity was significantly different by some methods (Figures 44 and 45). Because the performance criteria are the only parts of the methods which are functions of pass intensity, a conclusion is drawn that the performance criteria used in some of the methods are more sensitive to the number of passes than others for the conditions at MacDill AFB.
- h. Most of the NDT procedures provide for testing of the load transfer capacity at joints in PCC pavement. This was typically done by applying a load on one slab near the joint, and measuring the deflection of each slab at the joint. Not all methods used the load transfer measurements in the allowable load and overlay computations. The standard Air Force evaluation method for PCC pavement assumes an average load transfer of 25 percent at the joints, which may not be true for all pavement conditions. This may account for some of the variation in results, particularly for Test Area 5.
- i. Use of the NDT procedures to evaluate the load transfer capacity of joints in PCC pavements appears to be a viable approach and is an important aspect of any structural evaluation. Further work needs to be devoted to development of this concept to validate the various methods demonstrated in this project.

PART V: RECOMMENDATIONS

82. The following recommendations are made:

- a. The study reported herein should be repeated at other sites to produce more conclusive results. These sites should cover more typical pavements over fine-grained soils (clays and silts), test-pit data should be collected concurrently with the NDT data, and the pavements should be of such design that a range of allowable loads and overlay thicknesses would be anticipated so that a better comparison of results could be made. What is needed is a set of test areas where the standard method predicts some areas are in danger of incipient failure under common aircraft loads and other areas are not. At MacDill, this was not the case.
- b. A standard NDT evaluation method is apparently needed. The standard could be a general procedure (based on an appropriate analytical theory); the performance criteria must be compatible with the system and based on known performance of airfield pavements and the method should be validated. Such a standard could be used to assess the validity of new or more simplified methods. Further study should be made of performance criteria, such as limiting stress, strain, and deflection, and criteria should be selected for use with the standard NDT evaluation method.
- c. Further work with NDT equipment is needed to determine limitations (if any) of different NDT devices. A desirable goal is a standard analysis method that would accept input from any one of several different test devices. A sensitivity study could be made using the standard NDT evaluation method with input from various NDT devices to identify limitations.

REFERENCES

- Ahlvin, R. G., et al. 1971 (Nov). "Multiple-Wheel Heavy Gear Load Pavement Tests; Basic Report," Technical Report S-71-17, Vol II, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.
- Air Force Engineering and Services Center. 1980 (Jul). "Partial Airfield Pavement Evaluation Report - MacDill AFB, Florida," Tyndall Air Force Base, Fla.
- _____. 1982. "USAF Nondestructive Pavement Evaluation System," Tyndall AFB, Fla.
- Alexander, D. R. 1982 (Nov). "Nondestructive Pavement Evaluation, Alameda Naval Air Station, Alameda, California," (unnumbered paper) US Army Engineer Waterways Experiment Station, Vicksburg, Miss.
- ARE, Inc. 1983 (Jan). "Demonstration of ARE Inc. Pavement Evaluation Methodology at MacDill AFB," Report No. AF-8, Engineering Consultants, Austin, Tex.
- Asphalt Institute. 1969 (Nov). "Asphalt Overlays and Pavement Rehabilitation," Manual Series No. 17, College Park, Md.
- Bonnaure, F., Gravois, A., and Udron, J. 1980. "A New Method for Predicting the Fatigue Life of Bituminous Mixes," Proceedings, Association of Asphalt Paving Technologists, Vol 49, pp. 499-529.
- Brandley, R. W. 1975 (Nov). "Fatigue-Analysis Method for Pavement Evaluation and Design," Symposium on Nondestructive Test and Evaluation of Airport Pavement, Vicksburg, Miss.
- _____. 1983 (Feb). "Nondestructive Test Evaluation Study, MacDill Air Force Base, Tampa, Florida," Published by Brandley, Sacramento, Calif.
- Bush, A. J., III. 1980a. "Nondestructive Testing for Light Aircraft Pavements; Phase II, Development of the Nondestructive Evaluation Methodology," Report No. FAA-RD-80-9-II, Federal Aviation Administration, Department of Transportation, Washington, DC.
- _____. 1980b. "Nondestructive Testing for Light Aircraft Pavements; Phase I, Evaluation of Nondestructive Testing Devices," Report No. FAA-RD-80-9-I, Federal Aviation Administration, Department of Transportation, Washington, DC.
- Chou, Y. T. 1976. "Analysis of Subgrade Rutting in Flexible Airfield Pavements," Transportation Research Record, No. 616, Washington, DC.
- _____. 1981. "Structural Analysis Computer Programs for Rigid Multi-component Pavement Structures with Discontinuities - WESLIQID and WESLAYER," Technical Report GL-81-6, Reports 1, 2, and 3, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.
- Construction Engineering Laboratory, Ohio River Division Laboratories. 1964 (Oct). "Condition Survey Report, MacDill Air Force Base, Florida," Cincinnati, Ohio.
- Dynatest Consulting, Inc. 1983 (Jan). "Comparative NDT Study of Five Test Areas at MacDill AFB in Tampa, Florida," Final Report, Ojai, Calif.

ERES Consultants, Inc. 1982 (Dec). "Nondestructive Structural Evaluation of Airfield Pavements," Champaign, Ill.

Federal Aviation Administration. 1976 (Jun). "Use of Nondestructive Testing Devices in the Evaluation of Airport Pavements," Advisory Circular AC 150/5370-11, Department of Transportation, Washington, DC.

Green, J. L. 1978 (Mar). "Literature Review - Elastic Constants for Airport Pavement Materials," Report No. FAA-RD-76-138, Federal Aviation Administration, Department of Transportation, Washington, DC.

Green, J. L., and Hall, J. W., Jr. 1975 (Sep). "Nondestructive Vibratory Testing of Airport Pavements, Experimental Test Results, and Development of Evaluation Methodology and Procedure," Report No. FAA-RD-73-205-1, Vol I, Federal Aviation Administration, Washington, DC.

Hadala, P. E. 1975 (Jun). "Evaluation of Empirical and Analytical Procedures Used for Predicting the Rigid Body Motion of an Earth Penetrator," Miscellaneous Paper MP S-75-15, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.

Hall, J. W., Jr. 1970 (May). "Nondestructive Testing of Flexible Pavements A Literature Review," Technical Report No. AFWL-TR-68-147, Kirtland Air Force Base, Air Force Weapons Laboratory, N. Mex.

_____. 1972 (Mar). "Nondestructive Testing of Pavements; Tests on Multiple-Wheel Heavy Gear Load Sections at Eglin and Hurlburt Airfields," Technical Report No. AFWL-TR-71-64, Air Force Weapons Laboratory, Albuquerque, N. Mex.

_____. 1973 (Jun). "Nondestructive Testing of Pavements; Final Test Results and Evaluation Procedure," Technical Report No. AFWL-TR-151, Air Force Weapons Laboratory, Albuquerque, N. Mex.

_____. 1978 (Jul). "Nondestructive Evaluation Procedure for Military Airfields," Miscellaneous Paper S-78-7, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.

Hall, J. W., Jr., and Alexander, D. R. 1983 (Jan). "Comparative Study of Nondestructive Pavement Testing-WES NDT Methodologies," Miscellaneous Paper GL-85-26, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.

Hall, J. W., Jr., and Elsea, D. R. 1974 (Feb). "Small Aperture Testing for Airfield Pavement Evaluation," Miscellaneous Paper S-74-3, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.

Hammit, G. M., II. 1974 (Dec). "Concrete Strength Relationships," Miscellaneous Paper S-74-30, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.

Headquarters, Department of the Air Force. 1981 (May). "Airfield Pavement Evaluation Program," AFR 93-5, Washington, DC.

Headquarters, Department of the Army. 1982 (Mar). "Rigid Airfield Pavement Evaluation," TM 5-827-3, Washington, DC.

Headquarters, Departments of the Army and Air Force. 1979 (Aug). "Rigid Pavements for Airfields Other than Army," TM 5-824-3/AFM 88-6, Chap. 3, Washington, DC.

Headquarters, Departments of the Army and Air Force. 1981 (Mar). "Airfield Pavement Evaluation Concepts," TM 5-827-1/AFM 88-24, Chap. 1, Washington, DC.

_____. 1981 (Apr). "Flexible Pavement Evaluation," TM 5-827-2/AFM 88-24, Chap. 2, Washington, DC.

Headquarters, Departments of the Navy, Army, and Air Force. 1978 (Aug). "Flexible Pavement Design for Airfields," DM 21.3/TM 5-825-2/AFM 88-6, Chap. 2, Washington, DC.

Herholdt, A. D., et al. 1979. "Beton-bogen," Cementfabrikkernes tekniske Oplysningskontor, Denmark.

Heukelom, W., and Foster, C. R. 1960 (Feb). "Dynamic Testing of Pavements," Journal, Soil Mechanics and Foundations Division, American Society of Civil Engineers, Vol 86, No. SM1, Part 1, pp 1-28.

Heukelom, W., and Klomp, A. J. G. 1962 (Aug). "Dynamic Testing as a Means of Controlling Pavements During and After Construction," Proceedings, First International Conference on the Structural Design of Asphalt Pavements, Ann Arbor, Mich.

Hoffman, M. D., and Thompson, M. R. 1981 (Jun). "Mechanistic Interpretation of Nondestructive Pavement Testing Deflections," Report No. UILU-ENG-81-2010, University of Illinois/Illinois Department of Transportation.

Larsen, T. J., and Nussbaum, P. J. 1967 (May). "Fatigue of Soil Cement," Journal of the Portland Cement Association, Research and Development Laboratories, Skokie, Ill.

Louis Berger International, Inc. 1983 (Mar). "Airfield Pavement Evaluation, MacDill Air Force Base, Florida, Final Report," East Orange, N. J.

Maxwell, A. A. 1960a (Jan). "Nondestructive Testing of Pavements," Miscellaneous Paper No. 4-373, US Army Engineer Waterways Experiment Station, Vicksburg, Miss.

_____. 1960b. "Non-Destructive Testing of Pavements," Non-Destructive Dynamic Testing of Soils and Highway Pavements, Highway Research Bulletin No. 277, pp. 30-36, National Academy of Sciences--National Research Council, Washington, DC.

Maxwell, A. A., and Joseph, A. H. 1967. "Vibratory Study of Stabilized Layers of Pavement in Runway at Randolph Air Force Base," Proceedings, Second International Conference on the Structural Design of Asphaltic Pavements, University of Michigan, Ann Arbor, Mich.

Moore, W. M., Hanson, D. I., and Hall, J. W., Jr. 1978 (Jan). "An Introduction to Nondestructive Structural Evaluation of Pavements," Transportation Research Circular No. 189, Transportation Research Board, National Academy of Sciences, Washington, DC.

Office, District Engineer, Savannah. 1947 (Jan). "Airfield Evaluation, MacDill Field, Supplement to Final Report," Savannah, Ga.

Pavement Consultancy Services 1983. "NDT Testing, Analysis, and Evaluation of Pavement Sections at MacDill Air Force Base, Tampa, Florida," Arlington, Va.

Peutz, M. G. F. 1968. "BISTRO: Computer Program for Layered Systems Under Normal Surface Loads," Koninklijke/Shell Laboratorium, Amsterdam, Holland.

Rigid Pavement Laboratory of the US Army Engineer, Ohio River Division Laboratories. 1960 (May). "Condition Survey Report, MacDill Air Force Base, Florida," Mariemont, Ohio.

Tabatabaie, A. M., and Barenberg, E. J. 1979. "Longitudinal Joint Systems in Slip-Formed Rigid Pavement: Vol III--User's Manual," Technical Report No. FAA-RRD-79-4-III, Federal Aviation Administration, Washington, DC.

Ullidtz, P. 1973. "En Studie Af to Dybdasfaltbepaestelser," (Danish), Ph.D. dissertation, The Technical University of Denmark.

_____. 1977. "Overlay and Stage by Stage Design," Fourth International Conference on the Structural Design of Asphalt Pavements, Ann Arbor, Mich.

US Engineer Office, Jacksonville. 1944 (Apr). "Airfield Pavement Evaluation MacDill Field," Final Report, Jacksonville, Fla.

US Army Engineer District, Jacksonville. 1960 (Feb). "Airfield Evaluation Report, MacDill Air Force Base, Florida," Jacksonville, Fla.

US Army Engineer, Ohio River Division Laboratories. 1954 (Apr). "Report on Rigid Pavement Condition Surveys at MacDill AFB, Tampa, Florida," Mariemont, Ohio.

US Army Engineer Waterways Experiment Station. 1963 (Sep). "Analysis of Data, Non-Destructive Dynamic Soil Tests at AASHO Road Test," Contract Report No. 4-79, Vicksburg, Miss., prepared by Eustis Engineering Company, New Orleans, La.

_____. 1964 (Jan). "Analysis of Data, Non-Destructive Dynamic Soil Tests, Foss Field, Sioux Falls, South Dakota," Contract Report No. 4-85, Vicksburg, Miss., prepared by Eustis Engineering Company, New Orleans, La.

Weiss, R. A. 1980. "Pavement Evaluation and Overlay Design Using Vibratory Nondestructive Testing and Layered Elastic Theory; Vol 1, Development of Procedure," Report No. FAA-RD-77-186-I, Federal Aviation Administration, Department of Transportation, Washington, DC.

Westergaard, H. M. 1948. "New Formulas for Stresses in Concrete Pavements of Airfields," Transactions, American Society of Civil Engineers, New York.

Yoder, E. J., and Witczak, M. W. 1975. Principles of Pavement Design, 2nd ed., Wiley, New York.

Table 1

NDT Method Presented to Transportation Research Board

Task Force AZT56, August 11-14, 1981

O'Massey, R. C. and McReynolds, M. (McDonnell Douglas), "Dynamic Pavement Modeling - Preliminary Studies"

Ilves, G. J. and Majidzadeh, K. (Resource International), "Nondestructive Evaluation of Airfield Pavements"

Thompson, M. R. (University of Illinois), "Illi-Pave Procedure for Determining In-Situ Properties from NDT Deflection Data"

Bush, A. J. (U. S. Army Corps of Engineers), "Pavement Evaluation Using Deflection Basin Measurements to Characterize an Elastic Layer System"

Witeczak, M. W. (University of Maryland), "Use of NDT Deflection Data to Estimate In Situ Material Moduli"

Shahin, M. Y., Sharma, J., Smith, M. E. and Stubstad, R. N. (Dynatest - ERES), "Nondestructive Testing of Airfield Pavements"

Visser, W., and Koole, R. C. (Pavement Consultancy Services/Shell), "Evaluation of Aircraft Pavements"

Harr, M. E. and Elton, D. J. (Purdue), "Non Contact - Non Destructive Evaluation Using Prototype Loads"

Hall, J. W. (WES), "Nondestructive Evaluation of Airfield Pavements - DSM Method"

Walker, F. K. (Greiner Engineering Sciences), "Evaluation of Flexible Airfield Pavement Using the Corps of Engineers WES 16 Kip Vibratory Loading Device"

Marien, H. R. and Baird, G. T. (U. S. Air Force), "US Air Force Nondestructive Airfield Pavement Evaluation Method"

Irwin, L. H. and Johnson, T. C. (CRREL), "Frost-Affected Resilient Moduli Evaluated with the Aid of Nondestructively Measured Pavement Surface Deflections"

Argue, G. H. (Transport Canada - Air), "Strength Evaluation of Airport Pavements by Static Plate Load Testing"

McCullough, B. F. (ARE, Inc.), "Position Paper on ARE, Inc. Airport Design Method"

Wiseman, G. and Berger, L. (L. Berger International), "Evaluation of Airfield Pavements and Subgrades Based on Deflection Basin Measurements (NDT)"

Table 2
Construction History

<u>Area</u>	<u>Description</u>	<u>Approximate Construction Period</u>	<u>Remarks</u>
1	Taxiway 33	1959	COE Project AP 86-04-16
2	Taxiway 3B	1943 1956 1963 1971	Original construction by COE 18-ft-keel overlay, MacDill Project 22-57 MacDill Project 5-62, overlay MacDill Project 62-0, overlay
3	Taxiway 3	1943 1956 1969	Original construction by COE MacDill Project 22-57, 18-ft-keel overlay MacDill Project 8-5, overlay
4	Apron 1A-1	1941 1952 1966 1968	Original construction by COE COE Project 85-04-04, overlay Slurry seal, MacDill Project 7-5 Seal coat, MacDill Project 214-8
5	Apron 1A	1941 1952 1975	Original construction by COE COE Project 06-06-02 MacDill Project 90-3, remove existing pavement and replace

Table 3

Summary of Pavement Physical Properties

Test Area	Air Force Engineering and Services Center (1980)	US Engineer Office, Jacksonville, Fla. (1944)	Office, District Engineer, Savannah, Ga. (1947)
1	20-in. PCC, $R = 480$ 11.5-in. subbase (SP-SM), $k = 230$ Subgrade (SP-SM), $\gamma_d = 98.3$, $w = 23.9$	---	---
2	11-in. AC 11-in. base, CBR = 80 4-in. base, CBR = 80 Subgrade, CBR = 35, $\gamma_d = 105.4$, $w = 6.7$	---	3-in. AC 8-in. Ilmerock, CBR = 80 Subgrade (GP), CBR = 30
3	5.5-in. AC 5.5-in. base, CBR = 80 5.5-inch SP-SM, CBR = 25, $\gamma_d = 107.3$, $w = 9.1$ SP, CBR = 30, $\gamma_d = 97.0$, $w = 10.8$	---	3-in. AC 8-in. Ilmerock, CBR = 80 Subgrade (GP), CBR = 30
4	7.5-in. AC 6.5-in. PCC, $R = 580$ SP, $k = 85$, $\gamma_d = 101.4$, $w = 9.0$	$R = 591$ Subgrade (SP), $k = 440$ $\gamma_d = 110$, $w = 7.8$, 0-6 in. depth $\gamma_d = 106$, $w = 9.5$, 6-18 in. depth	8-6 in. PCC* Sand (SP), $k = 370$
5	Alternate for Area 4 as flexible pavement: 7.5-in. AC 6.5-in. base, CBR = 80 SP, CBR = 30 10.5-in. PCC, $R = 470$ SP, $k = 80$, $\gamma_d = 109.8$, $w = 11.7$	$k = 360$ pci $\gamma_d = w = 107$, 4.3, 0-6 in. depth $\gamma_d = w = 100$, 15.8, 6-18 in. depth	8-6-8 in. PCC* Sand (SP), $k = 370$ psi

(Continued)

Note: γ_d = dry density, pcf; w = moisture content, percent; SP-SM = poorly graded silty sand; SP = poorly graded sand; and GP = poorly graded gravel.
* Working stress of PCC = 345 psi.

Table 3 (Concluded)

Test Area	US Army Engineer District, Jacksonville, Fla. (1960)	US Army Engineer, Ohio River Laboratories (1954)	Rigid Pavement Laboratory of the Ohio River Division (1960)	Construction Engineering Laboratory, Ohio River Division Laboratories (1964)
1	20-in. PCC, R = 750 6-in. stabilized subbase, k = 300 Sand (SP)	--	--	20-in. PCC, R = 750 6-in. stabilized subgrade, k = 300 Sand (SP-SM)
2	6-in. AC 8-in. limerock, CBR = 80 7-in. stabilized subbase, CBR = 30 Sand (SP), CBR = 25	3-in. AC 8-in. limerock base, CBR = 80 7-in. limerock stabilized subbase, CBR = 30 Sand (SP), CBR = 30	--	--
3	6-in. AC 8-in. limerock, CBR = 80 7-in. stabilized subbase, CBR = 30 Sand (SP), CBR = 25	3-in. AC 8-in. limerock base, CBR = 80 7-in. limerock stabilized subbase, CBR = 30 Sand (SP), CBR = 30	--	--
4	6-in. AC 6-in. PCC, R = 650 Sand (SP), k = 250	6-in. AC 8-6-8-in. PCC, R = 700 Sand (SP), k = 370 , CBR = 40	6-in. AC 8-6-8 in. PCC, ϕ = 650 Sand (SP-SM), k = 250 CBR = 25	6-in. AC 8-6-8 in. PCC, R = 650 Sand (SP-SM), k = 250
5	6-in. AC 6-in. PCC, R = 650 Sand (SP), k = 250	6-in. AC 8-6-8-in. PCC, R = 700 Sand (SP), k = 370 , CBR = 40	6-in. AC 9-6-9 in. PCC, R = 650 Sand (SP-SM), k = 250 , CBR = 25	6-in. AC 9-6-9-in. PCC, R = 650 Sand (SP-SM), k = 250

Table 4
Thirteen Aircraft Groups

Aircraft Group	Aircraft
1	C-123
2	A-7, A-10, A-37, F-4, F-5, F-14, F-15, F-16, F-100, F-101, F-102, F-105, F-106, T-33, T-37, T-38, T-39, OV-10
3	F-111, FB-111
4	C-130
5	C-7, C-9, DC-9, C-54, C-131, C-140, T-29
6	737, T-43, C-119, EC-121
7	727, KC-97
8	707, E-3, C-135, KC-135, VC-137
9	C-141
10	C-5A
11	KC-10A, DC-10, L-1011
12	747, E-4
13	B-52

Table 5
Pass Levels for Pavement Evaluation

Aircraft Group	Controlling Aircraft	Number of Passes for Four Pass Intensities			
		I	II	III	IV
1	C-123	300,000	50,000	15,000	3,000
2	F-4	300,000	50,000	15,000	3,000
3	F-111	300,000	50,000	15,000	3,000
4	C-130	50,000	15,000	3,000	500
5	C-9	50,000	15,000	3,000	500
6	T-43 (B-737)	50,000	15,000	3,000	500
7	B-727	50,000	15,000	3,000	500
8	KC-135	50,000	15,000	3,000	500
9	C-141	50,000	15,000	3,000	500
10	C-5A	50,000	15,000	3,000	500
11	KC-10A	15,000	3,000	500	100
12	E-4	15,000	3,000	500	100
13	B-52	15,000	3,000	500	100

Table 6
Aircraft Characteristics for Pavement Evaluation

Air- craft Group	Control- ling Aircraft	Tire Spacing in.	Tire Contact Area sq in.	Tire Pressure psi	Main Gear Load percent	Group Load Range*	
						Minimum kips	Maximum kips
1	C-123	--	270	100	84.3	35	60
2	F-4	--	100	--	87.7	5	60
3	F-111	--	241	--	95.0	50	120
4	C-130	60	400	--	95.7	60	175
5	C-9	26	165	--	93.6	20	110
6	T-43	30.5	174	--	92.8	40	150
7	B-727	34	237	--	92.4	85	175
8	KC-135/ E-3	34.5 x 56	218	--	93.5	105	335
9	C-141	32.5 x 48	208	--	94.4	135	345
10	C-5A	35 x 53 x 65	265	--	94.2	325	770
11	KC-10A (DC 10-30)	54 x 64	294	--	92.2	230	590
12	E-4 (B-747)	44 x 58	245	--	93.5	300	780
13	B-52	37 x 62	267	--	52.0	175	490

* Group Load Range is the minimum (empty) and maximum (loaded) aircraft weights used for evaluation.

Table 7
Characteristics of Nondestructive Testing Equipment

	WES 16-kip	WES FWD	Dynatest FWD	PCS FWD	Berger Pave- ment Profiler	ARE Dyna- flect	AF NDPT Van
Type of load applied	Vibra- tory	Impulse	Impulse	Impulse	Vibra- tory	Vibra- tory	Impulse
Type deflection output	Peak- Peak	Peak	Peak	Peak	Peak- Peak	Peak- Peak	#
Contact area, sq in.	254	110	110	110	254	8.6	113
Maximum dynamic/ impulse force (peak-to-peak), lb	30,000	15,000	24,000	22,400	4,500	1,000	520-lb weight dropped 30 in.
Static weight, lb	16,000	--	--	--	3,800	2,000	--
Test frequency, Hz	15	--	--	--	25	8	--
Loading time, msec	--	25-30	25-30	--	--	--	--
Number of displacement sensors	4	3	7	4	4	5	##
Location of displacement sensors, dis- tance from center of loaded area, in.:							
0	+	+	+	+	+	+	
8			+				
12		+	+		+	+	
18	+						
24		+	+	+	+	+	
36	+	+	++		++	+	
39				+			
48		+	+			+	
60	+		++		+++		
71					+++		
79				+			
96			+++				

Note: # = Accelerometers spaced at 1, 2, 4, 8, and 16 ft from plate to measure wave velocity.
 ## = Measures phase difference between transducers.
 + = Flexible pavements only.
 ++ = Rigid pavements only.
 + = Locations of sensors.

Table 8
Summary of NDT Evaluation Methods

Method	Data Analysis	Type Theory	Performance Criteria
PCS	Back-calculate modulus of pavement layers from deflection basin	Layered-elastic (BISAR)	Correlation of E to California Bearing Ratio and k , then use AF design curves
Dynatest	Back-calculate moduli of pavement layers from deflection basin	Layered-elastic (ELMOD) (MET)	Normal stress in unbound materials, horizontal strain bottom of AC, fatigue based on flexural strength of PCC
ERES	Back-calculate moduli of pavement layers from deflection basin (subgrade k modulus determined for subgrade under PCC)	Finite element (ILLISLAB) for rigid pavement; layered-elastic for flexible pavement	For rigid pavement--relationship of aircraft coverages to computed stress in concrete; for flexible pavement--radial strain in AC and vertical strain in subgrade; fatigue of base layer
Brandley	Back-calculate moduli of pavement layers from deflection basin	Layered-elastic (ELMOD) (ISSEM4) (CHEVRON)	Limiting subgrade deflection
Berger	Back-calculate moduli of pavement layers from deflection basin and correlation analysis to allowable load and overlay	Layered-elastic (CRANLAY) (GWL-100) (COMRIGID) (COMPLAYER)	Correlation of stiffness to existing AF design criteria
ARE	Back-calculated moduli of pavement layers from deflection basin (BASFIT)	Layered-elastic (AIRPOD) (ELSYM-5)	Limiting stress in PCC; limiting strain in AC
AFESC	Elastic moduli of pavement layers from wave velocity dispersion curves	Finite element (PREDICT)	Limiting tensile strain in AC; limiting stress in PCC; limiting vertical strain in subgrade
WES DSM	DSM of composite pavement from load-deflection data; radius of relative stiffness, k , from deflection basin	Correlation relationships and analysis of computer (FLEXEVAL) (RIGEVAL)	Correlation of DSM to existing Corps of Engineers/AF design criteria
WES layered-elastic	Back-calculate moduli of pavement layers from deflection basin	Layered-elastic (BISDEF) (AIRPAV)	Limiting strain in subgrade and AC for flexible pavement; limiting tensile stress in PCC for rigid pavement

Table 9
Comparison of Stiffness Measurements

<u>Nondestructive Testing Device</u>	<u>Number of Test</u>	<u>Average Stiffness kips/in.</u>	<u>Standard Deviation</u>	<u>Coefficient of Variation</u>
<u>Test Area 1</u>				
WES 16-kip vibrator	28	6,053	617	10.2
WES FWD	28	7,689	665	8.6
Dynatest FWD	14	8,575	582	6.8
PCS FWD	28	9,367	512	5.5
Berger Pavement Profiler	8	10,249	1,260	12.3
ARE Dynaflect	14	6,366	627	9.85
Average for Test Area	--	8,050	--	--
<u>Test Area 2</u>				
WES 16-kip vibrator	30	1,762	212	12.0
WES FWD	30	1,481	167	11.3
Dynatest FWD	16	1,304	225	17.2
PCS FWD	18	1,719	205	11.9
Berger Pavement Profiler	16	2,348	337	14.4
ARE Dynaflect	15	2,453	240	9.8
Average for Test Area	--	1,845	--	--
<u>Test Area 3</u>				
WES 16-kip vibrator	22	865	102	11.7
WES FWD	21	509	49	9.6
Dynatest FWD	22	499	55	11.1
PCS FWD	26	676	66	9.3
Berger Pavement Profiler	22	808	126	15.6
ARE Dynaflect	22	1,189	155	13.0
Average for Test Area	--	--	--	--
<u>Test Area 4</u>				
WES 16-kip vibrator	12	2,233	287	12.8
WES FWD	12	2,125	305	14.4
Dynatest FWD	12	2,230	400	18.0
PCS FWD	20	2,362	540	22.8
Berger Pavement Profiler	10	2,933	686	23.4
ARE Dynaflect	25	2,274	419	18.4
Average for Test Area	--	2,360	--	--

(Continued)

Table 9 (Concluded)

<u>Nondestructive Testing Device</u>	<u>Number of Test</u>	<u>Average Stiffness kips/in.</u>	<u>Standard Deviation</u>	<u>Coefficient of Variation</u>
<u>Test Area 5</u>				
WES 16-kip vibrator	35	2,588	186	7.2
WES FWD	34	2,762	188	6.8
Dynatest FWD	25	2,554	297	11.6
PCS FWD	28	3,200	285	8.9
Berger Pavement Profiler	22	2,896	316	10.9
ARE Dynaflect	14	1,924	181	9.4
Average for Test Area	--	2,654	--	--
<u>Variation, All Areas</u>				
WES 16-kip vibrator			10.8	
WES FWD			10.1	
Dynatest FWD			12.9	
PCS FWD			11.7	
Berger Pavement Profiler			15.3	
ARE Dynaflect			12.1	

Table 10
Moduli Predicted from Deflection Basins
from Different NDT Equipment

<u>NDT Device</u>	<u>Elastic Modulus, psi</u>		<u>Subgrade Sand</u>
	<u>20-in.</u>		
	<u>PCC</u>		
	<u>Test Area 1</u>		
WES 16-kip vibrator	3,440,538		46,244
WES FWD	6,928,316		35,639
Dynatest FWD	9,117,088		31,499
PCS FWD	9,452,344		35,080
Berger Pavement Profiler	6,111,868		59,205
ARE Dynaflect	11,530,20		10,367
	<u>10-in.</u>	<u>15-in. Limerock-Stabilized Base</u>	<u>Subgrade Sand</u>
	<u>AC</u>		
	<u>Test Area 2</u>		
WES 16-kip vibrator	680,279	59,740	37,209
WES FWD	572,022	30,116	37,438
Dynatest FWD	538,205	36,649	29,799
PCS FWD	559,951	65,255	31,818
Berger Pavement Profiler	452,499	90,633	50,928
ARE Dynaflect	154,052	403,405	22,579
	<u>5.5-in.</u>	<u>15-in. Limerock-Stabilized Base</u>	<u>Subgrade Sand</u>
	<u>AC</u>		
	<u>Test Area 3</u>		
WES 16-kip vibrator	691,229	40,926	26,753
WES FWD	185,244	16,241	31,738
Dynatest FWD	185,952	20,682	20,375
PCS FWD	332,768	18,244	27,155
Berger Pavement Profiler	537,513	35,074	24,344
ARE Dynaflect	52,175	40,381	23,872

(Continued)

Table 10. (Concluded)

NDT Device	Elastic Modulus, psi		Subgrade Sand
	7-in. AC	6-in. Limerock-Stabilized Base	
<u>Test Area 4</u>			
WES 16-kip vibrator	1,440,817	3,227,078	25,157
WES FWD	1,982,382	2,047,265	23,242
Dynatest FWD	1,903,426	1,841,818	22,108
PCS FWD	2,334,218	1,387,285	17,160
Berger Pavement Profiler	6,878,414	248,228	23,376
ARE Dynaflect	12,030,469	716,935	10,687
	10.5-in. AC		Subgrade Sand
<u>Test Area 5</u>			
WES 16-kip vibrator	3,119,032		26,580
WES FWD	3,756,947		23,448
Dynatest FWD	4,040,810		19,496
PCS FWD	6,846,501		22,938
Berger Pavement Profiler	3,652,117		24,131
ARE Dynaflect	3,562,470		11,292

Table 11
Summary of Predicted Moduli

Test Area	Layer	Modulus of Pavement Layers, psi								WES	
		Dynatest*	ERES**	PCST†	Brandley	Berger	ARE	AFESC	16-kip	FWD	
1	PCC	4,400,000	4,000,000	4,000,000	4,000,000	4,000,000	5,000,000	3,150,000	3,200,000	3,950,000	
	Base	--	--	--	60,000	--	200,000	65,000	--	--	
	Subgrade	63,300 k = 345 pci	k = 450 pci	63,300	18,000	70,000 k = 500 pci	31,000	11,750	39,000	47,000	
2	AC	348,000	180,000	63,000	330,000	400,000	500,000	782,000	250,000	250,000	
	Base	32,000	80,000	35,300	60,000	100,000	120,000	78,000	51,000	36,000	
	Subbase	--	--	--	--	--	60,000	--	--	--	
3	Subgrade	26,000	23,400	51,200	16,000	37,000	34,500	11,750	39,000	39,000	
	AC	401,000	150,000	635,000	330,000	300,000	200,000	1,002,000	250,000	250,000	
	Base	16,000	40,000	10,000	60,000	50,000	60,000	85,000	44,000	13,500	
	Subbase	--	--	--	--	--	35,000	--	--	--	
	Subgrade	20,000	19,300	41,000	13,000	24,000	27,000	11,750	24,000	24,000	
4	AC	533,000	400,000	635,000	330,000	800,000	300,000	1,391,000	250,000	250,000	
	PCC	4,500,000	5,800,000	900,000	4,000,000	4,000,000	6,000,000	2,796,000	500,000	500,000	
	Subgrade	26,000 k = 270 pci	k = 375 pci	30,600	18,000	24,000	21,000	14,800	19,000	18,000	
5	PCC	4,900,000	4,500,000	4,900,000	4,000,000	4,000,000	3,300,000	2,100,000	4,300,000	5,900,000	
	Subgrade	15,800 k = 195 pci	k = 315 pci	34,600	18,000	30,000 k = 250 pci	17,500	11,750	22,000	20,000	

* For evaluation, k = 310 and CBR = 27 were selected for subgrade by PCS.

** Moduli shown for Test Areas 2 and 3 are for 8 ft left of center line.

† Moduli shown for Test Area 2 are for 20 ft left of center line and 10 ft left for Test Area 3.

Table 12

Moduli Comparison from Brandley and Berger

Test Area	Pavement Layer	Modulus of Pavement Layers, kips per square inch									
		Burmister-Hogg*				Matching Deflection Bowls-GHLB-100*				ELMOD**	
		WES		WES FWD		WES		WES FWD		ISSEM 4**	
		PP	16-kip	WES FWD	PP	16-kip	WES FWD	WES FWD	WES FWD	WES FWD	WES FWD
1	PCC	4,400	2,090	2,990	4,880	2,200	3,780	4,250	75	—	—
	Subgrade	67.5	46.7	53.0	53.8	45.0	46.0	62	—	—	42
2	AC	400††	400††	400††	500	500	365	340	27	—	13
	Base	414	150	127	180	135	68	54			
3	Subgrade	51.5	39.2	36.2	44.0	34.0	38.0	31	64	—	5
	AC	400††	400††	400††	450	400	407	446			
4	Base	172	163	70.6	200	270	59	7	30	—	32
	Subgrade	25.7	23.5	21.5	25.0	21.3	22.3	26			
5	AC	800††	800††	800††	800	800	800	140	29	—	25
	PCC	11,100	5,300	1,400	8,000	4,000	4,000	4,500			
5	Subgrade	25.1	21.8	23.7	20.0	20.0	20.0	25	30	—	32
	PCC	3,810	3,480	4,150	3,000	2,900	3,640	3,863			
5	Subgrade	28.5	26.0	25.2	24.0	25.0	24.0	27	29	—	25
	PCC	3,810	3,480	4,150	3,000	2,900	3,640	3,863			

* Louis Burger International, Inc. 1983.

** Both the ELMOD and ISSEM 4 are programs provided by Dynatest, Inc.

† Brandley 1983.

†† Assumed value.

Table 13

Summary of Performance Criteria

Methodology	Rigid Pavement	Flexible Pavement	Subgrade
Dynatest	$FS = A \times (E/E_o)^d$ $A = 1.18 \text{ MPa (170 psi)}$ $E = \text{modulus of PCC}$ $E_o = 1,000 \text{ Mpa (1,450,000 psi)}$ $N = 10 \left[12 \times (1-\Sigma DS/FS) / (1-PS/\Sigma DS) \right]$ $\Sigma DS = \text{static + dynamic load}$ $FS = \text{flexural strength}$ $PS = \text{static load}$	$\epsilon_t = 0.000228 \times VB \times N^{-0.178}$ $\epsilon_t = \text{permissible horizontal strain at bottom of AC}$ $VB = \text{volume percentage of asphalt, approximately 12}$ $N = \text{load applications}$	$\sigma = 0.05 \times n^{-0.0667} \times (E/E_o)^d$ $\sigma = \text{permissible normal stress}$ $n = \text{load applications}$ $E = \text{modulus}$ $E_o = 160 \text{ MPa (23,000 psi)}$ $d = \text{power equal to 1.0 where } E > E_o, \text{ otherwise } 1.16$
ERES	$\log_{10} C = 2.27 \times \left(\frac{MR}{\sigma} \right) + 0.056$ $\log_{10} C = \text{coverage to 50 percent slab cracking}$ $MR = \text{modulus of rupture determined from modulus FWD}$ $\sigma = \text{critical stress in slab using load transfer in ILLISLAB}$	$\epsilon_r = (4.102 \times PI - 0.205 \times PI \times Vb + 1.049 \times Vb - 2.707) \times S_m^{-0.28} \times N_{cov}^{-0.2}$ $\epsilon_r = \text{radical strain}$ $PI = \text{penetration index (assumed = 0)}$ $Vb = \text{volumetric bitumen content (15 percent)}$ $S_m = \text{stiffness of mix (N/mm}^2\text{)}$ $N_{cov} = \text{number of coverages}$	$\epsilon_v = 5.511 \times 10^{-3} \times \frac{1}{N_{cov}^{0.1532}}$ $\epsilon_v = \text{vertical strain on subgrade}$ $N_{cov} = \text{number of coverages of the specified aircraft producing strain}$

(Continued)

(Sheet 1 of 5)

Table 13. (Continued)

Methodology	Rigid Pavement	Flexible Pavement	Subgrade
ARE	$N = a \left(\frac{f}{\sigma} \right)^b$ <p>N = number of aircraft loads until failure (fatigue life)</p> <p>f = concrete flexural strength, psi</p> <p>σ = computed stress due to aircraft load on rigid pavement, psi</p> <p>a, b = constants</p> $L_R = 100 - \left(\frac{n}{2N} \right) \times 100$ <p>L_R = fatigue life remaining in pavement.</p> <p>n = aircraft operations to date for an individual craft</p> <p>N = allowable number of aircraft loads until failure for an individual aircraft</p>	$N = c \left(\frac{1}{\epsilon} \right)^d$ <p>N = number of aircraft loads until failure (fatigue life)</p> <p>c, d = constants</p> <p>ϵ = computed strain due to aircraft load on flexible pavement, psi</p> $L_R = 100 - \left(\frac{n}{2N} \right) \times 100$ <p>L_R = fatigue life remaining in pavement</p> <p>n = aircraft operations to date for an individual aircraft</p> <p>N = allowable number of aircraft loads until failure for an individual aircraft</p>	
PCS	<p>E-k Relationship*</p> $E = 10^k \text{ with } E \text{ in psi units}$ <p>with $k = 1.415 + 1.284 \log k$</p>	<p>E-CBR Relationship*</p> $E = 1,500 \text{ (CBR) with } E \text{ in psi units}$	

(Continued)

* k and CBR used with standard Air Force pavement evaluation procedure.

Table 13 (Continued)

Methodology	Rigid Pavement	Flexible Pavement	Subgrade
Berger	$P_G = 0.0159 \times \text{DSM} \times F_L \times T_C$ Composite pavement $P_G = 0.0162 \times \text{DSM} \times F_L \times T_C$ DSM = measured ratio of load/deflection from pavement profiler F_L = load factor T_C = traffic factor	$\text{CBR} = \frac{2}{8.1} \times \frac{1,000 \times \text{ASML}}{(T_t^2 + 0.2 A/n)}$ $\text{ASML} = 0.0437 \times \text{DSM}$ T_t = equivalent thickness from predicted layer modulus Then CBR and T_t used with standard Air Force pavement evaluation procedure DSM = measured ratio of load/deflection from pavement profiler	

Brandley

$C = 0.00036 T^2.68325 D^{-2.8641}$
 C = coverages to failure
 T = total thickness of pavement above subgrade
 D = subgrade deflection, in.

(Continued)

Table 13 (Continued)

Methodology	Rigid Pavement	Flexible Pavement	Subgrade
WES-DSH	$P_G = 0.0819(DSM)F_L T_C$ Composite pavement $P_G = 0.0172(DSM)F_L T_C$ F_L = load factor T_C = traffic factor	$P_G = \frac{F_R(DSM)}{S(ESML)} \times \frac{A_m}{N_c} \times 100$ F_R = load factor S = load on rose gear $ESML$ = equivalent single-wheel load in percent N_m = number of main gear wheels N_c = number of controlling wheels	$\epsilon_{All} = 10^A$ $\epsilon_{All}(AC) = \frac{N + 2.665 \left(\log \frac{E_{AC}}{10^{14.22}} \right) + 0.392}{5.0}$ N = aircraft repetitions E_{AC} = AC modulus $A = 0.000247 + 0.000245 \log M_R$ S_s = vertical strain at the top of the subgrade $B = 0.0658 M_R^{0.559}$ M_R = resilient modulus in pounds per square inch of the subgrade
WES Layered Elastic	$\epsilon_{All} = \frac{R}{A + B \left(\log_{10} COV \right)}$ R = flexural strength of PCC, psi $A = 0.58901$ $B = 0.35486$ COV = number of passes divided by pass to coverage ratio		Allowable repetitions = $10,000 \left(\frac{A}{S_s} \right)^B$ where

(Continued)

(Sheet 4 of 5)

Table 13 (Concluded)

Methodology	Rigid Pavement	Flexible Pavement	Subgrade
AFESC	<p>Operations = $CPC \times 10^{(96-PRMR)/8.0}$</p> <p>CPC = cycles per coverage</p> <p>PRMR = $\frac{\text{Max. Element Stress}}{\text{Mod of Rupt of PCC}} \times 100\%$</p>	<p>CONSTM = $1.054 - \{0.1370 \times [\text{ALOG}_{10}(\text{PROPTY})]\}$</p> <p>CONSTL = $-4.15490 + \text{CONSTM} \times 6.60206$</p> <p>PROPTY = Young's modulus</p> <p>ΣXZMAX = asphaltic concrete tensile strain</p>	<p>Weak flexible pavement -</p> <p>Operations = $CPC \times (4.7188 E - 22)$</p> <p>$\times [\text{ABS}(EY_{\text{max}})^{-8.6615}]$</p> <p>Heavy multiple-wheel aircraft-</p> <p>Operations = $CPC \times (1.448 E - 15)$</p> <p>$\times [\text{ABS}(EY_{\text{max}})^{-6.605}]$</p> <p>Rigid pavement and strong flexible pavement -</p> <p>Operations = $CPC \times (1.07 E - 8)$</p> <p>$\times [\text{ABS}(EY_{\text{max}})^{-4.4}]$</p> <p>$EY_{\text{max}}$ = vertical subgrade strain</p>

Table 1L
Evaluation of Test Areas Based on Standard Air Force Test-Pit Procedures

Test Area	Pavement Properties for Evaluation	Pass Intensity Level	Allowable Aircraft Loads, kips										Overlay Thickness, in.				
			PC-10-30, 1,000 passes										B-747, 10,000 passes				
			C123	F4	F111	C130	C9	T43	B727	E4	C141	CSA	KC10	B747	B52	AC	Partial (Rounded)
1	20-in. PCC 6-in. subbase Sand subgrade (SP)	I II III IV	+	+	+	+	+	+	+	+	+	+	+	+	0	0	0
2	10-in. AC 8-in. limerock base 7-in. limerock stabilized subbase Sand subgrade (SP)	I II III IV	+	+	+	+	+	+	+	+	+	+	+	+	0	0	0
3	5.5-in. AC 8-in. limerock base 7-in. limerock stabilized subbase Sand subgrade (SP)	I II III IV	+	+	+	+	+	+	+	+	+	+	+	+	0	0	0
4*	7.5-in. AC 6-in. PCC Sand subgrade (SP)	I II III IV	+	+	+	+	+	+	+	+	+	+	+	+	0	0	0
5	10.5-in. PCC Sand subgrade (SP)	I II III IV	+	+	+	+	+	+	+	+	+	+	+	+	0	0	0

Note: Plus (+) sign indicates allowable gross load was greater than maximum weight of aircraft.
* Evaluated as flexible pavement.

Table 15

Evaluation of Test Areas 1 and 5 Based on Test-Pit Data From LORC AFPS Evaluation Report

Test Area	Pavement Properties for Evaluation	Pass Intensity Level	Allowable Aircraft Loads, kips										Overlay Thickness, in.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
			C123					F4					F111					C130					C9					T43					R727					E4					C141					C151					C161					C171					C181					C191					C201																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
			+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+

Note: Plus (+) sign indicates allowable gross load was greater than maximum weight of aircraft.

Table 16
Comparisons of Allowable Load
Allowable Gross Aircraft Load, kips

Procedure	Pass Intensity											
	Level I			Level II			Level III			Level IV		
	F4	C141	B52	F4	C141	B52	F4	C141	B52	F4	C141	B52
<u>Test Area 1</u>												
Standard evaluation from test-pit data	60+	345+	490+	+	+	+	+	+	+	+	+	+
Dynatest*	60+	345+	490+	+	+	+	+	+	+	+	+	+
ERES**	60+	345+	292	+	+	+	+	+	+	+	+	+
PCS†	60+	345+	480+	+	+	+	+	+	+	+	+	+
Brandley††	60	345	490	60	345	490	60	345	490	60	345	490
Berger	60+	345+	490+	+	+	+	+	+	+	+	+	+
ARE	62	317	488	62	317	488	62	317	488	62	317	488
AFESC	60+	345+	460	+	+	490+	+	+	+	+	+	+
WES (DSM)	60+	345+	490+	+	+	+	+	+	+	+	+	+
WES (layered-elastic, 16-kip)	60+	345+	490+	+	+	+	+	+	+	+	+	+
Wes (layered-elastic, FWD data)	60+	345+	490+	+	+	+	+	+	+	+	+	+
<u>Test Area 2</u>												
Standard evaluation from test-pit data	60+	345+	490+	+	+	+	+	+	+	+	+	+
Dynatest*	60+	345+	490+	+	+	+	+	+	+	+	+	+
ERES**	60+	345+	490+	+	+	+	+	+	+	+	+	+
PCS†	45	225	240	55	250	290	60+	300	380	+	345+	480+
Brandley††	60	179	353	60	272	490	60	345	490	60	345	490
Berger	60+	345+	490+	+	+	+	+	+	+	+	+	+
ARE	62	317	488	62	317	488	62	317	488	62	317	488
AFESC	60+	345+	300	+	+	377	+	+	490	+	+	+
WES (DSM)	60+	345+	490+	+	+	+	+	+	+	+	+	+
WES (layered-elastic, 16-kip)	60+	345+	490+	+	+	+	+	+	+	+	+	+
WES (layered-elastic FWD data)	60+	345+	455	+	+	490+	+	+	+	+	+	+

(Continued)

Note: Plus (+) sign denotes allowable gross load greater than maximum gross weight of aircraft; A denotes allowable gross load less than minimum (basic) gross weight of aircraft.

* Eighty percent of test points.

** Fifty percent slab cracking for PCC pavement, 0.5-inch rutting for Asphalt Concrete pavement.

† Initial crack for PCC pavement.

†† Allowable load presented as percent of gross in report.

(Sheet 1 of 3)

Table 16 (Continued)

Procedure	Pass Intensity											
	Level I			Level II			Level III			Level IV		
	F4	C141	B52	F4	C141	B52	F4	C141	B52	F4	C141	B52
<u>Test Area 3</u>												
Standard evaluation from test-pit data	60+	345+	415	+	+	451	+	+	490+	+	+	+
Dynatest*	25	A	217	28	A	241	30	137	272	34	154	303
ERES**	55	195	490+	60+	248	+	+	345	+	+	345+	+
PCS†	A	A	A	A	A	A	A	A	A	A	A	A
Brandle††	50	128	225	60	190	392	60	331	490	60	345	490
Berger	58	212	255	60+	230	245	+	280	305	+	345+	405
ARE	7	51	65	10	64	72	11	158	135	12	317	488
AFESC	27	200	A	48	295	200	60+	345+	261	60+	+	330
WES (DSM)	59	237	298	60+	261	347	+	321	433	+	345+	490+
WES (layered-elastic, 16-kip)	48	223	225	52	237	246	55	257	271	59	281	296
WES (layered-elastic data)	32	170	213	43	222	248	52	263	273	60+	287	298
<u>Test Area 4</u>												
Standard evaluation from test-pit data	60+	345+	346	+	+	400	+	+	490+	+	+	+
Dynatest*	60+	275	490+	+	295	+	+	321	+	+	345+	+
ERES**	30	165	<175	36	188	<175	42	216	210	54	318	282
PCS†	60+	345+	480+	+	+	+	+	+	+	+	+	+
Brandle††	43	100	196	60	148	343	60	262	490	60	345	490
Berger	52	241	190	60+	272	215	+	295	230	+	325	250
ARE	41	244	350	54	278	425	62	317	488	62	317	488
AFESC	60+	345+	457	+	+	490+	+	+	+	+	+	+
WES (layered-elastic, 16-kip)	60+	295	305	+	316	336	+	345+	376	+	+	415
WES (layered-elastic, FWD data)	60+	285	292	+	306	324	+	337	363	+	345+	402

(Continued)

* Eighty percent of test points.

** Fifty percent slab cracking for PCC pavement, 0.5-inch rutting for Asphalt Concrete pavement.

† Initial crack for PCC pavement.

†† Allowable load presented as percent of gross in report.

(Sheet 2 of 3)

Table 16 (Concluded)

Procedure	Pass Intensity											
	Level I			Level II			Level III			Level IV		
	F4	C141	B52	F4	C141	B52	F4	C141	B52	F4	C141	B52
<u>Test Area 5</u>												
Standard evaluation from test-pit data	57	263	198	60+	280	216	+	298	233	+	321	252
Dynatest*	32	A	401	36	A	437	39	139	477	42	152	490+
ERES**	30	177	<175	37	200	<175	42	250	187	54	>345	265
PCSt	40	210	195	50	235	220	55	260	240	60	290	270
Brandley††	41	86	181	60	135	308	60	231	490	60	345	490
Berger	52	241	190	60+	273	215	+	295	230	+	325	250
ARE	51	271	385	62	317	467	62	317	488	62	317	488
AFESC	28	267	184	31	288	202	34	318	223	37	345+	241
WES (DSM)	60+	345+	315	+	+	348	+	+	386	+	+	430
WES (layered- elastic, 16 kip)	60+	245	217	+	269	248	+	309	295	+	345	357
WES (layered- elastic, FWD data)	60+	215	190	+	235	217	+	270	259	+	325	313

† Initial crack for FCC pavement.

†† Allowable load presented as percent of gross in report.

Table 17
Comparison of Overlay Thickness, in.

Procedure	Aircraft	Test Area 1				Test Area 2				Test Area 3				Test Area 4				Test Area 5			
		AC	PCC*	PCC**	PCC**	AC	PCC*	PCC**	PCC**	AC	PCC*	PCC**	PCC**	AC	PCC*	PCC**	PCC**	AC	PCC*	PCC**	PCC**
Standard	KC10A	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1.4	1.4	4.0	
	E-4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	4.5	3.0	6.6	
Dynatest	KC10A	0				0				5.40				1.90				18.0**			
	E-4	0				0				6.40				2.93				21.0**			
ERES	KC10A	0	0	0	0	0	0	0	0	5.25-6.0				5.5				5.0	1.2	4.8	
	E-4	2.7	0	0	0	0	0	0	0	7.75-9.0				11.3				13.7	5.8	10.7	
PSS†	KC10A	0				1.8				31.1**				7.3				0			
	E-4	0				3.7				26.1**				0				0			
Brandley	KC10A	0				0	0	0	0	0	0	0	0	8	13	6		0			12
	E-4	0				0	9	13	20	16	17	14	10	0	14	10		0			15
ARE	KC10A	0				0				3.0				0				0			
	E-4	0				0				5.7				1.0				0			
Berger	KC10A	0	0	0	0	0	0	0	0	2.0				1.5					1.5		
	E-4	0	0	0	0	0	0	0	0	3.5				2.5					2.5		
WES ENM Method	KC10A	0	0	0	0	0	0	0	0	0.5				0	0	0	0	0	0	0	0
	E-4	0	0	0	0	0	0	0	0	2.4				0	0	0	0	0	0	0	0
WES layered-elastic (16-kip vibrator)	KC10A	0	0	0	0	0	0	0	0	3.3				0.2	0.8	1.1	2.6				
	E-4	0	0	0	0	0	0	0	0	3.3				0.7	4.5	3.0	6.4				
WES layered-elastic (FWB)	KC10A	0	0	0	0	0	0	0	0	2.6				0.4				5.0	4.2	6.8	
	E-4	0	0	0	0	0	0	0	0	3.2				1.0				9.0	6.5	9.4	

* PCC overlay, bonded.
 ** PCC overlay, unbonded.
 † Recommends a 1/2-in. minimum PCC overlay for load transfer at joints.
 †† Alternative is to break up existing PCC and overlay with 3.3 in. and 4.2 in., respectively.
 ‡ PCC overlay thicknesses are based upon the use of "weakest layer concept" derived from nondestructive testing studies.
 ‡‡ The shear of the base layer controlled the overlay and not the subgrade.

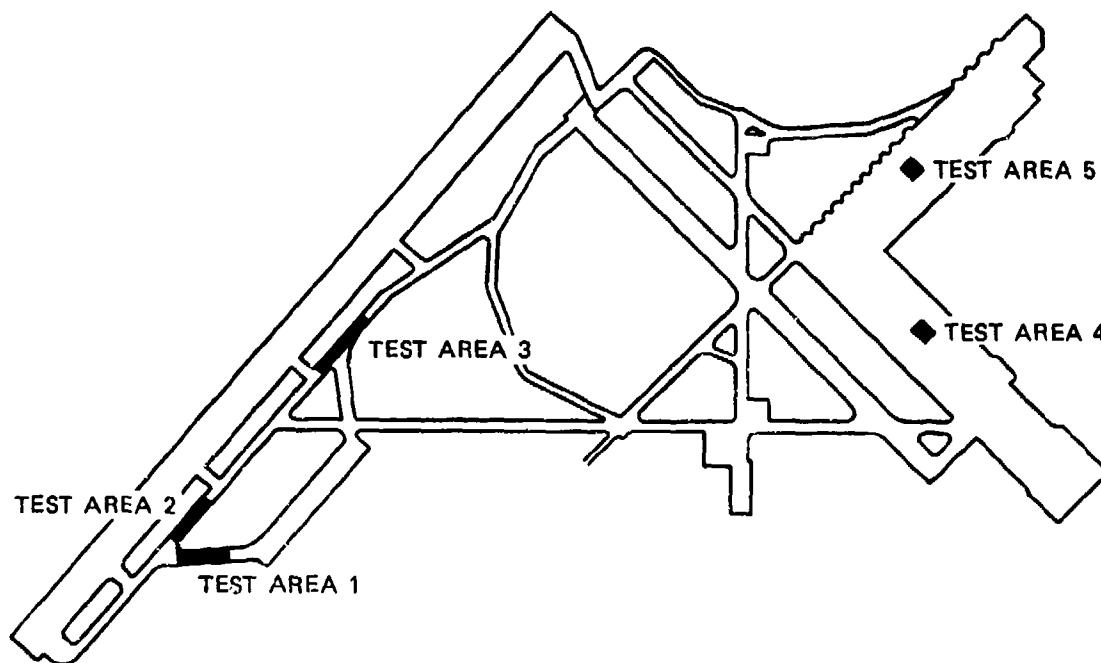


Figure 1. Airfield layout at MacDill AFB showing location of test area

TEST AREA 1							
DEPTH, IN.	MATERIAL		ω , %	γ_d , PCF	CE 55		K_s , PSI/IN.
	SYMBOL	CLASSIF.			% COMP	OMC	
21.5		PCC					
33.0		SP-SM	23.9	98.3	88.1	11.5	NP
48.0		SP-SM	18.7			12.1	NP
			21.8				

TEST AREA 2							
DEPTH, IN.	MATERIAL		ω , %	γ_d , PCF	CE 55		CBR, %
	SYMBOL	CLASSIF.			% COMP	OMC	
10.0		AC					
21.0		LIME ROCK	11.0	106.4	90.5	11.3	NP
25.0		LR	8.1	103.1	87.7	11.3	NP
36.0		SP	6.7	105.4	100.2	12.1	NP
48.0			6.0				35
			10.5				

TEST AREA 3							
DEPTH, IN.	MATERIAL		ω , %	γ_d , PCF	CE 55		CBR, %
	SYMBOL	CLASSIF.			% COMP	OMC	
5.0		AC					
13.5		LIME ROCK	10.4	114.1	97.1	11.3	NP
19.0		SP-SM	9.1	107.3	96.1	11.5	NP
24.0		SP	10.8	97.0	92.2	12.1	NP
36.0			8.4				30
48.0			4.7				
			14.6				

TEST AREA 4							
DEPTH, IN.	MATERIAL		ω , %	γ_d , PCF	CE 55		K_s , PSI/IN.
	SYMBOL	CLASSIF.			% COMP	OMC	
7.5		AC					
14.0		PCC					
24.0		SP	9.0	101.4	96.4	12.1	NP
36.0			7.1				85
48.0			8.4				
			12.8				

TEST AREA 5							
DEPTH, IN.	MATERIAL		ω , %	γ_d , PCF	CE 55		K_s , PSI/IN.
	SYMBOL	CLASSIF.			% COMP	OMC	
10.5		PCC					
24.0		SP	11.7	109.8	104.4	12.1	NP
36.0			9.3				80
48.0			6.9				
			18.9				

LEGEND

- K = SUBGRADE MODULUS, PCI
- CBR = CALIFORNIA BEARING RATIO, PERCENT
- OMC = OPTIMUM MOISTURE CONTENT, PERCENT
- % COMP = FIELD DENSITY AS PERCENT OF LABORATORY DENSITY
- ω = IN-PLACE MOISTURE CONTENT, PERCENT
- γ_d = IN-PLACE DENSITY, PCF

Figure 2. Test-pit data for each test area as presented by AFESC

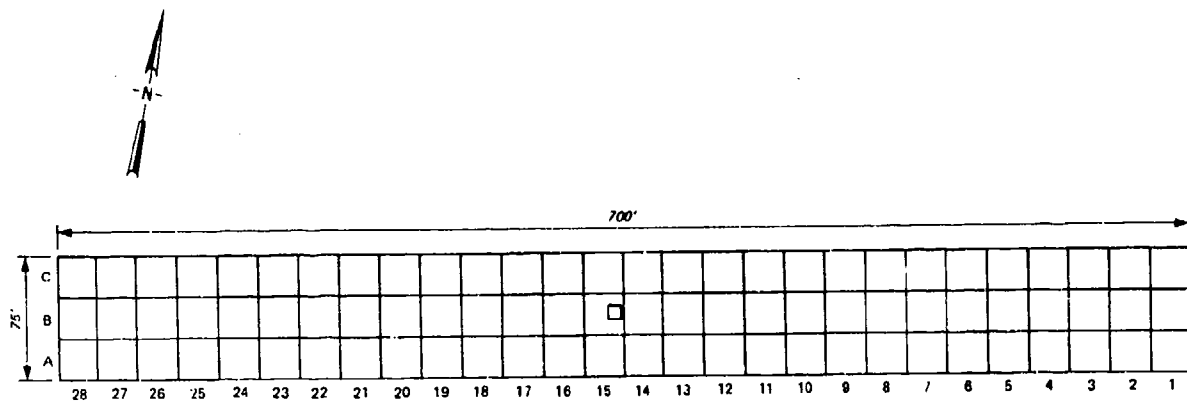


Figure 3. Layout of Test Area 1



Figure 4. Test Area 1

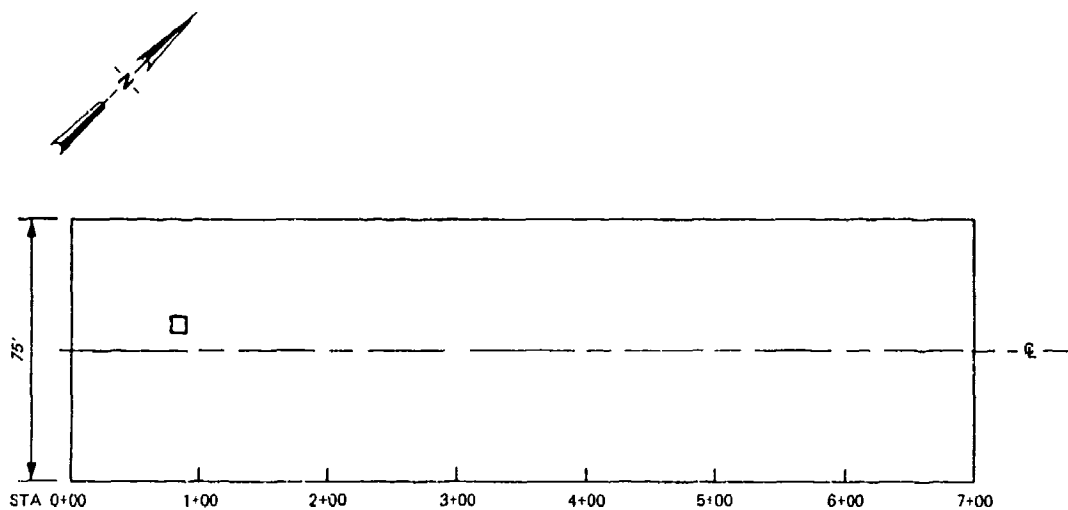


Figure 5. Layout of Test Area 2

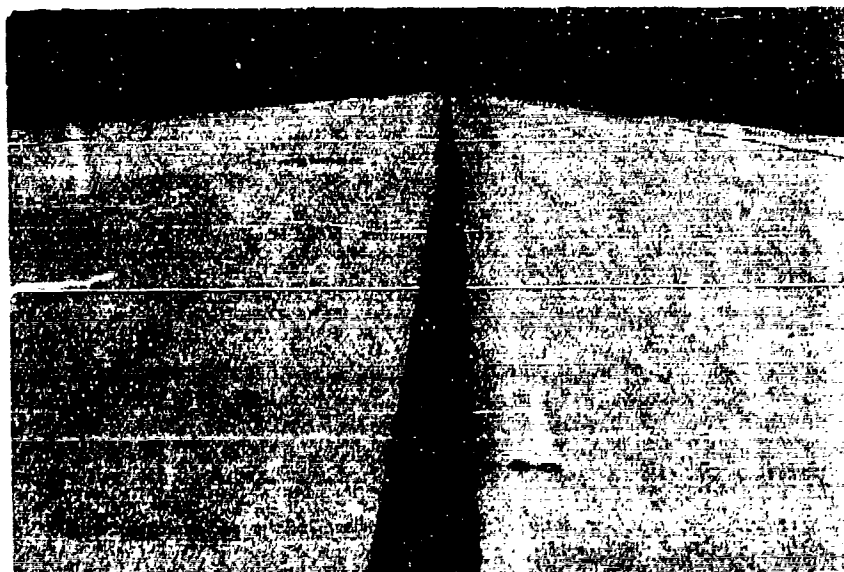


Figure 6. Test Area 2

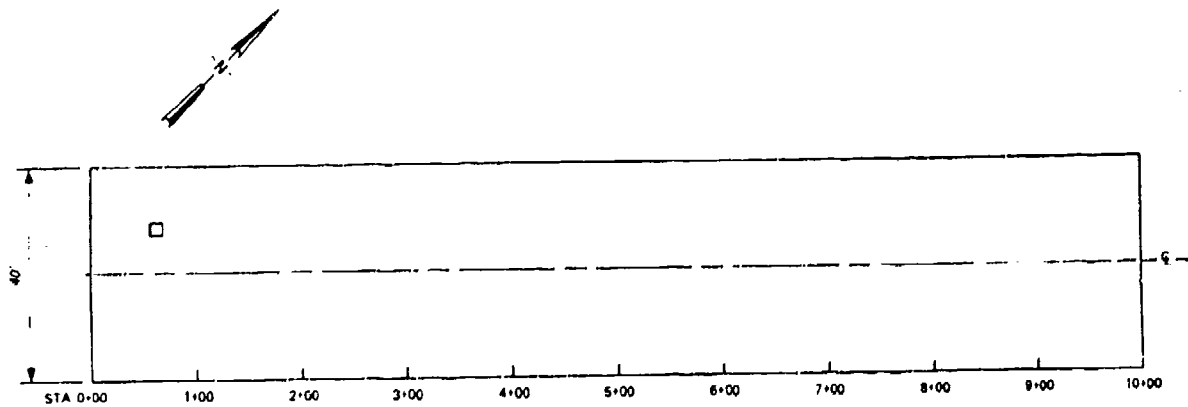


Figure 7. Layout of Test Area 3



Figure 8. Test Area 3

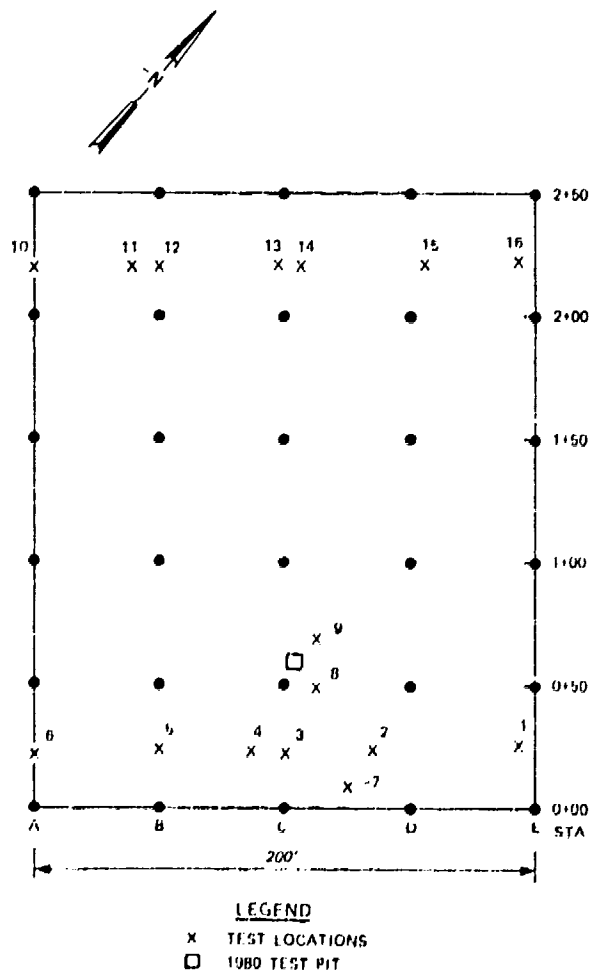


Figure 9. Layout of Test Area 4



Figure 10. Test Area 4

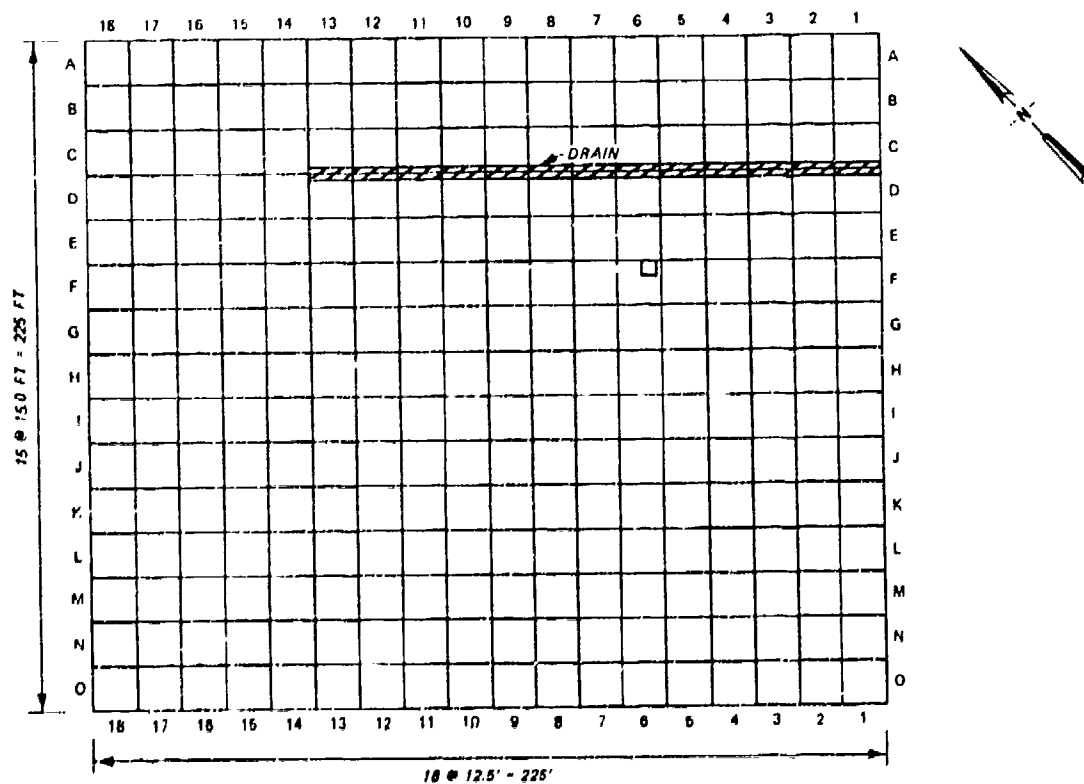


Figure 11. Layout of Test Area 5

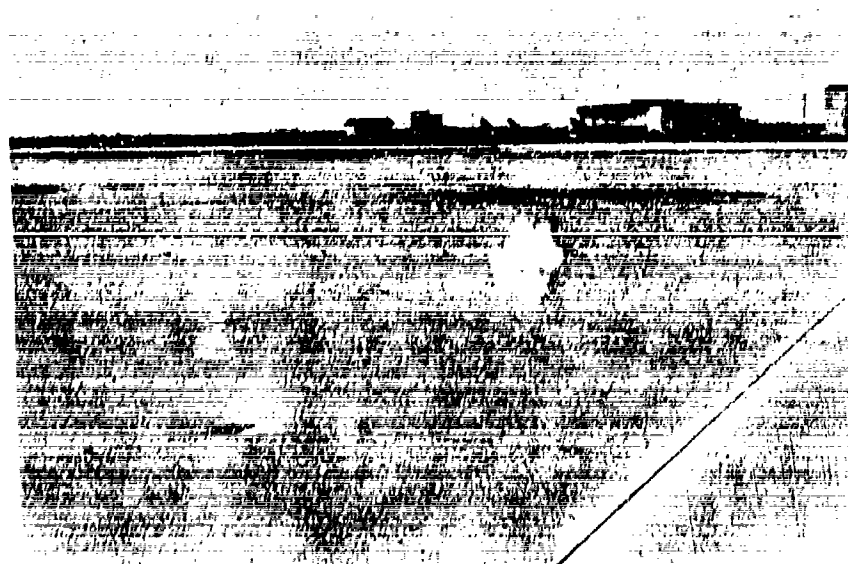


Figure 12. Test Area 5

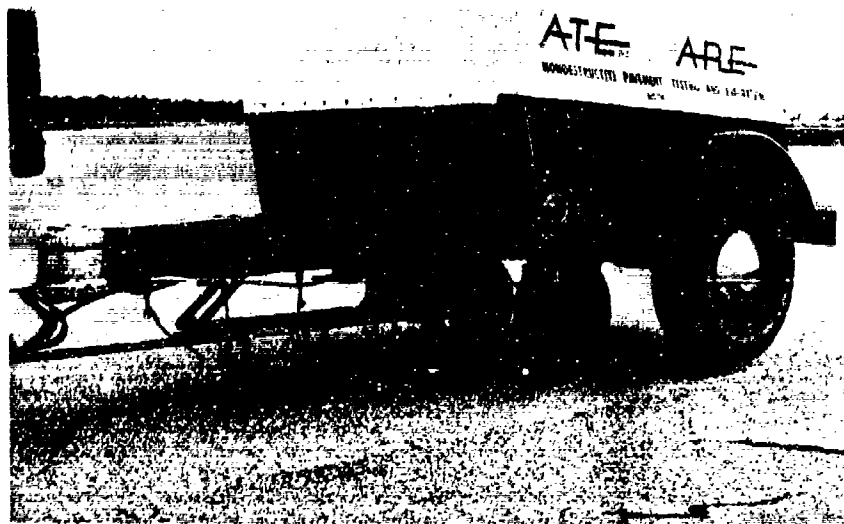


Figure 13. Dynaflect used by ARE, Inc.

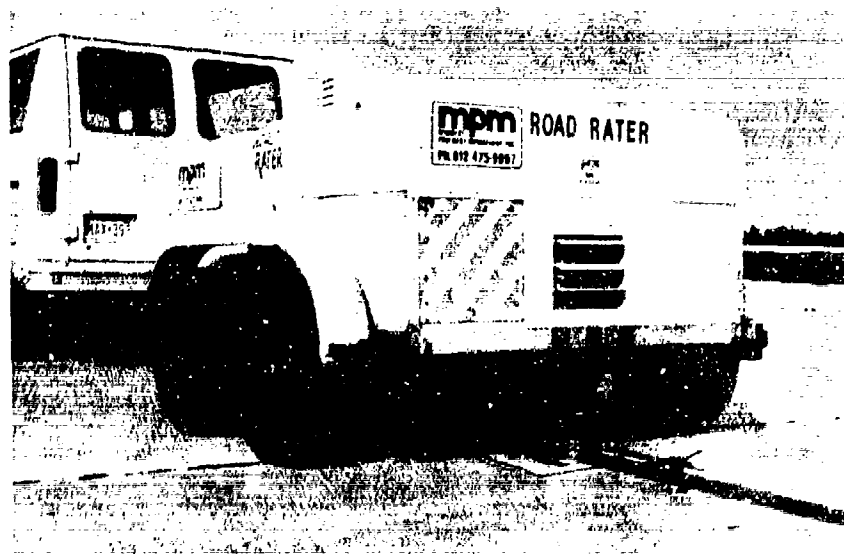


Figure 14. Road-Rater Model 2000 used by Berger

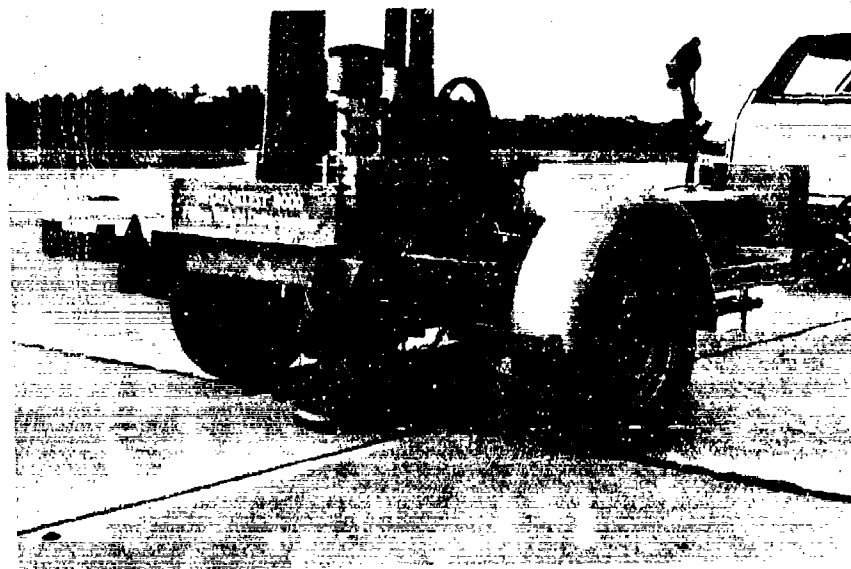


Figure 15. Dynatest Model 8000 FWD

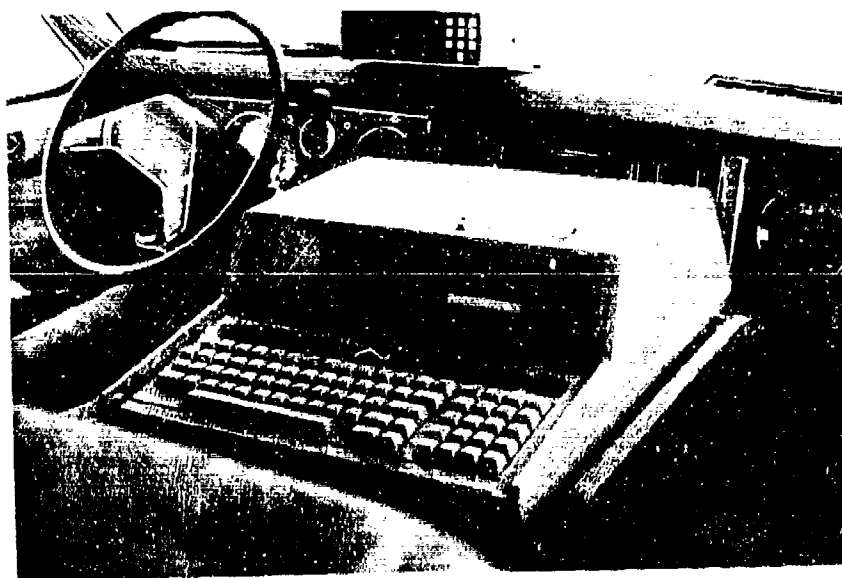


Figure 16. HP-85 computer used with
Dynatest Model 8000 FWD

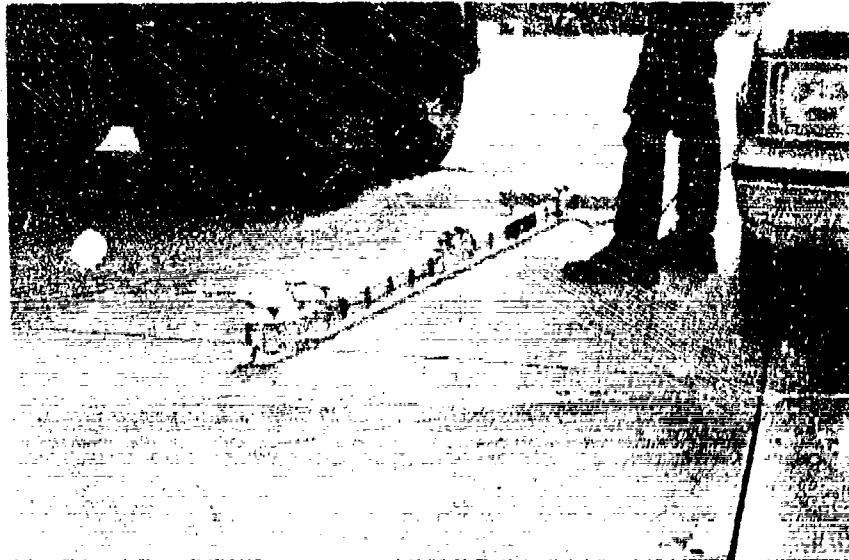


Figure 17. Brandley Cantilever Deflection Beam



Figure 18. PCS FWD

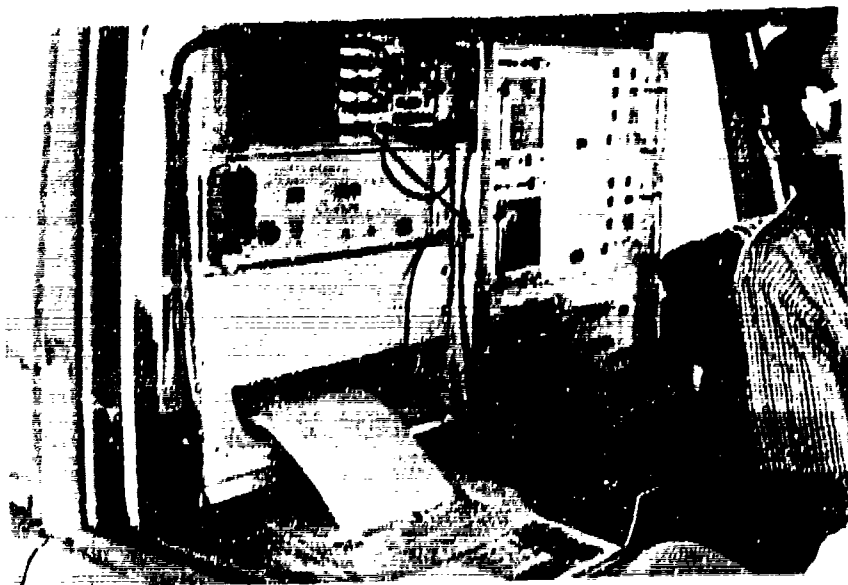


Figure 19. Data recording equipment used by PCS

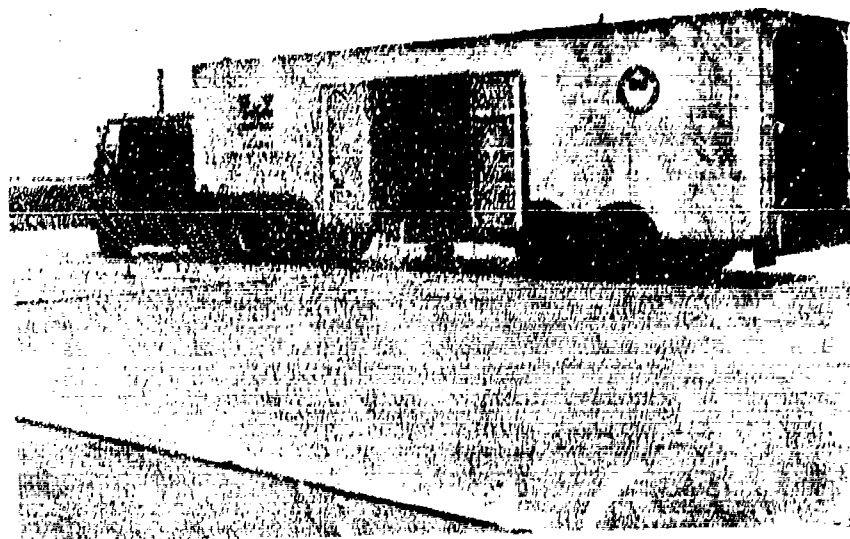


Figure 20. WES 16-kip vibrator

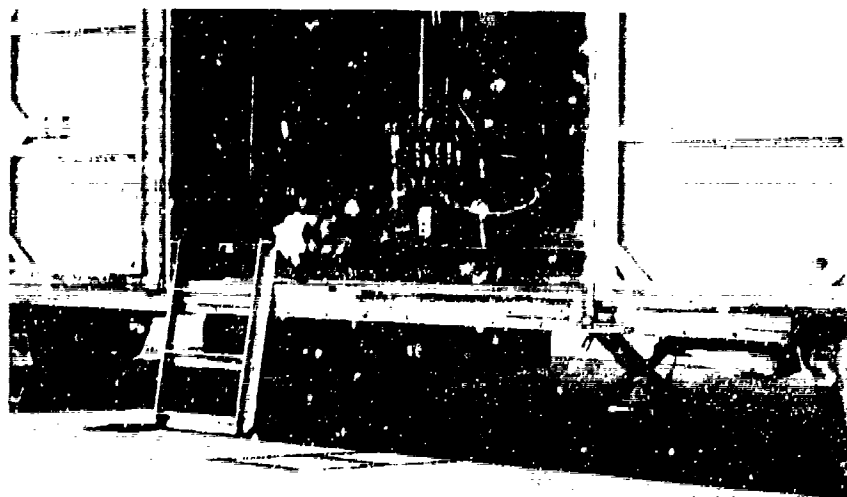


Figure 21. Load plate of WES 16-kip vibrator

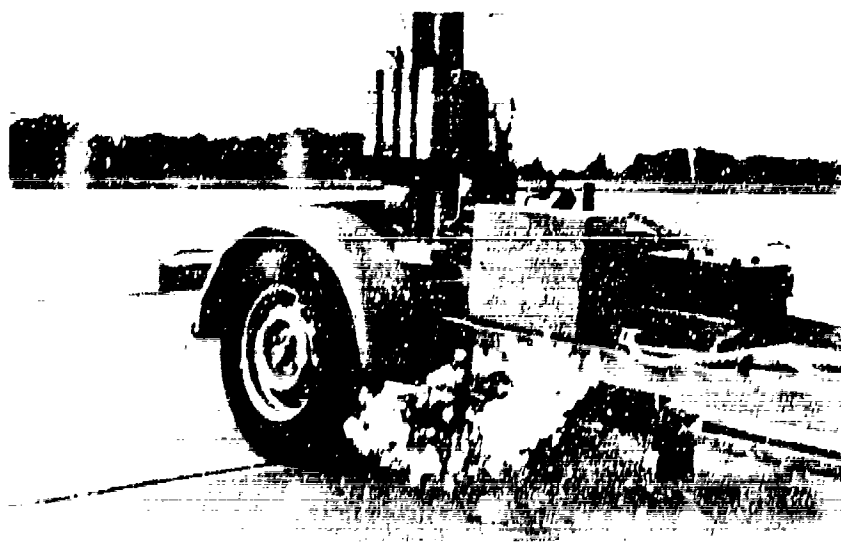


Figure 22. WES FWD (manufactured by Dynatest)

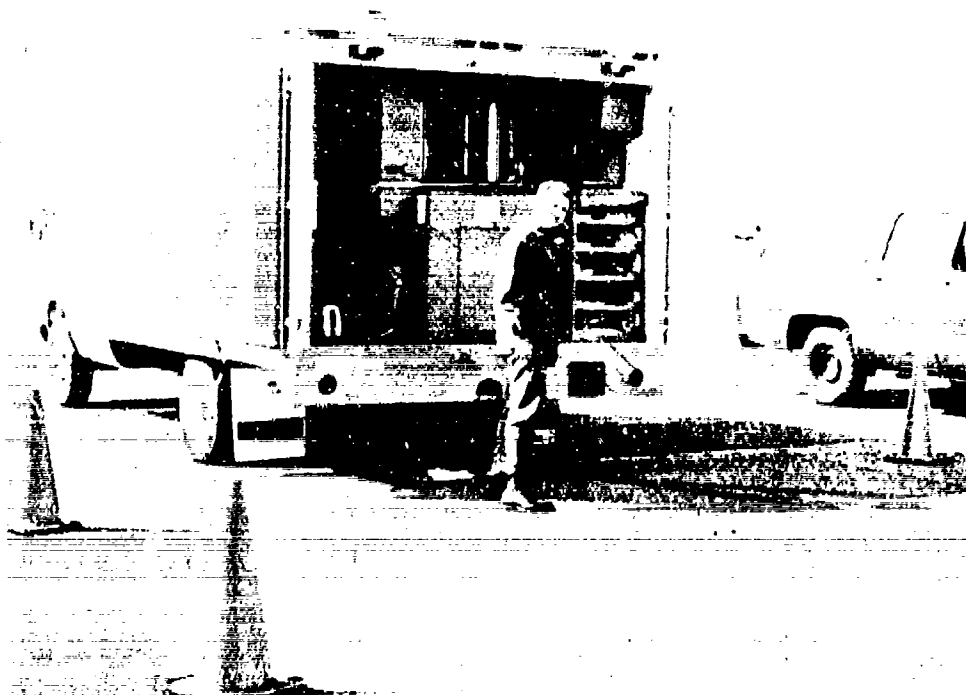


Figure 23. AFESC NDPT van

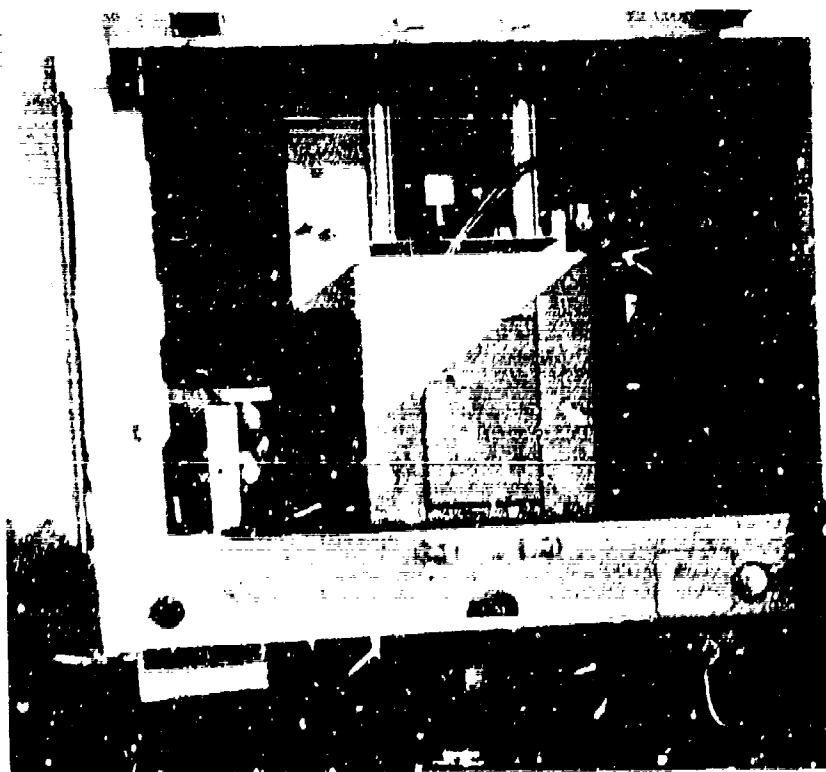


Figure 24. Load plate and impact hammer
of AFESC NDPT device

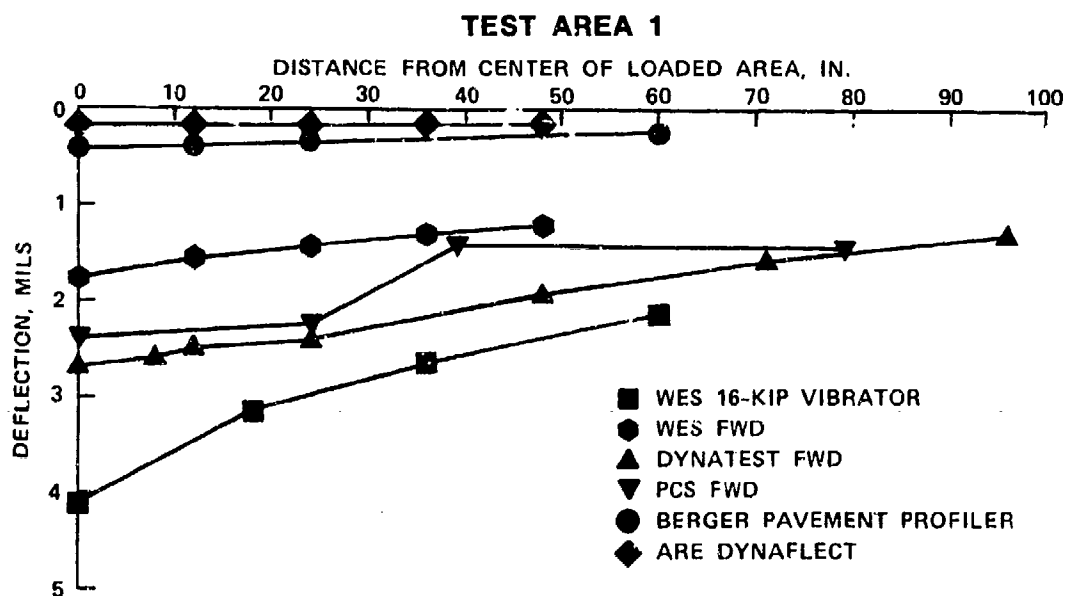


Figure 25. Comparison of measured deflector basins for Test Area 1

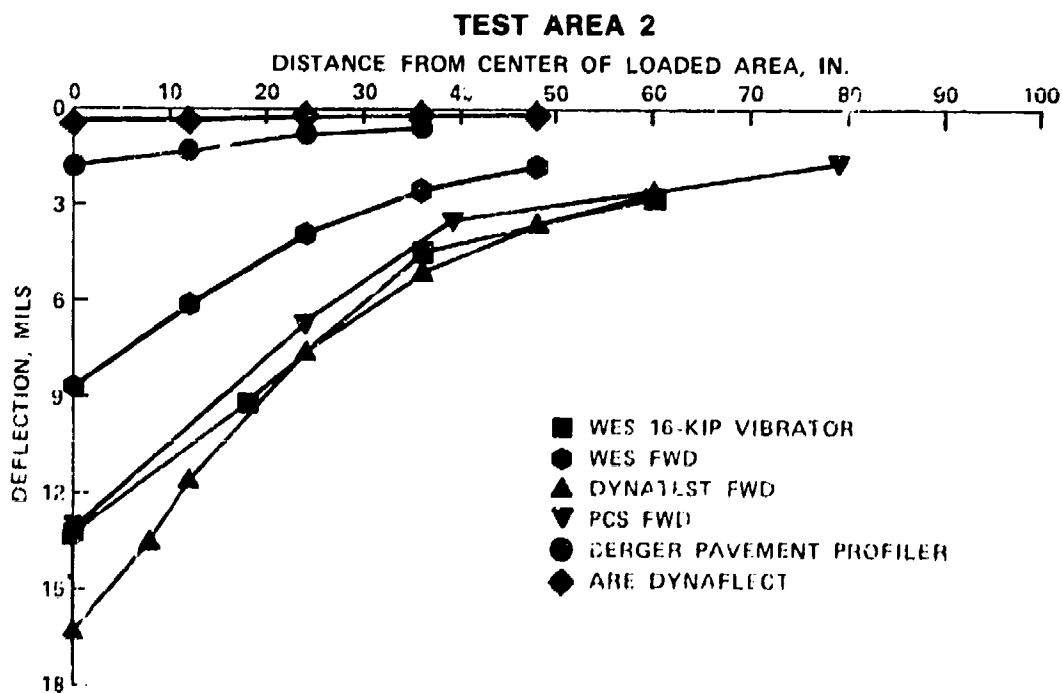


Figure 26. Comparison of measured deflector basins for Test Area 2

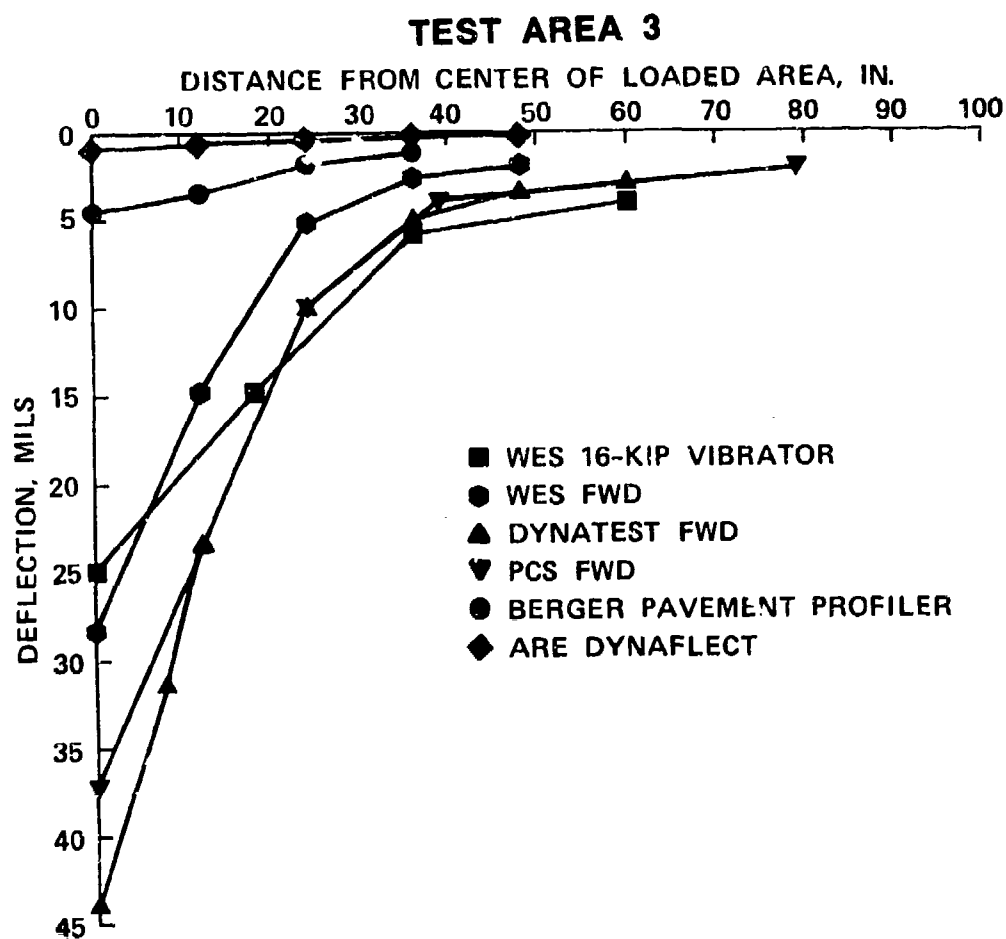


Figure 27. Comparison of measured deflector basins for Test Area 3

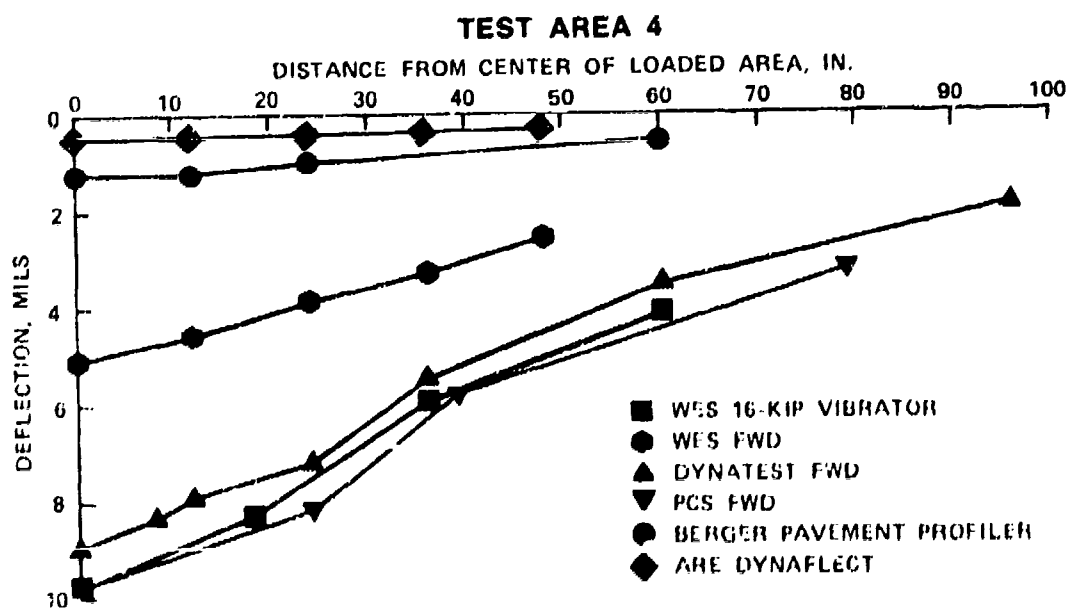


Figure 28. Comparison of measured deflector basins for Test Area 4

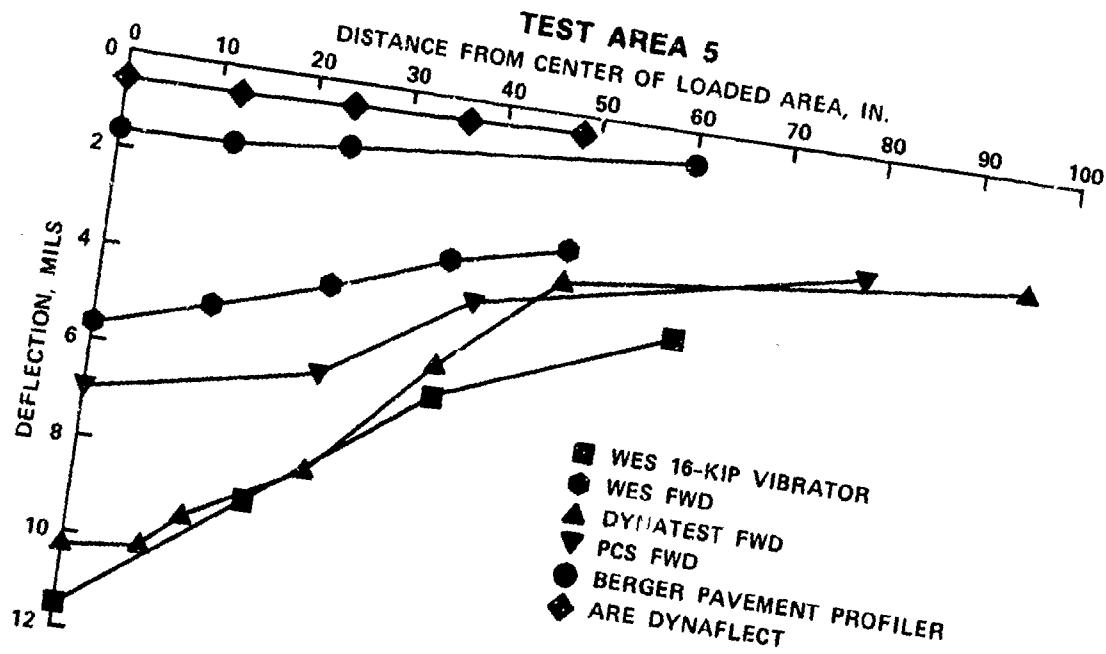


Figure 29. Comparison of measured deflector basins for Test Area 5

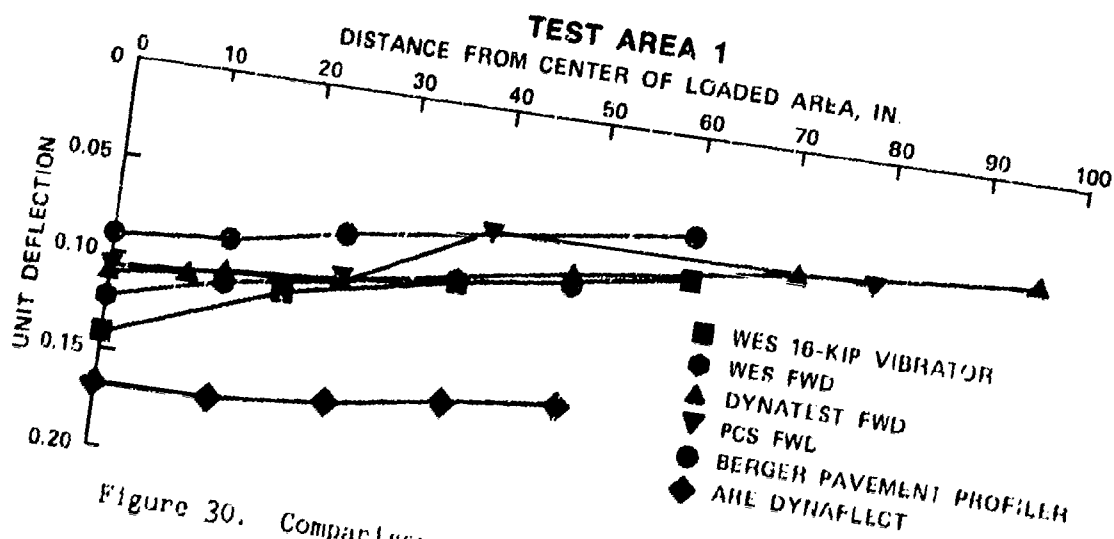


Figure 30. Comparison of normalized deflector basins for Test Area 1

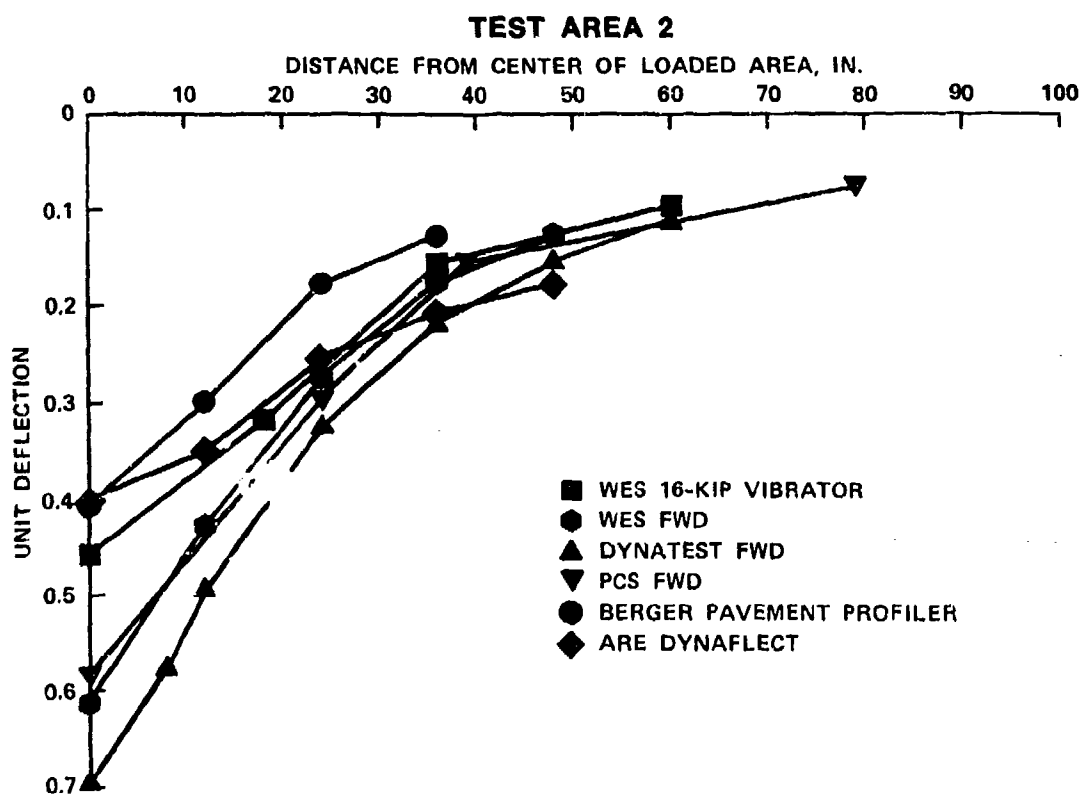


Figure 31. Comparison of normalized deflection basins for Test Area 2

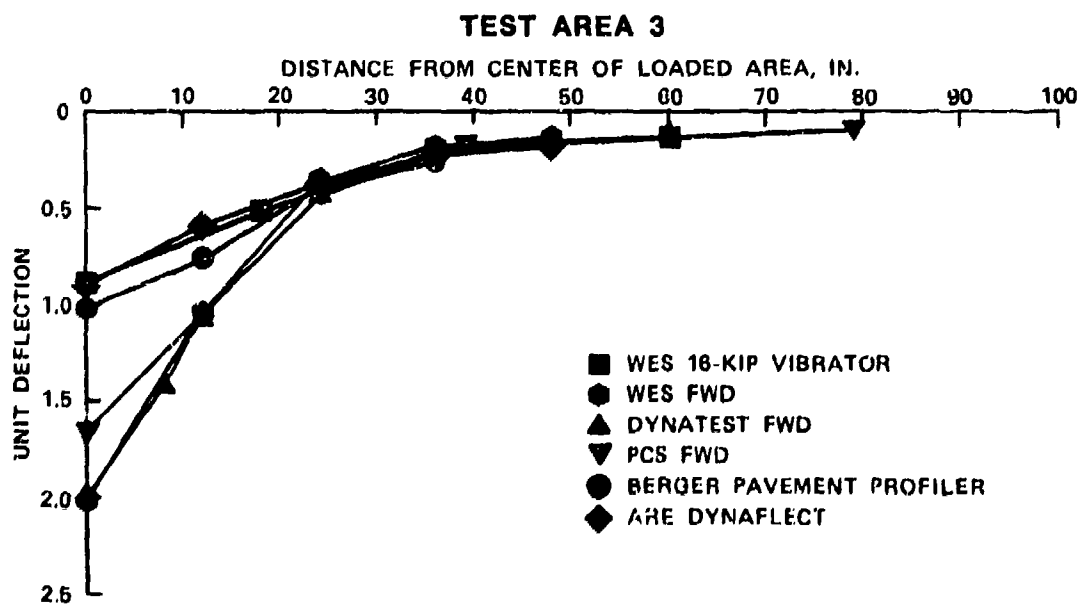


Figure 32. Comparison of normalized deflection basins for Test Area 3

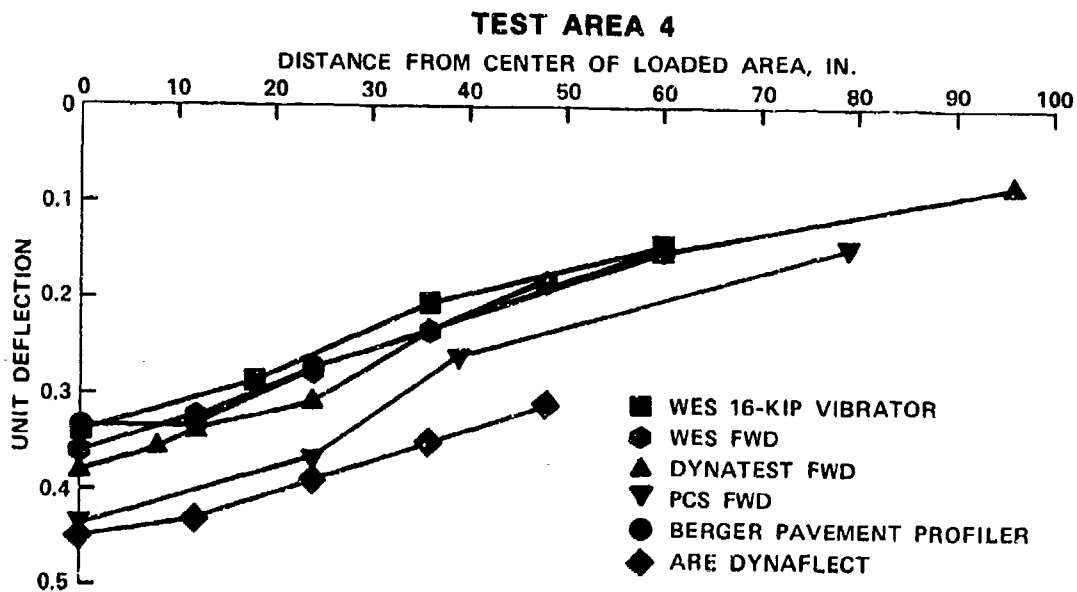


Figure 33. Comparison of normalized deflection basins for Test Area 4

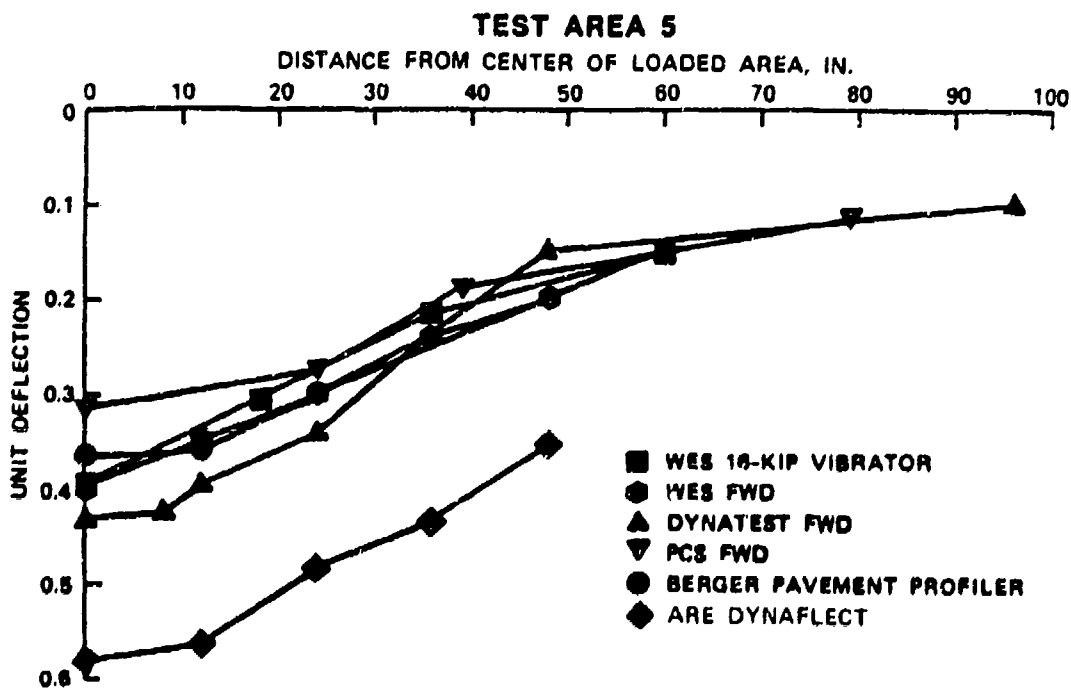


Figure 34. Comparison of normalized deflection basins for Test Area 5

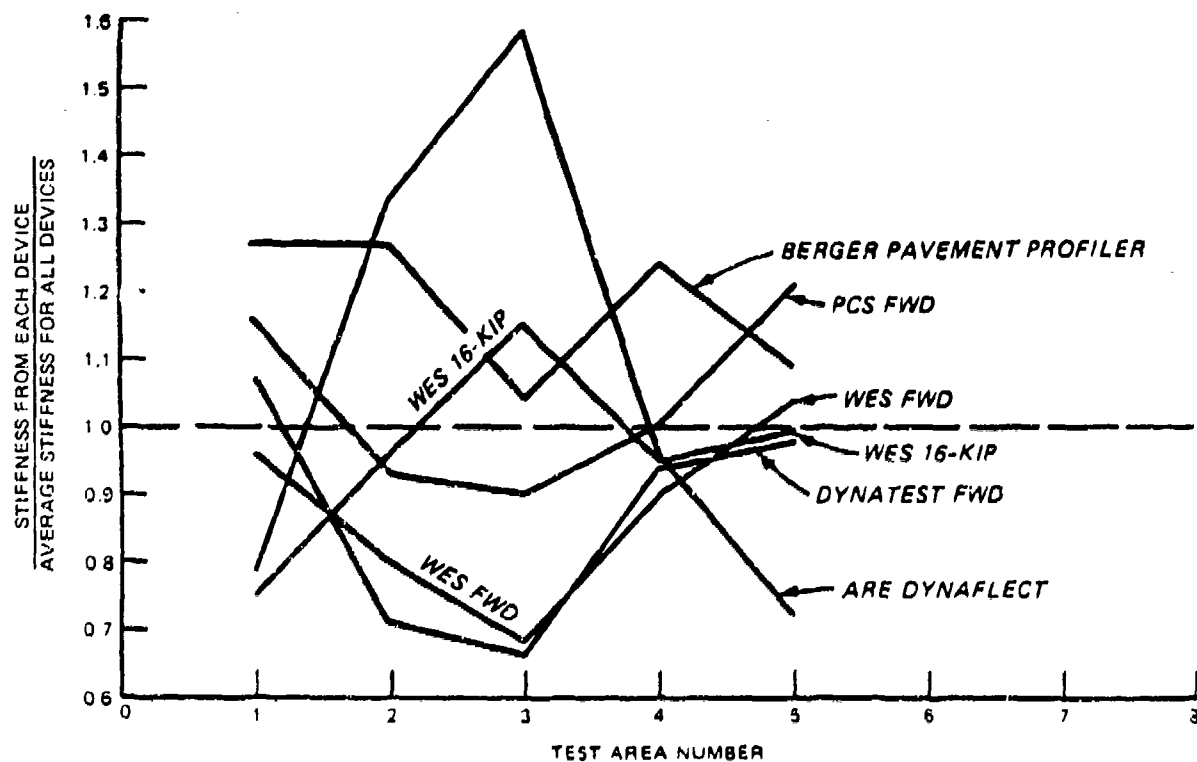


Figure 35. Comparison of stiffness measurements

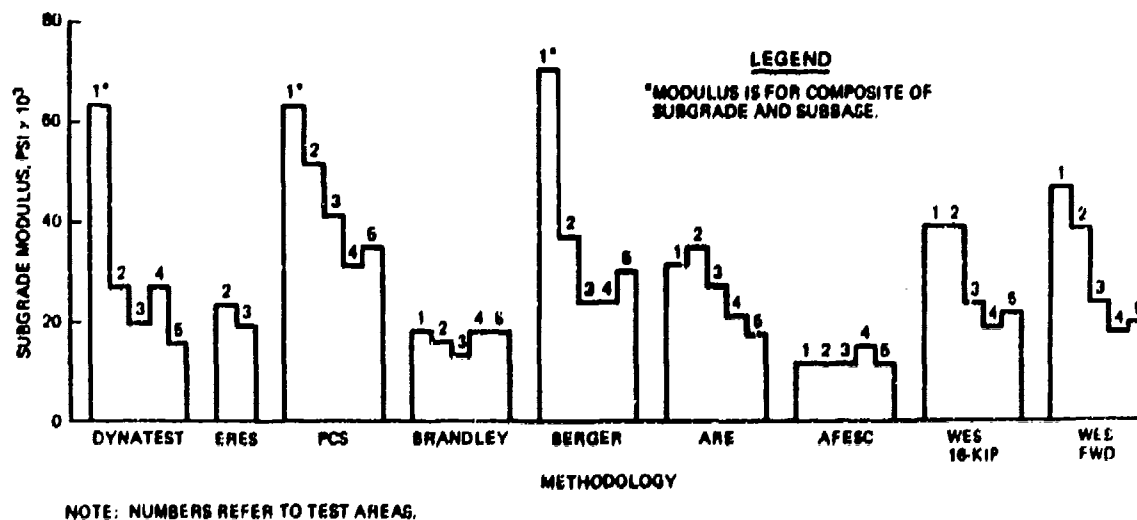


Figure 36. Presentation of predicted subgrade moduli

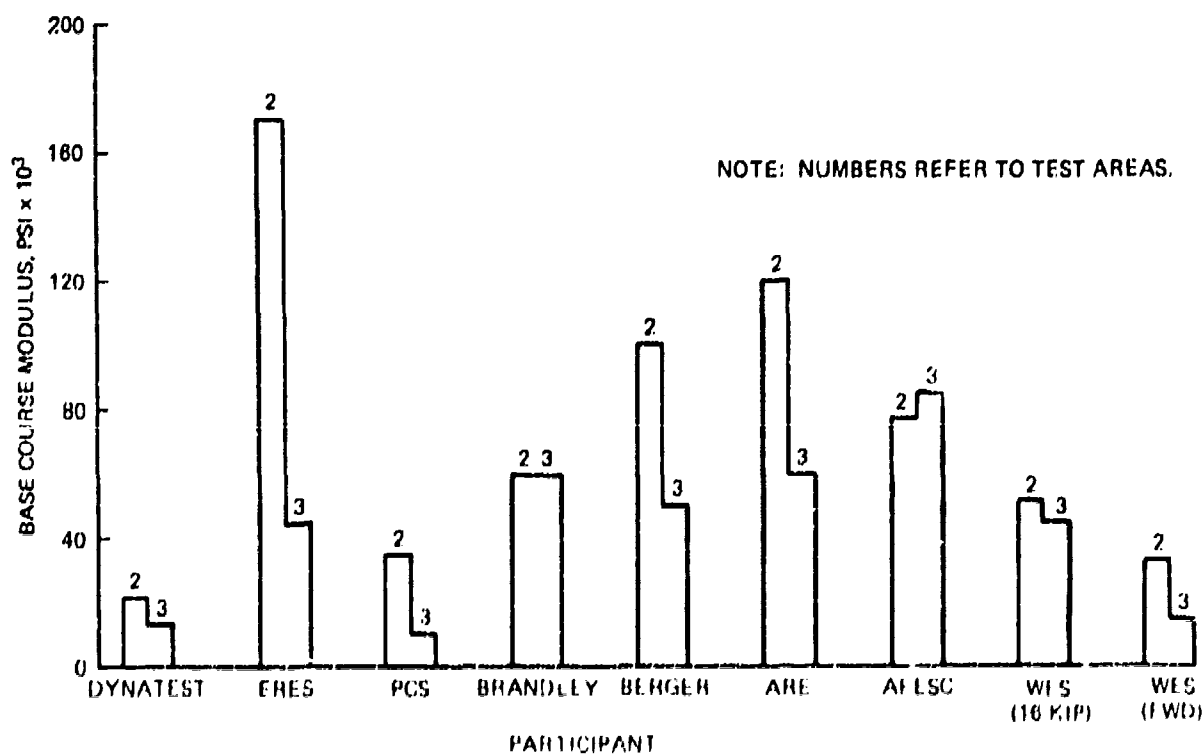


Figure 37. Presentation of predicted base course moduli

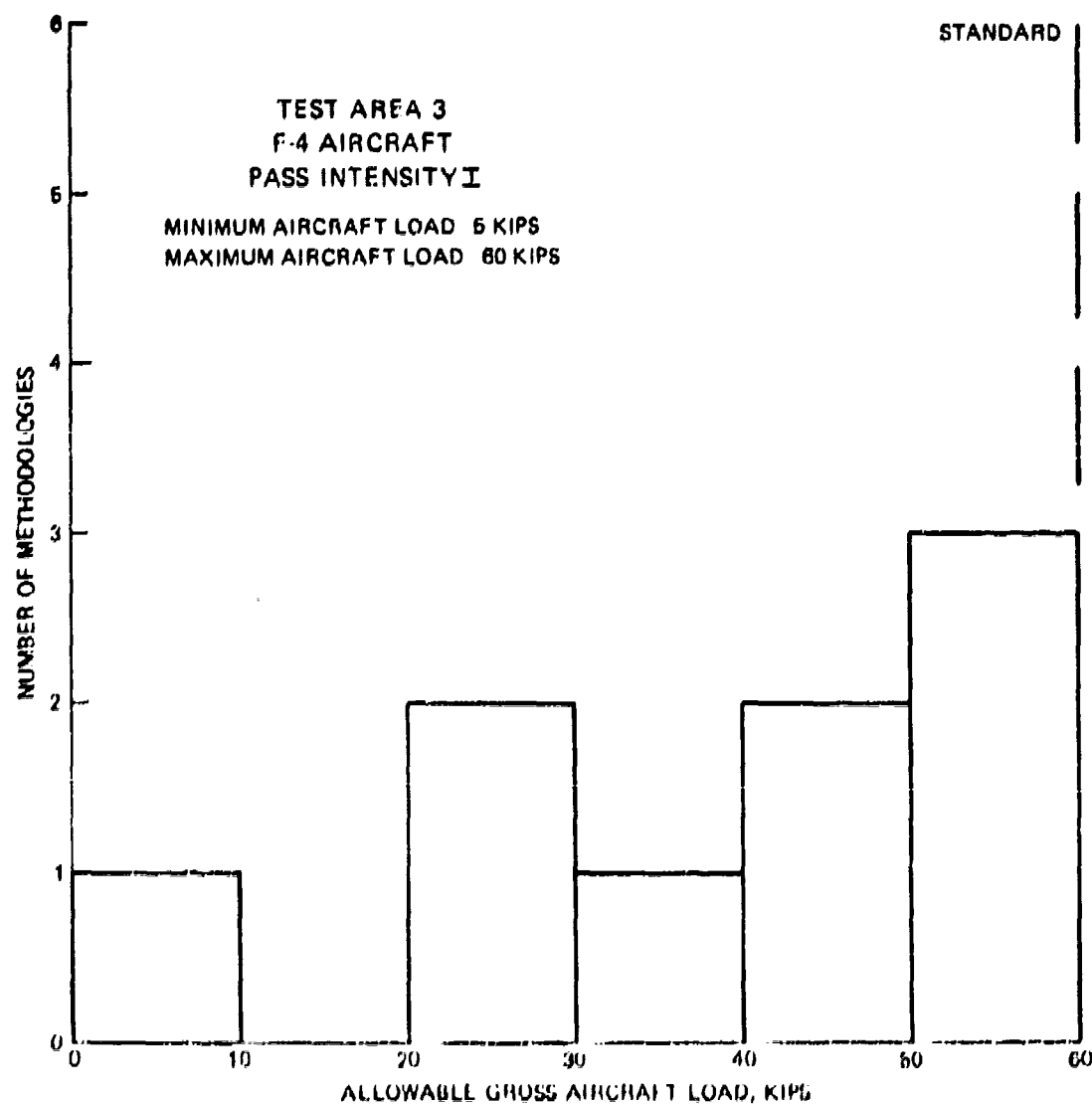


Figure 38. Comparison of predicted loads, Test Area 3, F-4 aircraft

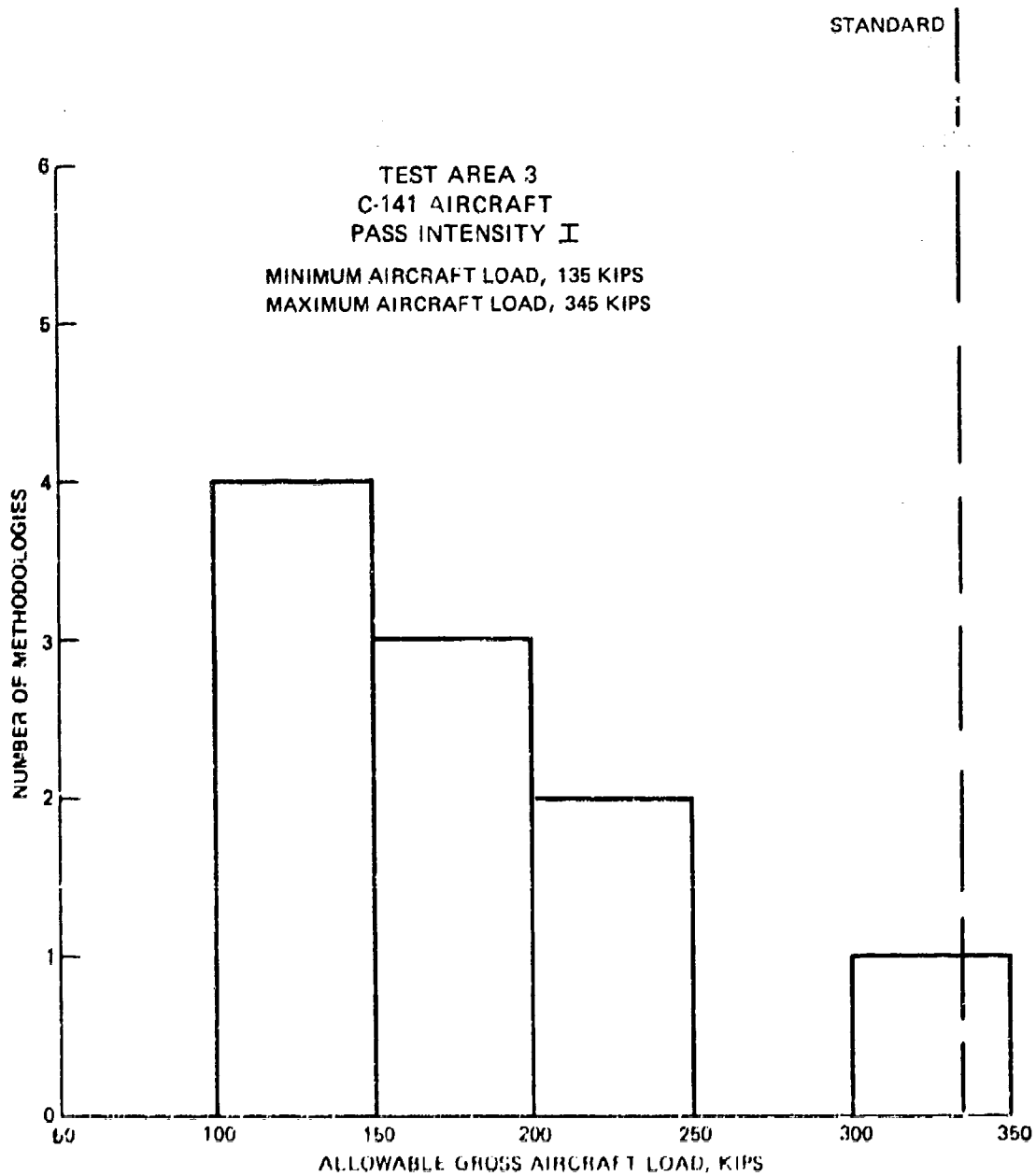


Figure 39. Comparison of predicted loads, Test Area 3, C-141 aircraft

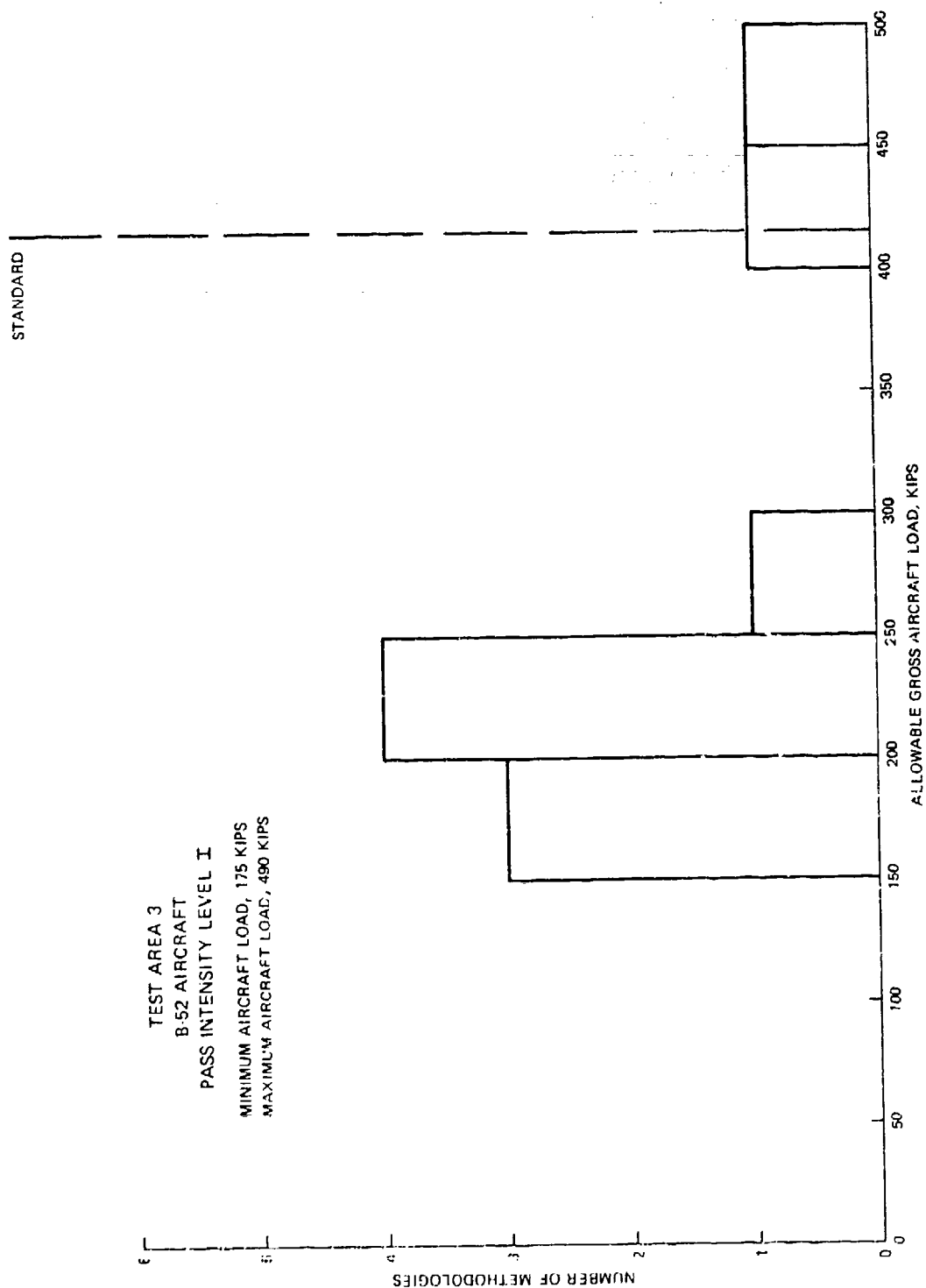


Figure 40. Comparison of predicted loads, Test Area 3, B-52 aircraft

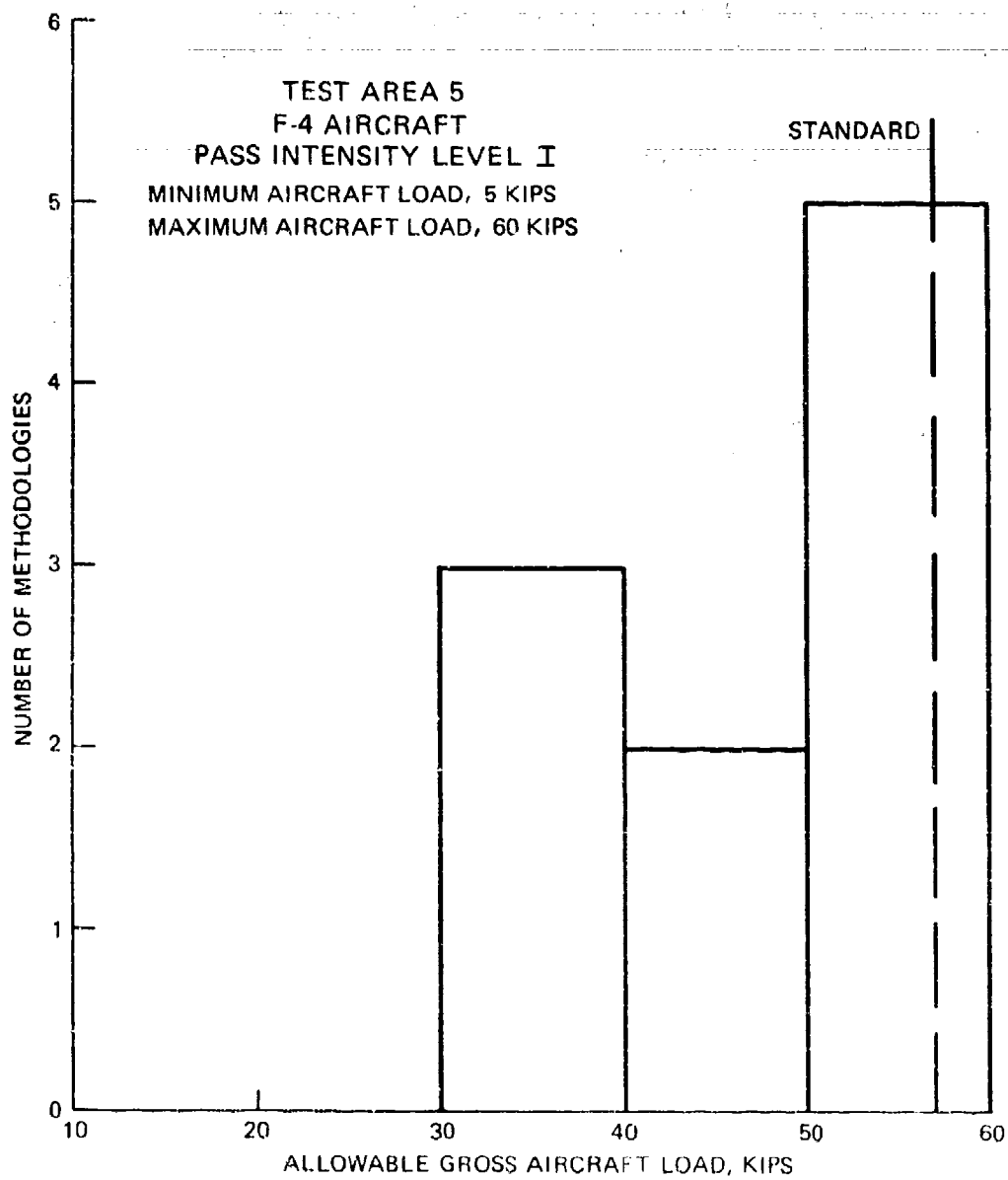


Figure 41. Comparison of predicted loads,
Test Area 5, F-4 aircraft

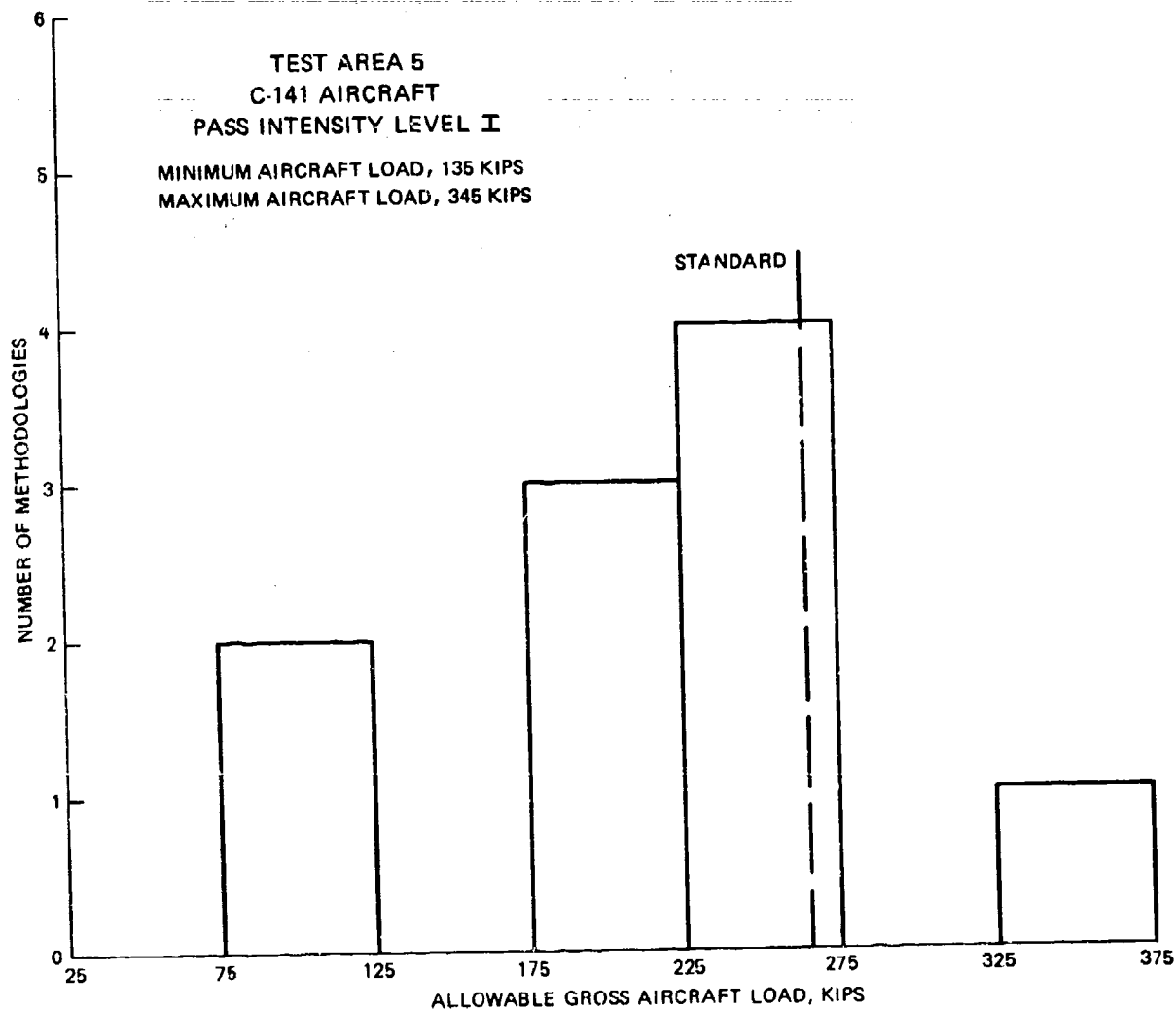


Figure 42. Comparison of predicted loads,
Test Area 5, C-141 aircraft

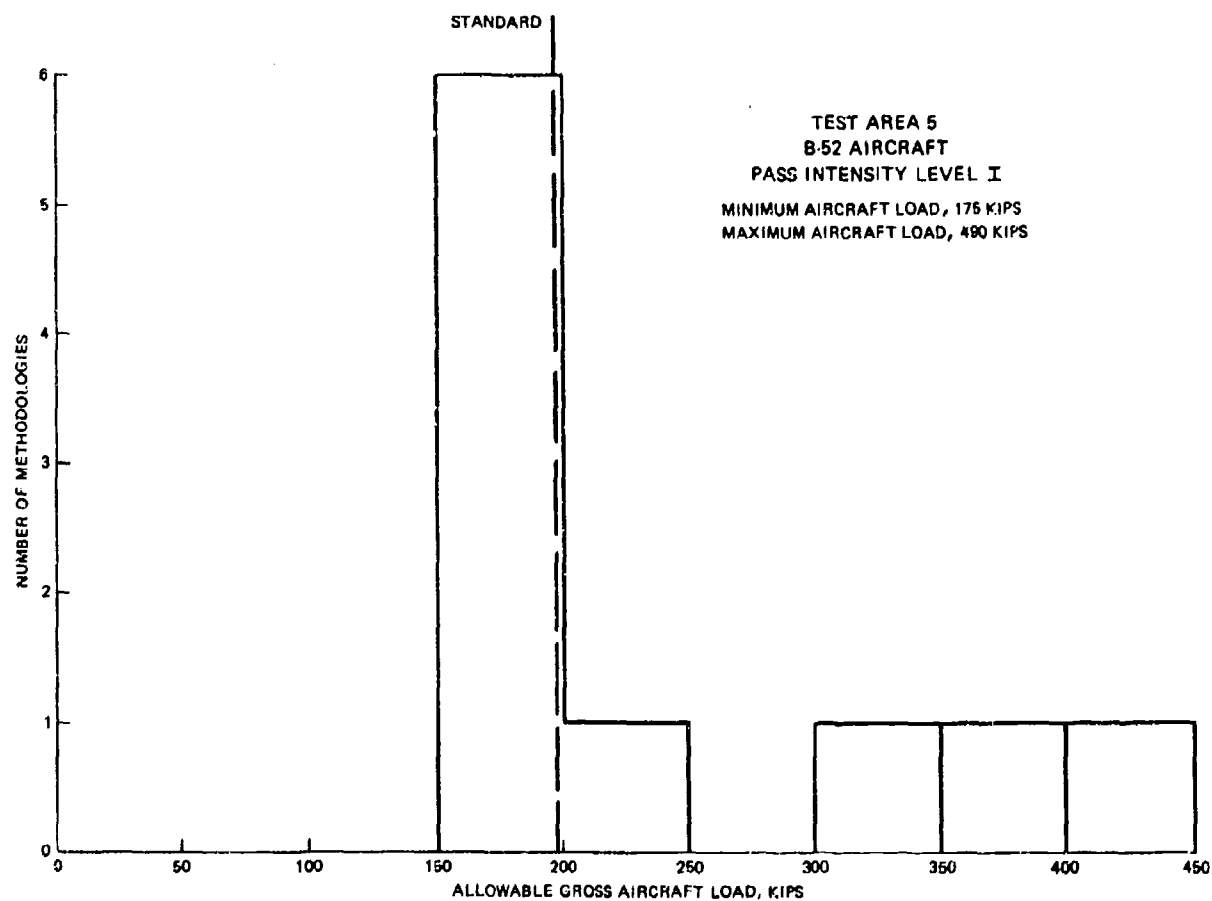


Figure 43. Comparison of predicted loads,
Test Area 5, B-52 aircraft

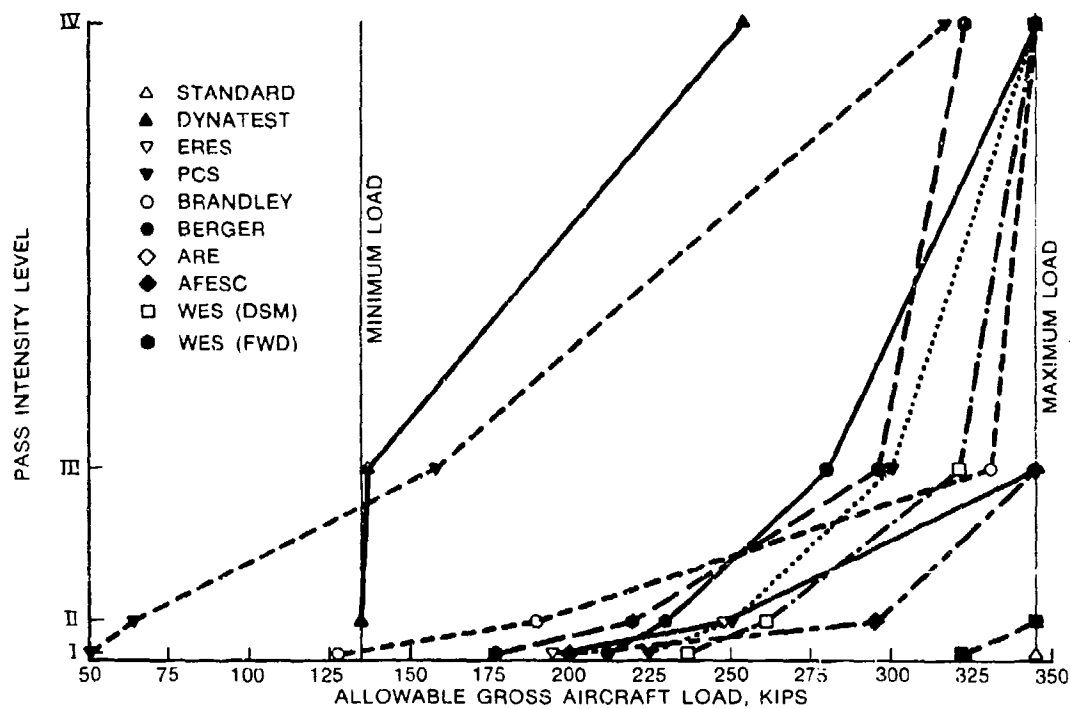


Figure 44. Relationship of allowable loads to passes for flexible pavement. (Allowable load by the standard procedure exceeded the maximum design load for all pass intensity levels)

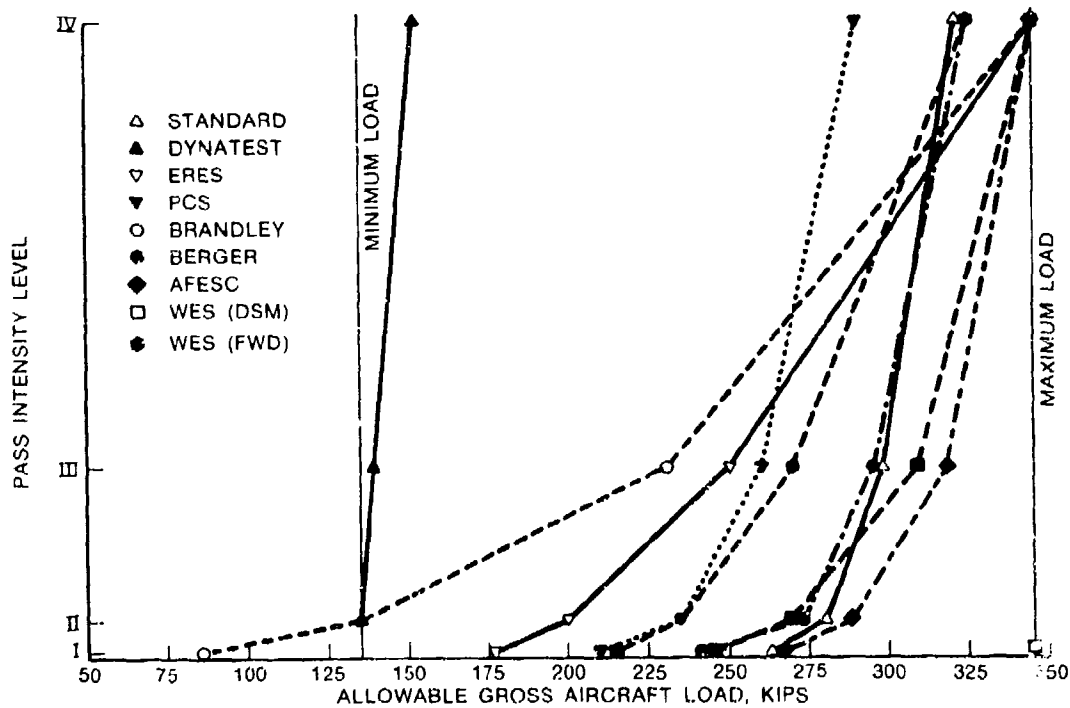


Figure 45. Relationship of allowable load to passes for rigid pavement

APPENDIX A: DESCRIPTION OF NONDESTRUCTIVE TESTING
EVALUATION METHODS

1. The purpose of this appendix is to provide a general description of the evaluation method used by each participant in the project. This information is needed to understand the different approaches to nondestructive testing (NDT) pavement evaluation and to explain some of the differences in final results as presented in the main text of this report. These descriptions were extracted from information presented in the reports from each participant.

Pavement Consultancy Services, Inc. (PCS)

2. The basic approach of PCS is based upon the use of the Shell BISAR multilayered elastic program to evaluate the in situ moduli of pavement layers present. To use these results within current military design approaches, correlations relating moduli either to the modulus of subgrade reaction value (Westergaard "k") or to layer California Bearing Ratio (CBR) are necessary. The use of the current US Air Force Load Evaluation Procedure was selected by PCS to illustrate the complete system applicability of NDT testing and subsequent interpretation within current military conventional design methods (Headquarters, Department of the Air Force 1981.*)

3. PCS uses NDT measurements performed with a heavy falling weight deflectometer (FWD) at a force level of 100 kN (22.4 kips). A mass falls on a baseplate that is connected to a 12-in.-diam rigid foot plate by means of a set of springs, thus exerting a pulse load onto the pavement surface. The duration of the pulse load is comparable to the duration of the pulse load exerted by actual traffic. The force level can be changed by adjusting the drop height. The deflection of the pavement is measured by four velocity transducers (geophones): one in the center of the foot plate (δ_0) and at three other radial distances-- $r_1(\delta_1)$, $r_2(\delta_2)$, and $r_3(\delta_3)$. At MacDill Air Force Base (AFB), the radial distances were 0, 60, 100, and 200 cm. The deflection signals are obtained by a single integration of the velocity signals from the geophones, which is performed electronically, by integrated circuits. PCS uses the BISAR computer program developed by the Koninklijke Shell Laboratory in Amsterdam in their NDT evaluation program. The BISAR is a linear-elastic multilayer computer program that is used for the calculation of

* References cited in this Appendix are included in the References at the end of the main text.

stresses, strains, and displacements because of one or more uniform circular surface loads (vertical as well as surface shear loads) and allows the use of a variable degree of interface friction (smooth to rough) between any two adjacent layers within the pavement system.

4. For any given multilayer system having known thicknesses h_i and moduli E_i , the surface deflections at various radial locations (from the center of the uniformly loaded area) can be computed from the BISAR. In NDT analysis, layer thicknesses are known but layer moduli (in situ E_i and Poisson's ratio) values are unknown parameters. By assuming that the predicted deflection, at any radial distance, is equal to the measured FWD deflection at the same radial location, the BISAR can be used in a searching routine to evaluate the set of layer moduli that predict the same measured radial deflections as that determined by the FWD geophones. Thus, by measuring the surface deflection basin under a known load and known set of layer thickness, it is possible to determine the in situ response of layer material properties at the specific test location.

5. The layer moduli are developed through an existing PCS software program that sequences through several BISAR iterations until predicted deflections agree within a preselected percentage error of the FWD measured deflections. The PCS evaluation method demonstrated for this project consisted of determination of layer moduli from NDT data and conversion to conventional pavement properties through correlations between the E derived layer values and the classical CBR and k values.

6. The correlations that have been used are:

- a. E-CBR relationship. $E = 1,500 (\text{CBR})$ with E in psi units. This is the widely known Shell Oil relationship developed by Heukelom and Foster (1960) from in situ dynamic vibratory tests.
- b. E-k relationship. $E = 10^x$ with E in psi units with $x = 1.415 + 1.284 \log k$ with k in pci units. This relationship has been developed by the US Army Corps of Engineers and is based upon laboratory resilient modulus results and in situ measured plate-bearing (k) evaluations (Chou 1981).

Whereas, E-CBR relationships are valid for individual layers, the E-k correlation is only valid for subgrade.

7. The results of the NDT testing program obtained by PCS at MacDill AFB on five test sections resulted in the following general observations relative to the in situ layer properties:

- a. The sand subgrade (SP) appears to be relatively uniform, but inherently variable, within all individual sections. The most significant deviation occurs on the SP-SM subgrade of section TW-33.
- b. Using the $E = 1,500$ (CBR) correlation equation, the average CBR of the subgrade is 27 with an associated range of 16 to 44. These NDT-predicted CBR values appear to be in excellent agreement with test-pit studies.
- c. The average NDT predicted k value is 310 pci with a general range of 210 to 450 pci. These values appear to be higher than values obtained from test-pit data.
- d. The analysis of the results of the limerock base layer material (SM) indicate that this material exhibits very poor in situ strength/response characteristics. The range of NDT-predicted CBR was found to be between 4 and 50 (overall average near 15). These NDT-predicted CBR values appear to be in excellent agreement with test-pit studies.
- e. The asphalt concrete moduli predicted from NDT results show an average E value of 635 ksi and range of approximately 300 to 900 ksi.
- f. NDT-predicted values of portland cement concrete (PCC) layer moduli indicated an average moduli of 4.9×10^6 psi and a range from 3.5×10^6 to 6.2×10^6 psi.
- g. NDT analysis of the only composite pavement indicated that the existing PCC layer is severely cracked. This conclusion was based on the abnormally low PCC layer moduli that was predicted from the NDT deflection test results on this pavement section ($\bar{E} = 1 \times 10^6$ psi).

8. The flexible pavement load evaluation used by PCS in this study was based upon the CBR equation developed by the WES. This equation is:

$$t = \alpha_i \left\{ A_c \left[0.0481 - 1.1562 (x) - 0.6414 (x)^2 - 0.473 (x)^3 \right] \right\} \quad (A1)$$

where

- t = flexible pavement thickness, in.
 α_i = load repetition factor
 A_c = contact area of one tire in the known gear system, sq in.
CBR = strength of layer considered
 $x = \log_{10} \text{ CBR}/p_e = \log_{10} (\text{CBR} \times a_c)/P_e$
 p_e = equivalent tire pressure at depth z used in calculating the P_e value
 P_e = equivalent single-wheel load

- a. The sand subgrade (SP) appears to be relatively uniform, but inherently variable, within all individual sections. The most significant deviation occurs on the SP-SM subgrade of section TW-33.
- b. Using the $E = 1,500$ (CBR) correlation equation, the average CBR of the subgrade is 27 with an associated range of 16 to 44. These NDT-predicted CBR values appear to be in excellent agreement with test-pit studies.
- c. The average NDT predicted k value is 310 pci with a general range of 210 to 450 pci. These values appear to be higher than values obtained from test-pit data.
- d. The analysis of the results of the limerock base layer material (SM) indicate that this material exhibits very poor in situ strength/response characteristics. The range of NDT-predicted CBR was found to be between 4 and 50 (overall average near 15). These NDT-predicted CBR values appear to be in excellent agreement with test-pit studies.
- e. The asphalt concrete moduli predicted from NDT results show an average E value of 635 ksi and range of approximately 300 to 900 ksi.
- f. NDT-predicted values of portland cement concrete (PCC) layer moduli indicated an average moduli of 4.9×10^6 psi and a range from 3.5×10^6 to 6.2×10^6 psi.
- g. NDT analysis of the only composite pavement indicated that the existing PCC layer is severely cracked. This conclusion was based on the abnormally low PCC layer moduli that was predicted from the NDT deflection test results on this pavement section ($\bar{E} = 1 \times 10^6$ psi).

8. The flexible pavement load evaluation used by PCS in this study was based upon the CBR equation developed by the WES. This equation is:

$$t = \alpha_1 \left\{ A_c \left[0.0481 - 1.1562 (x) - 0.6414 (x)^2 - 0.473 (x)^3 \right] \right\} \quad (A1)$$

where

- t = flexible pavement thickness, in.
- α_1 = load repetition factor
- A_c = contact area of one tire in the known gear system, sq in.
- CBR = strength of layer considered
- $x = \log_{10} \text{ CBR}/p_e = \log_{10} (\text{CBR} \times a_c)/P_e$
- p_e = equivalent tire pressure at depth z used in calculating the P_e value
- P_e = equivalent single-wheel load

The alpha α_i traffic factor is a function of the number of aircraft passes (N_p) and number of tires used in the equivalent single-wheel load analysis (n_t) (Yoder and Witzak 1975).

9. For each controlling aircraft in the Aircraft Group Index (AGI), single-wheel/load depth relationships were determined from a Chevron elastic-layered computer solution (Boussinesq solution) using the well-known principles of the equivalent single-wheel procedure of the Corps of Engineers (i.e., equal interface deflection theory). Various deflection locations were used within the gear representing the controlling aircraft of the specific AGI to determine the maximum deflection location. The results of the deflection analysis were then used to establish closed-form solutions of equivalent single-wheel load-depth relationships for each AGI.

10. Rigid-pavement evaluations were based upon the Westergaard free edge stress. The theoretical free edge stress is modified by a load-transfer factor β (taken in design to be $\beta = 0.75$) to account for observed differences in joint load transfer, and hence actual stress, to that predicted by the Westergaard theory. Westergaard free edge stresses were computed for all 13 AGI (controlling aircraft) and closed-form solutions were developed for each aircraft. The model form used was:

$$\sigma_{fe} = \frac{1}{h^2} \left(b_0 + b_1 \ln l + b_2 l^{-1} \right) \quad (A2)$$

11. The allowable load equation, using this stress equation form, and the existing Air Force (Corps of Engineers) relationship was then:

$$P_a = \frac{P_s \times h^2 \times MR}{\beta \left[g(k, C_f) \right] \times \left(b_0 + b_1 \ln l + b_2 l^{-1} \right)} \quad (A3)$$

where

P_a = allowable load

P_s = standard load used in the H-51 Westergaard stress analysis

h = PCC slab thickness

MR = design flexural strength (modulus of rupture)

β = load transfer factor

$g(k, C_f)$ = mathematical function relating the modulus of reaction k and coverage to failure level (C_f) to the parameter called the design factor

b_0, b_1, b_2 = statistical regression coefficients that are functions of the specific AGI (aircraft type)

a = radius of relative stiffness

12. The load evaluation summary presented in the PCS report is based upon the initial failure (first crack) criterion. Pass-to-coverage ratios which were necessary for each AGI to perform the load evaluation were calculated using taxiway conditions and assuming that 75 percent of the total traffic volume covered the assumed traffic lane. While not all test sections evaluated in this study were taxiways, this assumption was used for all sections simply for computational expediency.

Dynatest Consulting, Inc. (1983)

13. Below are listed some of the most important steps in the Dynatest procedure for evaluation and overlay design.

- a. Layer thicknesses are measured, and the modulus of each layer, including the subgrade, is calculated from deflection tests.
- b. The moduli are adjusted to correspond to the climate conditions of each season in the design procedure.
- c. The permissible stresses or strains in each material are established as a function of the condition of the material (i.e., modulus) and of the number of load repetitions.
- d. The reductions in residual life caused by previous loads are either calculated from the previous loads or are considered (indirectly) through their influence on the present structural condition.
- e. Number, size, and position of future loads are established.
- f. The needed overlay thickness of a given material to provide the desired serviceability or structural condition for the design period is calculated.

14. The Dynatest 800 FWD Test System was used for the NDT. The adjustable load was set to its maximum capacity of approximately 24,000 lb (force), and a loading plate of approximate 6-in. radius (150 mm) was used to simulate the stress level of a heavily loaded jet aircraft. The resulting stress level was somewhat in excess of 200 psi under the loading plate.

15. The FWD load is transient (as opposed to vibratory), having a time of loading of some 25-30 msec, thus corresponding to the effect of a moving aircraft wheel load. Both the load level and a series of seven simultaneous deflections are monitored for each FWD test, with the deflections measured at

the surface of the pavement from the center of the loading plate (through a small hole in the middle of it) out to a distance of more than 2 m from the center. This enables calculation of the elastic properties of each structural layer in the pavement (assuming pavement layer thicknesses are known) through the use of a reverse, iterative procedure that matches up the load and deflections measured against a unique set of material properties.

16. To obtain reasonably accurate moduli of the pavement layers, Dynatest states that it is essential to consider the nonlinearity of the subgrade. Nonlinear subgrade moduli may be considered either by using finite element methods or by using a modified version of the MET (Ullidtz 1977). If a large number of points are to be evaluated, and this is desirable because of the large variations in pavement structures and subgrades, then the use of the finite element method by Dynatest is not practical for time and cost reasons. Furthermore, MET has been found to give as good as or better agreement than the so-called exact methods (including the finite element method), when compared to actually measured stresses, strains, and deflections in road structures (Ullidtz 1973).

17. The nonlinearity of the subgrade may be determined by carrying out FWD tests at different stress levels. Another possibility is to calculate the nonlinearity from the shape of the deflection basin at one stress level. This second alternative employs the ELMOD program even though it is very easy to change stress level with the FWD, because it is preferable to include other changes in modulus with depth (e.g., layered subgrades, changes in moisture content or overburden pressure) as an "apparent" nonlinearity rather than to disregard such variations. The moduli of the pavement layers, including the subgrade, were determined with the ELMOD program, taking the nonlinearity of the subgrade into consideration.

18. MET has been incorporated into the ELMOD program (for evaluation of layer moduli and overlay design). This program has been written for the HP-85 microcomputer, the same microcomputer that controls the 8000 FWD. The ELMOD program determines the layer moduli, including the nonlinearity of the subgrade, by fitting the theoretical deflection basin to the measured deflections. When, in a later step of the calculations, the overlay thickness is to be determined, the MET is used to calculate the critical stresses and strains.

19. To consider the conditions at joints and corners of rigid

pavements, a special version of the ELMOD program is used. For the center of a slab, the same procedure as described above is used. For joints and corners, the concrete modulus is then assumed to be the same as determined at the center, and the modulus of subgrade reaction k is calculated using Westergaard's modified equations (Westergaard 1948). At joints, the degree of load transfer is calculated and considered in calculating the modulus of subgrade reaction and later when determining the required overlay thickness. Westergaard's equations are also used to calculate the modulus of subgrade reaction at the center of the slab, and, by comparing this value to the value determined at the joint, it is possible to infer the presence of voids at the joints.

20. The moduli determined from the deflection measurements obviously correspond to the climatic conditions during testing. To carry out a proper overlay design, the year should be divided into seasons of reasonably constant climatic conditions.

21. With the ELMOD program, it is possible to divide the year into up to 12 seasons. A sinusoidal relationship is used for the asphalt temperature and the asphalt modulus is determined from

$$E_T = \left[A + B \times \log_{10} \left(\frac{T}{C} \right) \right] \times E_C \quad (A4)$$

where

E_T = modulus at T , degrees Celsius

T = measured temperature, °F

E_C = modulus at a reference temperature C , °C

C = reference temperature, °C

A and B = constants (input values)

The permissible stresses or strains will be closely related to the definition of "failure." For "bound" materials, such as PCC or asphaltic materials, "failure" may be defined as cracking of the material. In this case, the permissible stress or strain may be determined from fatigue testing in the laboratory. But a transfer function is needed between laboratory and in situ conditions.

22. Two seasons were used in the structural evaluation, each of 26 weeks. The mean temperature was assumed to be 59° F (15° C) for one season, and 94.5° F (35° C) for the other season. The subgrade modulus varies

sinusoidally with season according to the equation

$$R = \frac{1}{2} \times \left(1 + \frac{E_{\min}}{E_{\max}}\right) + \frac{1}{2} \left(1 - \frac{E_{\min}}{E_{\max}}\right) \times \sin \left[\frac{\pi}{26} (W - WM - 13) \right] \quad (A5)$$

where

R = seasonal factor

E_{\min} = minimum modulus during the wet season

E_{\max} = maximum modulus during the dry season

W = week number, counted from January 1

WM = the number of the week when the modulus is at its minimum
(for this evaluation WM = 6)

$\frac{E_{\min}}{E_{\max}} = 0.67$ (estimated from previous FWD testing in Florida)

The seasonal correction of the modulus is applied to the subgrade only. For asphalt, the following modulus-temperature relationship has been used:

$$\frac{E(T)}{E(C)} = 1 - 2 \log_{10} \left(\frac{T - 32}{45} \right) \quad (A6)$$

where

$E(T)$ = modulus at T, °F

$E(C)$ = a reference modulus corresponding to a temperature of
45 + 32 = 77° F

The nonlinear properties of the subgrade are expressed as:

$$E = C \times \left(\frac{\sigma_1}{\sigma'} \right)^n \quad (A7)$$

where

σ_1 = major principal stress

σ' = reference stress (a value of 0.1 MPa (14.5 psi) has been used)

C and n = constants (n is negative)

23. For the nonlinear subgrade the modulus used in the structural evaluation E_m is the modulus corresponding to a plate-loading test on the top of the subgrade with a 450-mm- (17.7-in.-) diam slab at a magnitude of deflection of 1 mm (39 mils).

24. For composite pavements, a fixed modulus is used for the concrete and the asphalt modulus is calculated by the program.

25. A standard overlay material is used with a modulus of 650 ksi (4,500 MPa) in one season and 290 ksi (2,000 MPa) in the other season. A Poisson's ratio of 0.35 is used for all materials except concrete where Poisson's ratio is assumed to be 0.15.

26. For the unbound materials, including the subgrade, the following stress criteria has been used:

$$\sigma = 0.5 \times N^{-0.0667} \times \left(\frac{E}{E_o}\right)^d \quad (A8)$$

where

σ = permissible normal stress for N number of load applications, MPa

E = modulus of the material, MPa

E_o = reference value, here equal to 160 MPa (2,300 psi)

d = a power which is equal to 1 when E is greater than E_o , otherwise 1.16

This relationship has been derived from a combination of full-scale field testing and dynamic testing of permanent deformations. The E/ E_o relationship was derived from the American Association of State Highway Officials (AASHO) Road Test.

27. For asphalt materials the following failure strain criteria was used:

$$\epsilon_t = 0.000228 \times VB \times N^{-0.178} \quad (A9)$$

where

ϵ_t = permissible horizontal strain at the bottom of the asphalt layer for N number of load applications

VB = volume percentage of bitumen, here approximately 12

For PCC the flexural strength corresponding to static loading was determined from

$$ZP = A \times \left(\frac{E}{E_o}\right)^d \quad (A10)$$

where

2P = flexural strength of PCC, MPa

A = a constant, here 1.18 MPa (170 psi)

E = modulus of the concrete, MPa

E_o = a reference modulus, here 10,000 MPa (1,450 ksi),

d = a power, here 1 for E > E_o and 0.77 for E < E_o

Flexural strength, psi = $9 \times \sqrt{\text{compressive strength, psi}}$

28. A maximum flexural strength of 610 psi was assumed, because this is the maximum value measured by the Air Force Engineering and Services Center (AFESC) at MacDill AFB.

29. The permissible number of load repetitions, when the dynamic, repeated loading is superimposed by a static load from temperature gradient is (Herholdt et al. 1979)

$$N = 10^{[12 \times (1 - EDS/FS) / (1 - PS/EDS)]} \quad (A11)$$

where

EDS = sum of dynamic and static load (in this analysis static load assumed to be insignificant)

FS = flexural strength

PS = static load

30. It is recommended by Dynatest that the allowable gross aircraft load be taken as the load that can be sustained by more than 80 percent of the test points.

31. A pass-to-coverage ratio of 1 is used throughout by Dynatest. Furthermore, for the concrete sections, the loading corresponds to early morning conditions. Corners and joints of concrete slabs were evaluated during the morning hours because this is the critical period from a structural point of view.

32. Test Area 1 was treated as a two-layer system, because it was impossible to distinguish the limerock-stabilized sand base from the subgrade. Test Areas 2 and 3 were both considered as three-layer systems. For both of these test areas, the subbase was included as part of the subgrade. An asphalt overlay has been assumed with a winter modulus of 650 ksi and a summer modulus of 290 ksi. The maximum gross load used for the B-747 was 825 kips and for the DC-10-30, 555 kips.

ERES Consultants, Inc. (1982)

33. The overall procedures used by ERES to evaluate the pavements were as follows:

- a. A condition survey was first conducted to determine what distress exists and the present overall condition of the pavement using the Pavement Condition Index (PCI).
- b. The pavement structural response to aircraft loads was measured with a Dynatest Model 8000 FWD; the heavy load (24,000 lb) was required to simulate the heavy aircraft wheel loads using the pavements. ERES states that the FWD closely simulates the deflection basin obtained under actual moving wheel loads. The entire deflection basin 6 ft from the load plate was measured. The load-carrying capacity of the joints was measured, and the critical load location determined.
- c. The stiffness of the pavement layers were back-calculated from the deflection basin curvature using an elastic layer model for AC pavements and a finite element model for concrete and composite pavements.
- d. The critical stresses and strains were calculated for various aircraft loads placed at the critical location on the pavement using the same elastic layer and finite element pavement models used to characterize the pavements. The measured load transfer at the joints was directly taken into account in the analysis.
- e. The number of load coverages to a selected proportion of cracking (and rutting) was then calculated using field-verified damage models for given aircraft types and loads.

34. The FWD used by ERES was manufactured by Dynatest Engineering, Ltd., of Denmark. The unit can produce loads from 1,500 to 24,000 lb with a duration of approximately 27 msec.

35. The load is applied to the loading plate by dropping a weight package on a dampening system and is measured directly by a load cell. The resulting pavement deflection is measured by seven seismic deflection transducers spaced at predetermined intervals from the loading plate (12-in. intervals in this study). The signals from the load cell and deflection transducers are fed into the system processor which selects the peak values and transfers this information to the HP-85 computer. Three different load magnitudes were used in this evaluation ranging up to 24,000 lb.

36. According to ERES, characterization of jointed concrete pavement is best modeled with a finite element model that can accurately represent the joints. ERES uses the ILLISLAB finite element program (modified) that was developed at the University of Illinois.

37. The pavement can be accurately characterized by back-calculating the modulus of elasticity of the slab and the k-value of the foundation from the measured deflection basin. ERES has used several different methods to determine the best modulus of elasticity E and k values for given pavements. The most consistent method is to use the area of the center slab deflection basin and maximum deflection. A graphical relationship of area versus maximum deflection as functions of the modulus of the concrete slab and the foundation support modulus k is then developed over a reasonable range of E modulus values and k values until the average area and maximum deflection of the pavement are found using the ILLISLAB program. The E modulus and k value determined will normally accurately give the slab curvature measured with the FWD. The area and maximum deflection basin of individual slabs can be used to determine an E and k value, or the average of all the slabs can be used (excluding any very unrepresentative slabs). The mean area and maximum deflection were used herein to obtain an average E and k value for the pavement section.

38. The concrete modulus of elasticity E and the k value of the foundation are not the standard static E and k value measured by long-term static tests, but represent the dynamic response of the pavement to the FWD load, and consequently the moving aircraft wheel load. For example, for Test Area 5 (10.5-in. PCC), the following was obtained.

E modulus (dynamic) = 4,500,000 psi

Poisson's ratio = 0.20 (assumed)

k value (dynamic) = 315 pci

ERES has developed an empirical relationship between the measured dynamic modulus of elasticity of a standard beam and its standard third-point loading modulus of rupture. The estimated modulus of rupture of the concrete slab is 632 psi based on a dynamic modulus of elasticity of 4,500,000 psi.

39. The pavement model characterized as described was then loaded with each of the 13 critical aircraft. The critical location for the aircraft gear is at the joints. The critical joint having the lowest load transfer was determined. The aircraft gear was positioned so as to give the critical stress in the slab. This position was normally with a wheel load parallel to the joint (similar to standard Corps of Engineers and Federal Aviation Administration (FAA) design methods).

40. The critical tensile stress in the slab was then calculated for

each aircraft. These stresses are located at the bottom of the slab and parallel to the joint. The joint was modeled with a deflection load transfer.

41. The next step was to estimate the number of stress repetitions that the slab could withstand until cracking occurs. To accomplish this difficult task, ERES used a relationship between the ratio of the modulus of rupture to the critical stress in the slab and the number of actual coverages of the aircraft gear to cracking of the slab. This relationship was developed using field data from 52 Corps of Engineers test sections that were run over the past 40 years. The critical stress in each of these pavements was calculated using the ILLISLAB finite element program for the actual loading used. The dynamic modulus of elasticity of the concrete was used and an estimate of the repeated load k value was used in the stress calculation. The damage model derived from these data is shown below.

$$\log_{10} (\text{coverages}) = 2.27 \times \frac{MR}{STRESS} + 0.056 \quad (A12)$$

where

$\log_{10} (\text{coverages})$ = number of coverages to 50 percent slab cracking

MR = third-point modulus of rupture calculated from
dynamic modulus of elasticity from FWD, psi

STRESS = critical stress in the slab using appropriate
load transfer in the ILLISLAB finite element
program, psi

42. Graphs of gross aircraft load versus the number of coverages to 50-, 25-, and 10-percent slab cracking were plotted for a given aircraft. The allowable aircraft gross load can then be read from these graphs for the specified pass intensity levels.

43. Pass-to-coverage ratios calculated using the normal distribution were used to convert coverages to passes. Allowable gross aircraft loads to 50-, 25-, and 10-percent slab cracking for the given pass load intensity levels are given. It must be remembered that these loadings are for the aircraft oriented in the critical direction (parallel to the joint with the lowest load transfer for this apron). If the joint had much higher load transfer, as would occur with mechanical load-transfer devices, the load-carrying capacity would be substantially higher. The load-transfer capability of the joints will always control the load-carrying capacity of the overall jointed concrete pavement.

44. Since the overlay is to be designed for only one aircraft, a simplification of the normal ERES procedures can be made. If more than one heavy aircraft were to use the pavement, a different analysis would be conducted to analyze the need for strengthening the pavement (using the Miner's cumulative damage law).

45. If past load damage were evident, the Miner's cumulative damage law would be employed as follows.

$$\text{Total damage} = \sum_{\substack{n_p \\ N_p \\ \text{past} \\ \text{damage}}} + \sum_{\substack{n_f \\ N_f \\ \text{future} \\ \text{damage}}} \quad (A13)$$

46. If adequate data are available, then a summation of load damage can be made using the Miner's damage law. However, if there are inadequate past traffic data, then the amount of past damage can be estimated using existing load-associated slab cracking.

47. A series of stress calculations are made using the ILLISLAB finite element program over a range of overlay thicknesses for a given pavement and aircraft. The critical stress is still in the same location at the bottom of the slab parallel to the joint for the AC and the bonded PCC overlays. The critical stress for the unbonded PCC overlay is either at the bottom of the existing slab or at the bottom of the new PCC overlay at the joint. The moduli and Poisson's ratio used for the AC and PCC overlays are as follows:

$$\text{AC overlay: } E = 350,000 \text{ psi, } u = 0.35 \quad (A14)$$

$$\text{PCC overlay: } E = 4,000,000 \text{ psi, } u = 0.20 \quad (A15)$$

48. The same load transfer that exists in the base slab was used for the AC and PCC bonded overlay since they will not increase the load transfer at the joint. The load transfer for the unbonded PCC overlays was increased to that normally used in new design for joints with mechanical load transfer or tied keyways (75 percent).

49. The number of aircraft coverages until slab cracking for each overlay thickness was then calculated. The allowable coverages were converted to passes. A failure criteria of 25 percent cracked slabs is believed to be

reasonable for major rehabilitation purposes.

50. For the composite pavement section, the finite element model was used to model the critical joint area. The ILLISLAB model was used with the two layers (AC and PCC) bonded together. The pavement layers and subgrade support were characterized by back-calculating the modulus of elasticity of the asphalt concrete and concrete slab and the k value from the measured deflection basin. The area method was used.

51. FWD deflection tests were conducted at the slab center, transverse joint, longitudinal joint, and slab corner. Load-transfer tests were also taken across random cracks in the overlay. Six different slab areas were tested overall. The reflective crack/joint load transfer was determined. The determination of allowable loads and overlays followed the same approach as used for jointed concrete pavement.

52. For flexible pavement characterization, the general procedures used to determine the moduli values required modeling the pavement as a two-layered system and modeling the deflection basin to determine the subgrade modulus (Hoffman and Thompson 1981). With the subgrade modulus known, a factorial design was conducted with varying moduli values to match the deflection basin. This procedure provides a unique solution for the previously selected subgrade modulus used. Relationships were developed for each pavement structural section. The FWD deflection data plotted on these relationships provide the moduli for the two layers, completing the characterization with a unique match to the deflection basin measured in the field.

53. The AC modulus was found to be very sensitive to the modulus obtained for the subgrade. The base course, however, showed little sensitivity for the pavements analyzed in this study.

54. Flexible pavements will generally fail because of permanent deformation (rutting) or fatigue cracking of the AC layer. When cement-stabilized layers are used for the base course, the problem of fatigue failure in the cement-stabilized layer must be examined. Rutting is generally characterized by the vertical stress on the subgrade, the vertical strain on the subgrade, or the vertical deflection of the pavement surface. Fatigue cracking is generally related to the radial tensile strain that develops at the bottom of the AC layer or the stabilized layer. These pavement response parameters are related to the number of loads producing a response that will cause a specified level of failure to occur.

55. Critical stresses and strains were calculated at the interfaces of the layers. The multiple-wheel load (MWL) elastic-layered program was used to analyze the multiple-wheel gears of the aircraft and calculate the stresses and strains used in the analysis. The critical values were calculated as a function of the gross aircraft load. In these calculations, the gross aircraft loads were decreased in increments with the resulting tire pressure changing to keep the contact area the same for all load levels.

56. The MWL elastic-layered system was used in this analysis because the materials in the pavement structure were primarily granular and acted linearly. Excellent deflection matches were obtained with the elastic-layered analysis used in the characterization. The outputs of the program are the vertical stresses and strains at the subgrade, the vertical deflection of the surface, and the radial strain in the AC layer.

57. The failure criteria used in this analysis include radial strain in the AC and the vertical strain on the subgrade.

58. The rutting failure criterion used in the analysis was the one developed by Chou (1976). This relationship is in the following form:

$$\epsilon_v = 5.511 \times 10^{-3} \left(\frac{1}{N_{cov}^{0.1532}} \right) \quad (A16)$$

where

ϵ_v = vertical strain on the subgrade

N_{cov} = number of coverages of the specified aircraft producing that strain

59. This equation was used to calculate the allowable strain for each aircraft being analyzed as a function of the number of coverages specified for that aircraft. The allowable strain calculated in this manner was used as the failure criteria in this analysis.

60. The French Shell method of evaluating fatigue damage is one of the most flexible procedures for evaluating fatigue in different asphalt materials (Bonnaure, Gravois, and Udron 1980). The equation is presented.

$$\epsilon_r = (4.102 \times PI - 0.205 \times PI \times Vb + 1.049 \times Vb - 2.707) \times S_m^{-0.28} \times N_{cov}^{-0.2} \quad (A17)$$

where

ϵ_r = radial strain

PI = penetration index, assumed = 0

Vb = volumetric bitumen content, 15 percent

S_m = stiffness of the mix, N/m^2

N = number of coverages

61. For a totally nondestructive type of analysis, typical asphalt properties can be assumed that consider the condition of the pavement, the age of the asphalt materials used, and the properties of the original materials used. The temperature variation can be accounted for in the stiffness modulus of the AC.

62. The fatigue curve developed from the French Shell method represents the median of a large number of fatigue samples, and use of this curve should produce values representative of 50 percent wheel path area cracking in the pavement. A more accepted level of fatigue cracking is approximately 10 percent cracking. Curves were also calculated representing the strain and loadings that would produce cracking levels of 10 and 25 percent.

63. The pavement response values were obtained for each aircraft for each level of loading. Graphs were then prepared showing the relationship between the response values and the gross aircraft loadings.

64. The allowable strains for rutting and fatigue were calculated from the equations using the number of coverages. Different allowable loads are calculated for conditions of rutting--fatigue 50 percent, fatigue 25 percent, and fatigue 10 percent of the area. The comparison that produces the lowest allowable gross load between fatigue and rutting should be the one selected for a particular pavement. The acceptable level of fatigue cracking is an engineering management decision.

65. The modulus value for the AC surface layer could be changed for a seasonal analysis to show temperature influences. Additionally, the subgrade modulus value could be altered to indicate seasonal variability. The values determined in October 1982 are deemed representative of the Tampa, Fla., area; over a year or so no changes were made in this analysis (no frost problem existed and the water table was relatively high).

66. Because the limerock base appears to be cemented to some extent (the modulus value is much higher than nonstabilized granular materials), an analysis was carried out to examine the fatigue life of a cement-treated

soil. The analyses conducted relate primarily to true portland cement-stabilized materials, not naturally cementitious materials. The first method of analysis used Portland Cement Association data on fatigue of soil cement using the radius of curvature of the stabilized layer (Larsen and Nussbaum 1967). The damage model for a low quality cement-stabilized material is

$$R = \frac{R_c \times N^{0.032}}{1.05 - 0.042h} \quad (A18)$$

where

R = radius of curvature

R_c = critical radius of curvature = 7,000 in.

N = number of load repetitions the section will carry

h = thickness of stabilized layer

67. The second analysis used results from ERES employing AASHO road test data for the cement-stabilized layers and elastic-layer analysis to obtain appropriate critical strains. The damage model is

$$\log N_{2.5} = 8.559 - 3.488 \log \epsilon \quad (A19)$$

where

N_{2.5} = number of loads to reduce serviceability to a failure level

ε = strain in cement-treated material

68. Because the limerock base is not a true portland cement-stabilized layer, these analyses are more approximate than the rutting and fatigue analyses. These analyses cautiously use existing pavement conditions. The results do show a substantial reduction in allowable loading.

69. For overlay design the pavement section is characterized as previously described. It is then modeled with the aircraft placed on the pavement structure at its maximum load and the pavement response values calculated by the MWL program. The thickness of the overlay is varied and the response values for each thickness calculated. The allowable strains are then calculated for each aircraft using the field-developed equations presented in the previous section for the number of coverages of each aircraft. Overlay thicknesses are selected based on the rutting and fatigue analyses. These thicknesses would be increased somewhat if the pavement showed signs of load-related distress indicating that some fatigue or rutting damage had already

been produced by the previous traffic on the pavement.

70. For multiple-aircraft loadings, the Miner's fatigue damage concept is used to compute total damage from all aircraft using the pavement. This total damage is correlated to percent cracking of the pavement to determine the limiting criteria. This procedure of directly considering existing load transfer will give reduced allowable loads and increased overlay thickness if the load transfer is poor. Poor load transfer existed on both jointed concrete test areas.

R. W. Brandley (RWB)(1983)

71. The test program conducted by RWB consisted of the following:

- a. A survey was performed to determine the condition of the existing pavements by visual observations.
- b. Dynatest FWD tests using the Dynatest 24-kip unit were conducted.
- c. Joint efficiency tests using loaded vehicles and cantilever deflection beam were carried out.
- d. Tests using the WES 16-kip vibrator were conducted.

72. Each test site was visually inspected in some detail to determine the existing conditions of pavement at each test area. The purpose of this condition survey was to provide information on distress that had occurred in the pavements as the result of traffic.

73. The Dynatest FWD test equipment was used to conduct the FWD tests. At each location tested, the test load was dropped from such a height as to provide a load of approximately 830 kPa and a load of 1,500 kPa on a 5.91-in.-radius plate. Deflection readings were measured directly under the plate at distances of 200, 305, 610, 914, 1,524, and 2,438 mm away from the plate. These deflection measurements were automatically recorded.

74. On the PCC pavement sections, tests were conducted in the center of the slab, at the edge of the slab, and at the corner of the slab to determine the effect of load transfer in the slab itself. The tests conducted at the edge and corner of the slab were conducted in such a manner that the joint was located between the gauges set at 200 and 305 mm from the plate.

75. On the AC pavement sections, the tests were conducted both along the center line of the test section and 18 ft on each side of the test section. Representative values of deflection at each distance measured from

the center of the plate were determined. These data were used in a computer program for evaluation of the pavement sections.

76. On Test Areas 2 and 3, considerable variation occurred between the pavement section at the center of the taxiway and the section at the edge of the taxiway. To obtain information as to the relative effect of this change in section, a series of FWD tests was conducted across the taxiways, which provided a cross section of deflection across these taxiways.

77. The test data obtained on the PCC pavement sections were such as to determine the support characteristics of the pavement section at the center of the slab and also to get some indication of the load transfer at the joints. This was accomplished by applying the load adjacent to a joint and measuring the induced deflections on both sides of the joint.

78. WES made data from the WES 16-kip vibrator available for evaluation. The 16-kip vibrator test data were evaluated in a manner similar to that for the FWD data in that profiles were plotted of the deflections obtained and representative values of deflection at each test location and at each distance from the applied load were determined.

79. In all of the WES 16-kip vibrator tests, dynamic loads were applied and the imposed deflections were measured under the plate at a distance of 18, 36, and 60 in. from the plate. The plate diameter for the WES 16-kip vibrator was 18 in.

80. The office of RWB had developed a method of testing joints in PCC pavements sections to determine the effectiveness of the load transfer at the joints and the resistance to deflection at the joints under load. The test procedure consists of placing a cantilever deflection beam on the slab with two linear potentiometers located at the free end of the beam. The beam is set on the slab such that one of the potentiometers is located on one side of the joint and the other potentiometer is located on the other side of the joint. A rubber-tired wheel which imposes approximately the same total load as the aircraft using the pavements is then pulled or driven across the joint perpendicular to the joint and passes immediately adjacent to the location of the potentiometers. In this manner, the total relative deflection of the slab at the joint and the relative movement of one slab with respect to the other (slab rocking) as the wheel moves over the joint can be measured and recorded.

81. This type of testing was undertaken at Test Areas 1 and 5, which had a PCC pavement. The Air Force had agreed to furnish a loaded vehicle of

approximately 50,000 lb per single wheel; however, the only equipment available was a truck-mounted crane which had three axles. The rear axles had dual wheels, and each pair of duals was loaded to 7,000 to 8,000 lb. These loads were very light and did not adequately represent the wheel loadings on any of the design aircraft other than perhaps the F-16. Because this was the only equipment available, the tests were conducted using this equipment.

82. RWB used the fatigue analysis method (Brandley 1975) for pavement evaluation and design for subgrade support, the standard CBR method for flexible pavements, and the Westergaard method for rigid pavements for evaluation of the pavement section itself. The nondestructive test data were used at MacDill AFB to obtain modulus of elasticity values for each material within the pavement section and for the subgrade soils at each test location.

83. The moduli of elasticity calculations were made using the data from both the FWD tests and the WES 16-kip vibrator tests. Using the data from the FWD tests, the entire deflection basin was evaluated using the ELMOD and the ISSEM 4 programs employed by Dynatest Consulting, Inc. In addition, the program for the Boussinesq theory using the equivalent thickness theory was put to use. The N-layer theory as developed by Chevron Asphalt Institute was also utilized, in which the center deflection and the edge deflection are used in the N-layer computer program to compute the modulus of elasticity of the subgrade layers. The values assumed for the pavement layers were those obtained from the ELMOD or ISSEM 4 evaluations.

84. For the WES 16-kip vibrator, the Boussinesq equivalent thickness program and the N-layer theory were used with the deflections obtained from this test procedure to calculate modulus of elasticity values. Part of these variations in subgrade E-values calculated by each method can be accounted for by the fact that the Boussinesq equivalent thickness theory and the N-layer theory assume a linear elastic condition for the support materials; whereas, the ELMOD and ISSEM 4 programs allow stress-dependent characteristics. Applying a factor of 2 to 3 to the E-values obtained for the subgrade soils in the concrete sections at MacDill AFB produces subgrade E-values which are reasonably uniform throughout the site.

85. Using this type of evaluation, soil and pavement section parameters to be used in the evaluation and design were determined. The E-values for the pavement section itself used in the analysis were those obtained in evaluating the deflection basin data taken from the FWD tests. Using the modulus of

elasticity values and the aircraft loading at each pavement section, subgrade deflections for each aircraft were calculated using the N-layer theory. After subgrade deflection under each aircraft loading at each pavement section had been determined, the limiting subgrade deflection criteria were used to determine the allowable aircraft coverages to failure for each aircraft. One coverage is obtained on the critical pavement section for each two passes of aircraft over the pavement section depending on type of aircraft and location, i.e., taxiway or runway.

86. The pavement evaluation by the fatigue analysis method was then determined by comparing the allowable coverages to failure with the pass levels for each of the four levels of operation established for this study. Knowing the pass level required for each aircraft type at each test location, it is now a simple matter to determine the ability of the pavement section to carry the aircraft loading and to determine what overlays are required to strengthen the deficient pavement sections enough to carry the anticipated number of aircraft operations for each aircraft.

87. This same type of analysis can be used to determine the allowable load at which each aircraft can operate without failure of the subgrade for each pass level. All of this evaluation with the fatigue analysis method is for subgrade protection only and assumes that the pavement section is adequate to distribute the loads to the subgrade without failure of these materials themselves. It is necessary to evaluate the adequacy of the pavement section itself for support of the aircraft without failure in this pavement section. This analysis was conducted using standard procedures with CBR analysis for flexible pavement and the Westergaard analysis for rigid pavement. The minimum PCC overlay presented in this analysis is 12 in., even where a thinner section theoretically would perform. It is considered that a minimum 12-in. section is required to install the necessary load transfer at the joints.

88. Joint efficiency tests were conducted using the FWD, the WES 16-kip vibrator, and a moving wheel load with a cantilever-type deflection beam. Research conducted by RWB has shown that pavements 12 in. thick can tolerate slab rocking up to 0.020 in. without inducing stresses sufficient to cause failures. However, any slab rocking or relative deflection of magnitude greater than this will contribute to early failure. This 0.020-in. maximum slab rocking or deflection criteria for the edge of the slab has been determined for 12-in. concrete slabs. For thicker slabs, less deflection can

be tolerated; and for thinner slabs, more deflection can be tolerated.

89. It appears that the amount of movement measured under the FWD test when joint efficiency tests are conducted is so small that the joint efficiency cannot be properly evaluated. All joints move a certain amount, and it has been shown that joints can move up to 0.020 in. with 12-in. slabs without imposing serious stresses. The light loading of the FWD does not produce enough movement at the joint to determine whether adequate load transfer exists. The same analysis holds true for the WES 16-kip vibrator.

90. Full-scale testing is apparently still required for joint efficiency. While the data are not adequate because of lack of loading to confidently predict adequacy of load transfer, the data do indicate that adequate load transfer is available in Test Area 1 but that there are sections of Test Area 5 in which adequate load transfer will not be available.

Louis Berger International, Inc. (1983)

91. The report submitted by Berger consisted not only of the requested pavement evaluation in terms of allowable loads and overlays but also provided results of comparisons with different NDT equipment and different layer analyses. The method used by Berger for NDT evaluation is a combination of layered-elastic theory and a modified version of the WES DSM method (Hall 1978). This method can be implemented with the pavement profiler, FWD, or the WES 16-kip vibrator, and similar results would be obtained. The description given here will briefly discuss some of the Berger results using information from the report submitted by Berger.

92. The method used in the Berger report for determining the allowable gross aircraft load (AGAL) is the CBR method for flexible pavements and the Westergaard analysis for edge loading for rigid pavements. These methods are also the basis for the current DSM procedure, as outlined by Hall (1978).

93. The NDT data used to perform the pavement evaluation were collected with the Model 2000 pavement profiler which applied a peak-to-peak cyclic load of 4.5 kips at a frequency of 25 Hz. Deflection sensors are placed either 12, 24, and 36 in. or 12, 24, and 60 in. from the center of the load plate. One sensor is mounted at the center of the 18-in.-diam plate. Berger also made use of the data collected by WES with the WES 16-kip vibrator and the Model 8000 FWD (15 kip). The WES data were not used for upgrading the pavement

systems but for comparisons of the elastic parameters obtained for the sub-grade and pavement.

94. For flexible pavements, the critical strain concept shows promise, but it is Berger's opinion that, in view of the range of critical strain values, this method requires site calibration. This can be done when past traffic records are available and when an opportunity is provided for NDT testing of both areas with satisfactory pavement sections and traffic-induced failures.

95. The method for determining a representative DSM value for each pavement based on measurements with the WES 16-kip vibrator is described in detail by Hall (1978). The DSM can be determined from measurements made with the pavement profiler using the following expression:

$$DSM = 0.8 \times \frac{P}{\Delta_o} \quad (A20)$$

where

P = peak-to-peak load for Model 2000 pavement profiler (about 4.5 kips)

Δ_o = double amplitude of the pavement center deflection on an 18-in. diam plate

This is the design DSM which is equivalent to WES DSM ksi. In determining the representative (P/Δ_o) values to use for the pavement evaluation of the five test areas, the 50-percentile values obtained on both the center line and near wheel path were considered.

Flexible Pavements

$$ASWL = 0.0437 \times (DSM) \quad (A21)$$

Rigid Pavements

$$ASWL = 0.01896 \times (DSM) \quad (A22)$$

Composite Pavements

$$ASWL = 0.0172 \times (DSM) \quad (A23)$$

where allowable single-wheel load (ASWL) is in kips and (DSM) is in ksi.

The following values of allowable single-wheel load were obtained:

Values, Single-Wheel Load

<u>Test Area</u>	<u>ASWL, kips</u>
1	150
2	87
3	35
4	40
5	44

96. Because the CBR method was used in determining the ASWL in the WES study on flexible pavements, it is pertinent to compute the implied CBR of the subgrade associated with the ASWL for Test Areas 2 and 3. This requires converting the existing pavement thickness to an equivalent pavement thickness, T_t , having 3 in. of AC and 6 in. of high-quality base. Assuming that the AC has a 1.7 equivalency to subbase and a 1.4 equivalency to high-quality base (as assumed in the original WES study), T_t can be computed for the two flexible pavements if equivalencies are assigned for the existing AC and base materials. Based on the NDT moduli, it seems reasonable to assign an equivalency factor of 1.7 to the existing AC, 1.15 for the existing base in Test Area 2, and 1.05 for the existing base in Test Area 3. The representative values of the elastic moduli for the base course in Test Areas 2 and 3 are 100,000 and 50,000 psi, respectively.

97. Using the CBR equation and the ASWL determined from the DSM as outlined above, one can compute the associated CBR.

$$CBR = \frac{\alpha^2 \times 1,000 \times (ASWL)}{8.1 \times (T_t^2 + \alpha^2 A/\pi)} \quad (A24)$$

where

$\alpha = 0.94$, for 24,000 lbs

ASWL = allowable single-wheel load, kips

T_t = equivalent thickness, sq in.

A = 254 sq in.

This gives a subgrade CBR of 9 for Test Area 2 and a CBR of about 14 for Test Area 3. These results are not consistent with the subgrade modulus E_3 of about 37,000 psi for Test Area 3 determined from the NDT testing.

98. An implied linear relationship between ASWL and DSM indicates that the measured DSM would increase proportionately to the square of the pavement thickness. This has not been observed at various sites. Therefore, for the

purposes of pavement evaluation, a better procedure is to evaluate the CBR of the subgrade using deflection bowls to determine the subgrade modulus E_3 and then evaluate the CBR using this subgrade modulus. The elastic modulus of the base E_2 and the asphalt layer E_1 determined from the interpretation of the deflection bowl are used to estimate the equivalency factors. These are used to determine the equivalent flexible pavement thickness T_t . The ASWL bowl is then computed using the CBR equation. This procedure yields a subgrade CBR of about 25 for Test Area 2 (as compare to 9) and a CBR of about 15 for Test Area 3 (as compared to 14). The equivalent flexible pavement thickness equals 31 and 14 for Test Areas 2 and 3, respectively. Consequently, the DSM procedure for determining ASWL for flexible pavement in Test Area 2 is very conservative; whereas, for Test Area 3 this procedure appears to be more reasonable.

99. The deflection bowls measured on rigid pavements can be used directly to determine all the parameters necessary for determining the ASWL if the flexural strength of the concrete is known. The following results were obtained.

Test Area	Thickness in.	DSM kips/in.	E_1 psi	k pci	ℓ in.
1	20.0	8,000	4,000,000	500	48
5	10.5	2,300	4,000,000	250	36

Using the above values for Test Area 5 with a C-141 aircraft, one can calculate the allowable gross load for 24,000 passes:

$$P_G = 0.0189 \times (\text{DSM}) \times (F_L) \times (T_C) \quad (\text{A25})$$

where

P_G = allowable gross load aircraft, kips

F_L = load factor, which depends on the characteristic length ℓ

T_C = traffic factor, which depends on the aircraft gear configuration and the required number passes

For Test Area 5, $\text{DSM} = 2,300$, $\ell = 36$, $F_L = 7.4$, and $T_C = 0.95$, and

$$P_G = 0.0189 \times (\text{DSM} = 2,300) \times (F_L = 7.4) \times (T_C = 0.95) \cong 310 \text{ kips} \quad (\text{A26})$$

100. Using the rigid pavement evaluation curve for the same aircraft (C-141), an allowable gross load of 310 kips, 24,000 departures, and 10.5 in. of PCC pavement (with a $k = 250$ pci) yields a concrete flexural strength of 780 psi. PCC cores tested by splitting and converted to flexural strength by an empirical relationship produced flexural strengths ranging from 420 to 610 psi (AFESC 1980). Fifty percent of the reported flexural strengths were 500 psi or less. In view of the above and in the absence of a direct determination of the flexural strength, a flexural strength of 650 psi was assumed for the rigid pavement evaluation. The allowable gross load is therefore 260 kips from the C-141 evaluation curve. Therefore, the following expression was used for evaluating the rigid pavement of Areas 1 and 5.

$$P_G = 0.0159 \times (\text{DSM}) \times (F_L) \times (T_C) \quad (\text{A27})$$

where $0.0159 = 0.0189 (260/310)$. The allowable gross load is determined using this equation which has been developed for flexural strength of 650 psi.

101. Based on the similarity of the deflection bowls and the same design DSM for Test Areas 4 and 5 (DSM = 2,300), the same parameters can be used for pavement evaluation of Test Area 4 (composite pavement); i.e., $k = 250$ pci and ($\Delta = 36.0$ in.), where determined previously for Test Area 5.

102. The equivalent thickness of PCC pavement is given by the following expression.

$$h_e = \frac{1}{F} (h + 0.4t) = 11.0 \text{ in.} \quad (\text{A28})$$

where

$$F = 0.8$$

$$h = 6 \text{ in. (thickness of PCC)}$$

$$t = 7 \text{ in. (thickness of AC overlay)}$$

Following the same procedure outlined for Test Area 5,

$$P_G = 0.0172 \times (2,300) \times (7.4) \times 0.95 = \text{ kips} \quad (\text{A29})$$

103. This implies a concrete flexural strength of 690 psi for an equivalent thickness of PCC of 11 in. Following the same procedure as outlined for Test Areas 1 and 5, the following expression was used for evaluating the rigid pavements of Test Area 4.

$$P_G = 0.0162 \times (\text{DSM}) \times (F_L) \times (T_C) \quad (\text{A30})$$

where $0.0162 = 0.0172 (650/690)$.

104. The AGAL for flexible pavements is computed using the evaluation curves for flexible pavements for 13 aircraft groups. When using these curves, T_t values were used for thickness (e.g., $T_t = 31$ in. for Test Area 2 and 14 in. for Test Area 3). The subgrade CBR values were those determined from the subgrade modulus E_3 values found from interpretation of the deflection bowls (i.e., CBR = 25 for Test Area 2 and CBR = 15 for Test Area 3). Based on these CBR design curves, no load limitations exit for the 13 aircraft groups at all pass intensity levels for Test Area 2.

105. The load limitations for Test Area 3 are based on the design curves for each pass level. For example, the allowable gross load of aircraft group 11 (DC-10-30) and 3,000 passes is 430 kips.

106. In Test Area 3, the CBR of the subgrade associated with the DSM method is 14. The CBR of the subgrade from E_3 is 15. Because these two values are similar, it is of interest to determine the AGAL for Test Area 3 using the DSM method as outlined. The AGAL is determined by the following expression.

$$P_G = \frac{F_K \times (\text{DSM})}{S \times (\% \text{ESWL})} \times \frac{N_m}{NC} \times 100 \quad (\text{A31})$$

where

F_K = load factor depending on the number of wheels and the total aircraft coverages; F_K depends on the total number of passes and on the pass-to-coverage ratio for the aircraft

S = main gear load, percent

$\% \text{ESWL}$ = percent equivalent single-wheel load depends on equivalent flexible pavement thickness the aircraft

N_m = number of controlling wheels for computing (percent ESWL)

The following overlay thickness recommendations for each test area were determined.

Areas 1 and 2

107. No upgrading is required for the rigid pavement of Test Area 1 (20-in. concrete) and the flexible pavement of Test Area 2 (15-in. base plus 11-in. AC) to accommodate the design traffic of the B-747 or the DC-10-30.

Area 3

108. The design subgrade CBR is 15, and the equivalent thickness $T_t = 14$ in. Using the CBR curves, a total required flexible pavement thickness of $T_t = 20$ in. is determined for the B-747. In other words, $DT_t = 20 - 14 = 6$ in. of subbase. Based on an equivalency factor of 1 in. of AC = 1.7 to 2.0 in. of subbase, an overlay of 3.5 in. of AC is recommended for this aircraft. The actual overlay thickness will be based on the pavement elevation profile and the minimum overlay should be 3.0 in. For the DC-10-30 aircraft, the total required flexible pavement thickness is 17 in. Therefore, a minimum 1.75 to 2.0 in. of AC is recommended.

Area 4

109. The most economical overlay design is based on the flexible pavement analysis. The design subgrade CBR is 15. The existing 6.0 in. of PCC is assumed to be equivalent to 6.0 in. of high-quality base course. The equivalent existing pavement thickness T_t is therefore $T_t = (6 \text{ base} + 3 \text{ asphalt}) + (7 - 3) \times 1.7 = 15.8$ in. Using the CBR design curve, a total required flexible pavement thickness of $T_t = 20$ in. is determined for the B-747. Therefore, the recommended overlay thickness is $(20.0 - 15.8)/(1.8) = 2.3$, say 2.5 in. Following this same design procedure for the DC-10-30 results in a required AC overlay thickness of less than 1.5 in. In conclusion for Test Area 4, 2-1/2 and 1-1/2 in. of AC are recommended for the B-747 and DC-10-30, respectively.

Area 5

110. Based on the FAA design procedures for rigid pavements, the required total thickness of the PCC for Test Area 5 is 13 in. and 12 in. for the B-747 and DC-10, respectively. Because the existing pavement slabs are distress-free, the bonded or monolithic PCC overlay is recommended. In this case, the required thickness of the PCC is $13 - 10.5 = 2.5$ in. and $12 - 10.5 = 1.5$ in. for the B-747 and D-10-30, respectively. The joints in the overlay must be matched to the joints in the existing pavement by both location and type.

111. Measurements of deflection bowls near joints were performed in Test Areas 1 and 5. The tests included:

- a. Measurement of deflection bowls on the same side of the joint where the load was applied.

b. Measurement of the deflection bowls on two sides of the joint.

The results are analyzed using the Westergaard theory, as summarized below. The load transfer efficiency of a joint is defined as

$$Z_j - Z'_j = (1 - j)(Z_e - Z'_e) \quad (A32)$$

where

Z_j = deflection of loaded slab at joint with j -efficiency

Z'_j = deflection of adjacent slab

j = joint efficiency

Z_e = deflection of loaded slab at joint with zero efficiency (free edge)

Z'_e = deflection of adjacent slab with zero efficiency at joint

When the load is applied on only one side of the joint, $Z'_e = 0$. Therefore

$$j = 1 - \left(\frac{Z_j - Z'_j}{Z_e} \right) \quad (A33)$$

The free edge deflection Z_e can be either measured wherever a free edge condition exists or computed using the approximate Westergaard formulas as follows.

$$Z_e = \frac{P \sqrt{2 + 1.2\mu}}{\sqrt{Eh^3k}} \left[1 - (0.76 + 0.4\mu) \frac{\bar{Y}}{l} \right] \quad (A34)$$

where

P = load

μ = Poisson's ratio of concrete

E = modulus of elasticity of concrete

h = slab thickness

k = subgrade modulus of reaction

\bar{Y} = distance of center of gravity of load edge

$$l = Eh^3 / \left[12(1 - \mu^2)k \right]$$

112. According to Westergaard, the deflections at the edge of a joint with efficiency j can also be computed using these equations:

$$Z_j = \left(1 - \frac{1}{2}j \right) Z_e + \frac{1}{2}j Z'_e \quad (A35)$$

$$Z'J = \frac{1}{2} J Z_e + \left(1 - \frac{1}{2} J\right) Z'e \quad (A36)$$

In the case of the load being applied on one side of the joint $Z'e = 0$, the joint efficiency can be computed using either the first or second equation.

$$J = 2 \frac{(Z_e - Z_j)}{Z_e} \quad (A37)$$

$$J = 2 \frac{Z'_j}{Z_e} \quad (A38)$$

Dividing the equation for Z_j by the equation for Z'_j gives

$$J = \frac{2 Z'_j}{Z_j + Z'_j} \quad (A39)$$

113. Two cases are dealt with for evaluating joint efficiency:

- a. The deflection bowl is measured on one side of the joint where the load is applied. Equation A37 is used to compute the joint efficiency. The free edge deflection Z_e is computed using Equation A34 and material properties (h , k) derived from pavement evaluation (Hertz theory) of the center load of the same slab. The deflection at the joint Z_j is found from extrapolation of the measured deflections.
- b. The deflection bowl is measured on both sides of the joint. The joint efficiency can be computed using:
 - (1) Equation A33 which comes from the definition of joint efficiency (Equation A1). (In this case, the free edge deflection Z_e is computed using Equation A3 and material properties (h , k) derived from pavement evaluation (Hertz theory) of the center load of the same slab.)
 - (2) Equation A32 which comes from the approximate Equations A35 and A36 (In this case, Z_e is not needed). The deflections Z_j and Z'_j at the edge are found from extrapolation of the measured deflection. The main conclusion of the joint transfer analysis, both in Test Areas 1 and 5, is that the load-transfer efficiency of the joints may be taken as 0.5.

114. The following conclusions were made by Berger:

- a. The pavement profiler, the 16-kip vibrator, and the WES FWD all have satisfactory instrumentation for measuring both applied force and resulting deflections. This was indicated by the almost identical deflection bowls for the 10.5-in. concrete pavement of Test Area 5 when normalized with respect to applied load.

- b. The coefficient of variation of the normalized deflections is approximately 10 percent for each of the three NDT devices.
- c. The shapes of the deflection bowls produced by the three NDT devices are sufficiently close to those predicted by the Hogg model, so that the model can be used in pavement evaluation.
- d. Generally, good agreement was obtained between the moduli of the pavement layers as computed by the various methods outlined. The Hogg model can be used for determining the subgrade modulus E_3 and of the concrete E_1 for rigid pavements. For flexible pavements, E_1 , E_2 , and E_3 can be determined using the method of equivalent thicknesses. If E_1 is known, E_2 may be determined using the center deflection and the Burmister two-layer model, when combined with the determination of E_3 using the Hogg model. Reasonable results were obtained using these methods for analyzing deflection bowls produced by all three NDT devices.
- e. The three NDT devices gave similar layer moduli for PCC, AC, and the subgrade. The moduli for the base course determined from the deflection bowls produced by the FWD were significantly lower than those obtained from analyzing the deflection bowls produced by either the pavement profiler or the 16-kip vibrator.
- f. All of the layer moduli values for the five test areas obtained with the three NDT devices are reasonable.

ARE, Inc. (1983)

115. The data gathered for this project included physical property data or construction history data on the five pavement sections, traffic data as furnished by the sponsor, and NDT data acquired on location at MacDill AFB.

116. The only actual tests made on location at MacDill AFB were the NDT deflection tests. These tests were performed using a Dynaflect which is a rapid mobile NDT machine available since the early 1960's. The data include deflection readings for each of the five sensors which are part of the standard Dynaflect apparatus, sensor 1 being midway between the load test wheels and the other four sensors being spaced 1 ft apart on a radius from the center between the two load wheels. The test points were located for each of the five test areas using a grid pattern on the apron areas, and on the taxiways test points were located on each side of the center line on flexible pavements. On the rigid pavements, tests were performed at transverse joints and in the center of the same slab on which the test was done at the joint.

117. The numerical computation of elastic properties for each of the

five pavement cross sections includes the stress-strain analysis and the prediction of critical aircraft.

118. Normally, the first step in the analysis is a visual and graphical evaluation of the NDT deflection data, a process used to delineate different areas of pavement response to load. However, because these pavement areas were designated and are only approximately 1,000 ft in length, the technique of dividing pavement into various response sections was bypassed. For each of the areas, various statistical parameters were computed for further use in the analysis. The mean standard deviation and coefficient of variation were computed for each of the data groupings. The mean values of the deflections at all five sensors are the most important data elements that are used in the development of the materials properties for each of the five cross sections.

119. The next step in the analysis was to analytically characterize the elastic materials properties for each of the major layers in each of the five pavement cross sections. This is accomplished using a computer program called BASFIT. BASFIT is a deflection basin fitting program that predicts deflection values under a known load and loading conditions using the cross-section geometry furnished by the sponsor, which included known layer thicknesses together with construction history and word description of the materials. Approximate values of Poisson's ratio were assigned along with approximate values of elastic moduli as the initial input to the program BASFIT. The program predicts the deflection basin response. Moduli are adjusted until the predicted basin sufficiently accurately simulates the measured basin using whatever field testing device is specified. In the case of this application the Dynaflect loading was used. This process is an iterative one and is generalized; i.e., it is not unique to any particular type of NDT load but could be used with any one that can be adequately described in terms of load and geometry.

120. Normally, the ARE design procedure takes into account the relative load magnitude of the NDT apparatus and the larger magnitude of actual aircraft load. As for clay or fine-grained soils, it is believed and has been shown from extensive laboratory work that as the loads increase, the elastic moduli decrease. However, the subgrade materials that prevail on all five sections at MacDill AFB are classified as sands, thus indicating that there would be no stress sensitivity characteristics associated with the subgrade soils. For this reason, further adjustments to the elastic

properties determined in the deflection basin fitting through the use of a BASFIT program need not be made.

121. Pavement evaluation computations were next accomplished using a series of computer programs referred to as ELSYM-5 and AIRPOD. ELSYM-5 is a five-layer elastic-layered analysis program publicly available, and AIRPOD is a first-generation airport pavement overlay design procedure in the form of a computer program developed in the late 1970's by ARE for use on civil airport evaluation and runway design projects. This program likewise is based on elastic-layered theory and uses fatigue criteria for the assessment of pavement damage and the remaining life under specified traffic circumstances. ELSYM-5 and AIRPOD have been used on many past projects. A brief description of the pavement life analysis built into the AIRPOD program follows.

122. The present amount of life remaining in the pavement and the projected future life are determined with the computer program AIRPOD. The program determines the allowable number of aircraft operations for the pavement using the following fatigue equations.

$$N = a \left(\frac{f}{\sigma} \right)^b \quad (A40)$$

or

$$N = c \left(\frac{1}{\epsilon} \right)^d \quad (A41)$$

where

N = number of aircraft loads until failure (fatigue life)

f = concrete flexural strength, psi

σ = computed stress due to aircraft load on rigid pavement,
psi

ϵ = computed strain due to aircraft load on flexible pavement,
psi

a, b, c, d = constants

123. The program AIRPOD computes the stress and strain in the pavement using an elastic-layered theory subroutine. This computation requires the aircraft load and materials property inputs previously discussed. The number of aircraft passes until failure is determined for each individual aircraft.

124. The percentage of life remaining in the pavement is computed using an equation of the following form.

$$L_R = 100 - \left(\sum \frac{n}{N} \right) \cdot 100$$

(A42)

where

L_R = fatigue life remaining in the pavement

n = aircraft operations to date for an individual aircraft

N = allowable number of aircraft loads until failure of an individual aircraft

125. The program computes the amount of damage contributed by each aircraft n/N and then sums these damage ratios to determine the total damage from which the remaining life is calculated. The remaining life can be determined for any point in time by inputting the appropriate number of aircraft operations for each aircraft n up to that point in time. By computing the remaining life at various points in time, the estimated end of the pavement's useful fatigue life can be determined by projecting the relationship of remaining life to time.

126. To accomplish the pavement life analysis for those pavements with PCC layers, a concrete flexural strength was estimated. Based on engineering judgment and some of the generalized relationships available, it was determined that the concrete flexural strength for Test Area 1 on Taxiway 33 was 650 psi, Test Area 4 on Apron 1-A-1 was 700 psi, and Test Area 5 on Apron 1-A was 600 psi.

127. Using the stress and strain information previously computed and documented, the allowable number of aircraft loads was computed for each of the pavement areas. These allowable traffic levels together with the four pass intensity levels of traffic for each of the five pavement sections allowed the computation of the remaining life in each of the five pavements at each of the four pass intensity levels of aircraft traffic; allowable loads for the 13 aircrafts groups were then computed for each of the four pass intensity levels.

128. The computer program AIRPOD designs overlay thicknesses for either AC or PCC pavements using the same concepts as for the pavement life analysis. The materials inputs are the same as those determined for the remaining life analysis, except that properties of the proposed overlay material must be added as inputs. The traffic input must include the projected number of future loads of each aircraft type. The program considers the amount of life remaining in the existing pavement when computing the overlay thickness.

129. The Air Force system uses an impulse load applied to the pavement surface. Analysis of collected time-domain accelerometer data by discrete Fourier transform techniques provides the phase angle/frequency information needed for pavement evaluation. Knowing the frequency f and phase angle θ a velocity versus wave length dispersion curve can be developed from the relationships.

$$T = \frac{360d}{\theta} \quad (A43)$$

and

$$v = f\lambda \quad (A44)$$

where

d = accelerometer spacing

θ = phase angle

v = phase velocity

f = frequency

λ = wavelength

130. Interpretation of the dispersion curves must be made by the operator to determine velocity values to be used for each layer in the pavement. These velocity values are used with known or assumed material densities γ and Poisson's ratio ν to determine the elastic moduli of the material layers. The shear modulus G is calculated from

$$G = v_s^2 \left(\frac{\gamma}{g} \right) \quad (A45)$$

where

G = shear modulus

V_s = shear wave velocity

$V_s = (V_r/a)$

V_r = Rayleigh wave velocity

a = varies from 0.875 for Poisson's ratio of 0.0 to 0.955 for Poisson's ratio of 0.5

γ = unit weight of materials

g = acceleration constant

E = Young's modulus is computed from: $E = 2(1 + \nu)G$

ν = Poisson's ratio (assumed)

Corrections are required in the shear wave velocity of subsurface layers to account for variations in the pavement surface. The following general relationship is used for any layer.

$$V_s = \sqrt{\frac{Gg}{\gamma}} \quad (A46)$$

131. Specifically, for layer 2 (base course), the shear wave velocity from the dispersion curve is

$$V'_{s_2} = \sqrt{\frac{G_2 g}{\gamma_2}} \quad (A47)$$

However, to correct for the velocity increase as the wave is propagated into the surface the following expression is used.

$$V_{s_2} = \sqrt{\frac{\gamma_1}{G_1} \frac{G'_2}{\gamma_2}} V'_{s_2} \quad (A48)$$

where

V_{s_2} = actual shear wave velocity in the base course

G_1 = shear modulus for the surface layer

G'_2 = shear modulus for the base course using V'_{s_2}

V'_{s_2} = shear wave in the base course from the uncorrected dispersion curve

132. The procedure used is to first calculate shear modulus G for the surface layer and then to calculate G for subsurface layers using the uncorrected shear wave velocity. After shear wave velocities are corrected, then they are used to calculate shear modulus G and Young's modulus E values for each layer. These values are then used in the computer analysis.

133. The primary component of the Air Force nondestructive pavement evaluation system is the field equipment that collects data pertinent to the strength of the materials composing the pavement system. The field equipment

used by the Air Force is contained in a 1978 Ford parcel delivery van with a custom-engineered cargo area to meet air-transportability requirements, so important to the Air Force for rapid deployment capability. The total vehicle weight for field deployment is approximately 11,000 lb. The vehicle is equipped with an aircraft radio for direct communication with the airfield tower and safety beacons which make it highly visible from the air and ground while operating on the airfield.

134. Contained in the rear of the vehicle is a hydraulically operated impact hammer which provides the impulse energy required to obtain pavement response information through a series of pavement-mounted accelerometers. Operation of the system is by a programmable controller with manual override capability. Hammer weights can be varied from 100 to 500 lb by manual addition of weight to the hammer. The drop height can be varied from 0 to 36 in. The assembly is equipped with grippers that lift the hammer, release it, and then catch the hammer after the first impact to prevent the hammer from striking the pavement more than once.

135. Various types of impact plates are employed to enhance the signal frequency content. Typically, an aluminum plate is used. The impact plate is equipped with a switch which provides information for hydraulic control of the grippers and for triggering the data recording equipment.

136. Up to eight accelerometers are mounted to the pavement on 1/4-in.-diam steel studs 1/4 in. long. A quick-setting epoxy cement is used to attach the mounting studs to the pavement. The accelerometers are then screwed into the studs. Spacing between the accelerometers varies as to pavement type and thickness and requires some operating experience. The mounting operation can be completed in less than 20 min.

137. Each accelerometer is hooked up to a power supply and data acquisition equipment. The data acquisition equipment located in the front portion of the cargo area of the vehicle consists of an HP-9845B desktop computer with CRT display, hard copy printer, and 500-kilobyte memory. Data collected through an HP-6942 multiprogrammer is transferred to the computer for analysis and stored on an HP-9895 floppy disk.

138. In-line filters can be put into the data acquisition system and are designed as gate-type low-pass filters to remove unwanted signals. Filters available to the operator are, 1,000, 2,000, and 5,000 Hz.

139. The computer is primarily used to compute Fast Fourier Transform

(FFT) for phase angle versus frequency and wave velocity versus wavelength (dispersion) plots immediately after the data are obtained. The operator must then decide whether or not the data are acceptable for storage on flexible disks. If they are not, then additional data are collected and analyzed as a separate event or are averaged with previously collected data. When sufficient data are collected for interpretation of the dispersion curve (based on operator experience), the data are stored on a flexible disk and a hard copy made.

140. It is from this hard copy that the operator selects the velocity values that will ultimately be used in the computer analysis for the load-carrying capability of the pavement. The computer analysis on a main-frame computer uses the Air Force-developed PREDICT code.

141. The PREDICT computer code is the second component of the Air Force nondestructive pavement evaluation system. The code uses the field data from the Nondestructive Pavement Testing (NDPT) van, the elastic moduli determined from the field velocity values, to calculate the stresses and strains produced in the pavement as a result of an aircraft wheel load. Stresses and strains are critical locations in the pavement and are compared with fatigue algorithms for the materials to predict the number of cycles to failure for the particular aircraft.

142. The input data required by the PREDICT code are:

- a. Type of aircraft for analysis
- b. Channelized or nonchannelized traffic analysis
- c. Number of material layers composing the pavement
- d. Aircraft wheel load and tire pressure
- e. Concrete split tensile strength
- f. For each material layer:
 - (1) Thickness
 - (2) Elastic modulus
 - (3) Poisson's ratio
 - (4) Soil type
 - (5) Void ratio
 - (6) Degree of saturation
 - (7) Plasticity index

143. The aircraft must be specified and selected from the aircraft available in the computer code aircraft library. The aircraft presently in

the library are the A-10, F-4, F-15, F-16, F-105, F-111, FB-111A, T-38, T-43, B-1, B-52, B-747, C-5, C-9A, C-130, C-141, KC-97, and KC-135.

144. The selection of a channelized or nonchannelized traffic analysis will depend on the location of the pavement on the airfield. Different values of a pass-to-coverage ratio are used for the channelized versus nonchannelized sections.

145. The number of layers composing the pavement must be determined from the as-built drawings or previously obtained destructive testing reports. However, some instances will occur when the NDT data from the dispersion curves may indicate a different number of material layers than the reports. An example of this may be a concrete pavement over a subgrade soil. Destructive tests indicate a two-layer system, but NDT may indicate a third layer that would be a compacted subgrade layer just beneath the concrete surface layer.

146. Concrete split tensile data are obtained from destructive test results. This material property is used in the evaluation process to determine the modulus of rupture of the concrete. The equation is given as

$$MR = 1.02T + 210.5 \quad (A49)$$

where

MR = modulus of rupture, psi

T = split tensile strength, psi

Calculated tensile stresses at the bottom of the concrete are converted to a percentage of the modulus of rupture and compared to a fatigue algorithm to predict the number of cycles.

147. Material layer thickness, soil type, void ratio, degree of saturation, and plasticity index can be obtained with some minor calculations from the destructive testing reports. Poisson's ratio must be selected as a representative value for the specific material.

148. The elastic modulus for each material layer, as stated earlier, is calculated from the dispersion curves developed in the NDT van.

149. The output of the PREDICT code has been minimized to provide an analysis summary for each pavement section input. The output specifies the number of operations for the concrete or AC surface course and the subgrade material. The number of operations were calculated from the predicted tensile

stress or strain in the surface layer and the subgrade compressive strain.

150. To prepare an allowable gross load table in the format shown in Headquarters, Department of the Air Force (1981), a minimum of three runs of the PREDICT code must be made for each airfield feature and each aircraft evaluated, varying the weights of that aircraft. These varying weights are then plotted versus their respective number of allowable operations, as determined by the code. The curve formed by these points is then used to select permissible aircraft weights at the operation or pass intensity levels corresponding with levels I through IV, as specified in Headquarters, Department of the Air Force (1981).

WES DSM Method (Hall and Alexander 1983)

151. The evaluation method for the DSM procedure is based on correlations between the nondestructive DSM measurements and the computed ASWL as determined on a number of inservice airfield pavements representing a range of pavement types and conditions. DSM is a ratio of dynamic load over deflection obtained with the WES 16-kip vibrator (Hall 1978). The ASWL's were computed from existing Corps of Engineers pavement design procedures, using in place pavement strength measurements determined through test pits and direct sampling procedures.

152. The WES 16-kip vibrator is an electrohydraulic steady-state vibratory loading system. The unit is contained in a 36-ft semitrailer along with supporting power supplies and automatic data recording equipment. A 16,000-lb preload is applied to the pavement with a superimposed dynamic load ranging up to 30,000 lb peak-to-peak. The dynamic load can be applied over a frequency range of 5 to 100 Hz, but the standard test frequency is 15 Hz. The dynamic load is measured with a set of three load cells mounted on an 18-in. diam load plate. Velocity transducers which are located on the load plate and at points away from the plate are calibrated to measure elastic deflection. Test results are recorded on X-Y plotters and a digital printer.

153. Data collected with the WES 16-kip vibrator are the DSM and deflection basins. DSM is obtained from the slope (load/deflection) of the dynamic load versus deflection data obtained by sweeping the force to maximum at a constant frequency of 15 Hz. This slope is taken at the higher force levels. Deflection basins are obtained by measuring deflections at distances of

18, 36, and 60 in. away from the center of the load plate. The deflection ratio Δ_{60}/Δ_{18} is used to determine the radius of relative stiffness k for rigid pavements.

154. The conventional theory used to evaluate military airfield flexible pavements is based on a determination of strength parameters, such as the CBR, moisture, density, classification of materials, and other values, using criteria developed from performance studies. To use the proven performance of the conventional methodology, the nondestructive quantity of the DSM was directly correlated (Green and Hall 1975) to the ASWL, as determined from the standard evaluation procedure based on test-pit measurements. The measured DSM for flexible pavements is corrected to a common pavement temperature of 70° F, because deflection measurements on AC are sensitive to temperature. A method adopted from the Asphalt Institute (1969) is used to determine the median temperature of the AC layer. This procedure uses the pavement surface temperature at the time of the test plus the previous 5-day air temperatures. This median pavement temperature is then used with relationships developed by WES to correct the measured DSM to 70° F. The temperature-corrected DSM values are used to determine the ASWL using the correlations developed. The ASWL is then converted to AGAL on any desired aircraft at any level of operations (passes) using existing analytical relationships found in the CBR procedure (Headquarters, Departments of the Navy, Army, and Air Force 1978). Overlay thickness requirements for aircraft loads greater than the existing capacity of the pavement can be determined from similar analysis. Once the allowable load is determined, an effective subgrade CBR can be computed. This CBR along with the existing pavement thickness (thickness from existing records or core borings) can be used with CBR procedure to compute AC overlay thickness. PCC overlays for use over flexible pavements cannot be determined with this evaluation.

155. The methodology for NDT evaluation of rigid pavements using the DSM method uses a correlation between the DSM measured at the slab center to the ASWL as determined from standard evaluation procedure based on test-pit measurements. This standard procedure for rigid pavements is based on the Westergaard analysis using material properties such as thickness, subgrade modulus, and flexural strength (Headquarters, Departments of the Army and Air Force 1979).

156. To determine the allowable loading for aircraft having gears with

different geometries, relationships between the loads of these aircraft and the ASWL are used. These relationships are based upon the equivalency of maximum bending stress in the concrete slab. The radius of relative stiffness ℓ is used to interrelate the ASWL to the wheel loads of different geometries through a ratio of the AGAL to the ASWL.

157. The radius of relative stiffness ℓ of a rigid pavement is obtained through deflection basin measurements. A correlation between ℓ determined from nondestructive deflection basin data and ℓ determined by the Westergaard theory gives the relationship between a ratio of deflections measured at points 18 and 60 in. from the center of the load plate as a function of ℓ .

158. The effects of stress repetition levels (aircraft passes) on the AGAL are considered by the use of traffic factors. The traffic factors are a function of the aircraft gear geometry, the lateral distribution of aircraft traffic on the pavement being evaluated, and the traffic volume and are independent of the pavement structure. The AGAL for a specified number of aircraft passes is computed from the equation (Hall 1978)

$$P_G = 0.0189(DSM)(F_L)(T_c) \quad (A50)$$

where

F_L = load factor

T_c = traffic factor

159. Overlays of PCC or AC to strengthen existing PCC pavements are determined from overlay equations from the Corps of Engineers conventional procedure (Headquarters, Departments of the Army and Air Force 1979). These overlay equations consider the condition of the existing slabs, the anticipated degree of cracking to occur in the existing slab, and the structural requirements.

160. The procedure for evaluation of composite pavements is to convert AC overlay and PCC slab to an equivalent thickness of PCC and use the procedure for plain rigid pavement substituting the following equation for the AGAL: $P_G = 0.0172(DSM)(F_L)(T_c)$. The radius of relative stiffness ℓ for a composite pavement cannot be determined from reflection basin measurements. The subgrade modulus k can be estimated from the subgrade soil classification, and ℓ can be computed from the Westergaard analysis.

161. Overlays for composite pavements are determined in a manner similar that for rigid pavements except an equivalent slab concept is used for the composite section.

WES Layered-Elastic Method (Holl and Alexander 1983)

162. The layered-elastic methodology was developed under FAA-sponsored research (Bush 1980b) and was initially developed for light aircraft pavements. It has also been found applicable to heavy aircraft pavements (Alexander 1982). The general approach is to use a linear layered-elastic model with measured deflection basins to predict in situ modulus values for a one- to four-layer pavement system. Different NDT loadings are used to describe the nonlinear, stress-dependent modulus of the subgrade. Allowable aircraft loads and overlay thicknesses are determined using limited tensile strain at the bottom of the asphalt layer and vertical compressive strain at the top of the subgrade for flexible pavements. For rigid pavements, a limiting tensile stress at the bottom of the PCC layer is used.

163. The layered-elastic procedure was demonstrated with data from both the WES 16-kip vibrator (previously described) and a FWD. The FWD used by WES is a Dynatest Model 8000 (15 kip). A dynamic force is applied to the pavement surface by dropping a 440-lb weight onto a set of rubber cushions, resulting in an impulse loading. The applied force and pavement deflections are measured with load cells and velocity transducers. The drop height can be varied from 0 to 15.7 in. to produce an impact force from 0 to 15,000 lb. The load is transmitted to the pavement through an 11.8-in.-diam plate. The signal-conditioning equipment displays the resulting pressure in kilopascals and the maximum peak displacement in micrometres. As many as three displacement sensors may be recorded at one time by this data acquisition equipment.

164. FWD data collected were deflection basin measurements. Displacements were measured on the load plate and at distances of 12, 24, 36, and 48 in. away from the center of the load plate. Since this particular model has only two transducers for deflection basin measurement, the four deflection points were obtained by dropping the weight twice at each location and shifting the transducers to the additional spacings.

165. The computer program BISDEF was developed at WES to determine modulus values for pavement layers. BISDEF uses the Shell BISAR (Headquarters,

Department of the Army and Air Force 1979) multilayered linear elastic program. In this procedure, the thicknesses of the layers are determined from historical data or from cores. Poisson's ratios are assumed and a rigid boundary is placed at a depth of 20 ft. Initial modulus values are assumed for each layer as well as an upper and lower limit for the modulus. The layered-elastic program is used to calculate a deflection basin produced by the loading of the NDT device. The calculated basin is compared to the measured basin. If the basins do not agree, the modulus values are changed through an iterative procedure until a set of modulus values is determined, producing a basin from the layered-elastic theory that matches the basin measured with the NDT device. A match is considered adequate when the sum of the absolute values of the differences in the measured and calculated deflections is less than 10 percent. Hence, the average difference for each deflection is less than plus or minus 2.5 percent. For this study, a modulus value of 250,000 psi was assigned to the asphalt layers to account for seasonally higher temperatures than were encountered during the test period.

166. Allowable load-carrying capacities and required overlay thicknesses were evaluated using the WES-developed computer program AIRPAV. For a particular aircraft (gear configuration, load, pass intensity level, etc.), AIRPAV uses the modulus values determined from BISDEF and the BISAR program to compute stresses (for rigid pavement) and strains (for flexible pavement) that will occur in the pavement system. AIRPAV then calculates the limiting stress or strain values based on present Corps of Engineers design and evaluation criteria. The allowable load for the aircraft is determined by comparing the predicted stress or strain to the limiting value.

167. The evaluation of rigid pavements is based on the tensile stress at the bottom of the slab which is determined as follows.

$$\sigma_{All} = \frac{R}{A + B (\text{LOG}_{10} \text{ COV})} \quad (A51)$$

where

R = PCC flexural strength

A = 0.58901

B = 0.35486

COV = aircraft coverages

The horizontal tensile strain at the bottom of the AC and the vertical

subgrade strain are both considered in the evaluation of flexible pavements. The allowable AC strain criteria used is as follows (Heukelom and Klomp 1962):

$$\epsilon_{All(AC)} = 10^{-A} \quad (A52)$$

where

$$A = \frac{N + 2.665 \left(\log_{10} \frac{E_{AC}}{14.22} \right) + 0.392}{5.0}$$

$$N = \log_{10} (\text{aircraft coverages})$$

$$E_{AC} = \text{AC modulus}$$

The allowable subgrade strains are computed using the following.

$$N = 10,000 \left(\frac{A}{\epsilon_{All \text{ subg}}} \right)^B \quad (A53)$$

where

$$N = \text{repetitions}$$

$$A = 0.000247 + 0.000245 \log E_{\text{subgrade}}$$

$$B = 0.0658 (E_{\text{subgrade}})^{0.559}$$

168. For overlay computations, the required pavement thicknesses are computed by increasing the thickness of the upper layer until the stress or strain criteria are satisfied. AIRPAV accepts as input an initial thickness and uses an iterative procedure to close in on the actual thickness needed to support the aircraft under consideration. AC overlays on AC pavements are simply the difference between the required thickness and the existing AC thickness. Overlays were computed for the PCC pavements using the following.

$$\text{AC overlay} = 2.5 (Fh_d - C_b h) \quad (A54)$$

$$\text{PCC (partially bonded)} = \sqrt{h_d^2 - C_r h^2} \quad (A55)$$

$$\text{PCC unbonded} = 1.4 \sqrt{h_d^{1.4} - C_r h^{1.4}} \quad (A56)$$

where

F = factor projecting the cracking that may be expected in existing PCC pavements

h_d = required thickness of PCC, in.

C_b = condition factor of existing pavement, ranges between 0.75 and 1.00

h = thickness of existing PCC pavement, in.

C_r = condition factor of existing pavement, ranges between 0.35 and 1.00

WES Evaluation of Load Transfer

169. The ability of joints in PCC slabs to transfer load is measured with the NDT device. The ratio of deflections measured on each side of the joint (deflection of unloaded slab/deflection of loaded slab) is related to joint efficiency or load transfer. The allowable loads determined at the slab centers can be reduced for poor joint transfer using load-reduction factors. These factors are a function of the deflection ratio.

170. This procedure was developed by first relating the deflection ratios to the percent edge stress. The maximum edge stress condition is a free edge with no load transfer. The edge stress is reduced as more load is transferred across the joint. The design use by the Air Force assumes 75-percent-maximum edge stress (25 percent is carried by adjacent slab). Computations were made with both the ILLISLAB program (Tabatabaie and Barenberg 1979) and the WESLIQUID (Chou 1981) (both are finite element programs) for a range of pavement thicknesses and subgrade moduli k . By computing the allowable percent of design load at different deflection ratios, a relationship was developed between the deflection ratio and load-reduction factors. The procedure provided for reducing the allowable load determined at the slab center to account for the load-transfer capabilities at the joint. The load-reduction factor falls between 0.75 and 1.00.

APPENDIX B: TEST DATA

This appendix contains test data collected on the five test area pavements at MacDill AFB during the period 27 October-3 November 1982. The data presented herein were furnished by the following participants using the NDT equipment indicated:

<u>Participant</u>	<u>NDT Equipment</u>
Pavement Consultancy Services, Inc	PCS Falling Weight Deflectometer (FWD)
ARE, Inc.	ARE Dynaflect
Dynatest Consulting, Inc.	Dynatest Model 8000 FWD
ERES	Dynatest Model 8000 FWD
Louis Berger International, Inc	Berger Model 2000 Pavement Profiler
Reinard W. Brandley	Dynatest Model 8000 FWD Brandley Cantilever Beam
Waterways Experiment Station	WES 16-kip Vibrator WES 15-kip FWD (Dynatest)

TEST DATA FROM PAVEMENT CONSULTANCY

SERVICES, INC.

Data Collected with PCS Falling

Weight Deflectometer

TABLE 1

MACDILL AIRFORCE BASE TAMPA FLORIDA
Taxiway 33 Deflection measurements (27-10-82)

POSITION-IDENTIFICATION			DEFLECTIONS (um/10kN)			FORCE	Q-VALUES (-)		
sect-code	time	dist.	Delta	Delta	Delta	fwd.	Q	Q	Q
-	hh:mm	km	0	60	100	x10kN	60	100	200
=====									
CENTRE LINE	1	11.41	0.0	5.9	5.8=	3.7	3.6	10.0	0.913 0.627 0.610
CENTRE LINE	2	11.44	0.023	6.3	6.2<	3.9	3.9	10.0	0.984 0.619 0.619
CENTRE LINE	3	11.45	0.046	5.7>	5.7	4.0	3.9	10.0	1.000 0.702 0.684
CENTRE LINE	4	11.47	0.069	5.5	5.5>	3.7	3.5>	10.0	1.000 0.673 0.636
CENTRE LINE	5	11.49	0.092	6.4<	5.7	3.7	3.6	10.0	0.891 0.578 0.563
CENTRE LINE	6	11.50	0.116	6.1=	5.7	3.6>	3.6	10.0	0.934 0.590 0.590
CENTRE LINE	7	11.52	0.139	6.1	6.1	4.0	4.0<	10.0	1.000 0.656 0.656
CENTRE LINE	8	11.53	0.161	6.3	5.4	3.5	3.3	10.0	0.857 0.556 0.524
CENTRE LINE	9	11.55	0.183	6.0	5.7	3.9	3.9	10.0	0.950 0.650 0.650
CENTRE LINE	10	11.56	0.206	6.0	5.7	3.8=	3.8	10.0	0.950 0.633 0.633
LEFT CL	11	12.02	0.0	6.1	5.8	3.9	3.8	10.0	0.951 0.639 0.623
LEFT CL	12	12.03	0.023	6.3	5.8	3.8	3.5	10.0	0.921 0.603 0.556
LEFT CL	13	12.05	0.046	6.2	6.0	3.8	3.8	10.0	0.968 0.613 0.613=
LEFT CL	14	12.06	0.069	5.6	5.5	3.7	3.6	10.0	0.982 0.661 0.643
LEFT CL	15	12.07	0.092	6.3	5.8	3.6	3.6	10.0	0.921 0.571 0.571
LEFT CL	16	12.09	0.115	6.3	6.3	4.1<	3.9	10.0	1.000 0.651 0.619
LEFT CL	17	12.11	0.137	7.0	6.6	4.4	4.4	10.0	0.943 0.629 0.629
LEFT CL	18	12.12	0.161	6.0	5.7	3.6	3.5	10.0	0.950 0.600 0.583
LEFT CL	19	12.13	0.183	6.2	5.8	3.7	3.7=	10.0	0.935 0.597 0.597
RIGHT CL	20	12.18	0.0	6.2	6.1	4.0	4.0	10.0	0.984 0.645 0.645
RIGHT CL	21	12.19	0.023	6.4	5.9	3.8	3.7	10.0	0.922 0.594 0.578>
RIGHT CL	22	12.20	0.046	5.7	5.7	3.7	3.7	10.0	1.000 0.649 0.649<
RIGHT CL	23	12.22	0.069	5.8	5.8	3.9	3.7	10.0	1.000 0.672 0.638
RIGHT CL	24	12.23	0.092	5.9	5.9	4.2	3.6	10.0	1.000 0.712 0.610
RIGHT CL	25	12.24	0.116	6.8	6.6	4.3	4.1	10.0	0.971 0.632 0.603
RIGHT CL	26	12.26	0.138	5.7	5.6	3.5	3.5	10.0	0.982 0.614 0.614
RIGHT CL	27	12.27	0.161	5.8	5.7	3.8	3.6	10.0	0.983 0.655 0.621
RIGHT CL	28	12.29	0.184	6.0	5.7	3.6	3.6	10.0	0.950 0.600 0.600

S T A T I S T I C S

85-PERCENTILE VALUES (<)	6.4	6.2	4.1	4.0	0.999	3.668	0.649
MEAN VALUES (=)	6.1	5.8	3.8	3.7	0.961	0.629	0.613
15-PERCENTILE VALUES (>)	5.7	5.5	3.6	3.5	0.923	0.590	0.577

END

TABLE 5

MADILL AIRFORCE BASE TAMPA FLORIDA
Taxiway 3-B Deflection measurements (27-10-82)

POSITION-IDENTIFICATION sect-code	DEFLECTIONS (um/10kN)		DEFLECTIONS (um/10kN)		FORCE		Q-VALUES		Q-VALUES (-)
	hh:mm	time	dist. km	Delta	Delta	Delta	Delta	Delta	
				0	60	100	200	60	100
CENTRE LINE	1	14.07	0.0	29.3	14.3	7.7	4.0	10.0	0.488 0.263 0.137
CENTRE LINE	2	14.09	0.051	28.8	16.1	8.5	4.1	10.0	0.559 0.295 0.142
CENTRE LINE	3	14.10	0.102	36.8	16.2	8.4	4.0	10.0	0.440 0.228 0.109
CENTRE LINE	4	14.12	0.153	27.3	14.6	8.1	3.7	10.0	0.535 0.297 0.136
CENTRE LINE	5	14.14	0.204	32.1	15.6	9.2	4.5	10.0	0.517 0.287 0.140
3.5M LEFT CL	6	14.21	0.0	34.3	19.0	9.8	4.5	10.0	0.554 0.286 0.131
3.5M LEFT CL	7	14.23	0.026	33.3	16.9	8.8	4.3	10.0	0.508 0.264 0.129
3.5M LEFT CL	8	14.24	0.051	37.1	19.3	9.9	4.6	10.0	0.520 0.267 0.124
3.5M LEFT CL	9	14.26	0.077	38.8	18.3	9.4	4.5	10.0	0.472 0.242 0.116
3.5M LEFT CL	10	14.27	0.104	33.6	16.8	8.3	4.2	10.0	0.500 0.247 0.125
3.5M LEFT CL	11	14.29	0.129	31.4	16.1	7.9	4.1	10.0	0.513 0.252 0.131
3.5M LEFT CL	12	14.31	0.159	32.0	17.4	8.8	4.5	10.0	0.544 0.275 0.141
3.5M LEFT CL	13	14.32	0.185	30.1	16.9	8.5	4.4	10.0	0.561 0.282 0.146
3.5M LEFT CL	14	14.33	0.211	36.8	19.5	10.3	4.8	10.0	0.530 0.280 0.130
3.5M RIGHT CL	15	14.38	0.0	30.5	16.4	8.0	4.2	10.0	0.538 0.262 0.138
3.5M RIGHT CL	16	14.40	0.025	34.5	16.4	7.6	4.1	10.0	0.475 0.220 0.119
3.5M RIGHT CL	17	14.42	0.050	35.0	15.8	8.0	4.3	10.0	0.480 0.229 0.123
3.5M RIGHT CL	18	14.43	0.075	29.8	14.6	6.8	3.9	10.0	0.490 0.228 0.131
3.5M RIGHT CL	19	14.48	0.101	38.4	16.2	7.6	4.2	10.0	0.422 0.198 0.109
3.5M RIGHT CL	20	14.50	0.126	30.5	14.4	6.9	3.9	10.0	0.472 0.226 0.128
3.5M RIGHT CL	21	14.52	0.152	25.6	12.1	5.5	3.4	10.0	0.473 0.215 0.133
3.5M RIGHT CL	22	14.53	0.177	30.5	15.3	9.2	4.0	10.0	0.502 0.302 0.131
3.5M RIGHT CL	23	14.59	0.202	41.5	18.2	8.9	4.5	10.0	0.439 0.214 0.108

S T A T I S T I C S

85-PERCENTILE VALUES ()	37.1	18.3	9.5	4.5	0.542 0.286 0.140
MEAN VALUES ()	33.0	16.5	8.4	4.2	0.501 0.255 0.129
15-PERCENTILE VALUES ()	28.8	14.6	7.2	3.9	0.461 0.223 0.117

#END*

TABLE 11

MACDILL AIRFORCE BASE TAMPA FLORIDA
Taxiway 3 Deflection measurements (27-10-82)

POSITION-IDENTIFICATION sect-code	time hh:mm	dist. km	DEFLECTIONS (um/10kN)			Delta 200	FORCE fwd. x10kN	Q-VALUES (-)		
			Delta	Delta	Delta			Q	Q	Q
			0	60	100			60	100	200
CENTRE LINE	1	15.16	0.0	46.9	24.5	11.3	10.0	0.522	0.241	0.102
CENTRE LINE	2	15.18	0.050	48.8	25.6	12.1	10.0	0.525	0.248	0.111
CENTRE LINE	3	15.19	0.101	42.0	24.3	12.2	10.9	0.579	0.290	0.119
CENTRE LINE	4	15.21	0.151	48.5	24.3	11.7	10.0	0.501	0.241	0.105
CENTRE LINE	5	15.23	0.202	48.9	22.2	11.0	10.0	0.454	0.225	0.108
CENTRE LINE	6	15.25	0.253	39.4	22.8	10.5	10.0	0.579	0.266	0.135
CENTRE LINE	7	15.27	0.303	51.8	22.4	11.1	10.0	0.432	0.214	0.098
3.5M LEFT CL	8	15.31	0.0	82.4	24.4	10.3	10.0	0.296	0.125	0.063
3.5M LEFT CL	9	15.36	0.025	94.4	25.3	10.0	10.0	0.268	0.106	0.056
3.5M LEFT CL	10	15.38	0.050	80.7	26.4	11.2	10.0	0.327	0.139	0.072
3.5M LEFT CL	11	15.40	0.075	81.7	29.0	11.7	10.0	0.355	0.143	0.065
3.5M LEFT CL	12	15.41	0.100	78.1	26.2	10.4	10.0	0.335	0.133	0.064
3.5M LEFT CL	13	15.43	0.126	86.4	22.4	10.4	10.0	0.259	0.120	0.058
3.5M LEFT CL	14	15.45	0.151	89.9	26.8	10.6	10.0	0.298	0.118	0.056
3.5M LEFT CL	15	15.47	0.176	81.8	24.0	10.5	10.0	0.293	0.128	0.068
3.5M LEFT CL	16	15.48	0.201	79.5	20.4	9.0	10.0	0.257	0.113	0.065
3.5M LEFT CL	17	15.50	0.226	76.8	22.8	9.5	10.0	0.297	0.124	0.069
3.5M LEFT CL	18	15.52	0.251	76.5	22.1	10.9	10.0	0.289	0.142	0.071
3.5M LEFT CL	19	15.54	0.276	70.7	20.0	8.6	10.0	0.283	0.122	0.072
3.5M LEFT CL	20	15.56	0.301	71.8	22.2	9.0	10.0	0.309	0.125	0.070
3.5M RIGHT CL	21	16.01	0.0	78.8	24.8	9.6	10.0	0.315	0.122	0.062
3.5M RIGHT CL	22	16.03	0.025	82.0	24.3	10.1	10.0	0.296	0.123	0.066
3.5M RIGHT CL	23	16.06	0.050	79.4	23.6	10.0	10.0	0.297	0.126	0.068
3.5M RIGHT CL	24	16.08	0.076	83.4	25.1	10.2	10.0	0.301	0.122	0.065
3.5M RIGHT CL	25	16.10	0.101	83.0	25.3	10.4	10.0	0.305	0.125	0.061
3.5M RIGHT CL	26	16.12	0.126	89.6	27.2	10.7	10.0	0.304	0.119	0.056
3.5M RIGHT CL	27	16.14	0.152	92.2	27.9	10.6	10.0	0.303	0.115	0.054
3.5M RIGHT CL	28	16.16	0.177	94.5	26.4	11.8	10.0	0.279	0.125	0.058
3.5M RIGHT CL	29	16.18	0.202	82.9	24.3	10.4	10.0	0.293	0.125	0.068
3.5M RIGHT CL	30	16.26	0.227	66.3	21.6	8.0	10.0	0.326	0.133	0.077
3.5M RIGHT CL	31	16.22	0.252	70.9	25.8	9.8	10.0	0.364	0.138	0.075
3.5M RIGHT CL	32	16.24	0.277	72.9	20.3	7.9	10.0	0.278	0.108	0.066
3.5M RIGHT CL	33	16.26	0.302	72.5	20.8	8.8	10.0	0.287	0.121	0.070

S T A T I S T I C S
85-PERCENTILE VALUES ()
MEAN VALUES (=)
15-PERCENTILE VALUES ()

0.443 0.205 0.096
0.346 0.150 0.075
0.248 0.096 0.054
END

TABLE 17

MACDILL AIRFORCE BASE TAMPA FLORIDA
Apron 1-A-1 Deflection measurements (27-10-82)

sect-code	POSITION-IDENTIFICATION		DEFLECTIONS (um/10kN)				FORCE		Q-VALUES (-)			
	hh:mm	time dist. km	Delta	Delta	Delta	Delta	fwd.	x10kN	Q	Q	Q	Q
			0	60	100	200			60	100	200	
APRON 1-A-1	1	8.38	0.0	19.0	17.9	12.2	7.5	10.0	0.942	0.642	0.395	
APRON 1-A-1	2	8.40	0.025	19.3	18.7	11.5	5.8	10.0	0.969	0.596	0.301	
APRON 1-A-1	3	8.43	0.050	22.8	21.8	14.0	7.6	10.0	0.956	0.614	0.333	
APRON 1-A-1	4	8.45	0.075	42.8	40.3	24.3	12.3	10.0	0.942	0.568	0.287	
APRON 1-A-1	5	8.49	0.0	27.4	27.6	17.8	10.0	10.0	1.007	0.650	0.365	
APRON 1-A-1	6	8.51	0.025	26.6	27.9	17.1	9.4	10.0	1.049	0.643	0.353	
APRON 1-A-1	7	8.53	0.050	26.6	24.6	15.8	7.4	10.0	0.925	0.594	0.278	
APRON 1-A-1	8	8.54	0.075	36.2	35.9	20.4	12.9	10.0	0.992	0.564	0.356	
APRON 1-A-1	9	9.00	0.0	31.5	30.5	17.9	10.9	10.0	0.968	0.568	0.346	
APRON 1-A-1	10	9.07	0.025	24.9	20.8	14.8	8.3	10.0	0.835	0.594	0.333	
APRON 1-A-1	11	9.09	0.050	29.4	24.2	16.8	7.0	10.0	0.823	0.571	0.238	
APRON 1-A-1	12	9.10	0.075	32.8	30.4	22.1	12.4	10.0	0.927	0.674	0.378	
APRON 1-A-1	13	9.12	0.0	26.4	18.9	12.1	5.1	10.0	0.716	0.458	0.193	
APRON 1-A-1	14	9.14	0.025	21.0	15.9	11.1	5.5	10.0	0.757	0.529	0.262	
APRON 1-A-1	15	9.15	0.050	19.9	16.3	12.3	5.4	10.0	0.819	0.618	0.271	
APRON 1-A-1	16	9.17	0.075	16.6	13.2	9.1	5.0	10.0	0.795	0.548	0.301	
APRON 1-A-1	17	9.19	0.0	22.2	18.3	11.8	4.9	10.0	0.824	0.532	0.221	
APRON 1-A-1	18	9.21	0.025	22.5	15.3	10.3	5.3	10.0	0.680	0.458	0.236	
APRON 1-A-1	19	9.23	0.050	20.7	18.0	12.4	5.3	10.0	0.870	0.599	0.256	
APRON 1-A-1	20	9.25	0.075	19.9	16.6	11.2	5.4	10.0	0.834	0.563	0.271	

S T A T I S T I C S

85-PERCENTILE VALUES ()

MEAN VALUES (=)

15-PERCENTILE VALUES ()

32.2 30.3 19.1 10.5
25.4 22.7 14.7 7.7
18.6 15.0 10.4 4.0

0.986 0.638 0.357
0.881 0.579 0.299
0.777 0.520 0.240

END

TABLE 23

MACDILL AIRFORCE BASE TAMPA FLORIDA
Apron 1-A Deflection measurements (27-10-82)

POSITION-IDENTIFICATION sect-code	time dist.		DEFLECTIONS (mm/100N)				FORCE		Q-VALUES (-)			
	hh:mm	km	Delta	Delta	Delta	Delta	fw.	mi	Q	Q	Q	Q
			0	60	100	200	mi	mi	60	100	200	200
APRON 1-A	1	9.51	0.000	19.3	14.3	10.0	10.0	0.741	0.518	0.316		
APRON 1-A	2	9.53	0.015	17.0	14.5	10.1	10.0	0.853	0.594	0.341		
APRON 1-A	3	9.55	0.030	14.8	15.5	10.6	10.0	0.923	0.631	0.369		
APRON 1-A	4	9.56	0.045	19.3	16.2	11.3	10.0	0.839	0.585	0.311		
APRON 1-A	5	9.58	0.060	17.0	15.3	10.7	10.0	0.900	0.629	0.412		
APRON 1-A	6	10.03	0.000	18.1	15.1	10.4	10.0	0.834	0.575	0.354		
APRON 1-A	7	10.04	0.015	17.8	15.4	10.5	10.0	0.865	0.590	0.354		
APRON 1-A	8	10.07	0.030	18.8	16.7	11.5	10.0	0.888	0.612	0.356		
APRON 1-A	9	10.09	0.045	18.9	17.1	11.6	10.0	0.905	0.614	0.323		
APRON 1-A	10	10.11	0.060	17.9	15.5	10.4	10.0	0.866	0.581	0.358		
APRON 1-A	11	10.16	0.030	19.0	17.1	11.9	10.0	0.900	0.626	0.416		
APRON 1-A	12	10.18	0.045	18.2	16.4	11.2	10.0	0.901	0.615	0.379		
APRON 1-A	13	10.19	0.060	17.4	15.4	10.8	10.0	0.885	0.621	0.402		
APRON 1-A	14	10.22	0.000	21.1	18.7	12.8	10.0	0.886	0.607	0.322		
APRON 1-A	15	10.23	0.015	17.3	15.3	10.8	10.0	0.884	0.624	0.364		
APRON 1-A	16	10.24	0.030	18.8	17.2	10.8	10.0	0.915	0.574	0.367		
APRON 1-A	17	10.26	0.045	18.3	15.3	10.6	10.0	0.836	0.579	0.344		
APRON 1-A	18	10.27	0.060	15.8	14.9	9.9	10.0	0.943	0.627	0.399		
APRON 1-A	19	10.31	0.000	21.5	18.1	12.7	10.0	0.842	0.591	0.321		
APRON 1-A	20	10.32	0.015	17.8	16.6	11.8	10.0	0.933	0.663	0.427		
APRON 1-A	21	10.33	0.030	20.4	17.6	11.9	10.0	0.863	0.583	0.314		
APRON 1-A	22	10.35	0.045	19.4	16.5	11.3	10.0	0.851	0.582	0.330		
APRON 1-A	23	10.36	0.060	16.6	15.1	10.6	10.0	0.910	0.639	0.410		
APRON 1-A	24	10.39	0.000	17.4	16.1	11.2	10.0	0.925	0.644	0.351		
APRON 1-A	25	10.40	0.015	16.9	14.9	10.2	10.0	0.882	0.604	0.331		
APRON 1-A	26	10.41	0.030	16.1	14.7	10.1	10.0	0.913	0.627	0.404		
APRON 1-A	27	10.43	0.045	16.7	14.4	9.8	10.0	0.862	0.587	0.347		
APRON 1-A	28	10.44	0.060	16.8	15.0	10.3	10.0	0.893	0.613	0.381		

S T A T I S T I C S

85-PERCENTILE VALUES () 19.6 17.1 11.7 7.0 0.922 0.635 0.397

MEAN 18.1 15.9 10.9 6.5 0.883 0.605 0.361

15-PERCENTILE VALUES () 16.6 14.7 10.1 6.0 0.837 0.575 0.325

#END#

TEST DATA FROM ARE, INC.

Data Collected with ARE Dynaflect

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT ID : TAXIWAY 33, AREA 1

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDG NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M	
		#1	#2	#3	#4	#5				
1	0.00	.470	.420	.340	.310	.252	0.	1115	1	1
5	1.00	.330	.300	.237	.213	.186	0.		1	1
9	2.00	.330	.300	.240	.213	.180	0.		1	1
13	3.00	.340	.300	.258	.222	.198	0.	1135	1	1
17	4.00	.390	.360	.320	.267	.234	0.		1	1
21	5.00	.310	.270	.234	.204	.183	0.		1	1
25	6.00	.267	.240	.210	.174	.156	0.	1149	1	1

MEAN = .348 .313 .263 .229 .198
STD. DEV = .065 .060 .048 .045 .033
COEF. VAR = 18.676 19.064 18.424 19.704 16.800
#OF PTS = 7

2	.12	.147	.147	.138	.126	.126	0.		1	2
6	1.12	.162	.162	.153	.141	.135	0.		1	2
10	2.12	.150	.150	.141	.126	.126	0.		1	2
14	3.12	.162	.162	.159	.150	.141	0.		1	2
18	4.12	.189	.189	.186	.171	.165	0.		1	2
22	5.12	.159	.159	.150	.141	.132	0.		1	2
26	6.12	.138	.138	.129	.123	.114	0.		1	2

MEAN = .158 .158 .151 .140 .134
STD. DEV = .016 .016 .018 .017 .016
COEF. VAR = 10.257 10.257 12.243 12.201 11.954
#OF PTS = 7

3	.50	.390	.340	.300	.225	.207	0.		2	1
7	1.50	.330	.300	.231	.204	.180	0.	1127	2	1
11	2.50	.300	.255	.222	.186	.171	0.		2	1
15	3.50	.390	.360	.310	.240	.219	0.		2	1
19	4.50	.400	.370	.330	.261	.249	0.		2	1
23	5.50	.243	.213	.192	.159	.144	0.		2	1
27	6.50	.310	.264	.219	.189	.159	0.		2	1

MEAN = .338 .300 .258 .209 .190
STD. DEV = .059 .059 .054 .035 .037
COEF. VAR = 17.344 19.697 20.988 16.763 19.411

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT ID ; TAXIWAY 33, AREA 1

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDS NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M
		#1	#2	#3	#4	#5			
4	.62	.162	.156	.153	.144	.135	0.		2 2
8	1.62	.150	.150	.138	.132	.126	0.		2 2
12	2.62	.156	.156	.153	.141	.132	0.		2 2
16	3.62	.168	.168	.162	.153	.147	0.		2 2
20	4.62	.192	.192	.186	.177	.168	0.		2 2
24	5.62	.135	.135	.132	.117	.111	0.		2 2
28	6.62	.150	.150	.141	.132	.123	0.		2 2

MEAN	=	.159	.158	.152	.142	.135
STD.DEV	=	.018	.018	.018	.019	.018
COEF.VAR	=	11.268	11.314	11.924	13.382	13.708
#OF PTS	=	7				

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT : TAXIWAY 3B, AREA 2

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDG NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M
		#1	#2	#3	#4	#5			
1	0.00	.400	.350	.255	.231	.177	0.	259	3
3	1.00	.380	.320	.228	.186	.159	0.		3
5	2.00	.440	.360	.249	.198	.168	0.		3
7	3.00	.410	.350	.237	.189	.150	0.		3
9	4.00	.360	.310	.219	.177	.144	0.	313	3
11	5.00	.340	.264	.186	.156	.129	0.		3
13	6.00	.390	.340	.225	.198	.168	0.		3
15	7.00	.480	.400	.320	.234	.198	0.	321	3

MEAN = .400 .337 .240 .196 .162
STD.DEV = .044 .040 .039 .026 .021
COEF.VAR= 11.100 11.874 16.100 13.334 13.141
#OF PTS = 8

2	.50	.440	.390	.310	.231	.201	0.		4
4	1.50	.430	.380	.300	.231	.192	0.	306	4
6	2.50	.450	.400	.310	.222	.183	0.		4
8	3.50	.420	.360	.249	.186	.153	0.		4
10	4.50	.400	.350	.249	.195	.162	0.		4
12	5.50	.370	.330	.240	.189	.156	0.		4
14	6.50	.460	.410	.300	.237	.201	0.		4

MEAN = .424 .374 .280 .213 .178
STD.DEV = .031 .029 .032 .022 .021
COEF.VAR= 7.310 7.691 11.419 10.382 11.773
#OF PTS = 7

16	.84	.400	.350	.255	.207	.177	0.		5
----	-----	------	------	------	------	------	----	--	---

MEAN = .400 .350 .255 .207 .177
STD.DEV = 0.000 0.000 0.000 0.000 0.000
COEF.VAR= 0.000 0.000 0.000 0.000 0.000
#OF PTS = 1

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT ID : TAXIWAY 3, AREA 3

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDG NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M
		#1	#2	#3	#4	#5			
1	0.00	.790	.570	.360	.237	.180	0.	401	3
3	1.00	.790	.590	.400	.300	.219	0.		3
5	2.00	.800	.570	.370	.243	.216	0.		3
7	3.00	.810	.590	.390	.264	.201	0.		3
9	4.00	.990	.670	.410	.270	.201	0.		3
11	5.00	.960	.630	.390	.267	.201	0.		3
13	6.00	.990	.670	.440	.258	.228	0.	417	3
15	7.00	.900	.600	.390	.246	.210	0.		3
17	8.00	.800	.600	.380	.258	.201	0.		3
19	9.00	.800	.600	.370	.20	.195	0.		3
21	10.00	.830	.600	.400	.300	.210	0.		3

MEAN = .860 .608 .391 .259 .206
STD.DEV = .083 .035 .022 .026 .013
COEF.VAR= 9.687 5.687 5.657 10.115 6.304
#OF PTS = 11

2	.50	.900	.590	.400	.243	.219	0.		4
22	.62	.900	.600	.380	.225	.189	0.		4
4	1.50	.990	.700	.460	.320	.240	0.		4
6	2.50	.960	.670	.430	.300	.225	0.		4
8	3.50	.790	.580	.380	.258	.198	0.		4
10	4.50	.580	.490	.370	.252	.228	0.		4
12	5.50	.900	.640	.420	.300	.219	0.		4
14	6.50	.900	.630	.410	.300	.222	0.		4
16	7.50	.810	.600	.380	.258	.207	0.		4
18	8.50	.770	.550	.350	.240	.183	0.		4
20	9.50	.810	.580	.370	.249	.195	0.		4

MEAN = .846 .603 .395 .268 .211
STD.DEV = .113 .057 .032 .031 .018
COEF.VAR= 13.349 9.505 8.105 11.723 8.572
#OF PTS = 11

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT ID : APRON 1A1, AREA 4

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDG NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M
		#1	#2	#3	#4	#5			
26	.55	.450	.430	.390	.350	.310	0.		
MEAN =		.450	.430	.390	.350	.310			
STD.DEV =		0.000	0.000	0.000	0.000	0.000			
COEF.VAR =		0.000	0.000	0.000	0.000	0.000			
#OF PTS =		1							
1	0.00	.400	.380	.340	.290	.246	0.	1006	A
2	.50	.340	.330	.310	.258	.234	0.		A
3	1.00	.400	.380	.350	.310	.267	0.		A
4	1.50	.500	.490	.450	.390	.350	0.		A
5	2.00	.360	.350	.330	.267	.246	0.		A
MEAN =		.400	.386	.356	.303	.269			
STD.DEV =		.062	.062	.055	.053	.047			
COEF.VAR =		15.411	16.033	15.334	17.392	17.509			
#OF PTS =		5							
10	.50	.380	.370	.350	.300	.267	0.		B
9	1.00	.430	.420	.390	.370	.320	0.		B
8	1.50	.510	.500	.460	.400	.360	0.		B
7	2.00	.410	.390	.340	.300	.258	0.		B
6	2.50	.340	.340	.330	.261	.231	0.	1017	B
MEAN =		.414	.404	.374	.326	.287			
STD.DEV =		.063	.061	.053	.057	.052			
COEF.VAR =		15.334	15.117	14.224	17.469	18.088			
#OF PTS =		5							
11	0.00	.430	.410	.380	.310	.285	0.		C
12	.50	.440	.440	.430	.390	.370	0.		C
13	1.00	.580	.500	.400	.300	.261	0.		C
14	1.50	.490	.480	.450	.390	.340	0.		C
15	2.00	.820	.700	.580	.450	.360	0.		C
MEAN =		.552	.506	.448	.368	.323			
STD.DEV =		.161	.114	.079	.063	.048			
COEF.VAR =		29.194	22.516	17.533	17.014	14.802			
#OF PTS =		5							

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT ID : APRON 1A1, AREA 4

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDG NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M
		#1	#2	#3	#4	#5			
20	.50	.400	.380	.350	.270	.258	0.		D
19	1.00	.460	.430	.390	.330	.300	0.		D
18	1.50	.410	.400	.370	.320	.270	0.		D
17	2.00	.490	.490	.440	.360	.300	0.		D
16	2.50	.400	.370	.360	.320	.267	0.		D
MEAN =		.432	.414	.382	.320	.279			
STD.DEV =		.041	.048	.036	.032	.020			
COEF.VAR=		9.460	11.659	9.329	10.126	7.051			
#OF PTS =		5							
21	0.00	.530	.490	.450	.400	.360	0.		E
22	.50	.350	.340	.320	.258	.204	0.		E
23	1.00	.560	.500	.420	.310	.273	0.		E
24	1.50	.440	.400	.370	.330	.300	0.		E
25	2.00	.560	.510	.390	.300	.267	0.	1047	E
MEAN =		.488	.448	.390	.320	.281			
STD.DEV =		.091	.075	.049	.052	.057			
COEF.VAR=		18.747	16.659	12.692	16.291	20.138			
#OF PTS =		5							

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT ID : APRON 1A, AREA 5

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDG NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M	
		#1	#2	#3	#4	#5				
1	0.00	.620	.560	.480	.400	.350	0.	121	E	1
3	.50	.700	.610	.500	.420	.350	0.		E	1
5	1.00	.550	.500	.410	.360	.310	0.		E	1
7	1.50	.760	.630	.490	.400	.330	0.		E	1
9	2.00	.640	.560	.440	.390	.330	0.		E	1
MEAN =		.654	.572	.464	.394	.334				
STD.DEV =		.080	.051	.038	.022	.017				
COEF.VAR=		12.213	8.863	8.150	5.561	5.010				
#OF PTS =		5								
2	.06	.520	.500	.440	.380	.320	0.		E	2
4	.56	.580	.560	.480	.430	.350	0.		E	2
6	1.06	.540	.520	.460	.400	.340	0.		E	2
8	1.56	.510	.490	.440	.380	.320	0.		E	2
MEAN =		.538	.518	.455	.398	.333				
STD.DEV =		.031	.031	.019	.024	.015				
COEF.VAR=		5.759	5.982	4.208	5.945	4.511				
#OF PTS =		4								
10	0.00	.650	.570	.480	.390	.340	0.		I	1
12	.50	.650	.570	.460	.390	.330	0.		I	1
14	1.00	.720	.600	.500	.400	.340	0.		I	1
16	1.50	.750	.640	.530	.430	.350	0.		I	1
18	2.00	.540	.480	.410	.340	.300	0.		I	1
MEAN =		.662	.572	.476	.390	.332				
STD.DEV =		.081	.059	.045	.032	.019				
COEF.VAR=		12.244	10.298	9.465	8.309	5.794				
#OF PTS =		5								
11	.06	.500	.480	.440	.380	.330	0.		I	2
13	.56	.520	.490	.420	.370	.310	0.		I	2
1	1.06	.560	.550	.500	.420	.350	0.		I	2
17	1.56	.570	.540	.460	.380	.300	0.		I	2
19	2.06	.410	.400	.360	.300	.207	0.		I	2
MEAN =		.512	.492	.436	.370	.299				
STD.DEV =		.064	.060	.052	.044	.035				
COEF.VAR=		12.460	12.144	11.874	11.781	18.406				
#OF PTS =		5								

MACDILL AIR FORCE BASE
DYNAFLECT MEASUREMENTS

LOCATION : TAMPA, FL.
PAVEMENT ID : APRON 1A, AREA 5

PROJECT NO: AF-8
CLIENT : U.S. AIR FORCE
DATE : 10/82

RDG NO	STATION	D Y N A F L E C T R E A D I N G S					TEMP.	TIME	I/E C/M	
		#1	#2	#3	#4	#5				
20	0.00	.560	.510	.440	.370	.320	0.		M	1
22	.50	.540	.500	.440	.370	.320	0.		M	1
24	1.00	.570	.530	.460	.380	.340	0.	142	M	1
26	1.50	.560	.510	.450	.360	.330	0.		M	1
28	2.00	.550	.490	.420	.350	.300	0.		M	1
MEAN =		.556	.508	.442	.366	.322				
STD.DEV =		.011	.015	.015	.011	.015				
COEF.VAR=		2.051	2.920	3.356	3.115	4.606				
#OF PTS =		5								
21	.06	.490	.480	.430	.360	.310	0.	140	M	2
23	.56	.560	.540	.490	.390	.330	0.		M	2
25	1.06	.560	.540	.490	.400	.340	0.		M	2
27	1.56	.510	.490	.440	.370	.320	0.		M	2
29	2.06	.500	.490	.440	.340	.310	0.		M	2
MEAN =		.524	.508	.458	.372	.322				
STD.DEV =		.034	.029	.029	.024	.013				
COEF.VAR=		6.415	5.806	6.440	6.418	4.049				
#OF PTS =		5								

TEST DATA FROM DYNATEST CONSULTING, INC.

Data Collected with Dynatest Model 8000
Falling Weight Deflectometer

Test Area #1: Center slab
Tests, morning of Oct. 29.

Input File: TRI-1

Date: OCT 29 1982 Temp: 20.6 C.
Roadway: TEST AREA #1 (20" PCC)
Load Radius (mm): 150
Sensor Positions (mm):

Station	Pressure	d1	d2
d3	d4	d5	d6
125-100	6.000C	1534	73
65	60	49	39
6.000C	1551	77	67
64	59	49	39
275-100	2.000C	1550	69
62	57	47	36
12.000C	1550	72	65
63	57	47	36
5425-400	8.000C	1559	77
67	62	52	42
18.000C	1557	77	70
68	63	52	42
3575-600	24.000C	852	39
35	31	27	23
24.000C	1164	53	49
46	42	35	32
744-4.000C	1570	68	62
61	57	47	39
24.000C	1566	61	64
61	56	46	39
550	2.100C	849	42
38	35	29	25
2.100C	1169	57	52
50	4	38	33
2.100C	1562	72	66
63	59	49	40
2.100C	1564	78	68
65	61	52	42
9200	8.100C	1523	71
62	57	45	38
8.100C	1516	68	63
62	55	45	37
14.100C	1527	67	65
63	59	48	40
14.100C	1537	68	66
63	61	49	40
20000	20.100C	1541	71
69	63	53	44
20.100C	1535	87	70
66	62	54	43
9650	26.100C	845	39
35	32	27	24
26.100C	1146	51	48
45	42	35	29
26.100C	1539	68	65
61	57	47	39
26.100C	1549	69	63
59	55	46	38
7100	4.200C	1537	77
67	63	52	43
4.200C	1540	75	70
66	62	51	43
7250	10.200C	1517	71
63	58	49	38
10.200C	1531	72	67
64	61	50	40
7400	16.200C	1524	71
63	59	49	37
16.200C	1514	73	66
63	59	48	38
7550	22.200C	1575	70
63	58	46	37
22.200C	1520	75	65
63	58	48	36
7700	28.200C	1558	67
64	59	49	38
28.200C	1546	67	66
63	59	48	37

Test Area #1: Corners & Edges,
afternoon of Oct. 29.

Input File: TRI-2

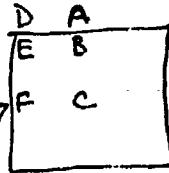
Date: OCT 29 1982 Temp: 34 C.
Roadway: TEST AREA #1 (20" PCC)
Load Radius (mm): 150
Sensor Positions (mm):

Station	Pressure	d1	d2
d3	d4	d5	d6
6.000A	1357	98	94
85	74	64	83
6.000A	1357	90	79
84	73	63	81
6.000B	1542	97	86
88	70	62	88
6.000B	1541	94	86
79	69	61	97
12.000A	1537	85	88
79	69	61	77
12.000A	1548	82	83
76	66	58	73
12.000B	1541	83	76
71	63	56	81
12.000B	1532	83	76
72	66	58	83
24.000A	847	55	55
45	40	35	48
24.000A	1121	72	75
60	53	47	65
24.000A	1534	101	103
78	67	59	85
24.000A	1546	97	102
76	65	57	83
24.000B	845	54	49
43	39	35	57
24.000B	1125	72	66
61	53	45	75
24.000B	1536	97	90
82	71	62	102
24.000B	1536	100	91
84	72	62	104
12.000D	1468	163	161
71	64	57	130
12.000D	1435	145	155
70	63	57	124
12.000E	1510	173	158
146	128	109	180
12.000E	1484	160	149
135	116	100	163
12.000F	1522	188	183
96	88	79	100
12.000F	1525	166	98
90	83	74	94
18.000D	1509	219	277
88	78	67	194
18.000D	1513	208	228
86	77	67	187
18.000E	1510	153	142
129	112	93	159
18.000E	1523	147	136
124	106	91	153
18.000F	1533	111	106
100	93	85	104
18.000F	1524	102	103
97	90	82	101
2.100A	1531	101	111
79	70	60	94
2.100A	1541	106	109
71	71	63	92
2.100B	1531	135	127
115	98	84	147
2.100B	1539	127	123
112	95	81	142
4.100A	1515	116	119
73	65	58	100
14.100A	1514	110	111
72	63	57	94
14.100B	1543	103	91
86	75	65	106

See File
TA1-1
2 Slab
Diagram
below!

14.100B	1534	94	89
84 72	63	182	82
20.100A	1523	128	133
68 63	55	113	108
20.100A	1521	123	131
67 62	54	109	105
20.100B	1522	156	134
125 100	92	162	60
20.100B	1522	143	125
117 100	85	152	61
2.100D	1519	142	155
70 64	56	125	117
2.100D	1523	141	153
70 64	57	122	113
2.100E	1523	143	133
120 102	87	153	60
2.100E	1524	140	129
117 99	85	149	53
2.100F	1500	110	105
99 91	82	104	101
2.100F	1499	112	104
99 90	81	105	100
8.100D	856	97	107
43 36	35	86	80
8.100D	1134	128	141
56 50	44	111	104
8.100D	1463	167	172
71 63	56	142	134
8.100D	1474	164	173
71 63	56	142	134
8.100E	829	81	73
70 60	51	87	40
8.100E	1111	110	99
92 79	68	115	54
8.100E	1552	145	136
126 106	91	159	69
8.100E	1550	149	136
127 107	92	157	66
8.100F	840	69	65
63 57	50	66	63
8.100F	1125	92	89
84 79	69	88	85
8.100F	1538	120	120
113 103	92	116	114
8.100F	1526	123	119
112 101	91	115	111
20.100D	1501	332	437
78 69	60	297	276
20.100D	1500	228	254
114 99	87	205	193
20.100E	1509	135	132
122 110	99	141	120
20.100E	1555	176	126
117 105	95	133	127
20.100F	1502	165	150
164 152	135	160	157
20.100F	1499	166	158
153 142	127	157	156
26.100D	846	114	123
38 35	31	98	91
26.100D	1125	150	170
49 44	40	132	124
26.100D	1485	210	227
59 54	50	176	165
26.100D	1474	207	228
61 55	50	177	166
26.100E	845	117	106
38 84	68	128	38
26.100E	1131	149	136
124 105	88	161	52
26.100E	1533	193	179
164 140	116	215	68
26.100E	1533	194	179
169 140	117	219	68
26.100F	839	53	53
48 45	40	49	47
26.100F	1115	71	68
62 57	51	64	61
26.100F	1557	98	87
85 79	70	88	85
26.100F	1557	97	74
82 73	68	81	74
10.200A	1500	92	100
85 74	55	85	81
10.200A	1513	90	97
83 71	63	82	70
10.200B	1538	90	85
78 69	62	95	85
10.200B	1540	93	82
76 68	53	93	86

16.200A	1523	120	138
64 58	52	111	105
16.200A	1529	126	136
64 59	53	109	103
16.200F	1527	123	115
104 90	79	135	61
10.200B	1525	126	115
107 93	79	134	65
22.200A	1501	92	99
80 69	62	83	70
22.200A	1496	93	96
78 68	59	81	76
22.200B	1527	88	81
75 65	57	93	76
22.200B	1521	80	80
76 65	57	91	76



No joint transfer obtained during this round of testing for point F!

Test Area #1: Corners & Edges (Cont'd), afternoon of Oct. 29.

Date: OCT 29 1982 Temp: 31 C
 Roadway TEST AREA #1 (20" PCC)
 Load Radius (mm): 150
 Sensor Positions (mm):
 0 200 300 600 900 -199 -299

Station	Pressure	d1	d2
d3	d4	d5	d7
4.200D	1527	179	195
163 145	126	169	163
4.200D	1518	174	189
162 143	123	165	161
4.200E	1522	174	176
163 144	125	191	163
4.200E	1527	178	173
161 142	124	187	166
4.200F	1479	155	147
141 135	122	146	145
4.200F	1475	144	142
137 129	119	141	137
16.200D	1534	160	156
138 126	109	144	140
16.200D	1533	157	161
140 120	110	142	135
16.200E	1492	153	147
138 123	108	161	146
16.200E	1466	156	146
130 124	109	161	146
16.200F	1406	138	134
130 123	112	132	129
16.200F	1402	138	132
128 119	110	130	127
20.200D	1516	152	160
130 130	101	138	133
20.200D	1526	146	180
135 117	90	134	129
20.200E	1520	159	152
130 120	104	166	129
26.200E	1519	154	144
132 117	100	150	132
20.200F	1524	139	144
137 125	114	140	135
20.200F	1531	142	142
133 121	110	135	131

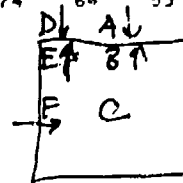
Test Area #1: All tests, summary
of Nov. 1.

Input File: AREA#1

Date: NOV 1 1982 Temp: 30.5 C
Roadway: TEST AREA #1 [20" PCC]
Load Radius (mm) 150
Sensor Positions (mm):
0 200 305 610 914 1524 2430

Station	Pressure	d1	d2
d3 d4 d5 d6 d7			
2.200C	833	43	42
39 37	34	29	18
2.200C	1524	73	71
67 62	56	47	32
2.200C	1530	74	72
67 62	57	47	31
2.200B	850	65	66
50 43	38	29	19
2.200B	1535	109	117
87 74	65	48	31
2.200B	1540	107	114
83 71	63	46	28
4.100C	838	47	45
42 40	36	21	19
4.100C	1528	71	79
73 67	62	51	34
4.100C	1527	80	78
72 68	61	51	35
4.100B	844	84	87
35 31	29	25	17
4.100B	1511	135	143
59 50	47	37	25
4.100B	1514	136	140
60 54	49	39	27
4.100F	847	78	80
42 38	33	26	17
4.100F	1512	139	155
75 67	59	46	31
4.100F	1514	138	150
74 65	58	45	31
4.100E	841	116	121
43 40	36	29	20
4.100E	1512	176	194
91 75	68	53	33
4.100E	1515	179	187
88 77	69	53	35
6.000C	836	46	41
39 36	34	27	18
6.000C	1525	74	70
66 60	55	45	29
6.000C	1531	75	72
67 61	55	45	30
6.000B	838	64	65
48 41	37	27	18
6.000B	1510	107	116
83 71	63	46	29
6.000B	1513	106	110
82 71	62	46	35
13.200C	833	45	44
41 37	35	29	20
13.200C	1530	73	74
70 66	60	49	33
13.200C	1531	74	72
68 62	57	46	31
13.200B	836	59	60
52 46	40	31	19
13.200B	1529	100	108
90 81	68	52	32
13.200B	1532	98	104
87 79	67	51	30
14.100C	832	42	40
38 36	32	27	21

14.100C	1520	74	69
66 59	54	44	31
14.100C	1536	75	70
66 60	55	44	31
14.100B	839	78	82
36 32	38	24	17
14.100B	1514	132	143
68 53	50	38	29
14.100B	1519	133	146
60 53	49	38	29
15.000C	833	44	42
39 36	33	27	19
15.000C	1537	79	72
68 61	55	44	32
15.000C	1540	76	72
68 62	56	45	31
15.000B	843	68	71
44 38	33	25	16
15.000B	1523	117	124
76 67	58	44	29
15.000F	1528	117	124
77 67	59	45	31
23.200C	830	43	39
37 34	31	25	17
23.200C	1535	71	67
64 58	53	41	28
23.200C	1543	74	70
66 59	53	43	29
23.200B	836	79	91
38 34	30	24	16
23.200B	1506	139	166
66 58	50	39	26
23.200B	1512	136	179
63 55	49	37	26
25.100C	838	43	39
38 34	31	26	16
25.100C	1526	79	73
65 59	53	43	28
25.100C	1531	76	74
68 61	56	45	30
25.100B	836	76	82
30 27	23	19	13
25.100B	1499	138	157
53 48	43	35	24
25.100B	1503	133	149
51 48	42	35	24
25.100F	815	70	76
35 31	27	22	15
25.100F	1490	125	135
61 54	47	35	24
25.100F	1496	123	136
60 53	47	37	26
25.100E	826	82	85
41 37	33	25	18
25.100E	1509	136	150
80 74	62	48	32
25.100E	1515	202	140
77 63	60	46	28
27.000C	821	43	39
37 34	33	26	15
27.000C	1515	75	69
67 63	56	44	28
27.000C	1537	76	70
67 63	56	44	29
27.000B	637	68	70
43 38	34	26	16
27.000B	1509	114	123
74 64	56	48	25
27.000B	1513	305	123
74 64	55	42	29



Dist Transfer
obtained on
all corners
& edges by
placing FWD in
the shown
direction.

SHUNTVAL 4.4 VOLTS 7.07325
STEP 3 "T2"

TA2->156 *6' 8' Lt of Centerline*

Station ~~21.2~~ *21.2*
TEST POINT FOR ALL
Ld.(lbs) 9059 9143 13888 13888
Df1(mil) 5.4 5.5 8.7 8.7
Df2(mil) 3.7 3.6 6.1 6.1
Df3(mil) 2.4 2.3 3.9 4.0
Df4(mil) 1.6 1.5 2.7 2.7
Df5(mil) 1.1 1.1 1.9 1.9
Df6(mil) .9 .9 1.5 1.5
Df7(mil) 4.5 4.3 7.1 7.1
Area(in) 21.4 21.4 21.7 21.8
dsm(kpi) 1679 1759 1693 1693
DSM(kpi) 1378

TA2->100
Station ~~21.2~~ *21.2*
TEST POINT FOR ALL
Ld.(lbs) 18229 18201 23613 23473
Df1(mil) 11.8 11.9 16.3 16.3
Df2(mil) 8.3 8.4 11.7 11.6
Df3(mil) 5.4 5.5 7.6 7.6
Df4(mil) 3.6 3.6 5.1 5.1
Df5(mil) 2.5 2.6 3.5 3.5
Df6(mil) 1.9 2.0 2.6 2.6
Df7(mil) 9.8 9.8 13.6 13.5
Area(in) 21.8 21.9 22.0 22.0
dsm(kpi) 1549 1536 1449 1437
DSM(kpi) 1175

→ Date: OCT 30 1982 Temp 33.6 C
Roadway TEST AREAS 3,3 & 4/MCDIL
Time 14 50

Load Radius [a] = *150mm*
r's=0 12 24 36 48 60 200mm
(a)

Results, printed out in
lbs. & mils for "T2", Test
Area #2.

Input File: TRP-1

Test Area #2: Summary of
FWD tests (test drop only)
 run Oct. 29.

NOTE: A = Cl. 1 *Cracks near plate*
 B = Cl. 2 *Cracks near plate*

Date: OCT 29 1982 Temp: 30 C
 Roadway: TEST AREA #2 (11" AC)
 Load Radius (mm): 150
 Sensor Positions (mm):
 0 200 300 600 900 1200 1500

(in feet)	Station	Pressure	d1	d3
	d3	d4	d5	d7
-0.000A		1503	407	348
382 210		145	192	74
-100.000A		1482	410	309
264 186		128	91	57
-200.000		1480	462	356
302 200		174	93	68
-300.000		1480	444	341
286 189		127	90	68
-400.000		1454	583	427
342 202		25	85	61
-500.000A		1492	457	335
266 156		9	51	49
-600.000A		1484	450	351
296 126		125	90	65
-700.000F		1470	515	420
359 145		161	108	77
-800.000A		1507	350	281
335 164		11	95	64
-900.000		147	345	293
357 176		121	86	67
-1000.000		1507	302	258
222 174		106	75	57
-1100.000A		1483	315	275
239 169		118	68	64
-1200.000A		1496	303	261
225 160		119	86	6
-1300.000		1550	224	224
200 153		118	81	66
-1400.000		1486	317	278
244 183		133	72	72
-1500.000A		1443	471	347
285 186		123	87	68
-1600.000A		1446	475	319
256 153		103	73	55
-1700.000		1430	47	392
277 135		124	6	55
-1800.000		1456	500	343
291 184		119	83	62
-1900.000		1464	349	292
241 164		113	82	61
-2000.000A		1487	360	293
251 151		97	66	50
-2100.000		1497	394	341
293 95		142	101	75
-2200.000		1423	613	486
394 241		149	100	72

k-15' Right of Center → 1' Rd. of C. → 15' Left of Center

New Centerline

Input File: AP#

Test Area #2: All tests
 run Nov. 1.

Date: NOV 1 1982 Temp: 33 C
 Roadway: TEST AREA #2 (11" AC)
 Load Radius (mm): 150
 Sensor Positions (mm):
 0 200 300 610 914 1524 2438

(in feet)	Station	Pressure	d1	d3
	d3	d4	d5	d7
25.000C		829	159	132
114 81		58	34	19
25.000C		1470	295	250
218 154		110	62	35
25.000C		1482	291	244
214 151		108	65	34
75.000C		833	182	154
133 90		63	34	19
75.000C		1488	339	292
250 168		116	61	34
75.000C		1482	333	284
248 165		114	61	37
125.000C		852	202	148
139 93		63	35	20
125.000C		1455	373	294
259 173		119	62	37
125.000C		1453	363	292
254 170		118	62	35
175.000C		817	208	171
145 94		62	32	18
175.000C		1443	378	309
269 178		118	61	35
175.000C		1444	371	307
265 175		116	60	35
225.000C		857	155	137
117 81		56	33	18
225.000C		1468	297	254
223 156		108	59	36
225.000C		1467	286	247
217 150		105	57	29
275.000C		853	173	148
130 92		65	35	20
275.000C		1472	323	277
243 173		122	67	35
275.000C		1467	317	275
273 169		120	66	35
325.000C		815	181	153
135 92		64	35	20
325.000C		1450	333	286
246 173		118	63	35
325.000C		1457	329	282
243 169		117	63	36
375.000C		943	169	143
125 86		54	33	18
375.000C		1477	314	265
235 165		114	61	34

New Centerville

375.000C	1484	310	261
230 161	112	59	33
425.000C	842	180	141
118 79	54	31	19
425.000C	1457	327	255
216 147	101	55	33
425.000C	1450	322	250
213 146	102	55	32
475.000C	853	190	140
123 86	62	35	19
475.000C	1499	354	271
235 162	119	66	34
475.000C	1499	346	271
232 160	119	67	37
525.000C	807	160	142
124 94	71	40	22
525.000C	1495	314	269
235 178	133	73	37
525.000C	1515	308	266
230 176	130	71	38
575.000C	848	160	130
114 82	58	33	18
575.000C	1487	300	245
214 153	108	58	31
575.000C	1487	289	242
213 152	108	59	32
625.000C	847	166	140
119 82	57	32	20
625.000C	1458	307	267
227 157	107	59	35
625.000C	1460	306	274
224 154	107	67	36
675.000C	850	170	147
129 94	66	35	21
675.000C	1500	324	292
248 180	129	68	37
675.000C	1489	313	276
242 175	126	68	38
0.000L	836	308	231
185 118	77	41	24
0.000L	1460	541	419
338 217	144	73	39
0.000L	1465	521	411
332 213	142	74	40
100.000L	844	302	170
144 99	68	36	21
100.000L	1478	497	321
263 183	125	66	35
100.000L	1465	470	317
259 190	123	67	37
200.000L	818	291	238
194 120	76	38	22
200.000L	1404	524	413
347 217	138	70	39
200.000L	1410	498	403
334 205	131	67	35
300.000L	845	294	213
173 109	70	36	21
300.000L	1450	516	371
308 198	127	65	37
300.000L	1446	494	352
299 189	123	63	33
400.000L	814	441	287
221 121	70	35	20
400.000L	1389	732	497
384 213	127	61	35
400.000L	1393	699	476
366 206	126	63	38

18' Left of E

18' Left of E

18' Left of E

500.000L	847	301	245
198 118	74	38	23
500.000L	1433	544	440
362 221	137	65	38
500.000L	1435	527	423
347 209	132	67	37
600.000L	829	324	234
183 103	62	33	20
600.000L	1433	570	417
332 192	117	62	40
600.000L	1430	544	406
320 186	115	62	39
700.000L	850	325	246
206 126	79	40	25
700.000L	1432	567	430
363 225	143	70	40
700.000L	1414	549	414
351 218	142	73	43
0.000R	828	302	236
186 111	74	39	21
0.000R	1440	529	420
335 203	134	69	37
0.000P	1465	514	410
331 200	133	70	40
100.000R	845	374	228
172 95	59	32	19
100.000R	1434	615	378
300 171	106	57	31
100.000R	1440	581	365
290 164	104	57	31
200.000R	839	393	266
222 118	72	37	21
200.000R	1425	649	439
377 204	126	63	35
200.000R	1433	615	423
359 198	124	63	33
300.000R	847	346	266
197 111	67	35	21
300.000R	1442	595	450
342 198	124	64	36
300.000P	1435	568	432
328 190	119	62	35
400.000P	852	243	196
165 100	63	35	22
400.000P	1462	431	355
295 183	118	61	35
400.000R	1461	421	345
287 178	115	61	59
400.000R	1465	422	344
286 177	115	64	36
400.000R	1458	416	347
284 176	116	61	37
500.000R	847	334	251
184 93	52	26	17
500.000R	1443	543	394
298 151	86	42	25
500.000R	1439	522	376
285 146	83	43	25
600.000P	845	341	260
209 128	79	40	22
600.000R	1425	595	462
376 231	147	72	38
600.000R	1430	565	442
361 224	145	75	41
700.000R	830	543	360
290 140	84	40	23
700.000R	1383	869	596
481 257	147	68	40
700.000R	1390	800	560
449 243	144	71	40
1.000r	844	153	136
112 75	50	29	18
1.000r	1515	200	244
202 137	93	50	31
1.000r	1522	275	242
198 135	92	52	32

Input File: #2-500

Test Area #2: All tests
run laterally across runway
at Station # 500 on Nov. 1st

NOTE:

r = right of centerline
l = left of centerline.

Date: NOV 1 1982 Temp: 37 C
Roadway: ACROSS TAXIWAY (T.A.#2)
Load Radius (mm): 150
Sensor Positions (mm):
0 200 305 610 914 1524 2438
(in ft) right (r) or left (l) of centerline
Station Pressure d1 d2
d3 d4 d5 d6 d7

1.000r		849	150	130	
106	72	49	28	19	
1.000r		1511	277	235	
195	133	90	51	32	
1.000r		1512	278	240	
197	134	92	52	32	
4.000l		850	183	152	
127	77	47	25	17	
4.000l		1468	336	277	
236	141	87	45	32	
4.000l		1466	329	270	
231	138	84	45	31	
8.000l		848	235	176	
142	80	48	25	17	
8.000l		1437	430	311	
257	143	86	46	36	
8.000l		1434	416	301	
248	139	82	47	34	
12.000l		850	236	204	
139	70	41	25	18	
12.000l		1437	424	345	
252	127	76	48	35	
12.000l		1436	409	336	
241	120	73	46	34	
16.000l		844	347	232	
162	83	46	27	20	
16.000l		1423	58	377	
276	139	76	47	33	
16.000l		1423	553	363	
264	134	75	47	34	
21.000l		836	434	285	
213	90	47	31	22	
21.000l		1391	691	450	
339	147	77	51	38	
21.000l		1395	643	427	
325	145	76	49	36	
26.000l		813	632	369	
231	84	45	28	23	
26.000l		1301	909	530	
340	131	78	46	39	
26.000l		1385	841	499	
318	127	77	49	40	

31.000l		823	145	312	
224	104	55	31	547	
31.000l		1394	714	510	
360	170	90	55	1738	
31.000l		1396	681	488	
348	167	92	58	1747	
1.000r		862	161	138	
112	75	51	30	20	
1.000r		1498	295	241	
203	135	92	54	34	
1.000r		1488	293	239	
201	133	90	53	35	
4.000r		853	158	120	
108	74	51	31	19	
4.000r		1474	289	230	
201	133	91	54	32	
4.000r		1475	284	229	
198	133	91	54	33	
8.000r		863	204	168	
134	79	48	27	18	
8.000r		1514	377	307	
239	139	84	44	28	
8.000r		1516	369	296	
233	137	83	45	30	
12.000r		857	203	155	
127	72	45	24	16	
12.000r		1454	367	281	
230	131	82	44	29	
12.000r		1449	356	272	
222	126	90	42	28	
16.000r		860	233	166	
133	77	46	25	19	
16.000r		1448	410	286	
234	135	78	43	31	
16.000r		1450	399	281	
228	131	79	45	32	
21.000r		849	335	239	
184	90	50	31	22	
21.000r		1422	544	382	
295	144	84	50	33	
21.000r		1429	525	371	
285	142	84	52	34	
26.000r		857	336	288	
219	110	61	32	23	
26.000r		1426	564	468	
363	183	105	58	42	
26.000r		557	188	160	
121	62	38	22	18	
26.000r		1122	411	323	
261	133	80	45	32	
26.000r		1440	540	438	
344	176	104	59	42	
26.000r		1439	528	430	
338	173	103	58	40	
31.000r		1101	651	429	
328	155	67	44	37	
31.000r		1392	789	507	
393	189	83	58	49	
31.000r		534	260	175	
134	65	33	22	18	
31.000r		1101	565	358	
286	137	66	44	38	
31.000r		832	405	277	
211	103	51	33	31	
31.000r		1400	728	486	
376	180	84	59	53	
31.000r		1401	709	476	
368	179	82	57	35	

Input File: TA3-1

Test Area #3: All tests
run Oct. 29.

NOTE:

A = Cl. 1 Cuckoo new plate

B = Cl. 2 — " —

Date: OCT 29 1982 Temp: 32 C
Roadway: TEST AREA #3 (5.5"AC)
Load Radius (mm): 150
Sensor Positions (mm):
0 200 300 600 900 1200 1500

Station (in ft.)	Pressure d3	d4	d5	d6	d7
50 100		1513	718	644	
533 341	211	132	88		
50 100	1509	672	585		
489 333	195	130	88		
150 100B	851	440	366		
305 176	105	67	47		
150 100B	1134	554	459		
336 225	136	90	63		
150 100B	1476	725	631		
596 284	180	110	81		
150 100B	1476	709	596		
489 296	177	121	87		
250 190	1448	909	703		
550 333	210	131	94		
150 100	1471	823	635		
514 314	205	132	90		
350 100	1528	775	676		
593 372	225	136	83		
350 100	1538	731	633		
549 349	215	136	89		
450 100	1500	654	500		
491 288	168	104	71		
450 100	1510	619	544		
459 278	169	108	76		
550 100B	853	557	425		
345 190	106	65	45		
550 100B	1095	693	530		
431 243	141	90	63		
550 100B	1409	913	705		
599 326	187	119	83		
550 100B	1474	897	653		
557 323	198	122	87		
650 100B	1385	965	802		
597 296	165	108	76		
650 100B	1427	862	722		
553 277	172	118	87		
750 100	1431	899	645		
507 280	176	120	82		
750 100	1494	791	595		
459 263	171	118	84		
750 100	1521	626	544		
472 297	182	121	84		
750 100	1521	567	506		
427 274	173	117	84		
950 100	872	475	384		
305 160	92	59	42		
950 100	1125	569	463		
366 201	120	81	61		
950 100	1504	736	624		
500 271	161	106	75		
950 100	1503	718	584		

4' Rk. of Centerline

15' Rk. of Centerline

2458	260	160	108	79
200	804	987	705	
526 226	99	53	35	
200	1087	1035	745	
557 252	121	73	57	
200	1397	1274	900	
703 321	156	92	67	
200	1383	1202	870	
669 310	155	96	70	
100 200	1385	1289	930	
732 330	156	96	72	
100 200	1387	1061	780	
602 287	153	106	82	
200 200	1389	1263	870	
622 243	110	76	63	
200 200	1392	1043	720	
527 225	122	89	72	
300 200	1397	1484	1050	
797 323	140	81	61	
300 200	1405	1252	890	
681 301	148	92	69	
400 200	820	973	66	
501 198	80	43	30	
400 200	1091	1117	770	
594 253	112	66	48	
400 200	1411	1391	1020	
764 334	151	88	63	
400 200	1415	1343	980	
755 331	154	82	67	
500 200	1370	1577	1120	
811 325	141	80	59	
500 200	1393	1331	950	
701 309	153	97	72	
600 200	1360	1635	1160	
878 379	173	97	58	
500 200	1395	1382	990	
771 356	183	113	82	
700 200	1402	1223	890	
653 304	148	91	68	
700 200	1416	1050	780	
589 283	158	106	82	
800 200	800	741	490	
354 140	73	48	30	
800 200	1055	830	560	
407 182	98	68	55	
600 200	1377	1035	720	
529 241	128	87	68	
800 200	1360	999	680	
518 241	133	94	74	
900 200	1370	1228	830	
585 230	107	72	58	
900 200	1399	1045	700	
510 218	116	83	66	
1000 200	1360	1124	780	
575 239	114	73	57	
1000 200	1360	969	670	
504 228	125	87	68	
0 000A	1413	1305	940	
692 295	141	88	67	
0 000A	1426	1103	790	
605 281	150	90	76	
100 000	1375	1654	1180	
884 329	124	74	63	
100 000	1304	1239	890	
667 273	131	90	76	
200 000	1365	1387	1700	
2706 325	155	92	67	
200 000	1375	1084	810	
585 322	141	93	83	
300 000	1337	800	570	
475 214	104	60	42	
300 000	1105	921	680	
535 251	128	82	58	
300 000	1422	1154	920	
716 328	171	106	73	
300 000	1432	1114	860	
683 318	170	106	77	

12' Left of Centerline

400.000B	1387	1534	1154
878 35	176	96	68
400.000B	1400	1301	972
742 344	170	104	75
500.000B	1389	1604	1062
795 328	148	85	62
500.000B	1406	1282	377
639 282	149	99	74
600.000A	1391	1442	976
754 317	148	92	71
600.000A	1407	1187	845
629 284	150	102	79
700.000A	818	801	555
392 154	76	54	43
700.000A	1070	918	645
467 200	108	77	61
700.000A	1395	1124	815
608 266	142	99	78
700.000A	1389	1077	781
579 259	144	102	83
800.000	1404	1148	852
635 287	170	87	68
800.000	1405	975	697
543 259	132	94	76
900.000	1378	1287	868
650 248	114	74	60
900.000	1392	1076	730
553 229	121	84	68
1000.000	1391	1213	895
646 276	132	84	65
1000.000	1384	990	709
526 241	131	91	73

Input File: AR#3-1

Test Area #3: All tests
run. Nov. 1.

Date: NOV 1 1982 Temp 38 C
Roadway: TEST AREA #3 (5.5"AC)
Load Radius (mm): 150
Sensor Positions (mm):
0 200 305 610 914 1524 2438

Station d3	Pressure d5	d1 d5	d2 d7
25.000C	858	503	384
25.000C	160	92	40
25.000C	1469	811	559
490	266	156	67
25.000C	1472	772	600
468	259	156	71
75.000C	861	378	299
254	158	99	48
75.000C	1506	648	511
429	265	169	79
75.000C	1500	626	499
416	359	160	82
125.000C	845	372	298
251	156	99	45
125.000C	1462	651	519
437	275	173	79
125.000C	1460	626	490
420	263	160	80
175.000C	866	391	323
270	164	99	42
175.000C	1527	695	548
529	291	180	75
175.000C	1522	673	511
527	280	171	79
225.000C	860	413	337
285	176	107	47
225.000C	1492	721	580
503	300	182	77
225.000C	579	230	186
152	93	58	31
225.000C	858	372	289
241	147	93	44
225.000C	1133	501	390
327	202	127	60
225.000C	1493	728	545
462	283	178	81
275.000C	873	344	285
240	151	96	45
275.000C	1143	442	371
305	193	123	60
275.000C	1543	607	516
425	269	172	78
325.000C	864	361	300
260	160	100	46
325.000C	1137	461	378
325	211	136	61
325.000C	1519	628	522
448	289	187	82
375.000C	839	553	419
337	200	118	44
375.000C	1447	952	675
567	333	203	90

375.000C	1447	896	686
543	325	200	86
425.000C	858	366	249
281	131	91	54
425.000C	1504	674	438
371	246	170	100
425.000C	1506	658	439
365	244	171	100
475.000C	851	482	352
280	167	102	45
475.000C	1451	870	637
496	293	182	78
475.000C	1463	828	575
473	287	183	78
525.000C	867	391	332
280	170	102	43
525.000C	1505	699	602
501	303	185	80
525.000C	1513	678	573
484	295	183	84
575.000C	856	462	347
274	151	93	45
575.000C	1478	798	563
471	263	165	79
575.000C	1454	768	581
462	263	167	85
625.000C	834	516	382
296	159	95	14
625.000C	1417	934	645
529	282	174	81
625.000C	1407	1183	611
506	260	177	85
625.000C	832	467	352
271	150	96	48
625.000C	1445	815	582
507	273	172	81
625.000C	1421	815	606
500	273	174	82
675.000C	831	549	390
294	149	86	43
675.000C	1417	930	642
486	257	152	74
675.000C	1423	866	607
460	246	154	80
725.000C	863	363	293
240	147	92	45
725.000C	1513	655	513
442	261	162	81
725.000C	1506	634	462
415	229	160	80
775.000C	846	441	343
251	137	87	44
775.000C	1463	768	567
428	228	151	76
775.000C	1463	732	522
410	220	147	78
825.000C	844	442	354
270	144	81	41
825.000C	1438	722	585
452	248	145	76
825.000C	1454	700	570
434	245	150	78
875.000C	871	362	292
241	150	96	43
875.000C	1503	657	512
431	266	171	79
875.000C	1512	642	487
414	258	168	78
925.000C	862	316	257
216	136	88	44
925.000C	1500	567	460
393	246	159	79
925.000C	1502	544	429
371	236	155	79
975.000C	844	359	303
276	143	93	15

975.000C	1478	428	508
417 254	154	88	45
975.000C	1456	601	484
397 244	160	80	46
0.000R	791	1011	601
467 170	80	38	21
0.000R	1367	1415	958
700 201	139	70	39
0.000R	1377	1302	078
656 276	145	74	44
100.000R	806	847	621
403 151	75	44	20
100.000R	1376	1135	849
606 256	135	76	47
100.000R	1381	1106	792
500 257	143	85	49
200.000R	800	923	629
427 151	75	42	25
200.000R	1364	1200	952
624 246	129	75	46
200.000R	1377	1174	803
504 239	134	81	49
300.000R	809	906	657
169 193	87	38	24
300.000R	1368	1297	927
603 296	145	71	43
300.000R	1366	1201	885
641 207	148	77	77
500.000R	794	1010	715
500 203	94	37	23
500.000R	1364	1404	892
721 295	148	68	40
500.000R	1369	1305	849
565 203	150	75	46
500.000R	813	796	553
303 152	83	45	25
500.000R	1372	1262	929
645 273	147	76	45
500.000R	1373	1240	869
647 275	148	79	45
600.000R	797	1104	802
577 236	108	39	24
600.000R	1361	1483	974
813 352	173	74	44
600.000R	1365	1367	925
726 337	175	33	45
700.000R	806	906	552
429 190	97	46	29
700.000R	1356	1277	848
629 295	159	83	52
700.000R	1369	1169	786
500 203	159	86	49
800.000R	811	740	520
367 157	82	40	26
800.000R	1375	1077	750
545 249	140	75	45
800.000R	1377	988	690
510 230	140	78	48
900.000R	804	933	631
444 182	84	35	24
900.000R	1375	1297	884
519 261	131	64	40
900.000R	1302	1102	708

Input File: AR#3-2

(cont'd) [Vol. 1]
Test Area #3

Date: NOV 1 1983 Temp: 36.5 C
 Roadway: TEST AREA #3 (5.5"AC)
 Load Radius (mm): 150
 Sensor Positions (mm):
 0 200 305 610 914 1524 2438

Station	Pressure	d1	d2
d3	d4	d5	d7
0.000L	800	980	680
400 183	89	40	22
0.000L	1370	1310	887
672 274	140	74	43
0.000L	1379	1186	826
616 258	141	74	44
100.000L	706	1195	779
513 169	72	42	29
100.000L	1370	1445	1014
600 235	112	74	50
100.000L	1381	1284	945
620 229	117	78	49
200.000L	815	880	587
390 143	70	40	26
200.000L	1396	1234	822
561 226	116	66	41
200.000L	1412	1185	799
548 256	233	66	39
300.000L	810	803	573
415 150	73	40	25
300.000L	1436	1179	893
1506 253	125	64	36
300.000L	1446	1122	815
639 258	137	72	48
400.000L	794	1047	720
500 189	78	30	21
400.000L	1367	1479	990
738 302	139	61	39
400.000L	1372	1377	924
701 302	153	72	46
500.000L	794	1000	656
436 151	65	32	23
500.000L	1376	1350	932
628 244	122	59	41
500.000L	1380	1243	1400
595 240	137	74	48
600.000L	798	914	614
412 144	67	36	25
600.000L	1374	1280	670
616 244	127	70	44
600.000L	1373	1192	790
583 240	139	80	48
700.000L	796	831	564
390 146	66	35	24
700.000L	1379	1151	782
561 237	125	68	44
700.000L	1374	1076	747
541 240	135	77	48
800.000L	704	796	556
309 146	67	35	25
800.000L	1374	1106	809
566 234	122	66	45
900.000L	1379	1072	862
537 234	130	76	49
900.000L	800	792	547
356 127	58	32	23
900.000L	1386	1061	766
502 201	104	59	40
900.000L	1307	981	708
405 205	113	66	42
1000.000L	819	653	456
334 126	58	33	21
1000.000L	1380	944	659
496 209	110	62	40
1000.000L	1390	880	629
474 211	121	71	45

6-1

I.3 0 + 62
10.5' Lt. +
Centerville.

Central

9

Ld. (lbs)	7997	8154	12914	12942
Df1(m1)	22.1	18.9	23.2	18.0
Df2(m1)	10.1	8.8	14.3	10.8
Df3(m1)	3.6	3.3	5.6	5.6
Df4(m1)	1.4	1.6	2.7	2.8
Df5(m1)	.9	1.1	1.3	1.9
Df6(m1)	.9	.9	1.6	1.7
Df7(m1)	14.7	12.6	19.9	19.1
Area(ln)	13.8	14.2	14.7	14.9
dm(kp)	362	431	443	62
DSM(kp)	524			

Ld ₁ (lbs)	17198	17237	22181	22042
Df1 (m110)	35.9	35.2	45.0	43.9
Df2 (m110)	18.1	18.0	23.9	23.4
Df3 (m110)	7.4	7.5	9.0	9.8
Df4 (m110)	3.5	3.8	4	4.9
Df5 (m110)	2.6	2.6	3.2	3.4
Df6 (m110)	3.1	2.2	3.7	2.8
Df7 (m110)	25.1	24.7	32.7	31.4
Area (m110)	15.1	15.3	15.6	15.7
dsm (k110)	479	490	483	502
DSM (k110)	547			

```

Pres cnt: t3; temp=34.5 L 00230,1982.

```

Results, printed out in lbs. & mils
for "T3", Test Area #3.

$$d = 150 \text{ mm } (5.91")$$

$r's = 0'', 12'', 24'', 36'', 48'', 60'' \text{ \& } 100mm$

DF1 DF2 DF3 DF4 DF5 DF6 DF7

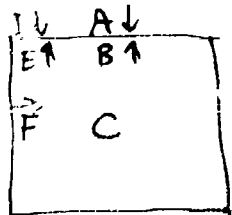
→
 Approx. Sta. 50 D →
 Approx. Sta. 50 B →
 Approx. Sta. 50 A →

50 400C	845	140	125
117 107	83	53	29
50 400C	1105	184	166
156 131	109	73	35
50 400C	1452	240	212
201 171	143	94	48
50 400C	1453	239	211
300 170	141	94	48
50 400B	829	195	205
118 99	80	53	30
50 400B	1085	245	255
153 128	104	63	40
50 400B	1469	325	338
201 166	136	87	50
50 400B	1471	321	340
199 165	134	86	50
50 400E	843	224	244
119 96	78	50	31
50 400E	1094	282	304
149 120	96	62	38
50 400E	1453	370	401
195 157	126	91	51
50 400E	1458	365	399
189 152	122	78	50
50 200C	831	202	16
141 111	84	54	32
50 200C	1105	267	221
187 146	111	72	42
50 200C	1503	351	298
249 196	145	93	55
50 200C	1508	349	298
245 190	144	93	52
50 200B	824	169	170
136 107	83	51	28
50 200B	1099	217	219
177 139	102	64	38
50 200B	1456	290	293
235 185	143	85	50
50 200B	1456	283	288
233 182	141	84	49
20 100C	858	145	147
132 105	84	51	27
20 100C	1129	310	201
180 143	114	72	40
20 100C	1470	406	260
238 191	151	84	50
20 100C	1469	406	269
237 189	150	94	51
20 100E	839	239	243
143 110	84	53	28
20 100E	1110	304	304
197 149	115	68	36
20 100E	1440	402	395
269 198	143	91	47
20 100B	1442	405	397
265 198	149	89	48
20 300C	842	158	1
129 109	88	58	29
20 300C	1115	207	182
170 144	112	77	39
20 300C	1468	279	236
226 191	155	99	50
20 300C	1464	272	235
225 190	154	99	51
20 300B	849	188	197
120 99	79	52	31

← Approx. Sta. 200 C
 New speller sheets in H.C.

At q. define the
 zone

20 300B	1112	245	260
158 129	105	69	39
20 300B	1469	326	332
209 173	139	87	51
20 300B	1465	327	339
204 168	136	86	50
20 300C	830	179	170
150 125	95	61	32
20 300C	1087	232	215
194 159	126	78	39
20 300C	1440	312	280
258 212	169	104	51
20 300C	1436	307	283
254 209	165	101	51
20 300C	841	169	160
143 120	94	59	31
20 300C	1092	228	213
191 158	125	77	39
20 300C	1448	299	287
254 209	166	102	50
20 300C	1439	302	277
252 208	165	101	49
20 300C	839	174	162
143 9	95	59	31
20 300C	1093	230	214
191 159	125	77	39
20 300C	1439	301	289
251 208	164	100	50
20 300C	1435	307	283
253 206	166	104	51
20 300C	870	154	144
136 113	93	60	31
20 300C	1157	203	192
179 147	121	79	41
20 300C	1575	268	247
238 198	161	105	52
20 300C	1528	270	253
237 197	161	103	52
20 300C	866	156	182
171 142	112	66	32
20 300C	1131	251	233
216 177	140	84	41
20 300C	1467	331	304
285 234	196	110	51
20 300C	1456	330	306
284 234	125	111	54
20 300C	860	200	
153 120	92	55	
20 300C	1113	2	
197 149	114	72	
20 300C	1457		
259 197	152		
20 300C	1403		
159 197	152	90	



↑ ↓ =
 Direction
 of Sensor

Input File: TA5-1

Test Area #5: AU tests

run, morning & evening of
Oct. 29, 1982.

[Control Test] = C

Date: OCT 29 1982 Temp: 26.2 C
Roadway: TEST AREA #5 (10.5" PCC)
Load Radius (mm): 150
Sensor Positions (mm):

0 200 300 600 1200 1800 2400

Station	Pressure	d1	d2
d3 d4 d5 d6 d7			
E1			
5 0100	1510	232	220
200 103	135	101	44
5 0100	1517	234	216
200 102	133	100	
8 0200	1529	234	226
H2			
215 192	142	82	
5 0200	1525	235	227
217 193	142	90	44
12 0300	1540	130	123
116 101	71	42	21
12 0300	1142		162
156 135	95	6	30
L3			
1 0300	1538	174	233
210 131	127	88	40
12 0300	1535	233	233
210 131	126	87	41
7 0400	1527	259	256
238 202	172	73	52
3 0400	1521	267	252
C4			
237 200	131	78	51
3 0400	1523	267	253
239 201	134	80	52
G5			
7 0500	1515	161	260
239 207	143	88	59
7 0500	1504	201	250
236 205	141	88	58
11 0600	1506	241	234
221 190	129	81	50
K6			
11 0600	1508	240	232
221 189	129	91	52
11 0700	1524	210	201
N7			
11 0700	117	74	47
127 163	1527	207	200
6 0800	111	73	47
F8			
6 0800	1509	248	45
231 202	1514	250	
J9			
231 203	141	87	57
10 0900	1545	175	204
11 0900	117	74	47
10 0900	117	74	47
59 110	1527	207	200
10 0900	1422	173	205
312 110	127	82	50
10 0900	1422	173	205
214 106	117	74	47
N10			
14 1000	1507	209	204
139 105	116	75	50
14 1000	1507	207	201
139 105	116	75	50
A11			
1 1100	1522	158	206
239 212	151	96	50
1 1100	1514	255	151
239 213	147	97	61
1 1200	1424	240	271
214 140	131	82	52

E12	5 1200	1426	236	230
	215 189	130	82	50
	5 1300	1440	152	147
I13	140 170	72	47	25
	5 1300	1128	209	196
	188 161	106	64	37
	9 1300	1451	274	257
	251 215	143	5	50
	5 1300	1500	178	257
	252 218	145	86	54
M14	13 1400	1499	240	275
	221 197	141	1	66
	13 1400	1487	242	273
	219 195	140	96	66
	5 1500	1524	134	128
E15	122 176	74	47	25
	5 1500	1114	179	170
	163 142	99	62	40
	5 15 15	1521	238	
	212 185	127	81	
	5 1500	1513	275	
	213 184	128	91	50
I16	9 1600	1509	201	194
	182 160	113	75	50
	5 1600	1513	199	193
	179 158	112	72	48
	13 1700	1512	220	217
M17	203 176	124	73	50
	13 1700	1506	220	215

Input File: TA5-2

NOTE:

See below for
location of tests on
each slab.

[Dr. F. Not run w Joint
Efficiency]

Date: OCT 29 1982 Temp: 26.2 C
Roadway: TEST AREA #5 10" PCC
Load Radius (mm): 150
Sensor Positions (mm):

Station	Pressure	d1	d2
d3 d4 d5 d6 d7			
E1			
5 0100	1464	437	462
13 110	94	374	347
5 0100	1460	417	462
130 114	97	354	325
5 0100	1465	448	391
356 279	214	507	115
5 0100	1454	426	367
334 261	198	473	129
5 0100	1468	229	230
215 189	161	223	213
5 0100	1497	214	214
204 173	143	207	200
5 0100	1455	658	702
113 99	88	572	528
5 0100	1452	647	714
118 105	93	650	519
5 0100	1442	745	616
550 436	372	870	151
5 0100	1430	691	603
556 436	326	780	152

Input File: TA5-2b

Date: OCT 29 1982 Temp: 28 C
Roadway: TEST AREA #5
Load Radius (mm): 150
Sensor Positions (mm): ~~200~~ ~~300~~ ~~600~~ ~~900~~ ~~1200~~ ~~1500~~

H2

L3

C4

G5

K6

Station	Pressure	d1	d2
d3	d4	d5	d7
5 010F		1475	384 390
383 352		312 374	364
5 010F		1477	374 379
366 339		383 359	379
8 020A		1451	481 550
129 110		95 414	381
8 020A		1463	468 534
132 113		97 395	366
8 020B		1487	461 482
365 287		218 529	128
8 020B		1467	435 368
348 269		204 499	137
12 030D		852 375	424
81 71		58 324	304
12 030D		1123 458	504
128 111		98 389	367
12 030D		1449 546	591
198 168		139 471	454
12 030D		1442 540	590
199 167		137 464	429
12 030E		848 394	352
324 262		203 451	131
12 030E		1113 462	406
378 305		238 553	204
12 030E		1443 543	484
451 365		282 617	283
12 030E		1439 536	483
448 361		279 608	288
12 030F		846 195	192
83 168		149 189	193
12 030F		1117 341	248
226 204		192 234	227
12 030F		1494 705	703
285 253		229 295	297
12 030F		1492 303	301
282 257		227 291	293
3 040A		1462 547	635
126 189		92 462	428
3 040A		1473 526	616
131 112		95 445	482
3 040B		1451 538	465
418 318		237 608	136
3 040B		1470 516	442
396 299		223 588	142
7 050D		1427 988	1129
182 156		138 918	852
7 050D		1425 978	2288
188 152		138 918	821
7 050E		1434 745	665
627 587		386 848	277
7 050E		1431 717	623
598 502		367 803	298
7 050F		1473 511	426
418 388		323 414	405
7 050F		1468 512	405
395 359		314 397	387
11 060A		1485 396	439
176 145		117 339	314
11 060A		1489 385	425
183 151		22 326	394
11 060B		1461 397	341
217 246		124 172	205
11 060C		1462 377	345

N7

F8

J9

N0

A11

296 272	177 439	215
11 060C	1512	238
209 184	153	217
11 060C	1508	216
195 159	143	202
14 070D	1444	569
213 177	145	586
14 070D	1439	563
214 177	145	494
14 070E	442	633
538 426	333	786
14 070E	1445	617
528 411	321	825
14 070F	1504	332
324 303	274	324
14 070F	1494	324
312 299	260	312
6 080D	1437	821
168 137	115	768
6 080D	1436	800
158 136	115	729
6 080E	1442	766
661 528	428	886
6 080E	1439	728
629 506	398	836
6 080F	1474	433
416 379	379	422
6 080F	1474	416
392 356	315	401
10 090A	832	238
118 96	77	207
10 090A	1188	297
167 175	107	255
10 090A	1458	379
233 186	148	328
10 090A	1468	385
234 187	149	326
10 090B	823	261
288 163	126	295
10 090B	1120	321
257 201	155	360
10 090B	1454	406
237 258	201	460
10 090B	1468	403
234 255	197	453
10 090C	853	125
114 101	87	118
10 090C	1123	161
145 128	108	152
10 090C	15 4	214
196 171	144	203
10 090C	1492	210
192 168	142	201
14 100D	1452	667
248 203	165	574
14 100D	1449	616
247 209	178	603
14 100E	1458	698
577 465	378	781
14 100E	1446	671
571 452	355	768
14 100F	1487	315
384 288	258	382
14 100F	1495	383
288 265	236	288
1 110A	1481	428
243 209	168	466
1 110A	1474	486
243 198	168	359
1 110B	1477	448
368 297	233	584
1 110B	1475	425
349 278	219	478
5 120D	1443	671

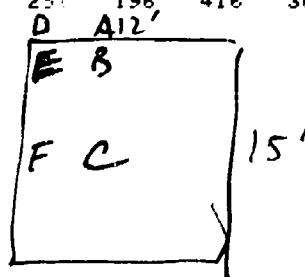
C 12

187	159	136	596	542
5.1200		1438	666	771
179	152	129	601	536
5.120E		1445	703	613
503	430	352	838	195
5.120E		1432	690	597
575	461	347	798	197
5.120E		1442	413	395
384	345	304	392	379
5.120E		1445	37	379
765	327	285	374	362
9.130A		849	268	299
170	133	104	233	216
9.130A		1125	329	365
241	188	144	285	266
9.130A		1455	414	453
323	246	190	358	335
9.130A		1454	410	452
318	249	190	356	333
9.130B		832	310	267
243	195	137	354	87
9.130B		1461	494	426
386	296	221	596	211
9.130B		1480	478	415
375	287	212	541	214
9.130C		849	146	139
171	114	94	137	132
9.130C		1478	241	237
221	190	156	236	226
9.130C		1470	233	231
215	184	152	231	217
9.130D		832	349	392
229	187	149	314	290
9.130D		1448	525	575
425	336	262	483	440
9.130D		1452	525	574
427	336	264	471	438
9.130E		834	408	360
335	267	203	404	110
9.130E		1450	591	517
489	393	304	685	253
9.130E		1445	584	473
486	389	304	655	255
9.130F		1496	313	313
295	263	230	312	303
9.130F		1502	305	302
285	254	220	301	293
13.140A		1475	434	507
318	256	197	379	353
13.140A		1464	420	474
330	255	197	366	336
13.140B		1461	397	351
326	261	205	434	375
13.140B		1477	382	337
314	251	196	416	363

I 13

M 14

E 15, I 16 & M 17
from Nov. 1.



TEST DATA FROM DRES CONSULTANTS, INC.
Data Collected with Dynatest Model 8000
Falling Weight Deflectometer

Input File: AR#5-1

Test Area #5: All tests

run, morning of Nov. 1.

NOTE: See direction of

Sensors & location of
test points on Slabs below!

Date: NOV 1 1982 Temp: 22.5 C
Roadway: TEST AREA #5 [10 5" PCC]
Load Radius (mm): 150
Sensor Positions (mm):

0 200 305 610 914 1524 2438

Slab	Station	Pressure	d1	d2
	d4	d5	d6	d7
5.010A	1461	501	611	
121	105	88	62	44
5.010A	1461	476	531	
21	107	92	64	38
5.010C	1521	227	224	
208	181	152	105	67
5.010C	1518	219	212	
201	174	146	101	66
5.010B	1451	479	702	
117	99	86	68	37
5.010B	1451	467	536	
122	105	90	63	41
5.010D	1425	773	853	
131	113	95	68	45
5.010D	1434	758	1074	
172	114	97	71	45
5.010E	1431	783	1018	
122	102	71	42	
5.010E	1431	777	846	
147	124	107	74	44
5.010F	1460	440	514	
299	230	173	103	37
5.010F	1474	436	469	
291	224	171	102	40
5.150F	842	256	294	
74	61	50	34	25
5.150F	1153	309	349	
5.150F	103	82	52	37
5.150F	1547	380	473	
182	148	119	74	40
5.150F	1541	367	445	
184	151	120	79	40
5.150A	855	249	294	
93	61	41	34	25
5.150A	1129	304	349	
141	115	92	61	34
5.150A	1479	373	420	
200	160	127	78	44
5.150A	1481	367	414	
195	157	124	77	43
5.150C	852	120	115	
109	93	79	55	34
5.150C	1138	161	152	
146	124	104	72	45
5.150C	1504	211	205	
193	165	138	92	59
5.150C	1507	212	202	
190	163	136	91	58
5.150B	843	220	247	
96	80	64	42	26
5.150B	1124	271	298	
153	122	97	61	35
5.150B	1473	334	374	
251	173	136	83	46
5.150B	1476	329	364	

Slab

EL
(repeat!)

EL
(cont'd)
From
Oct. 21

299	173	138	83	45
5.150D	835	484	393	
222	157	125	80	36
5.150D	1111	463	502	
288	212	168	107	50
5.150D	1451	555	1433	
403	283	220	141	63
5.150D	1442	552	1081	
396	282	223	139	64
5.150D	836	398	440	
198	160	129	80	37
5.150D	1108	468	496	
267	211	185	107	51
5.150D	1442	543	584	
357	273	223	139	61
5.150D	1438	548	601	
359	274	222	137	61
5.150E	838	321	34	
176	143	111	68	30
5.150E	1154	382	4	
244	194	155	97	47
5.150E	1523	461	508	
345	261	204	127	56
5.150E	1522	459	483	
340	269	205	133	58
5.160A	850	197	223	
112	87	69	42	23
5.160A	1497	308	339	
271	174	136	81	43
5.160A	1496	306	332	
237	172	134	81	44
5.160C	848	102	9	
92	81	67	47	28
5.160C	1506	185	179	
168	143	121	84	51
5.160C	1506	185	176	
169	144	121	84	51
5.160B	847	202	226	
105	84	67	42	25
5.160B	1491	315	343	
217	168	131	79	43
5.160B	1495	309	337	
216	167	130	79	45
13.170C	844	113	108	
103	80	74	53	34
13.170C	1497	206	190	
103	156	130	87	56
13.170C	1504	201	191	
182	156	130	86	56
13.170E	844	336	297	
172	136	115	63	30
13.170E	1489	416	436	
311	250	198	116	54
13.170E	1481	420	437	
318	247	194	116	55
13.170D	848	286	313	
136	109	86	53	28
13.170D	1472	437	462	
292	224	177	107	51
13.170D	1481	436	461	
297	227	180	110	54
13.170F	832	176	236	
144	109	85	50	25
13.170F	1529	291	318	
270	200	153	92	44
13.170F	1533	289	311	
259	200	152	89	43
2.030A	847	251	285	
64	55	47	75	22
2.030A	1481	399	443	
140	115	93	60	36
2.030A	1496	399	434	
141	115	96	60	37
2.030B	842	278	236	
215	160	118	67	27
2.030B	1466	469	402	
364	270	200	110	47
2.030B	1476	462	392	

I 16
(cont'd)
Oct. 29

M 17
(cont'd)
From
Oct. 29

B 3
(cont'd)
From
Oct. 29

J2

355	262	195	110	45
2 030C	851	128	121	
117	98	82	54	28
2 030C	1496	225	216	
206	174	145	91	53
2 030C	1499	225	213	
203	172	142	90	50
2 030b	847	247	283	
66	56	48	35	21
2 030b	1478	419	476	
113	97	84	59	38
2 030b	1486	418	477	
118	100	86	61	39
10 020A	826	275	310	
77	65	55	39	24
10 020A	1459	433	492	
160	132	107	69	39
10 020A	1466	435	493	
156	130	106	71	40
10 020C	841	128	122	
118	101	85	56	31
10 020C	1510	229	219	
209	181	151	96	54
10 020C	1517	229	220	
209	181	152	97	55
10 020B	847	257	290	
75	63	53	35	23
10 020B	1489	402	448	
193	157	125	78	43
10 020B	1483	394	445	
194	158	126	79	45
10 020F	825	282	321	
69	59	50	36	22
10 020F	1470	436	523	
173	141	112	71	31
10 020F	1485	430	486	
172	142	113	73	35
14 040C	849	239	271	
68	58	49	35	20
14 040C	1480	393	443	
73	115	94	62	37
10 040C	1486	384	432	
74	115	95	64	38
10 040C	847	252	289	
75	56	47	34	19
10 040C	1476	429	490	
76	102	86	61	35
10 040C	1474	419	479	
77	107	90	67	37

Input File: AP#5-2

Date: NOV 1 1985 Temp: 28.5
 Radius: TEST HREA #5 [11.5" PCCC]
 Radius (mm): 150
 Color Positions (mm):
 0 200 205 610 1524 2438

F5

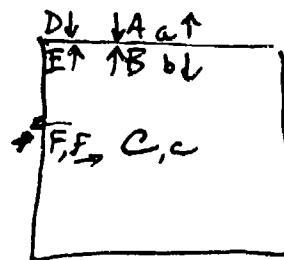
Station	Pressure	d1	d2
d3	d4	d5	d6
6 050C	840	142	132
127	108	89	58
6 050C	1496	240	230
224	191	158	101
6 050C	1500	247	238
224	191	157	101
6 050F	827	262	301
82	71	59	41
6 050F	1471	458	510
147	125	105	72
6 050F	1467	441	499
147	119	106	73
1 070C	846	148	138
172	115	93	59
1 070C	1500	245	252
202	102	108	51
1 070C	1505	260	247
200	167	107	52
1 070F	848	228	253
101	84	69	46
1 070F	1485	365	401
234	108	151	93
1 070F	1472	357	390

A7

J8

330	186	149	93	43
10 030C	810	121	124	
118	103	84	54	25
10 030C	1495	229	222	
211	182	151	96	47
10 030C	1515	231	226	
212	183	153	96	49
10 030C	840	227	250	
100	81	66	41	24
10 030B	1496	363	399	
224	177	152	83	45
10 030B	1498	353	389	
217	170	155	82	45
7 110A	822	249	283	
77	67	55	38	23
7 110A	1469	429	481	
135	105	95	64	37
7 110A	1484	421	471	
139	105	99	68	37
7 110A	832	266	303	
217	183	125	73	31
7 110A	1479	430	377	
241	263	201	116	46
7 110B	1488	420	371	
274	259	198	117	48
7 110C	821	128	121	
117	102	86	57	28
7 110C	1487	371	224	
210	182	154	103	55
7 110C	1504	231	223	
211	183	155	103	56
7 110C	838	257	289	
7 110C	56	40	23	
7 110C	1470	435	480	
151	125	103	67	39
7 110C	1474	437	498	
153	129	104	69	40
7 110C	824	237	206	
150	151	118	69	27
7 110C	1472	410	364	
314	262	206	121	41
7 110C	1486	410	356	
313	256	203	123	41
7 110F	842	219	248	
30	70	57	39	20
7 110F	1488	399	451	
135	117	99	70	38
7 110F	1497	399	454	
135	116	99	71	38
7 110E	629	442	492	
141	117	97	61	31
7 110E	1448	698	713	
402	314	246	148	67
7 110E	1434	690	708	
410	315	245	147	67
12 120C	838	130	122	
119	103	88	59	27
12 120C	1498	232	220	
212	194	155	103	52
12 120C	1496	231	220	
213	194	155	105	52
12 120F	838	254	288	
6	57	49	37	21
12 120F	1478	410	455	
166	135	109	73	35
12 120F	1482	404	449	
164	135	109	75	37

L12



Interior Slab FWD Deflection Results from
Apron 1-A (10-1/2 in. PCC)

Station	D1*	D2	D3	D4	Area	Wt (1bf)
015I	8.1**	7.6	6.4	5.4	30.8	25106
K15I	8.5	7.7	6.6	5.5	30.0	23764
G15I	8.9	8.1	6.9	5.8	30.3	23672
C15I	8.8	8.0	6.9	5.7	30.2	24042
L11I	8.2	7.5	6.5	5.4	30.5	23913
H11I	9.5	8.8	7.6	6.5	30.8	23871
D11I	9.6	8.9	7.7	6.4	30.9	23831
M7I	8.9	8.0	6.9	5.7	30.0	23902
I7I	9.0	8.5	7.3	6.2	31.1	23669
F7I	9.8	9.1	7.8	6.7	30.9	23781
N3I	8.1	7.5	6.2	5.2	30.2	23778
J3I	8.9	8.3	7.1	5.9	30.7	23812
F3I	9.1	8.2	7.1	6.0	30.2	24092
B3I	8.7	8.1	6.9	5.7	30.5	23851
Ave.	8.864	8.164	6.993	5.864	30.507	23935

*D1 = Def. in Center of Plate

D2, D3, D4 = Def. 12, 36, 48 ins. from plate

**Deflection ins. x 10⁻³

Slab Edge (15 ft. side) FWD Deflection Results
from Apron 1-A (10-1/2 in. PCC)

Slab	Load	D1	D2	LT*	LT adj.**
015E1	23249	15.8	6.7	42	46
K15E1	23588	15.7	7.3	47	51
G15E1	23204	16.0	7.2	45	49
C15E1	24445	12.5	8.8	70	76
L11E1	23557	14.6	8.7	59	64
H11E1	23507	18.3	5.3	29	31
D11E1	23840	15.2	8.4	56	61
M7E1	23666	12.0	10.1	83	90
I7E1	24081	13.1	11.0	84	91
F7E1	23560	15.7	12.1	77	84
N3E1	23475	13.8	8.7	63	68
J3E1	23688	14.8	10.5	71	77
F3E1	23731	13.9	11.5	83	90
E3E1	23353	16.7	7.8	47	51
Ave.		14.864	8.864	61	66

*LT = D2/D1

**LT x 1.0857 (Adjustment for slab bending 8.864/8.164)

Slab Edge (12.5 ft. side) FWD Deflection Results
from Apron 1-A

Slab	Load	D1	D2	LT	LT adj.*
015E2	23663	14.5	6.7	46	50
K15E2	23579	14.1	8.6	61	66
G15E2	23428	16.0	7.8	49	53
C15E2	23495	13.8	8.3	60	65
L11E2	23314	15.4	6.9	45	49
H11E2	23537	18.6	7.8	42	46
D11E2	23406	19.6	5.2	26	28
M7E2	23378	18.4	4.2	23	25
I7E2	23277	18.7	7.3	39	42
F7E2	22938	21.0	6.1	29	31
N3E2	23397	15.9	4.5	28	30
J3E2	23268	17.5	6.5	37	40
F3E2	23562	17.5	6.4	37	40
B3E2	23271	19.9	5.1	26	28
Ave.		17.21	6.53	39	42

* LT x 8.864/8.164

Slab Corner FWD Deflection Results from
Apron 1-A

Slab	Load	D1	D2	LT	LT adj.
O15C	22584	28.2	16.5	58	63
K15C	22868	22.6	15.4	68	74
G15C	23221	23.9	14.3	60	65
C15C	23557	18.3	14.2	77	84
L11C	23336	18.9	11.1	59	64
H11C	23008	26.8	17.4	65	71
D11C	23179	25.3	4.8	19	21
M7C	22896	22.7	4.9	21	23
I7C	23078	22.1	9.1	41	45
F7C	22961	26.9	5.5	21	23
N3C	22840	27.5	6.9	25	27
J3C	22924	25.8	9.5	37	40
F3C	23307	26.6	10.1	38	41
B3C	22935	28.9	5.3	18	20
Ave.		24.61	10.36	43	47

Interior Slab FWD Deflection Results for
Apron 1-A-1 (AC/PCC)

Slab	Load	D1	D2	D3	D4	Area
A1	23179	8.5	7.1	6.0	5.0	27.9
A2	23260	8.9	7.5	6.2	5.2	28.0
D1	23627	9.2	7.5	6.4	5.3	27.5
D2	23176	10.6	9.4	8.0	6.6	29.4
C1	23137	12.0	10.0	8.3	6.8	27.7
C2	23316	9.0	7.9	6.9	5.8	29.6
Ave.	23282	9.7	8.2	7.0	5.8	28.35

Longitudinal Edge Joint FWD Deflection Results
for Apron 1-A-1 (AC/PCC)

Slab	Load	D1	D2	LT	LT adj.*
A1E1	23039	12.9	9.4	73	86
A2E1	23159	11.3	8.9	79	93
D1E1	23829	14.9	7.8	53	63
D2E1	23482	17.6	8.2	47	56
C1E1	23501	17.1	9.3	54	64
C2E1	23403	15.1	10.2	67	79
Ave.		14.8	9.0	62	73

* LT x 9.7/8.2

Transverse Edge Joint FWD Deflection Results
for Apron 1-A-1 (AC/PCC)

Slab	Load	D1	D2	LT	LT adj.*
A1E2	23078	11.6	8.5	74	88
A2E2	22980	13.5	6.7	50	59
D1E2	23454	13.0	7.1	54	64
D2E2	23039	10.2	9.2	90	100
C1E2	23198	10.4	9.0	87	100
C2E2	23073	14.3	8.9	62	73
Ave.		12.2	8.2	70	81

* LT x 9.7/8.2

Corner FWD Deflection Results for Apron 1-A-1
(AC/PCC)

Slab	Load	D1	D2	LT	LT adj.*
A1C	23498	14.8	11.1	75	89
A2C	24207	13.5	8.0	59	70
D1C	22882	17.3	8.0	46	54
D2C	23002	16.0	15.0	94	100
C1C	23739	12.1	10.5	86	100
C2C	22857	21.1	12.4	59	70
Ave.		15.8	10.8	70	81

* LT x 9.7/8.2

FWD Deflection Taken at Random Cracks in AC for
Apron 1-A-1 (AC/PCC)

Slab	Load	D1	D2	LT	LT adj.*
C2E3	23159	10.7	9.3	87	100
C2E4	23411	9.6	9.0	93	100
D1E3	23792	9.6	8.5	88	100
D1E4	23159	9.8	8.5	87	100
A1E3	23935	10.0	8.3	83	98
A1E4	23206	9.1	7.6	84	99
A2E3	23210	9.2	8.1	88	100
A2E4	23030	10.4	8.4	80	95
Ave.		9.8	8.5	86	99

* LT x 9.7/8.2

Slab Interior IWB Deflection Results for Taxiway 33
(FCC)

Slab	Load	D1	D2	D3	D4	Avg
675B1	25114	3.1	2.8	2.6	2.4	31.0
690A1	24596	2.8	2.5	2.3	2.2	31.6
525B1	24467	3.3	3.0	2.8	2.6	32.1
450C1	24092	3.5	3.3	3.0	2.7	32.0
375C1	24145	3.1	2.7	2.4	2.2	30.1
305B1	24006	2.9	2.6	2.5	2.3	31.6
300B1	24280	2.8	2.5	2.3	2.2	31.8
275C1	24210	2.8	2.6	2.4	2.2	31.9
150A1	24094	2.8	2.5	2.3	2.1	31.8
75B1	24270	3.1	2.8	2.6	2.3	30.9
Avg.	24446	3.02	2.73	2.61	2.32	31.45

Longitudinal Joint FWD Deflection Results for
Taxiway 33 (PCC)

Slab	Load	D1	D2	LT	LT adj.*
675BE1	24170	4.9	3.0	61	67
600AE1	24655	5.2	2.3	44	49
525BE1	24562	4.7	3.5	73	81
450CE1	24299	7.8	2.5	33	36
375AE1	24047	6.7	1.9	28	31
300BE1	24350	4.5	3.2	71	79
300BE1	24478	4.8	3.9	81	90
225CE1	24148	7.9	2.1	27	30
150AE1	24056	6.6	2.5	37	41
75BE1	24591	5.3	4.0	75	83
<hr/>					
Ave.	FWD Plate on Outer Slab \bar{A}			36	40
	FWD Plate on Inner Slab \bar{B}			72	80
	FWD Plate on Outer Slab C			30	33 (critical)

* LT x 3.02/2.73

Transverse Joint FWD Deflection Results for
Taxiway 33 (PCC)

Slab	Load	D1	D2	LT	LT adj.*
675BE2	25223	6.1	2.0	33	36
600AE2	24591	6.5	2.3	35	39
525BE2	24330	5.8	1.9	33	36
450CE2	24546	4.1	3.5	87	96
375AE2	23924	5.2	3.2	62	69
300BE2	24170	4.7	2.8	59	65
300BE2	23857	6.1	2.3	38	42
225CE2	24050	6.4	3.5	56	62
150AE2	24403	5.7	3.9	67	74
75BE2	24187	8.7	1.8	21	23
<hr/>					
Ave.	Plate on Outer Slab A	55	61		
	Plate on Inner Slab B	37	40		
	Plate on Outer Slab C	72	79		

* LT x 3.02/2.73

Slab Corner FWD Deflection Results for Taxiway 33 (PCC)

Slab	Load	D1	D2	LT	LT adj. *
675BC	24125	8.2	4.0	48	53
600AC	25145	10.4	3.4	33	36
525BC	24039	10.0	4.4	44	49
450CC	24582	7.2	6.2	87	96
375AC	23154	9.4	4.1	43	48
300BC	23442	10.9	2.6	24	27
300BC	23336	14.3	2.0	14	15
225CC	24064	14.7	6.0	41	45
150AC	24683	10.4	8.7	84	93
75BC	23538	20.9	1.9	9	10
Ave.	Plate on Outer Slab A	53	59		
	Plate on Inner Slab B	28	31		
	Plate on Outer Slab C	64	71		

* LT x 3.02/2.73

FWD Deflections for Taxiway 3B

Position	Load	D ₁	D ₂	D ₃	D ₄	D ₅	D ₆	Area
Centerline								
Sta. 50	25092	11.8*	8.9	6.3	4.5	3.3	2.4	23.8
150	23762	12.4	9.5	6.6	4.5	3.3	2.5	23.7
250	23694	11.0	8.2	5.7	3.9	2.9	2.2	23.3
350	24198	11.5	8.5	6.2	4.4	3.1	2.4	23.7
450	24162	11.8	8.9	6.4	4.5	3.3	2.5	23.9
550	24372	9.9	7.8	5.7	4.3	3.2	2.4	24.9
650	23739	12.2	9.4	6.9	5.0	3.7	2.8	29.5
Averages	24146	11.61						23.97
8-10' Right								
Sta. 100	23717	14.1	9.9	6.1	3.9	2.8	2.1	21.3
300	23146	18.2	12.2	7.6	5.0	3.4	2.6	20.6
500	23955	14.8	11.3	8.0	5.6	4.0	3.0	24.0
Averages	23606	15.70						21.97
8-10' Left								
Sta. 200	23165	19.3	18.1	8.2	6.3	3.7	2.9	20.9
400	24378	17.0	11.9	7.7	5.0	3.5	2.5	21.5
600	23638	15.0	10.8	7.5	5.1	3.7	2.8	22.7
Averages	23727	17.10						21.70
18-20' Right								
Sta. 200	22758	23.7	14.5	7.8	4.9	3.3	2.5	18.6
400	23215	17.5	12.0	7.2	4.6	3.2	2.5	20.7
600	23950	23.3	15.7	9.7	6.2	4.1	3.0	20.6
Averages	23007	21.5						19.97
18-20' Left								
Sta. 100	23310	17.0	12.4	8.2	5.5	3.8	2.7	22.4
300	22629	14.0	14.0	8.3	5.3	3.6	2.8	20.3
500	22636	25.2	13.6	7.3	4.4	2.8	2.2	17.0
Averages	22858	21.03						19.90

* $\times 10^{-3}$

FWD Deflection for Taxiway 3

Position	Load	D ₁	D ₂	D ₃	D ₄	D ₅	D ₆	Area
Centerline								
Sta. 950	23179	22.6	15.5	8.8	5.7	3.9	3.0	20.6
650	22266	27.1	17.4	10.9	7.1	4.8	3.4	20.1
750	22112	26.1	16.1	9.7	6.2	4.4	3.2	19.3
850	23579	21.7	16.0	10.4	6.7	4.6	3.4	22.4
550	23070	24.6	16.9	10.9	7.3	4.9	3.4	21.3
450	25011	24.5	17.9	11.0	6.7	4.3	2.9	21.8
350	24509	23.4	18.0	11.9	7.8	5.0	3.4	23.3
250	22552	29.2	18.6	11.7	7.7	5.2	3.6	20.0
150	22470	30.6	18.9	11.4	7.0	4.4	2.9	19.3
50	25058	22.1	16.8	10.9	7.1	4.7	3.3	22.9
Averages	23381	25.19						21.08
10' Right								
Sta. 200	22235	39.5	20.0	9.0	5.1	3.6	2.9	15.6
400	22026	40.9	22.6	10.3	5.6	3.6	2.9	16.5
600	22233	50.2	29.0	13.9	7.2	4.4	3.2	17.1
800	21869	59.9	34.3	14.5	6.6	3.7	2.7	16.4
Averages	22090	45.98						16.55
10' Left								
Sta. 100	22085	50.5	26.3	10.8	5.2	3.5	2.8	15.4
300	22938	45.8	25.9	11.5	6.2	4.1	3.2	16.6
500	21757	55.6	28.1	11.7	5.8	3.7	2.7	15.2
700	22059	45.4	23.6	9.9	5.5	3.8	3.1	15.6
900	22177	43.2	21.9	9.2	4.8	3.2	2.6	15.3
Averages	22203	48.10						15.62

TEST DATA FROM LOUIS BERGER
INTERNATIONAL, INC.

Data Collected with Model 2000
Pavement Profiler

MacDill AFB, Florida									
PAVEMENT DEFLECTION SURVEY									
FROM: AREA #4						Facility:			
TO:						STARTING POINT:			
PAVEMENT TYPE:						DATE: 7/15			
THICKNESS: INCH						TIME START:			
TEMPERATURE: °C						TIME:			
STATION	READING	READING	READING	READING	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS	
	r=0	r=2	r=3	r=4		cracks or rut	patch		
T4A	144	135	114	98	4.49				
T4A	65	63	49	45	2.23				
T4B	58	57	45	41	2.24				
T4B	123	121	96	58	4.48				
T4B	123	122	100	54	4.51			2 Feet back	
T4B	62	55	48	27	2.23			" " "	
T4C	85	64	50	30	2.23			" " "	
T4C	185	134	102	67	4.52			" " "	
B41	130	128	118	67	4.49			0	
B41	65	62	44	31	2.18			0	
B42	67	64	49	31	2.18			50'	
B42	142	136	103	61	4.49			50'	
B43	158	127	99	62	4.51			100'	
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:	

MacDill AFB, Florida
PAVEMENT DEFLECTION SURVEY

L.B.I.I.

FROM: AREA # 4						Facility:	
TO:						STARTING POINT:	
PAVEMENT TYPE:						DATE:	
THICKNESS: INCH						TIME START:	
TEMPERATURE: °C						TIME:	

STATION	READING	READING	READING	READING	RANGE, LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch	
B43	71	60	44	29	2.19	*		100'
B44	57	52	41	30	2.20	*		150'
B44	117	115	79	60	4.49	*		150'
B45	174	162	118	64	4.52	*		210'
B45	82	75	55	30	2.21	*		210'
C1A	264	222	163	84	4.51	*		Before Joint
C1B	253	331	80	52	4.50	*		After Joint
D1A	200	178	121	75	4.51	*		Before Joint
D1B	221	254	84	57	4.48	*		After Joint
D2	260	252	240	150	4.48	✓		
D2	123	116	101	68	2.22	*		

REMARKS AND SKETCHES:	UNITS:	TIME FINISH:
<p>* = 2 ft back</p>		

MacDill AFB, Florida									
PAVEMENT DEFLECTION SURVEY									
FROM: TO:						Facility:			
PAVEMENT TYPE: AREA						STARTING POINT:			
THICKNESS: INCH						DATE: 2-9-22			
TEMPERATURE: °C						TIME: 4:45			
STATION	READING	READING	READING	READING	RANGE, LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS	
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch		
D3	202	171	137	80	4.46	*		100'	
D3	93	88	68	40	2.19	*		100'	
D41	126	123	116	43	4.48	*		151' before J	
D42	162	140	89	53	4.49	*		151' after J	
D5	132	123	93	87	4.48	*		200'	
D5	166	59	45	28	2.24	*		200'	
C2A	188	168	132	81	4.48	*		Before J	
C2B	199	202	143	87	4.51	*		After J	
T4A	66	72	66	25	2.25	*			
T4A	69	73	64	70	2.19				
T4A	141	138	148	113	4.52			Test point	
T4A	140	158	144	51	4.51	*			
T4A	151	147	129	126	4.51				
T4A	149	145	129	47		*		TIME FINISH:	
REMARKS AND SKETCHES:									
<p style="text-align: center;">* = 2 ft back - sensor okay</p>									

MacDill AFB, Florida										L.B.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: <u>AREA #1</u>						Facility:					
TO:						STARTING POINT:					
PAVEMENT TYPE:						DATE:					
THICKNESS: INCH						TIME START: <u>9:20</u>					
TEMPERATURE: °C TIME:											
STATION	READING	READING	READING	READING	RANGE, LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch				
TIA	46	43	37	27	4.50	x					
TIB	50	44	43	32	4.52	*					
TIC	9	9	8	5	1.08	x					
TIC	19	18	16	11	2.22	x					
TIC	29	28	25	17	3.32	x					
TIC	41	39	34	23	4.53	x					
TID	54	53	47	36	4.49	x	C.L.	4+00 Center			
TIE ^A	131	115	92	53	4.51	*	C.L.	B Joint 5+00			
TIE ^B	96	109	27	21	4.52		C.L.	A Joint " "			
TIF	44	43	33	27	4.49		C.L.	MID SLAB			
TIF ^A	93	73	62	35	4.51		C.L.	B Joint 4 shows a stain			
TIF ^B	88	100	31	26	4.52		C.L.	A Joint 11, 02 on next slab			
TIG	40	38	34	22	4.51		C.L.	MID SLAB			
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:			

MacDill AFB, Florida									
PAVEMENT DEFLECTION SURVEY									
FROM: <i>AREA #1</i>								Facility:	
TO:								STARTING POINT:	
PAVEMENT TYPE:								DATE:	
THICKNESS: INCH								TIME START:	
TEMPERATURE: °C TIME:								REMARKS:	
STATION	READING	READING	READING	READING	RANGE, LOAD KIP	AT TEST POINT		GENERAL CONDITIONS	
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch		
T1A	37	36	31	23	4.53	*	P.C.L.	MID SLAB	
T1JA	85	63	56	31	4.49	*		B. Joint Long. Joint	
T1JB	80	99	28	22	4.51	*		A. Joint Long. Joint	
T1K	45	42	35	26	4.54	*		MID SLAB	
T1K ^A	113	86	78	48	4.48	*		B. FREE EDGE	
T1K ^B	537	334	157	62	4.50	*		C.L. of Shoulder	
T1K ^C	250	139	72	28	2.21	*		C.L. of Shoulder	
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:	

MacDill AFB, Florida										L.B.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: <u>Area #5</u>						Facility:					
TO:						STARTING POINT:					
PAVEMENT TYPE:						DATE:					
THICKNESS: INCH						TIME START: <u>10:10</u>					
TEMPERATURE: °C TIME:											
STATION	READING	READING	READING	READING	RANGE, LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
	1 F=0	2 F=	3 F=	4 F=		cracks or rut	patch				
F5C	176	168	137	80	4.49	*		Peak - Center			
F5E	232	203	152	68	4.53	*		Peak - edge			
3A	155	149	120	60	4.51	*		Center			
3C	155	142	118	63	4.52	*		Center			
3E	280	236	172	71	4.52	*		edge Before			
3E	130	107	78	31	2.22	*		edge Before			
3E-F	99	110	39	19	2.21	*		after joint			
3E-F	235	254	87	44	4.54	*		After Joint			
3I	166	159	126	67	4.53	*		Center			
3I	79	76	61	31	2.20	*		Center			
3I	130	107	73	32	2.20	*		edge			
3I	299	247	178	76	4.52	*		edge			
3I-J	215	244	77	40	4.47	*		After J.			
3I-J						TIME FINISH: "					
REMARKS AND SKETCHES: 4 102 113 37 18 2.25 *						UNITS:					

MAGNELL AFB, FLORIDA						LIB. 1.1	
PAVEMENT DEFLECTION SURVEY							
FROM: <u>10211 4.1.</u>						FACILITY:	
PAVEMENT TYPE:						STARTING POINT:	
THICKNESS: <u>10.0</u>						DATE:	
TEMPERATURE: <u>90</u> TIME:						TIME START: <u>10:00</u>	
STATION	READING	READING	READING	READING	FAHREN- HEIT	AT TEST POINT	
	1	2	3	4		DEPTH INCHES	REMARKS
314	112	108	51	25	73	✓	Good
314	121	111	116	51	73	✓	Good
314	201	121	121	51	73	✓	Good
314	102	51	51	25	73	✓	Good
314	83	90	21	10	73	✓	Good
314	127	200	101	25	73	✓	Good
10	60	51	40	25	73	✓	Good
10	127	100	42	25	73	✓	Good
10	111	81	62	25	73	✓	Good
10	201	116	141	52	73	✓	Good
10	131	222	51	31	73	✓	Good
10	21	102	21	10	73	✓	Good
REMARKS AND SKETCHES:						UNIT:	

Hamlet, FL, Florida

Lab. 1.1

PAVEMENT DEFLECTION SURVEY

FROM
TO

10/1/71 20

PROJECT

PAVEMENT TYPE

STATIONING POINT

THICKNESS

10.00

DATE

TEMPERATURE

82

TIME

TIME START 10:00

REMARKS

ORIGINAL OBSERVATIONS

STATION	REVERSE	STATION	REVERSE	REVERSE	REVERSE	AT TEST POINT	AT TEST POINT
1	2	3	4	5	6	7	8
101	102	103	104	105	106	107	108
109	110	111	112	113	114	115	116
117	118	119	120	121	122	123	124
125	126	127	128	129	130	131	132
133	134	135	136	137	138	139	140
141	142	143	144	145	146	147	148
149	150	151	152	153	154	155	156
157	158	159	160	161	162	163	164
165	166	167	168	169	170	171	172
173	174	175	176	177	178	179	180
181	182	183	184	185	186	187	188
189	190	191	192	193	194	195	196
197	198	199	200	201	202	203	204

TIME STOP

REMARKS

10/1/71

MacDill AFB, Florida

L.B.I.I.

PAVEMENT DEFLECTION SURVEY

FROM: TO: AREA #5						Facility:		
PAVEMENT TYPE:						STARTING POINT:		
THICKNESS: INCH						DATE: 11:23		
TEMPERATURE: °C TIME:						TIME START:		
STATION	READING r=0	READING r=1	READING r=2	READING r=3	RANGE, LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS
						cracks or rut	patch	
14N	217	170	128	52	4.55	*		Edge -4" from edge
14N	241	183	136	52	4.52	*		Edge at edge
14N	110	88	62	24	2.19	*		Edge at edge
14N	195	163	115	44	4.49	*		on Edge
14N	92	74	54	20	2.21	*		on Edge
14N	89	73	56	24	2.25	*		Edge -3"
14N	176	165	117	51	4.52	*		Edge -8"
14N	154	136	104	51	4.56	*		Edge -20"
14N	71	63	47	22	2.26	*		Edge -20"
170	144	128	114	61	4.46	*		Center
17M	157	148	118	54	4.54	*		Center
17H	147	141	114	58	4.58	*		Center
17E	154	146	125	60	4.46	*		Center
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:

MacDill AFB, Florida										L.B.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: TO: AREA 5								Facility:			
PAVEMENT TYPE:								STARTING POINT:			
THICKNESS: INCH								DATE:			
TEMPERATURE: °C TIME:								TIME START: 11:39			
STATION	READING	READING	READING	READING	RANGE, LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
	1 r=0	2 r=	3 r=	4 r=		CRACKS OF FWT	patch				
17C	174	170	139	67	4.51	x		Center			
17A	155	151	123	62	4.53	x		" "			
10A	198	191	154	70	4.52	x		" "			
10D	152	144	118	62	4.53	x		" "			
10H	200	198	167	89	4.54	x		" "			
REMARKS AND SKETCHES:						UNITS:		TIME FINISH: 11:48			

MacDill AFB, Florida										L.H.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: TO: Area 2						Facility:					
PAVEMENT TYPE:						STARTING POINT:					
THICKNESS: INCH						DATE:					
TEMPERATURE: °F TIME:						TIME START: 12:34					
STATION	READING	READING	READING	READING	LOAD YLL	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
	1 F-0	2 F-1	3 F-2	4 F-3		CRACKS OF FULL	PATCH				
0	217	151	72	64	4.50						
0											
1	174	121	77	52	4.50						
1	75	48	23	23	2.0						
2	93	63	39	28	2.0						
2	200	156	81	57	4.50						
3	225	171	99	69	4.50						
3	92	62	43	32	2.0						
4	81	51	35	27	2.0						
4	187	123	80	58	4.50						
5	151	118	70	47	4.50						
5	71	52	31	22	2.0						
6	76	56	38	27	2.0						
REMARKS AND SKETCHES:						UNITED STATES				TIME FINISH:	

MacDill AFB, Florida
PAVEMENT DEFLECTION SURVEY

Lab. 1.1.

FROM:
TO:

1000 2

Facility:

PAVEMENT TYPE:

STARTING POINT:

THICKNESS:

1000

DATE:

TEMPERATURE

°F

TIME

TIME START

STATION	READING 1	READING 2	READING 3	READING 4	READING 5	AT TEST POINT	REMARKS
1	175	145	125	105	85		
2	97	75	56	38	20		
3	265	245	225	205	185		
4	165	145	125	105	85		
5	145	125	105	85	65		
6	75	55	35	15	0		
7	165	145	125	105	85		
8	125	105	85	65	45		
9	105	85	65	45	25		
10	85	65	45	25	5		
11	105	85	65	45	25		
12	125	105	85	65	45		
13	145	125	105	85	65		
14	165	145	125	105	85		
15	185	165	145	125	105		
16	205	185	165	145	125		
17	225	205	185	165	145		
18	245	225	205	185	165		
19	265	245	225	205	185		
20	285	265	245	225	205		
21	305	285	265	245	225		
22	325	305	285	265	245		
23	345	325	305	285	265		
24	365	345	325	305	285		
25	385	365	345	325	305		
26	405	385	365	345	325		
27	425	405	385	365	345		
28	445	425	405	385	365		
29	465	445	425	405	385		
30	485	465	445	425	405		
31	505	485	465	445	425		
32	525	505	485	465	445		
33	545	525	505	485	465		
34	565	545	525	505	485		
35	585	565	545	525	505		
36	605	585	565	545	525		
37	625	605	585	565	545		
38	645	625	605	585	565		
39	665	645	625	605	585		
40	685	665	645	625	605		
41	705	685	665	645	625		
42	725	705	685	665	645		
43	745	725	705	685	665		
44	765	745	725	705	685		
45	785	765	745	725	705		
46	805	785	765	745	725		
47	825	805	785	765	745		
48	845	825	805	785	765		
49	865	845	825	805	785		
50	885	865	845	825	805		
51	905	885	865	845	825		
52	925	905	885	865	845		
53	945	925	905	885	865		
54	965	945	925	905	885		
55	985	965	945	925	905		
56	1005	985	965	945	925		
57	1025	1005	985	965	945		
58	1045	1025	1005	985	965		
59	1065	1045	1025	1005	985		
60	1085	1065	1045	1025	1005		
61	1105	1085	1065	1045	1025		
62	1125	1105	1085	1065	1045		
63	1145	1125	1105	1085	1065		
64	1165	1145	1125	1105	1085		
65	1185	1165	1145	1125	1105		
66	1205	1185	1165	1145	1125		
67	1225	1205	1185	1165	1145		
68	1245	1225	1205	1185	1165		
69	1265	1245	1225	1205	1185		
70	1285	1265	1245	1225	1205		
71	1305	1285	1265	1245	1225		
72	1325	1305	1285	1265	1245		
73	1345	1325	1305	1285	1265		
74	1365	1345	1325	1305	1285		
75	1385	1365	1345	1325	1305		
76	1405	1385	1365	1345	1325		
77	1425	1405	1385	1365	1345		
78	1445	1425	1405	1385	1365		
79	1465	1445	1425	1405	1385		
80	1485	1465	1445	1425	1405		
81	1505	1485	1465	1445	1425		
82	1525	1505	1485	1465	1445		
83	1545	1525	1505	1485	1465		
84	1565	1545	1525	1505	1485		
85	1585	1565	1545	1525	1505		
86	1605	1585	1565	1545	1525		
87	1625	1605	1585	1565	1545		
88	1645	1625	1605	1585	1565		
89	1665	1645	1625	1605	1585		
90	1685	1665	1645	1625	1605		
91	1705	1685	1665	1645	1625		
92	1725	1705	1685	1665	1645		
93	1745	1725	1705	1685	1665		
94	1765	1745	1725	1705	1685		
95	1785	1765	1745	1725	1705		
96	1805	1785	1765	1745	1725		
97	1825	1805	1785	1765	1745		
98	1845	1825	1805	1785	1765		
99	1865	1845	1825	1805	1785		
100	1885	1865	1845	1825	1805		

REMARKS AND DETAILS

UNIT'S

TIME POINT

MacDill AFB, Florida									
PAVEMENT DEFLECTION SURVEY									
FROM: TO: 12212 7						Facility:			
PAVEMENT TYPE:						STARTING POINT:			
THICKNESS: INCH:						DATE:			
TEMPERATURE: °C TIME:						TIME START:			
STATION	READING 1	READING 2	READING 3	READING 4	LOAD FIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS	
	1-0	1-1	1-2	1-3		STATION OFF SET	DEPTH		
5	32	60	40	33	2.52			@ Q	
2	64	53	34	27	2.53			↓	
3	152	111	74	52	4.49				
1	142	107	68	47	4.58				
1	66	46	30	22	2.53				
0	50	51	34	26	2.51				
0	144	109	75	52	4.47				
1	50	30	22	14	4.49			RIGHT CURVE	
1	211	151	97	65	2.58			≈ 30' from Q	
6	200	145	86	60	2.53			↓	
6	455	224	177	132	4.47				
5	349	251	151	102	4.47				
REMARKS AND SKETCHES:						TIME FINISH:			

MacDill AFB, Florida

L.B.I.I.

PAVEMENT DEFLECTION SURVEY

FROM: TO: AREA 2						Facility:		
PAVEMENT TYPE:						STARTING POINT:		
THICKNESS: INCH						DATE:		
TEMPERATURE: °C TIME:						TIME START:		
STATION	READING	READING	READING	READING	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch	
5	148	113	66	46	2.23			EIGHT LANE.
4	142	108	57	40	2.16			~ 30' from E
4	353	265	142	85	4.51			
3	373	276	165	106	4.46			
3	152	117	66	49	2.19			
2	168	121	65	41	2.24			
2	355	284	146	87	4.46			
1	327	228	129	81	4.48			
1	142	100	57	37	2.26			
0	134	104	61	39	2.21			
0	303	240	138	93	4.47			
0	144	159	104	74	4.49			LEFT LANE, 10' off E
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:

MacDill AFB, Florida										L.B.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: TO: <u>AREA 2</u>						Facility:					
PAVEMENT TYPE:						STARTING POINT:					
THICKNESS: INCH						DATE:					
TEMPERATURE: °C TIME:						TIME START:					
STATION	READING 1 r=0	READING 2 r=	READING 3 r=	READING 4 r=	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
						cracks or rut	patch				
0	80	67	44	32	2.18			LEFT LANE			
1	76	59	35	26	2.17			± 10', off CL			
1	174	153	85	58	4.52						
2	198	156	95	69	4.49						
2	89	70	44	33	2.25						
3	88	67	43	34	2.21						
3	194	151	94	71	4.51						
4	220	161	96	66	4.48						
4	89	65	39	28	2.18						
5	72	53	41	21	2.21						
5	170	129	65	41	4.47						
6	158	131	81	63	4.64						
6	71	58	38	29	2.23						
REMARKS AND SKETCHES:					UNIT:			TIME FINISH:			
7	88	72	47	35	2.17			↓			
7	203	171	112	81	4.54						

L.B.T.I.

Facility:

STARTING POINT;

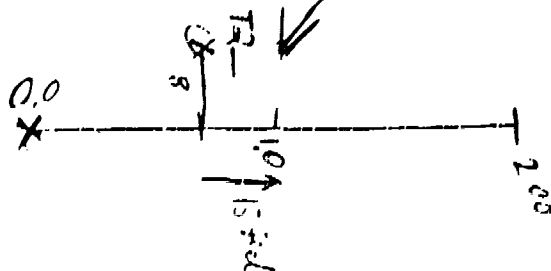
DATE:


TIME START:

REMARKS:
GENERAL CONDITIONS

11/17/51

TIME FINISH:




MacDill AFB, Florida									
PAVEMENT DEFLECTION SURVEY									
FROM: AREA # 3						Facility:			
TO:						STARTING POINT:			
PAVEMENT TYPE:						DATE:			
THICKNESS: INCH						TIME START: 2:28			
TEMPERATURE: °C						TIME:			
STATION	READING	READING	READING	READING	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS	
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch		
0	235	153	77	49	2.20			RIGHT LANE	
0	617	423	191	115	4.46			+ 12' off C.L.	
1	601	393	197	136	4.53				
1	232	154	80	54	2.22				
2	233	148	70	48	2.19				
2	593	394	176	107	4.44				
3	722	509	236	146	4.52				
3	282	190	91	56	2.36				
4	265	172	86	55	2.23				
4	737	464	222	135	4.52				
5	713	456	226	140	4.50				
5	239	170	88	58	2.24				
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:	

MacDill AFB, Florida										L.B.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: TO: <u>AREA # 3</u>						Facility:					
PAVEMENT TYPE:						STARTING POINT:					
THICKNESS: INCH						DATE:					
TEMPERATURE: °C TIME:						TIME START: <u>2:37</u>					
STATION	READING	READING	READING	READING	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch				
6	218	142	78	53	2.23			RIGHT HAND 12' from C.C.			
6	588	333	195	127	4.51						
7	600	377	184	118	4.49						
7	230	145	76	52	2.20						
8	214	136	73	43	2.23						
8	549	336	172	111	4.50						
9	499	374	178	108	4.48						
9	209	153	74	48	2.27						
10	179	124	66	47	2.21						
10	442	309	146	102	4.50						
								↓			
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:			

MacDill AFB, Florida									
PAVEMENT DEFLECTION SURVEY								L.B.I.I.	
FROM: TO: AREA #3						Facility:			
PAVEMENT TYPE:						STARTING POINT:			
THICKNESS: INCH						DATE:			
TEMPERATURE: °C TIME:						TIME START: 2:46			
STATION	READING	READING	READING	READING	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS	
	1 F=	2 F=	3 F=	4 F=		crack or rut	patch		
10	384	233	148	105	4.47			@ C.L.	
10	178	102	65	59	2.24				
9	133	95	60	40	2.21				
9	311	247	141	100	4.48				
8	270	192	139	101	4.50				
8	129	88	62	42	2.21				
7	132	96	57	41	2.21				
7	308	221	129	89	4.42				
6	334	212	170	125	4.47				
6	157	112	72	54	2.21				
5	151	114	75	55	2.24				
5	369	237	182	123	4.47				
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:	

MacDill AFB, Florida										L.B.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: AREA # 3						Facility:					
TO:						STARTING POINT:					
PAVEMENT TYPE:						DATE:					
THICKNESS: INCH						TIME START: 2.59					
TEMPERATURE: °C						TIME:					
STATION	READING	READING	READING	READING	RANGE, LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch				
4	451	324	193	136	4.48			@ C L			
4	164	122	69	53	2.21						
3	145	109	73	56	2.23						
3	336	261	172	128	4.51						
2	301	213	116	94	4.51						
2	127	94	61	42	2.22						
1	133	114	75	55	2.23						
1	316	266	173	126	4.47						
0	321	263	159	112	4.50						
0	142	104	69	47	2.22						
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:			

MADRID AND FLORIDA PAVEMENT DETECTION SURVEY						Sheet 1		
FROM TO: <u>APR 1952</u>						Location:		
PAVEMENT TYPE						STARTING POINT		
THICKNESS: <u>100</u>						DATE		
TEMPERATURE: <u>70</u>						TIME START: <u>10:00</u>		
STATION	READING 1	READING 2	READING 3	READING 4	READING 5	AT TEST POINT		REMARKS
						LEFT	RIGHT	
0	12.1	11.0	12.2	11.1	12.0			
0	12.5	11.2	12.1	11.5	12.1			
1	12.9	11.6	12.3	11.8	12.2			
1	13.1	11.8	12.4	12.0	12.3			
2	13.2	11.9	12.5	12.1	12.4			
2	13.3	12.0	12.6	12.2	12.5			
2	13.4	12.1	12.7	12.3	12.6			
2	13.5	12.2	12.8	12.4	12.7			
2	13.6	12.3	12.9	12.5	12.8			
2	13.7	12.4	13.0	12.6	12.9			
2	13.8	12.5	13.1	12.7	13.0			
2	13.9	12.6	13.2	12.8	13.1			
2	14.0	12.7	13.3	12.9	13.2			
2	14.1	12.8	13.4	13.0	13.3			
2	14.2	12.9	13.5	13.1	13.4			
REMARKS AND SPECIFICATIONS						OTHER		

[illegible]

10-11-68

Figure 1

PAULINE

CHAPTER 10

● ● ● ● ● ● ● ●



5111

[illegible]

تعداد کل

optimal future state

REMARKS

OPERATIONAL INFORMATION

1. [Illegible]

2. [Illegible]

3. [Illegible]

4. [Illegible]

5. [Illegible]

6. [Illegible]

7. [Illegible]

8. [Illegible]

9. [Illegible]

10. [Illegible]

11. [Illegible]

12. [Illegible]

13. [Illegible]

14. [Illegible]

15. [Illegible]

16. [Illegible]

17. [Illegible]

18. [Illegible]

19. [Illegible]

20. [Illegible]

21. [Illegible]

22. [Illegible]

23. [Illegible]

24. [Illegible]

25. [Illegible]

26. [Illegible]

27. [Illegible]

28. [Illegible]

29. [Illegible]

30. [Illegible]

31. [Illegible]

32. [Illegible]

33. [Illegible]

34. [Illegible]

35. [Illegible]

36. [Illegible]

37. [Illegible]

38. [Illegible]

39. [Illegible]

40. [Illegible]

41. [Illegible]

42. [Illegible]

43. [Illegible]

44. [Illegible]

45. [Illegible]

46. [Illegible]

47. [Illegible]

48. [Illegible]

49. [Illegible]

50. [Illegible]

51. [Illegible]

52. [Illegible]

53. [Illegible]

54. [Illegible]

55. [Illegible]

56. [Illegible]

57. [Illegible]

58. [Illegible]

59. [Illegible]

60. [Illegible]

61. [Illegible]

62. [Illegible]

63. [Illegible]

64. [Illegible]

65. [Illegible]

66. [Illegible]

67. [Illegible]

68. [Illegible]

69. [Illegible]

70. [Illegible]

71. [Illegible]

72. [Illegible]

73. [Illegible]

74. [Illegible]

75. [Illegible]

76. [Illegible]

77. [Illegible]

78. [Illegible]

79. [Illegible]

80. [Illegible]

81. [Illegible]

82. [Illegible]

83. [Illegible]

84. [Illegible]

85. [Illegible]

86. [Illegible]

87. [Illegible]

88. [Illegible]

89. [Illegible]

90. [Illegible]

91. [Illegible]

92. [Illegible]

93. [Illegible]

94. [Illegible]

95. [Illegible]

96. [Illegible]

97. [Illegible]

98. [Illegible]

99. [Illegible]

100. [Illegible]

THE UNIVERSITY OF CHICAGO PRESS

4448 - 4 .

Y. H. H. H. H.

MacDill AFB, Florida									
PAVEMENT DEFLECTION SURVEY									
FROM: TO: <u>AREA # 3</u>						Facility:			
PAVEMENT TYPE:						STARTING POINT:			
THICKNESS: INCH						DATE:			
TEMPERATURE: °C TIME:						TIME START: <u>330</u>			
STATION	READING	READING	READING	READING	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS	
	1	2	3	4		TRACKS OF PUT	PATCH		
T3	101	172	27	25	1.10			T3	
T3	233	106	81	53	2.20			T3	
T3	104	251	132	31	3.33			T3	
T3	651	446	184	111	4.49			T3	
A	110	172	40	24	1.14			T4	
B	245	141	76	48	2.24			T4	
C	321	237	122	74	2.31			T4	
D	633	426	182	113	4.49			T4	
REMARKS AND SKETCHES:						UNITS:		TIME FINISH:	

Q

1.0

T3

T4

000

20

44

MacDill AFB, Florida										L.B.I.I.	
PAVEMENT DEFLECTION SURVEY											
FROM: AREA #3						Facility:					
TO:						STARTING POINT:					
PAVEMENT TYPE: T3 - PROFILE						DATE:					
THICKNESS: INCH						TIME START: 3:42					
TEMPERATURE: °C						TIME:					
STATION	READING	READING	READING	READING	LOAD KIP	AT TEST POINT		REMARKS: GENERAL CONDITIONS			
	1 r=0	2 r=	3 r=	4 r=		cracks or rut	patch				
1	460	291	167	105	4.49			LEFT LANE 5' off E			
1	183	120	72	38	2.21			" " "			
2	137	106	70	45	2.24			on E			
2	305	235	154	107	4.49			on E			
3	449	316	186	99	4.49			RIGHT LANE 5' off E			
3	192	137	62	53	2.24			" " "			
4	226	179	85	53	2.20			" " 10' off E			
4	627	407	215	126	4.49			" " "			
5	729	465	173	117	4.49			" " 22' off E			
5	307	255	85	56	2.24			" " "			
6	404	314	129	80	2.20			" " 33' off E			
6	1036	728	326	197	4.49			" " "			

1, 1, 1, 1,

APC 11-2

STANDARD PRINT.

TEMPERATURE.	°C.	TIME.
--------------	-----	-------

DATE: _____
TIME START: 4:00 PM

GENERAL CONDITIONS

MAY 1961

TEST DATA FROM REINARD W. BRANDLEY

Data Collected with Dynatest Model
8000 Falling Weight Deflectometer
and Brandley Cantilever Beam

TABLE NO A2

Load Factor 1.44 mm
20" FCC

FWD DATA - TEST AREA "1"

110 DILL AFB

Nov. 1, 1982

Sta	Offset	Load HLA	Temp °C	Deflection in Microns at Distance R from Load mm						
				R=0	R=200	R=305	R=410	R=414	R=524	R=7428
<u>Series 1 - 15.6</u>										
0431	1.0	1527	33	74	72	67	62	57	47	32
0433	1	1528		80	79	73	67	61	51	35
1037	2.5	1528		75	71	67	61	55	45	30
1038	2.5	1530		74	73	69	64	58	47	32
3037	1	1528		75	70	66	59	54	44	31
3042	1.5	1537		78	72	68	62	56	45	31
3043	1.5	1539		73	68	65	59	53	42	29
4031	1	1526		77	73	66	60		44	29
4043	2.5	1526		75	69	67	63	56	44	29
<u>Series 2 - 15.6</u>										
5037	1.0	803		43	42	39	37	34	29	18
0433	1	808		47	45	42	40	36	31	19
1037	2.5	816		46	41	39	36	34	27	18
1038	2.5	813		45	44	41	37	35	29	20
3037	1	812		46	40	38	36	32	27	17
3042	1.5	813		44	42	39	36	33	27	19
3043	1.5	810		43	39	37	34	31	25	17
4031	1	814		43	39	38	34	31	26	16
4043	2.5	811		43	39	37	34	32	26	15
<u>Series 3 - 15.6</u>										
7037	1.0	1211		108	116	85	73	64	47	33
1037	1	1213		106	148	60	52	48	38	21
	1.5	1213		109	123	75	66	59	46	31
1038	2.5	1212		107	103	83	71	63	46	31
3037	1.0	1235		79	106	98	80	68	52	31
3042	1.5	1237		125	146	60	53	49	38	27
3043	1.5	1236		111	124	77	67	58	47	30
4031	1	1261		127	132	65	57	50	38	26
4043	1	1301		135	153	52	31	27	32	18
	1	1403		135	135	61	54	47	35	21
	2.5	1411		114	143	74	64	55	41	27
<u>Series 4 - 15.6</u>										
1037	1	1311		127	180	90	76	68	53	34
1038	1	1311		136	145	78	66	61	47	30

TABLE A 3

A-102 117AC FWD DATA-TEST AREA # 2.
Load Radius 150 mm 18 ft Right of E

McD. 11 APB
Nov 1, 1962

Sta	Line	Load		Deflection in Microns at Distance R from Load - mm							T _{1/2} %
		KPa	lb	R=0	R=200	R=305	R=610	R=914	R=1524	R=2438	
0+00	2:64	828		302	226	186	111	74	39	21	38° 13:30.4
		1452		521	415	333	202	134	70	38	
1+00	2:72	845		374	228	172	95	59	32	19	
		1437		598	371	295	167	105	57	31	
2+00	2:75	839		353	266	222	118	72	37	21	
		1424		532	431	368	201	125	63	34	
3+00	2:78	847		346	266	197	111	67	35	21	
		1438		581	441	335	194	122	63	35	
4+00	2:82	852		243	196	165	100	63	35	22	
		1462		422	345	287	178	115	63	36	
4+00	2:83	1458		416	347	284	176	116	61	37	
5+00	2:86	847		334	251	184	93	52	26	17	
		1441		533	385	291	149	84	43	25	
6+00	2:89	845		341	260	209	128	79	40	22	
		1427		580	452	368	228	146	74	39	
7+00	2:92	830		543	360	290	148	84	40	23	
		1387		834	578	465	250	148	70	40	

TABLE AY										
FWD DATA - TEST AREA #2										
Area 2		11" AC		18 ft Left of C						
Load Radius		150 mm		Nov. 1, 1982						
				0	200	305	410	714	1324	2438
Stc	Line	Load KPa	16	Deflection mm						Temp °C
				#1	#2	#3	#4	#5	#6	
0+00	2:45	836		308	231	185	118	77	41	13:10
		1462		531	415	335	215	143	73	
1+00	2:48	844		302	178	144	99	68	36	
		1471		483	319	261	181	124	67	
2+00	2:51	818		291	238	184	120	76	38	
		1407		511	408	340	211	135	68	
3+00	2:54	845		294	213	173	109	70	36	
		1448		505	362	304	194	125	64	
4+00	2:57	814		441	287	221	121	70	35	
		1391		716	486	375	210	127	62	
5+00	2:60	847		301	245	198	118	74	38	
		1434		535	431	354	215	134	66	
6+00	2:63	829		324	234	183	103	62	23	
		1431		557	411	326	189	116	62	
7+00	2:66	830		325	246	206	126	79	40	38.0°
		1423		556	422	358	222	143	71	

TABLE A-5

Area 2 11" AC FWD DATA - TEST AREA No 2 Mc Dill AFB
 Road Radius 150mm 2' R of Center Line. Nov 1, 1982

STA	Line	Load		Deflection in Microns at Distance R from Load - mm							Temp °C
		HP ₁	14	R=0	R=200	R=205	R=210	R=214	R=214	R=2432	
0425	2:3	829		139	132	114	81	58	34	19	33
		1476		293	297	216	152	109	63	35	
0475	2:6	833		182	134	133	90	63	34	19	
		1485		336	288	249	167	115	61	35	
1125	2:9	852		202	165	139	93	63	35	20	
		1454		368	254	256	171	119	62	34	
1175	2:12	817		208	171	145	94	62	32	18	
		1444		374	306	267	176	117	60	35	
2125	2:15	857		155	137	117	81	56	33	18	
		1466		250	250	220	153	106	58	33	
2175	2:18	853		173	148	130	92	65	35	20	11:40 A
		1470		320	276	241	171	121	66	35	
3125	2:21	819		181	133	135	92	69	35	20	
		1453		331	285	244	171	118	63	35	
3175	2:24	843		169	143	125	86	59	33	18	
		1480		312	263	233	163	113	60	34	
4175	2:27	842		180	141	118	79	54	31	19	
		1453		314	254	215	147	102	55	33	
4175	2:30	853		190	146	123	86	62	35	19	
		1499		350	271	233	161	119	66	35	
5125	2:33	867		168	142	124	84	71	40	22	
		1505		311	267	232	177	121	72	37	
5175	2:36	848		160	130	114	82	58	33	18	
		1487		295	243	214	153	108	58	31	
6175	2:39	847		166	140	114	82	57	32	20	
		1454		307	270	225	155	107	63	36	
475	2:42	850		170	147	129	84	68	35	21	
		1494		313	218	245	179	129	35	38	

TABLE A-1

A-16 403 5 1/2" AC
Load Radius 150mm

Nov 1, 1982

Mc P. 11 AFB

FWD DATA
T/W Center Line.

STA	Line	Load		Deflection in Millimeters at Distance R from Load - mm							Temp °C
		KPa	lb	R=0	R=200	R=305	R=410	R=494	R=579	R=643	
0+25	3:3	858		503	384	299	160	92	40	36	38
		1476		792	578	419	263	156	69	47	
0+15	3:6	861		378	299	254	158	99	48	23	
		1503		637	505	423	262	168	80	44	
1+25	3:9	845		372	298	251	156	99	45	27	14402.
		1461		638	505	428	269	171	86	45	
1+75	3:12	866		391	323	276	164	99	42	24	
		1524		684	536	528	285	176	77	43	
1+17	3:15	879		230	186	152	93	58	31	19	
		860		392	313	263	162	100	45	29	
		1133		501	340	327	202	127	60	70	
		1493		724	562	482	292	179	79	48	
2+75	3:21	873		344	285	240	151	96	45	24	
		1143		442	371	305	193	123	60	34	
		1543		607	576	425	269	172	78	42	
3+25	3:34	864		361	300	260	168	108	46	25	
		1137		461	378	325	211	136	61	32	
		1519		638	522	448	289	187	82	42	
3+75	3:7	839		553	419	337	200	118	44	23	34.7
		1447		924	681	555	329	201	83	41	
4+25	3:30	858		368	249	208	131	91	54	31	
		1505		666	438	368	245	170	100	50	
4+75	3:33	851		482	352	285	167	102	45	27	
		1457		849	616	485	270	183	76	36	
5+25	3:36	867		391	322	280	170	102	43	27	
		1509		680	588	492	299	184	82	51	
5+75	3:33	866		452	347	277	157	93	45	23	
		1466		781	367	467	263	166	82	50	

TABLE A6 Cont

Area No 3 5 1/2" AC
Load Radius 150 mm

Nov 1, 1982
P W D DATA
T/W Continuation Cont.

Mc D. 11 AFB

STA	Line	Load		Deflection in Microns at Distance R from Load - mm							Temp °C
		KPa	16	R=0	R=200	R=305	R=610	R=914	R=1524	R=2438	
6+25	3:42	834	1412	516	382	296	159	95	44	26	
6+25	3:45	832	1433	467	352	271	150	96	48	27	
				815	594	503	273	173	81	46	
6+75	3:48	831	1420	548	390	259	149	86	43	25	
				898	624	477	257	153	77	47	
7+25	3:51	863	1510	563	293	240	147	92	45	25	
				644	487	429	245	161	81	45	
7+75	3:54	846	1463	441	343	251	137	87	44	25	
				750	545	419	224	149	77	46	
8+25	3:57	844	1441	442	354	270	144	81	41	23	
				711	577	543	246	147	77	43	
8+75	3:60	871	1508	362	282	241	150	96	43	28	
				649	506	422	262	169	78	42	
9+25	3:63	862	1501	316	257	216	136	88	44	25	
				556	445	382	241	157	79	46	
9+75	3:66	844	1463	359	303	236	143	93	45	25	
				610	495	407	249	162	80	46	

TABLE 2 - 7
Mc Dill AFB
Nov 1, 1922

STA	Line	L640		Deflection in Microns at Distance R From Load - mm							Temp °C
		KP ₂	16	R=0	R=200	R=305	R=400	R=494	R=574	R=633	
2400	2:3	800		980	680	480	183	89	40	22	
		1375		1252	850	644	266	140	74	43	
1400	2:6	786		1195	779	513	169	72	42	29	
		1375		1370	980	650	231	114	76	49	
2400	2:9	815		880	587	398	143	70	40	26	
		1404		1210	811	555	241	116	66	40	
3400	2:12	810		803	573	415	158	79	40	25	
		1441		1150	854	639	255	131	66	42	
4400	2:15	794		1047	720	508	189	78	30	21	
		1370		1328	959	720	302	145	66	42	
5400	2:18	794		1000	656	436	151	65	32	23	34.0
		1378		1245	832	612	246	128	67	44	
6400	2:21	798		914	614	412	144	67	36	25	
		1374		1235	830	600	246	132	75	46	
7400	2:24	796		831	564	390	146	66	35	24	
		1376		1113	763	551	238	130	73	46	
8400	2:27	784		796	556	388	146	67	35	25	
		1376		1067	888	552	239	126	71	47	
9400	2:30	808		792	547	356	127	58	32	23	
		1388		1421	738	494	203	109	62	41	
10400	2:33	819		653	456	334	126	53	33	21	
		1389		914	644	485	210	115	67	46	

[illegible]

2005: 12/10/05 12:00 - 12:10

TABLE A 8

Load Radius 150 mm		5 1/2" AC FWD TEST DATA 18" R of Towing Connection Area No 3							Mc D-11 AFB Nov 1, 1963		
STA	Line	LOAD		Distortion in inches at Distance R from Load - mm							Temp °C
		KPa	lb	R=0	R=200	R=305	R=410	R=514	R=619	R=725	
0+00	3:09	791		1011	681	467	170	80	38	21	
		1372		1358	818	678	278	142	72	41	
1+00	3:12	806		843	601	429	151	75	44	28	36.5"
		1378		1146	821	593	257	139	90	48	1520 H.
2+00	3:15	800		923	629	427	151	75	42	25	
		1370		1227	877	594	242	131	78	47	
3+00	3:18	809		906	657	469	193	87	38	24	
		1367		1247	906	662	292	146	74	43	
4+00	3:21	794		1010	715	508	203	94	37	23	
		1366		1355	870	693	289	149	71	43	
5+00	3:24	813		796	553	383	152	93	45	25	
		1372		1251	898	646	274	147	77	45	
6+00	3:27	797		1804	802	577	236	108	39	24	
		1363		1425	950	770	343	174	78	46	
7+00	3:30	806		906	592	429	190	97	46	29	
		1363		1222	816	609	286	159	84	50	
8+00	3:33	811		740	520	367	157	82	40	26	
		1376		1032	720	527	243	140	76	46	
9+00	3:36	804		933	631	444	182	84	35	24	
		1378		1239	840	574	253	131	65	44	

McDuff AFB - WD DATA 01/1/81
 TEST AREA NO. 4, 1st Phase, 1st Run

Test Location	Passport Time "C"	Lead 18.1"	Velocity in Feet per Second at 1000 Feet from Test Area						
			0.6	0.250	0.25	0.500	0.750	1.000	1.500
7.P. 74	36.0	1436	110	109	113	111	112	90	93
7.P. 74		1435	115	112	111	113	112	96	98
0130 1		1438	109	108	116	116	112	91	92
0130 4		1435	169	119	110	110	112	81	91
0130 6		1436	140	112	101	111	111	92	99
0130 0		1470	113	109	110	116	117	81	10
0130 2		1435	124	108	111	114	117	89	11
0130 B		1505	119	112	117	111	114	91	11
0130 B		1431	117	110	111	114	111	81	10
0130 A		1436	106	101	111	116	111	99	10
0130 A		1431	111	111	111	116	117	87	99
0130 C		1466	115	116	116	111	115	91	91
0130 C		1467	117	115	115	118	118	81	10
0130 2		1431	117	110	111	111	111	101	11
0130 5		1523	119	118	118	118	111	119	5
0130 5		1466	111	111	111	114	111	111	11
0130 1		1431	118	115	118	111	111	111	11

TABLE 1-10

14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100

Year	Month	Day	Time	Distances in Miles at Distance X from the Line						
				No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	No. 7
1951	12	1	10 1	1501	111	103	191	164	137	91
1951	12	2		1497	131	123	110	102	134	103
1951	12	3		1501	163	130	134	101	147	108
1951	12	4		1502	146	130	134	191	181	141
1951	12	5		1498	115	114	104	173	143	90
1951	12	6		1519	133	110	104	117	149	103
1951	12	7		1500	103	190	101	136	170	86
1951	12	8		1506	105	191	108	143	111	84
1951	12	9		1497	131	110	111	104	133	104
1951	12	10		1505	136	134	111	101	151	97
1951	12	11								
1951	12	12		1513	139	119	109	101	151	96
1951	12	13		1491	170	116	117	130	113	77
1951	12	14		1491	117	117	111	113	113	83
1951	12	15		1494	113	109	103	114	114	76
1951	12	16		1496	115	114	111	117	76	66
1951	12	17		1497	115	114	111	113	103	68
1951	12	18		1496	119	114	111	116	77	70
1951	12	19		1497	101	114	111	101	130	73
1951	12	20		1497	107	104	107	111	103	71
1951	12	21		1491	118	115	111	98	83	60
1951	12	22		1491	114	117	111	106	70	63
1951	12	23		1494	113	118	111	104	83	61
1951	12	24		1497	118	117	111	116	113	101
1951	12	25		1497	110	114	111	110	111	101
1951	12	26		1491	113	113	111	113	111	81
1951	12	27		1491	111	110	111	117	110	79
1951	12	28		1491	107	111	111	111	109	77
1951	12	29		1491	111	111	111	111	76	66
1951	12	30		1497	114	114	111	111	111	111
1951	12	31		1491	114	114	111	111	111	111
1951	12	32		1491	114	114	111	111	111	111
1951	12	33		1491	114	114	111	111	111	111
1951	12	34		1491	114	114	111	111	111	111
1951	12	35		1491	114	114	111	111	111	111
1951	12	36		1491	114	114	111	111	111	111
1951	12	37		1491	114	114	111	111	111	111
1951	12	38		1491	114	114	111	111	111	111
1951	12	39		1491	114	114	111	111	111	111
1951	12	40		1491	114	114	111	111	111	111
1951	12	41		1491	114	114	111	111	111	111
1951	12	42		1491	114	114	111	111	111	111
1951	12	43		1491	114	114	111	111	111	111
1951	12	44		1491	114	114	111	111	111	111
1951	12	45		1491	114	114	111	111	111	111
1951	12	46		1491	114	114	111	111	111	111
1951	12	47		1491	114	114	111	111	111	111
1951	12	48		1491	114	114	111	111	111	111
1951	12	49		1491	114	114	111	111	111	111
1951	12	50		1491	114	114	111	111	111	111
1951	12	51		1491	114	114	111	111	111	111
1951	12	52		1491	114	114	111	111	111	111
1951	12	53		1491	114	114	111	111	111	111
1951	12	54		1491	114	114	111	111	111	111
1951	12	55		1491	114	114	111	111	111	111
1951	12	56		1491	114	114	111	111	111	111
1951	12	57		1491	114	114	111	111	111	111
1951	12	58		1491	114	114	111	111	111	111
1951	12	59		1491	114	114	111	111	111	111
1951	12	60		1491	114	114	111	111	111	111
1951	12	61		1491	114	114	111	111	111	111
1951	12	62		1491	114	114	111	111	111	111
1951	12	63		1491	114	114	111	111	111	111
1951	12	64		1491	114	114	111	111	111	111
1951	12	65		1491	114	114	111	111	111	111
1951	12	66		1491	114	114	111	111	111	111
1951	12	67		1491	114	114	111	111	111	111
1951	12	68		1491	114	114	111	111	111	111
1951	12	69		1491	114	114	111	111	111	111
1951	12	70		1491	114	114	111	111	111	111
1951	12	71		1491	114	114	111	111	111	111
1951	12	72		1491	114	114	111	111	111	111
1951	12	73		1491	114	114	111	111	111	111
1951	12	74		1491	114	114	111	111	111	111
1951	12	75		1491	114	114	111	111	111	111
1951	12	76		1491	114	114	111	111	111	111
1951	12	77		1491	114	114	111	111	111	111
1951	12	78		1491	114	114	111	111	111	111
1951	12	79		1491	114	114	111	111	111	111
1951	12	80		1491	114	114	111	111	111	111
1951	12	81		1491	114	114	111	111	111	111
1951	12	82		1491	114	114	111	111	111	111
1951	12	83		1491	114	114	111	111	111	111
1951	12	84		1491	114	114	111	111	111	111
1951	12	85		1491	114	114	111	111	111	111
1951	12	86		1491	114	114	111	111	111	111
1951	12	87		1491	114	114	111	111	111	111
1951	12	88		1491	114	114	111	111	111	111
1951	12	89		1491	114	114	111	111	111	111
1951	12	90		1491	114	114	111	111	111	111
1951	12	91		1491	114	114	111	111	111	111
1951	12	92		1491	114	114	111	111	111	111
1951	12	93		1491	114	114	111	111	111	111
1951	12	94		1491	114	114	111	111	111	111
1951	12	95		1491	114	114	111	111	111	111
1951	12	96		1491	114	114	111	111	111	111
1951	12	97		1491	114	114	111	111	111	111
1951	12	98		1491	114	114	111	111	111	111
1951	12	99		1491	114	114	111	111	111	111
1951	12	100		1491	114	114	111	111	111	111

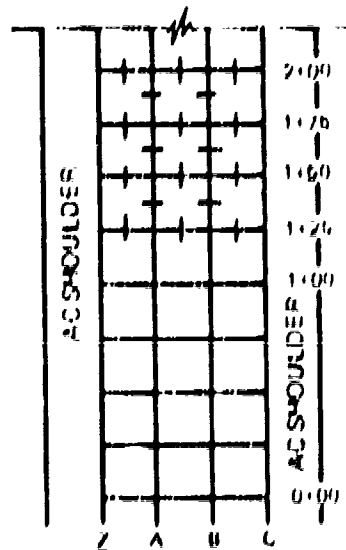
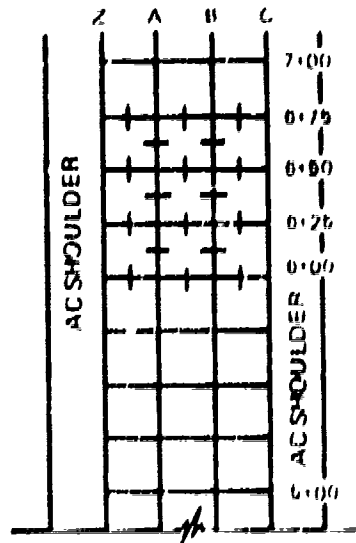
APPENDIX C
PCC JOINT EFFICIENCY TEST DATA:
INDEX, PLATES and TABLES

PLATES

<u>Plate No.</u>	<u>Title</u>
C1	Test Area No. 1 - Location Map
C2	Test Area No. 5 - Location Map

TABLES

<u>Table No.</u>	<u>Title</u>
C1	Test Area No. 1 - Joint Testing - Slab Rocking
C2	Test Area No. 5 - Joint Testing - Slab Rocking



LEGEND



JOINT
NUMBERS

SLAB TESTING
MCDILL AFB
11 2-82
TEST AREA 1

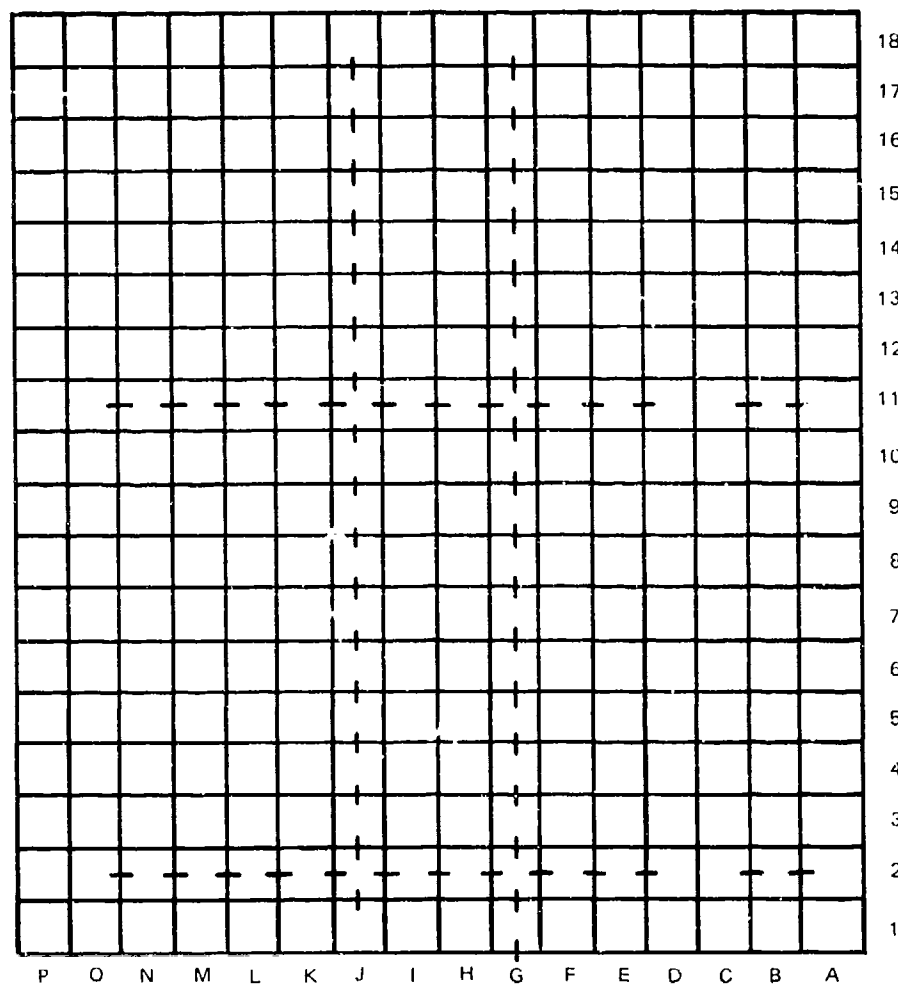
SLAB ROCKING - SLAB ROCKING
 NOVEMBER 7, 1962
 TEST 2002 #1

JOINT NO.	Slab Rocking - inch	
	Wheel #1	Wheel #2
2002 1 35 150 A	.001	.001
2002 1 35 150 B	.001	0
2002 1 35 175 A	.002	.001
2002 1 35 175 B	.001	.001
175 200 A	.002	.001
175 200 B	.002	.002
200 200 A	0	.001
175 200 A	.001	.001
175 200 A	.001	0
175 200 A	.002	.001
175 200 A	.002	.002
175 200 A	.006	.003
175 200 A	.001	.001
200 200 A	.003	.002
200 200 B	0	0
175 200 B	0	0
175 200 B	0	.001
175 200 B	0	0
200 200 B	.001	0
200 200 B	0	0
200 200 B	.001	0
200 200 B	.002	0
200 200 B	.001	.003
200 200 B	.002	.002
200 200 B	.002	.001
200 200 B	.003	0
200 200 B	.001	.002
200 200 B	.001	.002
200 200 B	.001	.001
200 200 B	.001	0
200 200 B	.001	.002
200 200 B	.001	.002
200 200 B	.001	.001
200 200 B	.001	.001

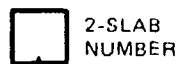
TABLE C1 (cont.)
McDill AFB

SLAB TESTING
NOVEMBER 2, 1992
TEST SITE NO 1

JOINT N.	SLAB	ROCKING-INCH
	Wheel #1	Wheel #2
650-675A	.002	.001
650-675B	.001	.002
625-650A	.002	.002
625-650B	.001	.001
600-625 A	.003	.001
600-625 B	.003	.002



LEGEND



JOINT
TESTED

SLAB TESTING
11-2-82
MCDILL AFB
TEST AREA 5

TABLE C2

Slab Testing - Slab Rocking
 November 2, 1962
 Test Size = 5

MacDermott

		SLAB ROCKING - INCH	
Joint No.		Wheel #1	Wheel #2
S ₂₂ at 600 lb Sketch	J 1-2	.010	.003
	J 2-3	.008	.007
	J 3-4	.005	.003
	J 4-5	.010	.007
	J 5-6	.007	.005
	J 6-7	.006	.006
	J 7-8	.004	.002
	J 8-9	.008	.004
	J 9-10	.003	.002
	J 10-11	.006	.004
	J 11-12	.006	.001
	J 12-13	.006	.003
	J 13-14	.005	.002
	J 14-15	.005	.002
	J 15-16	.004	.002
	J 16-17	.004	.002
	J 17-18	.002	.002
G	17-18	.004	.002
	16-17	.004	.002
	15-16	.004	.003
	14-15	.006	.001
	13-14	.006	.004
	12-13	.006	.005
	11-12	.006	.002
	10-11	.007	.004
	9-10	.004	.003
	8-9	.005	.005
	7-8	.005	.005
	6-7	.005	.005
	5-6	.007	.004
G	4-5	.003	.004
	3-4	.005	.006
	2-3	.007	.001
	1-2	.005	.003
	0-1	.005	.005

Concrete - Slab Reinforcing
 November 2, 1972
 T. G. C. #15

Mac Dill AFB

Joint No.	SLAB REINFORCING - Joints	
	Wheel #1	Wheel #7
2 H-O	.004	.002
2 M-N	.010	.004
2 L-M	.006	.003
2 K-L	.007	.003
2 J-K	.006	.003
2 I-J	.006	.003
2 H-I	.005	.003
2 G-H	.003	.004
2 F-G	.003	.003
2 E-F	.006	.004
2 D-E	.007	.004
2 C-D	.004	.005
2 A-B	.003	.002
11 A-B	.003	.005
11 B-C	.009	.003
11 C-D	.003	.003
11 D-E	.003	.003
11 E-F	.003	.003
11 F-G	.007	.004
11 G-H (Center)	.010	.006
11 G-H (Main)	.003	.006
11 H-I	.006	.003
11 I-J	.004	.003
11 J-K	.006	.003
11 K-L	.003	.002
11 L-M	.003	.002
11 M-N	.007	.005
11 N-O	.003	.005

TEST DATA FROM WATERWAYS EXPERIMENT STATION

Data Collected with WES 16-kip vibrator
and WES Falling Weight Deflectometer
(Dynatest 15-kip FWD)

Table 2
Pavement Condition Rating
of Test Areas

<u>Test Area</u>	<u>PCI</u>	<u>Rating</u>
1	100	Excellent
2	62	Good
3	46	Fair
4	48	Fair
5	95	Excellent

Table 3

Test Data - VES 16-Kip Vibrator

Test No.	Test No.	Station or Location	Date	Time	Surface Temperature °F	DSM kips/in.	Temperature Correction Factor	Corrected DSM kips/in.	Force lb	Deflection, mils		
										Distance from Center of Plate, in.		
										0	18	60
1	A-1	0+12.5	2 Nov 82	1437		6240			15,047	2.31	1.70	1.44
	A-4	0+87.5		1436		5760			14,643	2.45	1.92	1.62
	A-7	1+02.5		1435		5850			14,841	2.44	1.85	1.52
	A-10	2+37.5		1434		6000			14,516	2.02	1.66	1.37
	A-13	3+12.5		1433		6060			14,480	2.07	1.54	1.26
	A-16	3+87.5		1433		6060			14,910	2.38	1.89	1.57
	A-19	4+62.5		1432		5640			14,463	2.50	2.02	1.67
	A-22	5+37.5		1431		6320			14,895	2.30	1.59	1.53
	A-25	6+12.5		1430		6240			14,732	2.30	1.84	1.54
	A-28	6+87.5		1428	94.6	6360			14,854	2.30	1.86	1.57
	B-2	0+37.5		1438		6400			15,052	2.20	1.75	1.46
	B-5	1+12.5		1439		6260			14,031	2.14	1.71	1.43
	B-8	1+87.5		1440		5400			14,585	2.68	1.73	1.46
	B-11	2+62.5		1441		5560			14,691	2.62	1.57	1.31
	B-14	3+37.5		1442		6880			14,349	2.05	1.57	1.32
	B-17	4+12.5		1443		5440			14,715	2.67	1.80	1.51
	B-20	4+87.5		1444		5240			14,444	2.72	1.77	1.46
	B-23	5+62.5		1444		6920			14,925	2.14	1.70	1.42
	B-26	6+37.5		1445		6560			14,495	2.20	1.71	1.43
	C-3	0+62.5		1421		5400			14,223	4.58	1.92	1.63
	C-6	1+37.5		1421		6360			14,584	2.20	1.76	1.48
	C-9	2+12.5		1422		6000			14,091	2.19	1.68	1.40
	C-12	2+87.5		1423		7000			14,466	2.00	1.65	1.37
	C-15	3+62.5		1424		5880			14,672	2.36	1.80	1.51
	C-18	4+37.5		1424		5320			14,930	2.71	2.11	1.79
	C-21	5+12.5		1425		6920			14,704	2.06	1.58	1.28
	C-24	5+87.5		1426		4400			14,340	3.12	1.83	1.56
	C-27	6+62.5		1427		5840			14,614	2.39	1.85	1.57
2	T-2	0+84.8 ft 1f	1 Nov 82	0458	85.8	1860	1.10	2046	4,299	1.47	0.03	0.54
									9,790	4.08	2.82	1.40
									14,480	6.63	4.59	2.24

(Continued)

(Sheet 1 of 6)

Table 2 (Continued)

Test No.	Test Date	Station or Location	Time	Surface Temperature °F	BSM kips/in.	Temperature Correction Factor	Corrected BSM kips/in.	Force lb	Deflection, mils			
									Distance from center of plate, in.			
									0	18	36	60
1	A-0-00	-22 ft 11"	0402	90.0	1370	1.12	1334	14,793	9.15	6.06	2.74	1.51
	A-1-00		0401		1420		1390	15,056	8.95	5.79	2.70	1.65
	A-2-00		0400		1270		1422	15,686	9.73	5.69	2.73	1.67
	A-3-00		0359		1360		1523	14,484	9.04	5.75	2.72	1.78
	A-4-00		0358		1120		1254	14,081	10.48	6.39	2.83	1.84
	A-5-00		0355		1540		1725	14,706	8.32	4.35	2.03	1.47
	A-6-00		0357		1250		1400	14,336	9.67	6.13	2.83	1.83
	A-7-00		0356		1310		1243	14,616	11.15	6.86	3.15	2.03
	B-0-00	-12 ft 16"	0350		1620		1814	14,330	7.36	4.80	2.45	1.37
	B-1-00		0349		1670		1870	14,731	7.65	5.22	2.53	1.44
2	B-2-00		0346		1820		2038	14,239	6.56	4.45	2.27	1.33
	B-3-00		0349		1960		2195	14,618	6.69	5.03	2.39	1.33
	B-4-00		0334		1660		1859	14,770	7.72	5.11	2.64	1.52
	B-5-00		0334		1500		1792	14,368	7.90	5.38	2.86	1.64
	B-6-00		0333		1680		1892	15,030	7.80	5.25	2.73	1.65
	B-7-00		0333	91.0	1670	1.13	1870	14,316	7.39	5.18	2.76	1.75
	B-8-00		0332		1460		1650	14,802	8.71	5.86	2.88	1.76
	B-9-00		0332		1710		1932	14,721	7.61	5.40	2.69	1.56
	B-10-00		0331		2220		2509	14,553	5.99	3.52	1.75	1.19
	B-11-00		0330		1840		2079	14,457	7.11	4.89	2.65	1.63
3	B-12-00		0330		1880		2124	14,739	6.97	4.65	2.62	1.55
	B-13-00		0329		1550		1751	14,873	8.30	6.19	2.96	1.72
	B-14-00		0328		1530		1729	14,830	8.37	5.88	3.12	1.78
	C-0-00	Center Line	0403	90.0	2060	1.12	2307	14,478	6.05	4.13	2.09	1.24
	C-1-00		0404		2260		2531	14,893	5.87	3.84	2.00	1.22
	C-2-00		0405		1900		2128	14,453	6.76	4.16	2.26	1.40
	C-3-00		0405		1720		1956	14,074	7.60	5.03	2.75	1.68
	C-4-00		0406	89.0	2040		2285	14,514	6.47	4.49	2.50	1.59
	C-5-00		0407		2480		2778	14,495	5.48	3.23	1.92	1.43
	C-6-00		0407		1840		2061	14,513	6.76	4.59	2.45	1.58
	C-7-00		0408	89.4	1960		2128	14,344	6.77	4.71	2.71	1.65

(Continued)

(Sheet 2 of 6)

Table 3 (Continued)

Test No.	Station or Location	Date	Time	Surface Temperature t_s	RTN $t_{s, \text{in}}$	Temperature Correction Factor	Corrected RTN $t_{s, \text{in}}$	Force P	Collection, mls		
									Distance from Center of Plate, in.		
									0	15	30
1	P-1000	1 Nov 52	0114	91.0	1570	1.13	1389	17.973	6.62	4.4	2.09
	P-1050		0115		1570		1389	14.549	1.90	4.73	1.11
	P-1100		0319		1570		1389	15.160	4.02	1.62	1.01
	P-1150		0317		1570		1389	14.549	4.02	1.14	1.12
	P-1200		0318	91.5	1570		1389	14.549	4.31	1.13	1.10
	P-1250		0200	91.0	1570		1389	14.549	7.03	0.1	1.14
	P-1300		0201		1570		1389	14.549	7.03	1.06	1.12
	P-1350		0202		1570		1389	14.549	7.03	1.06	1.12
	P-1400		0203		1570		1389	14.549	7.03	1.06	1.12
	P-1450		0204		1570		1389	14.549	7.03	1.06	1.12
	P-1500		0205		1570		1389	14.549	7.03	1.06	1.12
	P-1550		0206		1570		1389	14.549	7.03	1.06	1.12
	P-1600		0207		1570		1389	14.549	7.03	1.06	1.12
	P-1650		0208		1570		1389	14.549	7.03	1.06	1.12
	P-1700		0209		1570		1389	14.549	7.03	1.06	1.12
	P-1750		0210		1570		1389	14.549	7.03	1.06	1.12
	P-1800		0211		1570		1389	14.549	7.03	1.06	1.12
	P-1850		0212		1570		1389	14.549	7.03	1.06	1.12
	P-1900		0213		1570		1389	14.549	7.03	1.06	1.12
	P-1950		0214		1570		1389	14.549	7.03	1.06	1.12
	P-2000		0215		1570		1389	14.549	7.03	1.06	1.12
	P-2050		0216		1570		1389	14.549	7.03	1.06	1.12
	P-2100		0217		1570		1389	14.549	7.03	1.06	1.12
	P-2150		0218		1570		1389	14.549	7.03	1.06	1.12
	P-2200		0219		1570		1389	14.549	7.03	1.06	1.12
	P-2250		0220		1570		1389	14.549	7.03	1.06	1.12
	P-2300		0221		1570		1389	14.549	7.03	1.06	1.12
	P-2350		0222		1570		1389	14.549	7.03	1.06	1.12
	P-2400		0223		1570		1389	14.549	7.03	1.06	1.12
	P-2450		0224		1570		1389	14.549	7.03	1.06	1.12
	P-2500		0225		1570		1389	14.549	7.03	1.06	1.12
	P-2550		0226		1570		1389	14.549	7.03	1.06	1.12
	P-2600		0227		1570		1389	14.549	7.03	1.06	1.12
	P-2650		0228		1570		1389	14.549	7.03	1.06	1.12
	P-2700		0229		1570		1389	14.549	7.03	1.06	1.12
	P-2750		0230		1570		1389	14.549	7.03	1.06	1.12
	P-2800		0231		1570		1389	14.549	7.03	1.06	1.12
	P-2850		0232		1570		1389	14.549	7.03	1.06	1.12
	P-2900		0233		1570		1389	14.549	7.03	1.06	1.12
	P-2950		0234		1570		1389	14.549	7.03	1.06	1.12
	P-3000		0235		1570		1389	14.549	7.03	1.06	1.12
	P-3050		0236		1570		1389	14.549	7.03	1.06	1.12
	P-3100		0237		1570		1389	14.549	7.03	1.06	1.12
	P-3150		0238		1570		1389	14.549	7.03	1.06	1.12
	P-3200		0239		1570		1389	14.549	7.03	1.06	1.12
	P-3250		0240		1570		1389	14.549	7.03	1.06	1.12
	P-3300		0241		1570		1389	14.549	7.03	1.06	1.12
	P-3350		0242		1570		1389	14.549	7.03	1.06	1.12
	P-3400		0243		1570		1389	14.549	7.03	1.06	1.12
	P-3450		0244		1570		1389	14.549	7.03	1.06	1.12
	P-3500		0245		1570		1389	14.549	7.03	1.06	1.12
	P-3550		0246		1570		1389	14.549	7.03	1.06	1.12
	P-3600		0247		1570		1389	14.549	7.03	1.06	1.12
	P-3650		0248		1570		1389	14.549	7.03	1.06	1.12
	P-3700		0249		1570		1389	14.549	7.03	1.06	1.12
	P-3750		0250		1570		1389	14.549	7.03	1.06	1.12
	P-3800		0251		1570		1389	14.549	7.03	1.06	1.12
	P-3850		0252		1570		1389	14.549	7.03	1.06	1.12
	P-3900		0253		1570		1389	14.549	7.03	1.06	1.12
	P-3950		0254		1570		1389	14.549	7.03	1.06	1.12
	P-4000		0255		1570		1389	14.549	7.03	1.06	1.12
	P-4050		0256		1570		1389	14.549	7.03	1.06	1.12
	P-4100		0257		1570		1389	14.549	7.03	1.06	1.12
	P-4150		0258		1570		1389	14.549	7.03	1.06	1.12
	P-4200		0259		1570		1389	14.549	7.03	1.06	1.12
	P-4250		0300		1570		1389	14.549	7.03	1.06	1.12
	P-4300		0301		1570		1389	14.549	7.03	1.06	1.12
	P-4350		0302		1570		1389	14.549	7.03	1.06	1.12
	P-4400		0303		1570		1389	14.549	7.03	1.06	1.12
	P-4450		0304		1570		1389	14.549	7.03	1.06	1.12
	P-4500		0305		1570		1389	14.549	7.03	1.06	1.12
	P-4550		0306		1570		1389	14.549	7.03	1.06	1.12
	P-4600		0307		1570		1389	14.549	7.03	1.06	1.12
	P-4650		0308		1570		1389	14.549	7.03	1.06	1.12
	P-4700		0309		1570		1389	14.549	7.03	1.06	1.12
	P-4750		0310		1570		1389	14.549	7.03	1.06	1.12
	P-4800		0311		1570		1389	14.549	7.03	1.06	1.12
	P-4850		0312		1570		1389	14.549	7.03	1.06	1.12
	P-4900		0313		1570		1389	14.549	7.03	1.06	1.12
	P-4950		0314		1570		1389	14.549	7.03	1.06	1.12
	P-5000		0315		1570		1389	14.549	7.03	1.06	1.12
	P-5050		0316		1570		1389	14.549	7.03	1.06	1.12
	P-5100		0317		1570		1389	14.549	7.03	1.06	1.12
	P-5150		0318		1570		1389	14.549	7.03	1.06	1.12
	P-5200		0319		1570		1389	14.549	7.03	1.06	1.12
	P-5250		0320		1570		1389	14.549	7.03	1.06	1.12
	P-5300		0321		1570		1389	14.549	7.03	1.06	1.12
	P-5350		0322		1570		1389	14.549	7.03	1.06	1.12
	P-5400		0323		1570		1389	14.549	7.03	1.06	1.12
	P-5450		0324		1570		1389	14.549	7.03	1.06	1.12
	P-5500		0325		1570		1389	14.549	7.03	1.06	1.12
	P-5550		0326		1570		1389	14.549	7.03	1.06	1.12
	P-5600		0327		1570		1389	14.549	7.03	1.06	1.12
	P-5650		0328		1570		1389	14.549	7.03	1.06	1.12
	P-5700		0329		1570		1389	14.549	7.03	1.06	1.12
	P-5750		0330		1570		1389	14.549	7.03	1.06	1.12
	P-5800		0331		1570		1389	14.549	7.03	1.06	1.12
	P-5850		0332		1570		1389	14.549	7.03	1.06	1.12
	P-5900		0333		1570		1389	14.549	7.03	1.06	1.12
	P-5950		0334		1570		1389	14.549	7.03	1.06	1.12
	P-6000		0335		1570		1389	14.549	7.03	1.06	1.12
	P-6050		0336		1570		1389	14.549	7.03	1.06	1.12
	P-6100		0337		1570		1389	14.549	7.03	1.06	1.12
	P-6150		0338		1570		1389	14.549	7.03	1.06	1.12
	P-6200		0339		1570		1389	14.549	7.03	1.06	1.12
	P-6250		0340		1570		1389	14.549	7.03	1.06	1.12
	P-6300		0341		1570		1389	14.549	7.03	1.06	1.12
	P-6350		0342		1570		1389	14.549	7.03	1.06	1.12
	P-6400		0343		1570		1389	14.549	7.03	1.06	1.12
	P-6450		0344		1570		1389	14.549	7.03	1.06	1.12
	P-6500		0345		1570		1389	14.549	7.03	1.06	1.12
	P-6550		0346		1570		1389	14.549	7.03	1.06	1.12
	P-6600		0347		1570		1389	14.549	7.03	1.06	1.12
	P-6650		0348		1570		1389	14.549	7.03	1.06	1.12
	P-6700		0349		1570		1389	14.549	7.03	1.06	1.12
	P-6750		0350		1570		1389	14.549	7.03	1.06	1.12
	P-6800		0351		1570		1389	14.549	7.03	1.06	1.12
	P-6850		0352		1570		1389	14.549	7.03	1.06	1.12
	P-6900		0353		1570		1389	14.549	7.03	1.06	1.12
	P-6950		0354		1570		1389	14.549	7.03	1.06	1.12
	P-7000		0355		1570		1389	14.549	7.03	1.06	1.12
	P-7050		0356		1570		1389	14.549	7.03	1.06	1.12
	P-7100		0357		1570		1389				

Table 3 (Continued)

Test Unit	Test No.	Station or Location	Date	Time	Surface Temperature, °C	Wind Direction	Wind Speed, m/sec	Temperature Correction Factor	Corrected Temp	Relative Humidity, %	Reflected units			
											°C	°F	°E	
3	B-1+00	C-11-10	1 Nov 62	0400	88.0	→	1.19	1.19	86.8	11.0	11.0	51.8	1.0	
	B-2+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-3+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-4+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-5+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-6+00	Center line		0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-7+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-8+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-9+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-10+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-11+00	P-12-10		0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-12+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-13+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-14+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
	B-15+00			0400	88.0				86.8	11.0	11.0	51.8	1.0	
4	B-16+00	C-11-10	2 Nov 62	1538	101.0	→	1.14	1.14	99.8	1.0	1.0	0.66	0.66	
	B-17+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-18+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-19+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-20+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-21+00	Center line		1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-22+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-23+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-24+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-25+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-26+00	P-12-10		1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-27+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-28+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-29+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	
	B-30+00			1538	101.0				99.8	1.0	1.0	0.66	0.66	

(Continued)

(Sheet 4 of 6)

Table 3 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature of	DSM kips/in.	Temperature Correction Factor	Corrected DSM kips/in.	Force lb	Deflection, mils			
										Distance from Center of Plate, in.			
										0	18	36	60
4	5		2 Nov 82	1518	101.0	2580	1.16	2993	14,348	5.48	4.54	3.27	2.26
	6			1520		2620		3039	14,611	5.47	4.42	3.20	2.32
	7			1521		2166		2506	14,618	6.56	5.56	3.99	2.77
	J-8			1524		1780		2065	14,529	7.51	5.14	3.15	2.12
	9			1532		2300		2668	14,737	6.26	5.23	3.59	2.43
	10			1542		2360		2738	14,739	6.12	5.11	3.40	2.32
	J-11			1544		1940		2250	14,432	7.04	5.64	3.74	2.56
	12			1546		2300		2668	14,966	6.34	5.22	3.62	2.53
	J-13			1547		1330		1543	14,618	10.09	7.99	4.93	3.40
	14			1549		1720		1995	14,571	8.07	6.90	5.33	4.18
	15			1551		1910		2216	14,535	7.46	6.25	4.45	3.32
	16			1552		2000		2320	14,735	7.19	6.04	4.46	3.08
5	A-1			0838		2620			14,322	5.32	3.95	2.80	2.10
	E-1			0840		2780			14,184	5.05	4.21	3.06	2.17
	I-1			0840		2400			14,657	6.04	4.48	3.11	2.07
	N-1			0841		2740			14,779	5.38	4.54	3.27	2.35
	N-3			0844		2800			14,462	5.16	4.03	2.92	2.20
	J-3			0853		2520			14,574	5.59	4.55	3.23	2.31
	F-3			0855		2500			14,593	5.79	4.29	2.99	2.03
	B-3			0855		2900			14,416	4.95	4.01	2.75	1.97
	G-5			0900		2220			14,937	6.62	5.19	3.77	2.81
	K-5			0901		2380			14,619	5.80	4.46	3.09	2.21
	O-5			0903		2720			14,575	5.30	4.03	2.92	2.16
	H-7			0907		2720			14,482	5.23	4.23	2.94	2.08
	I-7			0909		2520			14,350	5.64	4.35	3.20	2.34
	F-7			0909		2360			14,650	5.76	4.43	3.09	2.14
	D-9			0920		2380			14,300	5.87	4.73	3.35	2.22
	F-9			0922		2480			14,301	5.55	4.62	3.34	2.43
	J-9			0923		2620			14,492	5.40	4.25	3.12	2.33
	O-11			0929		2760			14,893	5.24	4.20	3.17	2.44
	K-11			0930		2700			14,620	5.29	4.09	2.97	2.15
	G-11			0931		2400			14,051	5.68	4.31	3.11	2.16

(Continued)

(Sheet 5 of 6)

Table 3 (Concluded)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature of	DSM kips/in.	Temperature Correction Factor	Corrected DSM kips/in.	Force lb	Deflection, mils			
										Distance from Center of Plate, in.			
										0	18	36	60
5	C-11		2 Nov 82	0931		2380			14,674	6.01	5.04	3.72	2.64
	A-13			0933		2340			14,664	6.05	5.10	3.60	2.49
	E-13			0934		2740			14,464	5.27	4.38	3.22	2.40
	I-13			0934		2440			14,581	5.96	4.97	3.48	2.31
	M-13			0935		2760			14,401	5.07	4.12	2.97	2.26
	N-15			0937		2720			14,595	5.17	4.03	2.92	2.13
	J-15			0933		2520			15,087	5.88	4.73	3.40	2.50
	F-15			0939		2580			14,584	5.53	4.28	3.06	2.16
	B-15			0939		2720			14,522	5.27	4.18	3.02	1.99
	C-17			0941		2720			14,530	5.26	4.52	5.63	2.18
	G-17			0943		2700			14,748	5.41	4.49	3.34	2.47
	K-17			0944		2200			14,545	6.55	5.38	4.09	2.96
	O-17			0945		2900			14,863	5.06	4.09	3.00	2.17
	L-18			0948		2600			14,952	5.69	4.78	3.60	2.72
	H-18			0949		2740			14,619	5.30	4.32	3.12	2.28

(Sheet 6 of 6)

Table 4
Test Data - W.S. 16 kip Vibrator - Joint Tests

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	DSM Edge of Slab kips/in.	Deflection, mils Distance from Center of Plate, in.		Deflection Factor
							0	18	
1	TJ-1	C3-C2	2 Nov 62	1152	89.1	4729	14,770	2.93	0.79
	TJ-2	C12-C11		1158		4760	14,872	3.42	0.61
	TJ-3	C21-C20		1200		5720	14,603	2.64	0.69
	TJ-4	A22-A23		1210		3429	14,735	4.20	0.66
	TJ-5	A13-A14		1211		5809	14,575	2.40	0.83
	TJ-6	A4-A5		1213		4960	14,743	2.82	0.83
	TJ-7	B2-B1		1215		3580	14,582	6.03	0.39
	TJ-8	B11-B10		1218		5520	14,523	2.55	0.74
	TJ-9	B29-B19		1219		3600	14,592	4.68	0.39
	TJ-10	B26-B25		1220		4560	14,325	3.06	0.60
	TJ-11	A1-B1		1224		3660	14,308	3.82	0.67
	TJ-12	B5-A5		1226		4080	14,439	3.11	0.60
	TJ-13	B5-C5		1227		3640	13,853	3.71	0.63
	TJ-14	C12-B12		1229		5060	14,525	2.86	0.67
	TJ-15	A16-B16		1230		3840	14,607	3.67	0.35
	TJ-16	C18-B18		1232		3760	14,283	3.78	0.38
	TJ-17	B20-C20		1233		3620	14,156	4.09	0.33
	TJ-18	B23-A23		1236		5560	14,495	2.67	0.71
	TJ-19	B26-C26		1237		3960	14,725	3.65	0.58
5	TJ-1	J15-J16		1019		2100	4,566	1.95	0.84
							10,009	6.55	0.84
							14,586	6.71	0.83
	TJ-2	J12-J13		1021		1750	14,493	7.54	0.66
	TJ-3	J9-J10		1023		2860	14,378	6.76	0.85
	TJ-4	J6-J7		1025		1610	14,767	8.36	0.59
	TJ-5	J3-J4		1026		1770	14,631	7.89	0.61
	TJ-6	G5-G6		1029		1570	14,547	8.76	0.67
	TJ-7	G8-G7		1030		1850	14,737	7.51	0.83
	TJ-8	G11-G10		1031		1740	14,904	7.91	0.77
	TJ-9	G14-G13		1032		1760	14,452	7.92	0.59
	TJ-10	G17-G16		1033		2300	14,637	6.22	0.63
	TJ-11	A1-B1		1060		1740	14,661	7.87	0.56
	TJ-12	B1-B1		1068		1320	14,790	10.15	0.34
	TJ-13	G1-B1		1066		1580	14,666	8.15	0.71
	TJ-14	F1-J1		1065		1770	14,765	7.81	0.62
	TJ-15	H1-B1		1069		1680	14,823	8.62	0.47
	TJ-16	C11-B11		1038		1310	14,417	10.08	0.67
	TJ-17	G11-B11		1039		1560	14,735	8.67	0.69
	TJ-18	F11-B11		1060		1960	14,618	7.13	0.76
	TJ-19	G11-B11		1063		1960	14,661	7.10	0.67
	J1	J2-J2		1052		1840	14,560	7.22	0.76
	J2	J2		1056		2560	14,777	5.61	0.85
	J3	J2-J2		1057		1800	14,430	7.34	0.69
	J4	J2-J1		1108		1760	14,557	7.87	0.62
	J5	J3-J2		1108		1680	14,527	7.96	0.76
	J6	J2-J1		1104		1670	14,624	9.09	0.62
	J7	J3-J2		1105		1190	14,466	9.30	0.76

Table 5
Test Data - Falling Weight Deflectometer

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mil. Distance from Center of Plate, in.				
							1	2	3	4	5
							1	2	3	4	5
1	A-1	0+12.5	A Hwy 82	10:50	91.0	14,428	1.77	1.57	--	1.42	--
						14,469	1.73	1.54	--	1.43	--
						14,428	1.73	--	1.38	--	1.14
						14,476	1.73	--	1.42	--	1.06
	A-4	0+87.5			14,587	2.01	1.73	--	1.50	--	
					14,587	2.01	1.73	--	1.41	--	
					14,506	1.89	--	1.61	--	1.26	
					14,571	1.97	--	1.61	--	1.30	
	A-7	1+62.5			91.3	14,365	2.01	1.69	--	1.34	--
						14,460	2.05	1.73	--	1.40	--
						14,380	2.05	--	1.50	--	1.14
						14,317	2.01	--	1.50	--	1.18
	A-10	2+17.5			91.0	14,476	2.05	1.54	--	1.42	--
						14,380	2.01	1.65	--	1.45	--
						14,269	2.05	--	1.57	--	1.18
						14,396	2.01	--	1.57	--	1.18
	A-13	3+12.5				14,317	2.13	1.57	--	1.42	--
						14,412	2.09	1.57	--	1.42	--
						14,444	2.17	--	1.46	--	1.14
						14,396	2.05	--	1.50	--	1.18
	A-16	3+57.5				14,317	2.20	1.61	--	1.49	--
						14,269	2.17	1.69	--	1.44	--
						14,253	2.17	--	1.54	--	1.26
						14,285	2.29	--	1.50	--	1.26
	A-19	4+62.5			92.0	14,285	2.17	1.81	--	1.44	--
						14,333	2.13	1.85	--	1.50	--
						14,333	2.09	--	1.61	--	1.34
						14,317	2.17	--	1.65	--	1.34
	A-22	5+17.5				14,365	1.97	1.69	--	1.30	--
						14,396	2.05	1.65	--	1.34	--
						14,317	2.01	--	1.57	--	1.22
						14,380	1.93	--	1.54	--	1.26
	A-25	6+12.5				14,285	1.89	1.46	--	1.22	--
						14,285	1.77	1.54	--	1.22	--
						14,285	1.69	--	1.50	--	1.14
						14,361	1.81	--	1.42	--	1.10
	A-28	6+87.5				14,343	1.73	1.50	--	1.22	--
						14,380	1.73	1.46	--	1.22	--
						14,285	1.69	--	1.46	--	1.14
						14,333	1.69	--	1.38	--	1.18
	B-2	0+17.5				14,126	1.89	1.57	--	1.30	--
						14,174	1.89	1.50	--	1.24	--
						14,301	1.89	--	1.46	--	1.14
						14,253	1.85	--	1.46	--	1.14
	B-5	1+12.5				14,476	1.85	1.65	--	1.42	--
						14,333	1.85	1.73	--	1.42	--
						14,333	2.01	--	1.57	--	1.30
						14,349	1.97	--	1.61	--	1.26

(Continued)

(Sheet 1 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
1	B-8	1+87.5	3 Nov 82		92.0	14,253	1.73	1.57	--	1.30	--
						14,333	1.73	1.57	--	1.30	--
						14,301	1.73	--	1.42	--	1.18
						14,349	1.77	--	1.50	--	1.14
	B-11	2+62.5				14,158	1.61	1.50	--	1.22	--
						14,126	1.65	1.54	--	1.26	--
						14,206	1.69	--	1.54	--	1.10
						14,174	1.73	--	1.46	--	1.14
	B-14	3+37.5				14,301	1.85	1.57	--	1.30	--
						14,333	1.69	1.54	--	1.30	--
						14,333	1.77	--	1.42	--	1.18
						14,365	1.73	--	1.42	--	1.22
	B-17	4+12.5				14,317	1.81	1.77	--	1.38	--
						14,269	1.77	1.85	--	1.42	--
						13,936	1.81	--	1.46	--	1.22
						14,285	1.73	--	1.50	--	1.26
	B-20	4+87.5				14,444	1.81	1.61	--	1.38	--
						14,460	1.85	1.65	--	1.38	--
						14,460	1.81	--	1.38	--	1.22
						14,460	1.81	--	1.42	--	1.18
	B-23	5+62.5				14,365	1.73	1.42	--	1.22	--
						14,380	1.61	1.46	--	1.14	--
						14,301	1.65	--	1.30	--	1.06
						14,301	1.65	--	1.26	--	1.06
	B-26	6+37.5				14,333	1.65	1.50	--	1.26	--
						14,365	1.65	1.50	--	1.26	--
						14,380	1.69	--	1.34	--	1.10
						14,365	1.65	--	1.38	--	1.10
	C-3	0+62.5				14,237	1.89	1.69	--	1.42	--
						14,253	1.89	1.54	--	1.42	--
						14,269	1.89	--	1.69	--	1.34
						15,159	1.97	--	1.77	--	1.38
	C-6	1+37.5				14,110	1.85	1.77	--	1.34	--
						14,222	1.85	1.85	--	1.30	--
						14,301	1.85	--	1.54	--	1.14
						14,222	1.81	--	1.50	--	1.14
	C-9	2+12.5				14,094	1.65	1.54	--	1.26	--
						14,126	1.77	1.61	--	1.30	--
						14,237	1.69	--	1.26	--	1.18
						14,110	1.73	--	1.26	--	1.30
	C-12	2+87.5			93.0	14,253	1.97	1.65	--	1.46	--
						14,349	1.93	1.69	--	1.46	--
						14,333	1.93	--	1.85	--	1.30
						14,380	1.93	--	1.61	--	1.18
	C-15	3+62.5				14,444	1.81	1.61	--	1.34	--
						14,476	1.81	1.61	--	1.34	--
						14,221	1.81	--	1.54	--	1.22
						14,476	1.81	--	1.57	--	1.22

(Continued)

(Sheet 2 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils						
							Distance from Center of Plate, in.						
							0	12	24	36	48		
1	C-18	4+37.5	3 Nov 82		93.0	14,174	2.20	1.81	--	1.54	--		
						14,269	2.13	1.85	--	1.54	--		
						14,349	2.20	--	1.61	--	1.38		
						14,301	2.24	--	1.77	--	1.38		
	C-21	5+12.5				14,476	1.65	1.50	--	1.22	--		
						14,492	1.57	1.18	--	1.26	--		
						14,285	1.61	--	1.34	--	1.10		
						14,460	1.61	--	1.26	--	1.14		
	C-24	5+87.5				13,983	1.97	1.50	--	1.18	--		
						14,237	1.89	1.54	--	1.22	--		
						14,285	1.93	--	1.42	--	1.10		
						14,269	1.93	--	1.38	--	1.10		
	C-27	6+62.5				14,142	1.97	1.50	--	1.30	--		
						14,333	1.97	1.61	--	1.30	--		
						13,999	1.97	--	1.46	--	1.14		
						14,078	1.97	--	1.42	--	1.26		
2	T-2	0+84 8 ft lf		2:10	97.0	4,036	2.17	1.50	--	0.63	--		
						4,052	2.24	1.54	--	0.63	--		
						3,988	2.32	--	0.94	--	0.47		
						4,020	2.28	--	0.94	--	0.47		
						8,755	5.08	3.54	--	1.42	--		
						8,771	5.04	3.54	--	1.42	--		
						8,740	5.31	--	2.28	--	1.06		
						8,740	5.31	--	2.28	--	1.06		
						14,174	8.62	6.06	--	2.44	--		
						14,253	8.70	6.10	--	2.52	--		
						14,206	8.74	--	3.90	--	1.77		
						14,190	8.66	--	3.86	--	1.77		
	A-0+00	≈22 ft lf			13,983	14.80	8.62	--	3.15	--			
					14,094	14.09	8.62	--	3.19	--			
					14,047	13.70	--	5.08	--	2.20			
					--	--	--	--	--	--			
	A-1+00					14,110	12.13	8.15	--	2.87	--		
						14,126	12.09	8.15	--	2.91	--		
						14,047	12.52	--	4.84	--	2.01		
						14,110	12.32	--	4.84	--	2.05		
	A-2+00					14,158	16.38	9.41	--	2.68	--		
						14,126	15.63	9.25	--	2.72	--		
						14,126	15.43	--	4.96	--	1.93		
						14,158	15.31	--	5.04	--	1.93		
	A-3+00					14,078	14.57	9.02	--	2.87	--		
						14,094	14.45	9.06	--	2.83	--		
						14,031	15.75	--	4.92	--	--		
						14,031	14.92	--	4.80	--	1.89		
	A-4+00					14,078	20.08	10.35	--	2.72	--		
						14,126	18.90	10.08	--	2.80	--		
						14,126	18.19	--	4.80	--	1.93		
						14,110	18.74	--	4.96	--	1.93		

(Continued)

(Sheet 3 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
2	A-5+00	≈22 ft lf	3 Nov 82		97.0	14,653	15.24	7.72	--	1.73	--
						14,078	15.00	7.72	--	1.69	--
						14,031	16.77	--	3.50	--	1.26
						14,031	15.79	--	3.43	--	1.30
	A-6+00	≈22 ft lf				14,063	19.92	10.31	--	2.83	--
						14,078	18.27	10.60	--	2.80	--
						14,063	17.68	--	4.80	--	2.01
						14,078	17.28	--	4.84	--	2.01
	A-700					13,729	17.28	10.39	--	2.99	--
						14,047	17.28	10.83	--	3.03	--
						13,935	18.70	--	5.31	--	1.93
						14,031	17.86	--	5.28	--	2.01
	B-0+00	≈12 ft lf				14,063	10.28	6.97	--	2.83	--
						--	--	--	--	--	--
						14,174	10.24	--	4.41	--	1.93
						14,190	10.24	--	4.41	--	1.97
	B-0+50					14,078	9.96	6.46	--	2.68	--
						14,094	9.84	6.46	--	2.68	--
						14,063	11.02	--	4.09	--	1.89
						14,047	10.16	--	4.11	--	1.93
	B-1+00					14,206	9.37	5.87	--	2.52	--
						14,126	8.98	5.94	--	2.56	--
						14,142	10.00	--	3.86	--	1.81
						--	--	--	--	--	--
	B-1+50					14,190	8.11	5.75	--	2.56	--
						14,221	7.99	5.75	--	2.68	--
						14,190	8.03	--	3.82	--	1.89
						14,253	7.91	--	3.66	--	1.85
	B-2+00					14,237	9.32	6.65	--	2.68	--
						14,221	9.69	6.50	--	2.60	--
						14,206	9.80	--	4.09	--	1.77
						14,253	9.70	--	4.13	--	1.85
	B-2+50					13,872	11.61	6.77	--	2.68	--
						14,015	11.18	6.81	--	2.72	--
						14,041	11.14	--	4.33	--	1.93
						14,126	11.18	--	4.33	--	1.93
	B-3+00					14,158	9.69	3.94	--	1.73	--
						14,206	9.37	4.02	--	1.77	--
						14,174	9.41	--	6.46	--	2.52
						14,206	9.53	--	6.50	--	2.44
	B-3+50					13,929	10.51	6.30	--	2.44	--
						14,063	10.20	6.34	--	2.48	--
						14,063	9.96	--	3.70	--	1.61
						14,094	9.96	--	3.98	--	1.69
	B-4+00					14,190	9.65	6.54	--	2.44	--
						14,158	9.57	6.57	--	2.44	--
						14,126	9.41	--	4.06	--	1.77
						14,142	9.49	--	4.09	--	1.81
	B-4+50					14,158	9.33	6.06	--	2.28	--
						14,190	9.09	6.06	--	2.36	--
						14,110	8.94	--	3.70	--	1.50
						14,174	8.94	--	3.66	--	1.61

(Continued)

(Sheet 4 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
2	B-5+00	712 ft H	3 Nov 82		97.0	14,094	9.21	5.39	--	1.54	--
						14,206	9.29	5.43	--	1.61	--
						14,126	9.69	--	2.80	--	1.14
						14,190	9.45	--	2.83	--	1.14
	B-5+50					14,063	8.31	5.63	--	2.44	--
						14,206	8.15	5.67	--	2.48	--
						14,206	8.11	--	3.78	--	1.77
						14,190	8.03	--	3.74	--	1.77
	B-6+00					14,158	7.40	5.47	--	2.28	--
						14,301	7.36	5.63	--	2.36	--
						14,142	7.44	--	3.54	--	1.69
						14,237	7.52	--	3.58	--	1.73
	B-6+50					--	10.83	7.01	--	2.80	--
						13,999	10.59	7.01	--	2.76	--
						13,983	10.39	--	4.33	--	2.05
						14,063	10.47	--	4.37	--	2.09
	B-7+00					14,094	10.08	7.20	--	2.80	--
						14,253	10.20	7.32	--	2.87	--
						14,158	10.59	--	4.76	--	2.09
						14,237	10.35	--	4.72	--	2.09
	C-0+00	Center Line			98.0	14,126	9.02	5.04	--	2.24	--
						14,110	8.78	5.17	--	2.20	--
						14,078	9.33	--	3.43	--	1.61
						--	--	--	--	--	--
	C-1+00					14,158	6.77	4.65	--	2.05	--
						14,206	6.81	4.65	--	2.01	--
						14,237	6.77	--	3.39	--	1.65
						14,237	6.89	--	3.07	--	1.46
	C-2+00					14,110	8.39	4.76	--	1.97	--
						14,158	8.23	5.08	--	2.20	--
						14,110	8.90	--	3.31	--	1.61
						14,094	8.58	--	3.27	--	1.69
	C-3+00					14,047	11.22	5.91	--	2.44	--
						14,094	10.43	5.91	--	2.48	--
						14,094	9.92	--	3.70	--	1.73
						14,078	9.72	--	3.74	--	1.73
	C-4+00					14,078	9.49	5.35	--	2.20	--
						--	--	--	--	--	--
						14,015	10.59	--	3.46	--	1.54
						14,047	9.96	--	3.46	--	1.54
	C-5+00					13,983	8.11	4.53	--	1.81	--
						13,999	7.83	--	--	1.85	--
						14,094	7.56	--	2.91	--	1.42
						14,094	7.40	--	2.91	--	1.42
	C-6+00					13,967	9.72	4.88	--	2.13	--
						14,047	9.49	4.88	--	2.20	--
						14,047	11.50	--	3.27	--	1.61
						14,015	10.31	--	3.31	--	1.61
	C-7+00			2:50		14,110	9.49	6.30	--	2.87	--
						14,110	9.17	6.22	--	2.87	--
						14,094	9.09	--	4.13	--	2.01
						14,063	8.98	--	4.17	--	2.01

(Continued)

(Sheet 5 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils				
							Distance from Center of Plate, in.				
							0	12	24	36	48
2	D-0+00	≈12 ft rt	3 Nov 82		97.0	14,190	9.06	6.22	--	2.44	--
						14,317	9.09	6.46	--	2.44	--
						14,301	9.02	--	3.82	--	1.73
						14,333	9.13	--	3.82	--	1.73
	D-0+50					14,349	10.00	6.61	--	2.36	--
						14,349	9.96	6.65	--	2.36	--
						14,206	10.12	--	3.78	--	1.65
						14,301	9.96	--	3.86	--	1.69
	D-1+00					14,253	8.58	5.43	--	1.97	--
						14,237	8.39	5.35	--	2.05	--
						14,237	8.27	--	3.23	--	1.42
						14,158	8.31	--	3.58	--	1.30
	D-1+50					14,142	11.22	7.28	--	2.52	--
						14,174	11.10	7.36	--	2.56	--
						14,174	11.77	--	4.02	--	1.77
						14,174	11.42	--	4.09	--	1.77
	D-2+00					14,206	10.55	6.85	--	2.32	--
						14,269	10.35	6.69	--	2.40	--
						14,269	10.39	--	3.90	--	1.61
						14,285	10.31	--	3.86	--	1.65
	D-2+50					14,110	8.50	5.75	--	2.09	--
						14,269	8.43	5.83	--	2.17	--
						14,174	8.86	--	3.27	--	1.46
						14,253	8.62	--	3.35	--	1.46
	D-3+00					14,174	11.38	7.09	--	2.40	--
						14,190	10.79	7.01	--	2.44	--
						14,142	10.43	--	3.82	--	1.73
						14,221	10.39	--	3.90	--	1.73
	D-3+50					14,158	10.31	6.61	--	2.44	--
						14,206	10.28	6.57	--	2.40	--
						14,142	10.55	--	3.94	--	1.73
						14,158	10.47	--	3.94	--	1.77
	D-4+00					14,094	9.33	5.51	--	2.28	--
						14,158	9.06	5.43	--	2.20	--
						14,158	8.86	--	3.31	--	1.54
						14,190	8.82	--	3.39	--	1.57
	D-4+50					14,221	9.33	6.38	--	2.56	--
						14,269	9.29	6.54	--	2.60	--
						14,174	9.53	--	4.02	--	1.81
						14,221	9.41	--	4.06	--	1.81
	D-5+00					14,174	9.13	5.12	--	1.73	--
						14,190	8.90	5.08	--	1.73	--
						14,126	8.70	--	2.95	--	1.22
						14,158	8.62	--	3.03	--	1.22
	D-5+50					14,063	9.17	6.26	--	2.64	--
						14,174	9.02	6.46	--	2.76	--
						14,126	9.84	--	4.17	--	1.93
						14,126	9.21	--	4.13	--	2.05

(Continued)

(Page 6 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.								
							0	12	24	36	48				
2	D-6+00	≈12 ft rt	3 Nov 82		97.0	14,110	9.92	6.10	--	2.52	--				
						14,174	9.25	6.10	--	2.56	--				
						14,126	8.82	--	3.78	--	1.81				
						14,206	8.86	--	3.82	--	1.89				
	D-6+50					14,047	10.20	6.50	--	2.48	--				
						14,110	10.20	6.57	--	2.48	--				
						14,063	10.59	--	3.98	--	1.73				
						14,078	10.31	--	3.98	--	1.77				
	D-7+00					14,110	12.56	8.03	--	2.76	--				
						14,158	12.20	7.91	--	2.80	--				
						14,174	11.97	--	4.61	--	2.01				
						14,174	11.97	--	4.69	--	2.01				
	E-0+00	≈22 ft rt								14,126	12.76	8.11	--	2.83	--
										14,094	12.68	7.99	--	2.83	--
										14,047	12.95	--	4.80	--	2.13
										--	--	--	--	--	--
	E-1+00					14,063	13.43	7.68	--	2.20	--				
						14,142	12.80	7.56	--	2.24	--				
						14,142	12.72	--	3.94	--	1.65				
						14,158	12.64	--	3.94	--	1.65				
	E-2+00					14,078	12.91	8.11	--	2.64	--				
						14,158	12.95	8.15	--	2.72	--				
						14,094	13.27	--	4.53	--	1.89				
						14,094	13.07	--	4.53	--	1.89				
	E-3+00					14,047	16.89	8.90	--	2.60	--				
						14,078	15.47	8.74	--	2.64	--				
						14,078	14.76	--	4.53	--	1.89				
						14,110	14.61	--	4.37	--	1.89				
	E-4+00					14,047	10.28	7.01	--	2.32	--				
						14,110	10.79	7.17	--	2.44	--				
						14,047	11.54	--	4.09	--	1.65				
						14,094	11.06	--	4.09	--	1.69				
	E-5+00					14,063	12.52	7.52	--	1.97	--				
						14,110	12.09	7.32	--	1.89	--				
						14,110	12.05	--	3.39	--	1.30				
						14,126	11.97	--	3.43	--	1.34				
	E-6+00					14,047	15.47	9.88	--	3.23	--				
						14,078	15.35	9.84	--	3.27	--				
						14,031	16.61	--	5.43	--	2.28				
						14,047	16.34	--	5.51	--	2.32				
	E-7+00					13,904	23.46	11.54	--	2.87	--				
						13,951	21.46	11.02	--	2.95	--				
						14,047	20.55	--	5.20	--	2.13				
						14,078	20.31	--	5.16	--	2.13				
3	T-3				92.0	3,957	9.57	4.25	--	0.75	--				
						3,909	9.33	4.13	--	0.75	--				
						3,988	11.02	--	1.38	--	0.51				
						3,941	10.12	--	1.42	--	0.51				

(Continued)

(Sheet 7 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
3	T-3	≈22 ft rt	3 Nov 82		92.0	8,708	18.50	9.09	--	1.69	--
						8,724	18.46	9.17	--	1.61	--
						8,708	19.65	--	3.15	--	1.22
						8,724	19.13	--	3.15	--	1.22
						14,078	27.72	14.61	--	2.56	--
						14,047	27.68	14.76	--	2.60	--
						14,047	29.13	--	5.08	--	1.85
						14,047	28.82	--	5.16	--	1.89
						14,094	27.99	15.04	--	2.83	--
						14,110	24.40	14.76	--	2.91	--
						14,078	26.42	--	5.63	--	1.93
						14,126	25.98	--	5.63	--	1.89
						13,983	29.25	15.43	--	3.35	--
						13,999	27.72	15.28	--	3.54	--
						14,047	26.97	--	6.22	--	2.48
						14,078	26.97	--	6.46	--	2.52
A-0+50		≈12 ft lf				13,983	27.95	15.91	--	4.62	--
						13,983	27.68	15.83	--	4.13	--
						14,047	29.09	--	7.52	--	2.56
						13,983	28.39	--	7.28	--	2.36
A-1+50						14,063	29.57	16.26	--	3.54	--
						14,470	28.23	15.83	--	3.50	--
						13,951	27.40	--	6.42	--	2.24
						14,063	27.09	--	6.38	--	2.20
A-2+50						13,872	21.34	11.61	--	4.17	--
						13,999	21.50	11.02	--	4.21	--
						13,872	22.87	--	5.98	--	3.07
						13,904	22.28	--	6.06	--	3.07
A-3+50						13,983	27.56	14.88	--	3.39	--
						13,935	26.42	14.53	--	3.39	--
						13,951	25.79	--	6.34	--	2.32
						13,951	25.47	--	6.34	--	2.32
A-4+50						13,872	28.62	14.80	--	2.99	--
						13,904	28.03	14.76	--	3.11	--
						13,856	30.59	--	5.79	--	2.17
						13,920	29.29	--	5.79	--	2.20
A-5+50						13,920	26.97	13.19	--	2.76	--
						13,888	25.55	12.87	--	2.80	--
						13,920	25.51	--	5.08	--	2.01
						13,920	25.91	--	5.08	--	2.05
A-6+50						13,872	24.84	13.90	--	2.64	--
						13,904	25.00	13.46	--	2.60	--
						13,872	27.17	--	5.28	--	1.85
						13,920	25.67	--	5.24	--	1.89
A-7+50						13,840	27.56	14.41	--	3.15	--
						13,888	26.85	14.29	--	3.11	--
						13,840	26.34	--	5.94	--	2.17
						13,856	26.18	--	6.02	--	2.20

(Continued)

(Sheet 8 of 15)

Table 5 (Continued)

Test No.	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
3	C-0400	Center 1160	3 Nov 62	3:53	92.1	13,824	15.31	10.47	--	3.67	--
						14,031	15.55	10.63	--	3.78	--
						13,978	15.18	--	6.34	--	2.40
						14,047	15.83	--	6.22	--	2.20
	C-1500				92.5	14,063	17.48	11.10	--	4.17	--
						14,078	17.12	10.98	--	4.21	--
						13,824	16.13	--	6.46	--	2.52
						13,983	16.61	--	6.61	--	2.80
	C-2000					14,047	16.16	10.24	--	3.21	--
						14,094	16.10	10.12	--	3.35	--
						14,156	16.73	--	5.79	--	2.20
						14,078	16.50	--	5.71	--	2.24
	C-3000					14,063	16.73	11.02	--	4.21	--
						13,999	16.20	10.91	--	4.21	--
						13,967	16.02	--	6.36	--	2.60
						14,015	15.91	--	6.28	--	2.52
	C-4000					13,951	23.39	13.90	--	4.21	--
						13,935	23.27	13.78	--	4.06	--
						13,983	24.25	--	7.05	--	2.68
						13,996	23.54	--	6.97	--	2.72
	C-5000				91.6	14,031	16.63	12.01	--	3.90	--
						14,015	16.89	11.85	--	3.90	--
						13,951	15.37	--	6.38	--	2.52
						13,920	19.06	--	6.42	--	2.56
	C-6000					14,015	20.00	11.18	--	4.13	--
						14,047	19.84	11.27	--	4.13	--
						14,047	20.54	--	6.57	--	2.95
						13,999	20.28	--	6.54	--	2.91
	C-7000					14,078	17.28	10.63	--	3.43	--
						14,047	16.97	10.63	--	3.54	--
						14,047	16.77	--	5.31	--	2.69
						14,110	16.77	--	5.43	--	2.17
	C-8000					13,800	15.39	8.82	--	3.35	--
						12,932	15.41	8.78	--	2.43	--
						13,792	15.94	--	5.39	--	2.40
						13,792	15.63	--	5.31	--	2.44
	C-9000					14,015	18.78	10.12	--	3.11	--
						14,094	18.11	10.16	--	3.07	--
						14,063	17.60	--	5.24	--	2.13
						14,110	17.48	--	5.12	--	2.13
	C-10000			4:30	90.8	13,800	15.71	9.53	--	3.31	--
						14,015	15.94	9.65	--	3.43	--
						14,031	16.54	--	5.51	--	2.44
						14,047	16.22	--	5.51	--	2.60
	B 0000	712 11 11			92.9	13,935	30.31	15.43	--	3.11	--
						13,935	28.46	15.04	--	3.15	--
						13,792	27.32	--	6.06	--	2.09
						13,920	27.13	--	5.91	--	2.13

(Continued)

(Sheet 9 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
3	B-1+00	≈12 ft rt	3 Nov 82		92.0	13,860	25.39	14.33	--	3.27	--
						13,904	24.96	14.21	--	3.31	--
						13,920	27.48	--	6.14	--	2.32
						13,935	26.30	--	6.22	--	2.28
	B-2+00					13,920	31.38	15.31	--	2.83	--
						13,935	29.88	15.00	--	2.83	--
						13,935	29.49	--	5.47	--	2.09
						13,935	29.02	--	5.39	--	2.01
	B-3+00					13,888	31.56	17.09	--	3.31	--
						13,888	30.98	17.13	--	3.33	--
						13,872	33.94	--	6.89	--	2.20
						13,920	32.72	--	6.73	--	2.24
	B-4+00					13,951	34.29	18.67	--	3.62	--
						13,888	30.67	16.65	--	3.46	--
						13,792	31.30	--	7.68	--	2.28
						13,904	31.14	--	7.76	--	2.24
	B-5+00					13,935	32.32	17.36	--	3.35	--
						13,935	31.18	16.97	--	3.43	--
						13,935	30.43	--	6.97	--	2.17
						13,888	30.04	--	7.13	--	2.17
	B-6+00					13,904	36.55	20.75	--	4.02	--
						13,935	30.47	17.48	--	4.02	--
						13,920	32.28	--	7.72	--	2.56
						13,888	31.14	--	7.87	--	2.56
	B-7+00					14,031	25.55	13.66	--	3.31	--
						13,983	24.72	13.54	--	3.35	--
						13,999	25.37	--	6.10	--	2.28
						13,983	24.13	--	6.18	--	2.36
	B-8+00					13,888	24.41	12.91	--	2.87	--
						13,935	24.13	12.95	--	2.99	--
						13,920	25.75	--	5.47	--	2.01
						13,926	24.84	--	5.55	--	2.05
	B-9+00					13,856	27.60	13.90	--	2.56	--
						13,856	26.46	13.58	--	2.68	--
						13,872	25.47	--	5.16	--	1.81
						13,856	26.42	--	5.24	--	1.85
	B-10+00					13,792	23.62	11.57	--	2.60	--
						13,983	22.60	11.61	--	2.68	--
						13,920	23.98	--	4.76	--	1.85
						13,967	25.24	--	4.76	--	1.85
4	T-4				0	4,338	1.77	1.42	--	1.02	--
						4,290	1.69	1.42	--	0.98	--
						4,306	1.73	--	1.18	--	0.94
						4,338	1.69	--	1.18	--	0.94
						8,771	3.31	2.91	--	2.05	--
						9,010	3.39	2.95	--	2.13	--
						8,946	3.39	--	2.48	--	1.54
						9,137	3.50	--	2.52	--	1.65

(Continued)

(Sheet 10 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
4	T-4		3 Nov 82		86.0	14,063	5.08	4.57	--	3.27	--
						14,126	5.12	4.57	--	3.31	--
						14,078	5.04	--	3.90	--	2.52
						14,126	5.08	--	3.82	--	2.60
1						14,221	5.79	5.04	--	3.46	--
						14,285	5.83	5.16	--	3.58	--
						14,206	5.83	--	4.29	--	2.87
						14,285	5.83	--	4.33	--	2.99
2						14,221	6.10	5.16	--	3.62	--
						14,221	6.02	5.16	--	3.54	--
						14,190	5.87	--	4.41	--	3.03
						14,221	5.87	--	4.25	--	2.83
J-3						14,031	7.87	4.76	--	3.15	--
						14,047	7.83	4.65	--	3.03	--
						14,078	7.83	--	3.94	--	2.44
						14,063	7.83	--	3.90	--	2.48
4				5:45		14,094	7.36	5.94	--	4.25	--
						14,126	7.32	5.98	--	4.33	--
						14,126	7.36	--	5.24	--	3.58
						14,126	7.36	--	5.24	--	3.35
5						14,078	5.79	4.84	--	3.27	--
						14,174	5.83	4.88	--	3.35	--
						14,142	5.91	--	4.29	--	2.80
						14,190	5.87	--	4.29	--	2.72
6						14,126	5.43	4.45	--	3.07	--
						14,142	5.43	4.45	--	3.11	--
						14,126	5.59	--	3.78	--	2.46
						14,158	5.31	--	3.82	--	2.48
7						13,935	7.95	5.20	--	3.46	--
						13,951	7.83	5.20	--	3.43	--
						13,967	8.43	--	4.41	--	2.91
						13,983	8.27	--	4.45	--	2.95
J-8						14,031	8.11	5.94	--	3.43	--
						14,047	8.07	5.94	--	3.50	--
						14,015	8.07	--	4.41	--	2.64
						14,031	8.03	--	4.45	--	2.60
9						13,983	7.72	6.10	--	3.70	--
						14,094	7.64	6.22	--	3.86	--
						14,063	7.76	--	4.92	--	2.95
						14,078	7.64	--	4.84	--	2.99
10						14,174	6.10	5.08	--	3.50	--
						14,206	6.06	5.20	--	3.58	--
						14,237	6.14	--	4.45	--	2.83
						14,237	6.10	--	4.45	--	2.80
J-V						14,094	6.34	5.98	--	3.50	--
						13,951	6.22	5.83	--	3.43	--
						14,031	6.30	--	4.69	--	2.72
						14,094	6.22	--	4.69	--	2.76

(Continued)

(Sheet 11 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils								
							Distance from Center of Plate, in.								
							0	12	24	36	48				
4	12	3 Nov 82			86.0	14,126	7.52	5.67	--	3.50	--				
						14,174	7.72	5.71	--	3.50	--				
						14,110	7.68	--	4.57	--	2.72				
						14,158	7.80	--	4.57	--	2.72				
	J-13					14,047	12.48	5.28	--	3.43	--				
						14,078	12.44	5.28	--	3.43	--				
						13,872	12.24	--	4.13	--	2.56				
						14,047	12.36	--	4.13	--	2.56				
	14					14,174	7.36	6.30	--	4.37	--				
						14,285	7.44	6.38	--	4.45	--				
						14,221	7.40	--	5.55	--	3.58				
						14,206	7.44	--	5.51	--	3.54				
	15					14,047	7.60	6.38	--	4.45	--				
						14,142	7.64	6.46	--	4.45	--				
						14,078	7.56	--	5.28	--	3.62				
						14,094	7.56	--	5.28	--	3.39				
	16					6:30	14,174	6.30	5.28	--	3.74	--			
							14,126	6.34	5.24	--	3.70	--			
							14,078	6.38	--	4.57	--	2.99			
							14,094	6.26	--	4.57	--	2.95			
5	A-1					0820		78.4	14,809	5.00	4.65	--	3.54	--	
									14,746	4.96	4.65	--	3.50	--	
									14,746	4.96	--	4.25	--	3.11	
									14,714	5.00	--	4.37	--	3.15	
	E-1								79.0	14,619	5.71	4.80	--	3.70	--
										14,571	5.51	4.76	--	3.66	--
										14,571	5.51	--	4.17	--	2.95
										14,603	5.71	--	4.21	--	2.99
	I-1								80.0	14,635	6.02	5.43	--	3.90	--
										14,539	5.94	5.47	--	3.94	--
										14,555	5.94	--	4.61	--	3.27
										14,555	5.79	--	4.65	--	3.27
	M-1									14,698	5.31	4.84	--	3.43	--
										14,651	5.20	4.88	--	3.43	--
										14,651	5.35	--	3.86	--	2.83
										14,619	5.31	--	4.06	--	2.76
	N-3									14,619	5.28	4.29	--	2.95	--
										14,365	5.24	4.29	--	2.95	--
										14,508	4.92	--	3.46	--	2.52
										14,571	4.84	--	3.50	--	2.48
	J-3								81.0	14,524	5.28	4.80	--	3.31	--
										14,619	5.35	4.72	--	3.31	--
										14,651	5.35	--	4.25	--	2.80
										14,651	5.35	--	4.21	--	2.80
	F-3									14,714	5.20	4.88	--	3.50	--
										14,698	5.20	4.84	--	3.50	--
										14,666	5.20	--	4.21	--	3.03
										14,603	5.24	--	4.21	--	2.99

(Continued)

(Sheet 12 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Feet lb	Reflection, mils Distance from Center of Plate, in.				
							0	12	24	36	48
5	B-3		3 Nov 82		81.0	14,619	5.16	4.41	--	3.97	--
						14,603	5.12	4.53	--	3.23	--
						14,555	5.16	--	3.90	--	2.60
						14,635	5.04	--	3.90	--	2.56
	G-5					14,444	5.98	5.39	--	3.90	--
						14,508	6.02	5.43	--	3.90	--
						14,555	5.98	--	4.72	--	3.23
						14,476	5.94	--	4.72	--	3.27
	K-5					14,539	5.31	4.65	--	3.22	--
						14,492	5.35	4.72	--	3.27	--
						14,555	5.28	--	3.98	--	2.68
						14,555	5.39	--	3.98	--	2.68
	O-5				82.0	14,508	4.92	4.37	--	2.87	--
						14,523	4.88	4.37	--	2.80	--
						14,539	4.96	--	3.74	--	2.40
						14,476	4.80	--	3.74	--	2.36
	M-7					14,444	4.92	4.45	--	3.03	--
						14,476	4.92	4.45	--	3.15	--
						14,428	5.12	--	3.70	--	2.68
						14,476	5.00	--	3.74	--	2.64
	I-7					14,444	5.04	4.57	--	3.27	--
						14,396	5.08	4.61	--	3.27	--
						14,412	5.08	--	4.02	--	2.91
						14,444	5.08	--	3.94	--	2.91
	F-7					14,253	5.67	4.96	--	3.35	--
						14,285	5.79	5.06	--	3.35	--
						14,333	5.55	--	4.25	--	2.86
						14,317	5.63	--	4.25	--	2.80
	D-9					14,253	5.71	5.16	--	3.23	--
						14,253	5.71	5.16	--	3.27	--
						14,174	5.83	--	4.29	--	2.99
						14,221	5.83	--	4.41	--	2.87
	F-9				83.0	14,396	5.39	4.88	--	3.39	--
						14,396	5.47	4.88	--	3.43	--
						14,365	5.35	--	4.06	--	2.80
						14,380	5.35	--	4.09	--	2.83
	J-9					14,365	5.04	4.53	--	3.54	--
						14,365	5.00	4.61	--	3.58	--
						14,285	5.08	--	3.94	--	3.23
						14,349	5.08	--	4.09	--	3.19
	O-11					14,333	4.61	4.29	--	3.67	--
						14,386	4.69	4.25	--	3.11	--
						14,333	4.53	--	3.82	--	2.80
						14,412	4.61	--	3.78	--	2.80
	K-11				84.0	14,285	5.51	4.21	--	3.23	--
						14,221	5.35	4.37	--	3.19	--
						14,266	5.28	--	3.82	--	2.44
						14,199	5.28	--	4.06	--	2.72
	G-11					14,190	4.92	4.88	--	3.27	--
						14,237	4.96	4.92	--	3.27	--
						14,253	5.06	--	4.05	--	2.72
						14,266	4.96	--	4.02	--	2.72

(Continued)

(Sheet 13 of 15)

Table 5 (Continued)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Torrer 1b	Deflection, in.				
							Distance from Center of Plate				
							0	1	2	3	4
5	C-11		3 Nov 82		84.9	14,380	5.28	4.96	**	3.85	**
						14,478	5.28	4.92	**	3.85	**
						14,444	5.39	**	4.53	**	2.72
						14,460	5.35	**	4.61	**	2.87
	A-13					14,174	6.18	5.20	**	3.45	**
						14,221	6.10	5.28	**	3.55	**
						14,126	6.10	**	4.65	**	2.95
						14,158	6.10	**	4.49	**	2.87
	E-13				85.0	14,378	5.08	4.45	**	3.11	**
						14,392	5.00	4.49	**	3.15	**
						14,412	5.00	**	3.78	**	2.64
						14,412	5.04	**	3.86	**	2.66
	I-13					14,396	5.67	4.84	**	3.35	**
						14,333	5.51	4.88	**	3.35	**
						14,349	5.83	**	4.09	**	2.76
						14,385	5.67	**	4.21	**	2.76
	B-14					14,158	4.88	4.37	**	3.35	**
						14,174	4.96	4.45	**	3.25	**
						14,200	5.03	**	3.95	**	2.87
						14,158	4.96	**	3.99	**	2.91
	S-15					14,476	4.84	4.21	**	3.05	**
						14,508	4.72	4.25	**	3.05	**
						14,575	4.76	**	3.74	**	2.52
						14,587	4.84	**	3.74	**	2.56
	J-15					14,217	5.20	4.69	**	3.05	**
						14,237	5.29	4.45	**	3.05	**
						14,190	5.28	**	3.86	**	2.56
						14,221	5.31	**	3.78	**	2.50
	I-15					14,206	5.08	4.57	**	3.15	**
						14,158	4.96	4.65	**	3.15	**
						14,301	5.04	**	4.29	**	2.64
						14,190	5.00	**	4.06	**	2.56
	B-15				86.0	14,460	5.28	4.65	**	3.35	**
						14,476	5.28	4.69	**	3.35	**
						14,444	5.25	**	4.21	**	2.68
						14,444	5.24	**	4.13	**	2.76
	C-17					14,365	5.24	4.45	**	3.15	**
						14,349	5.35	4.53	**	3.15	**
						14,285	5.39	**	3.70	**	2.52
						14,253	5.31	**	3.82	**	2.52
	G-17					14,206	5.08	4.53	**	3.15	**
						14,190	5.08	4.61	**	3.15	**
						14,285	5.00	**	3.74	**	2.68
						14,190	4.96	**	3.74	**	2.60
	K-17					14,380	5.20	5.04	**	3.50	**
						14,444	5.28	5.05	**	3.55	**
						14,349	5.35	**	3.99	**	2.80
						14,365	5.41	**	4.09	**	2.83
	L-18					14,301	4.80	4.21	**	2.95	**
						14,380	4.84	4.25	**	2.95	**
						14,301	4.88	**	3.58	**	2.44
						14,428	4.92	**	3.66	**	2.60

(Continued)

Sheet 14 of 15

Table 5 (Concluded)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils				
							Distance from Center of Plate, in.				
							0	12	24	36	48
5	H-18		3 Nov 82		86.0	14,317	4.72	4.29	--	3.03	--
						14,412	4.65	4.21	--	3.03	--
						14,380	4.76	--	3.46	--	2.52
						14,428	4.69	--	3.62	--	2.52
	J-6				87.0	4,211	1.50	1.34	--	1.10	--
						4,227	1.57	1.42	--	0.94	--
						4,115	1.54	--	1.14	--	0.75
						4,195	1.38	--	1.14	--	0.79
						9,153	3.07	2.95	--	2.01	--
						9,184	3.15	2.83	--	2.01	--
						9,105	3.67	--	2.40	--	1.77
						9,153	3.15	--	2.44	--	1.77
						14,206	4.76	4.45	--	2.87	--
						14,237	4.76	4.41	--	2.87	--
						14,237	4.76	--	3.62	--	2.64
						14,237	4.80	--	3.58	--	2.64

(Sheet 15 of 15)

Table 6
Test Data - Falling Weight Deflectometer - Joint Tests

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.			Deflection Ratio
							0	12	36	
1	TJ-1	C3-C2	3 Nov 82	10:20	91.0	14,349	2.80	2.24	1.69	0.80
						14,316	2.68	2.20	1.65	0.82
	TJ-2	C12-C11			90.0	14,412	2.68	2.44	1.69	0.91
						14,412	2.68	2.36	1.65	0.88
	TJ-3	C21-C20			90.0	14,459	2.52	1.81	1.38	0.72
						14,444	2.52	1.77	1.38	0.70
	TJ-4	A22-A23			87.0	14,428	2.87	1.93	1.50	0.67
						14,476	2.87	1.93	1.54	0.67
	TJ-5	A13-A14			86.5	14,476	2.48	2.20	1.54	0.89
						14,492	2.48	2.20	1.50	0.89
	TJ-6	A4-A5				14,380	2.60	2.36	1.77	0.90
						14,555	2.60	2.36	1.77	
	TJ-7	B2-B1			88.0	14,492	5.39	1.10	0.91	0.20
						14,476	5.39	1.06	0.87	0.20
	TJ-8	B11-B10			87.0	14,460	3.27	1.42	1.06	0.43
						14,396	3.19	1.38	1.06	0.43
	TJ-9	B20-B19			87.0	14,237	5.24	1.38	1.10	0.26
						14,221	5.28	1.54	1.10	0.29
	TJ-10	B26-B25			87.0	14,523	3.66	1.26	1.02	0.34
						14,317	3.62	1.34	0.98	0.37
	LJ-11	A1-B1			88.0	14,444	2.91	2.17	1.54	0.75
						14,539	2.91	2.17	1.50	0.75
	LJ-12	B5-A5			88.0	14,444	3.86	1.69	1.22	0.44
						14,317	3.66	1.57	1.18	0.43
	LJ-13	B8-C8			88.0	14,396	4.13	1.34	0.98	0.32
						14,460	4.13	1.34	1.02	0.32
	LJ-14	C12-B12			89.0	14,301	3.27	1.93	1.42	0.59
						14,428	3.19	1.89	1.42	0.59
	LJ-15	A16-B16			89.0	14,476	4.69	1.26	1.02	0.27
						14,364	4.69	1.30	1.06	0.27
	LJ-16	C18-B18			89.0	14,333	5.35	1.54	1.22	0.29
						14,365	5.28	1.54	1.18	0.29
	LJ-17	B20-C20			89.0	14,365	5.39	1.22	1.02	0.23
						14,396	5.43	1.22	0.98	0.23
	LJ-18	B23-A23			90.0	14,285	2.87	1.77	1.34	0.62
						14,396	2.87	1.69	1.30	0.56
	LJ-19	B26-C26			90.0	14,285	2.56	2.09	1.46	0.82
						14,428	2.56	2.05	1.42	0.80
5	TJ-1	J15-J16			87.0	14,285	9.09	5.51	3.19	0.61
						14,317	8.98	5.39	3.15	0.60
	TJ-2	J12-J13			87.0	14,253	11.46	3.11	2.17	0.27
						14,269	11.50	3.03	2.17	0.26

(Continued)

Table 6 (Concluded)

Test Area	Test No.	Station or Location	Date	Time	Surface Temperature °F	Force lb	Deflection, mils Distance from Center of Plate, in.			Deflection Ratio
							0	12	36	
5	TJ-3	J9-J10	3 Nov 82		87.0	14,269	8.31	7.28	4.09	0.88
						14,317	8.27	7.24	4.02	0.88
	TJ-4	J6-J7			87.0	14,237	12.95	3.11	2.24	0.24
						14,237	12.91	3.11	2.17	0.24
	TJ-5	J3-J4			87.0	14,349	10.00	6.22	3.66	0.62
						14,396	9.96	6.26	3.62	0.63
	TJ-6	G5-G4			87.0	14,285	13.94	3.03	2.09	0.22
						14,269	15.94	3.03	2.09	0.22
	TJ-7	G8-G7			86.0	14,349	11.65	6.69	3.62	0.57
						14,380	11.69	6.73	3.70	0.58
	TJ-8	G11-G10			86.0	14,333	11.97	4.61	2.87	0.39
						14,221	11.85	4.57	2.87	0.39
	TJ-9	G14-G13		0930	86.2	14,253	11.02	5.71	3.46	0.52
						14,301	10.91	5.75	3.43	0.53
	TJ-10	G17-G16			86.0	14,317	7.36	5.39	3.19	0.73
						14,380	7.32	5.39	3.15	0.74
	LJ-11	A1-B1			78.0	14,587	13.03	3.70	2.24	0.28
						14,603	12.91	3.35	2.13	0.26
	LJ-12	E1-F1			79.0	14,682	16.54	2.91	1.97	0.18
						14,635	16.42	2.95	2.01	0.18
	LJ-13	G1-H1			79.0	14,746	14.53	4.45	2.83	0.31
						14,682	14.45	4.53	2.87	0.31
	LJ-14	I1-J1			79.0	14,619	15.63	4.17	2.76	0.27
						14,555	15.51	4.21	2.80	0.27
	LJ-15	M1-N1			80.0	14,555	12.80	2.72	1.97	0.21
						14,571	12.72	2.72	1.97	0.21
	LJ-16	C11-B11			84.0	14,269	13.98	3.46	2.24	0.25
						14,206	13.78	3.50	2.28	0.25
	LJ-17	G11-F11			84.0	14,365	13.31	3.43	2.28	0.26
						14,365	13.03	3.43	2.24	0.26
	LJ-18	K11-J11			83.0	14,253	13.23	3.66	2.44	0.28
						14,253	13.31	3.70	2.32	0.28
	LJ-19	O11-N11		0900	83.3	14,269	12.99	2.36	1.77	0.18
						14,253	13.11	2.36	1.77	0.18

Table 7
Air Temperature Data

<u>Date</u> <u>1982</u>	<u>Maximum</u> <u>Temperature</u> <u>°F</u>	<u>Minimum</u> <u>Temperature</u> <u>°F</u>
20 Oct	85	68
21 Oct	84	69
22 Oct	84	70
23 Oct	72	63
24 Oct	68	56
25 Oct	72	52
26 Oct	75	53
27 Oct	78	58
28 Oct	81	62
29 Oct	82	65
30 Oct	83	68
31 Oct	82	71
1 Nov	84	68
2 Nov	84	66
3 Nov	83	71